

STANDARD TRIM



STEEL BUILDINGS

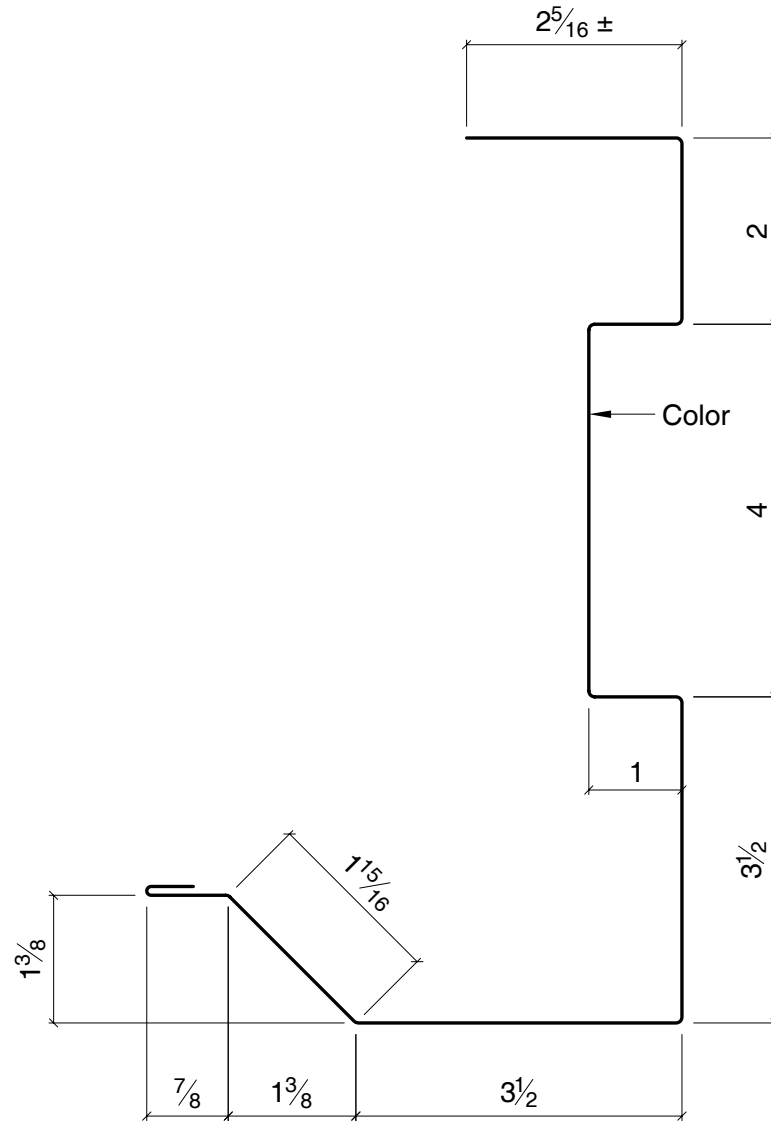
P.O. Box 75280
Houston, TX 77234-5280

8234 Hansen Road
Houston, TX 77075-1089

713.946.7140
Toll Free: 800.324.9992
Fax: 713.946.5446



Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			

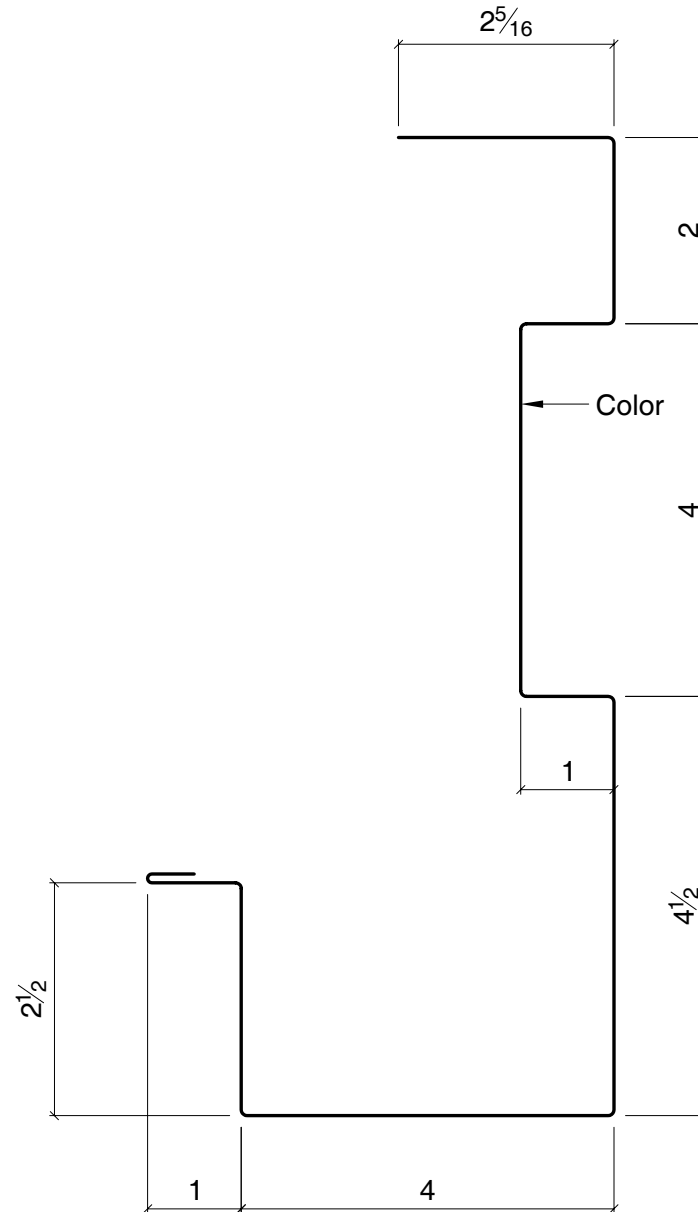


Bottom Rolling Door Jamb
Cut= $20\frac{1}{2}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

BR-101

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
23.0000	29ga GZ	0.015"	1.2316
	29ga GM	0.015"	1.1628
	26ga GM	0.018"	1.4092
	24ga GM	0.023"	1.8197
	22ga GM	0.029"	2.3124
Wt/Ft = Total Mat'l Wt. x 1.05			

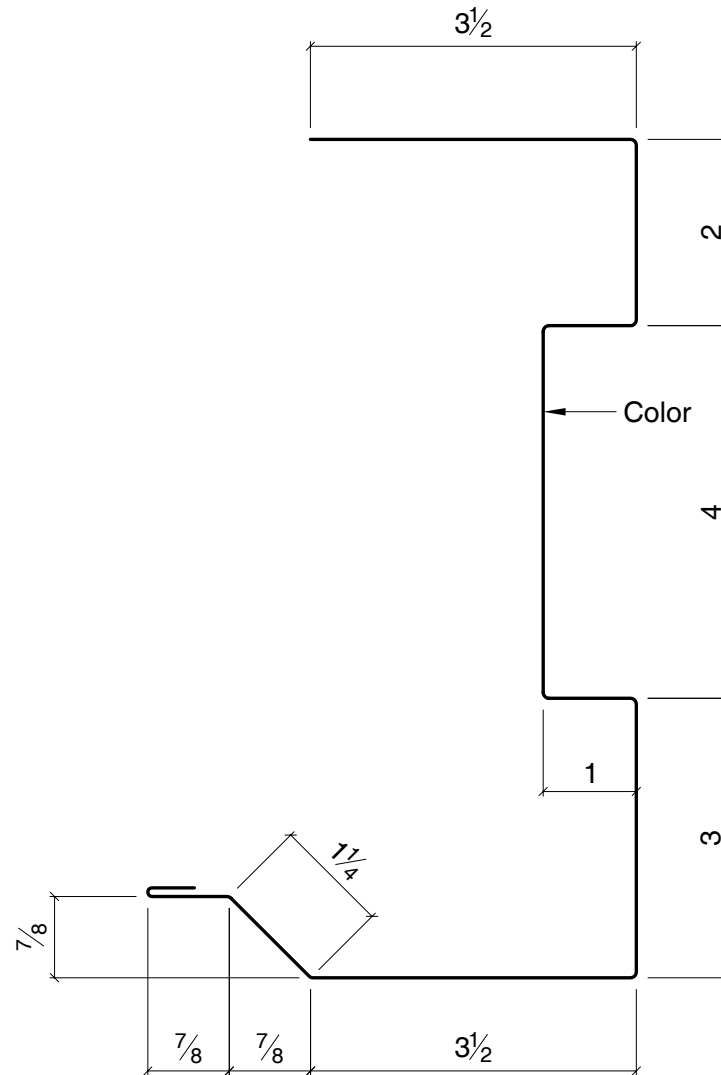


Bottom Rolling Door Jamb
Cut= 23"
Maximum Length= 20'-3"
Use with Super Span panels.

BR-103

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			

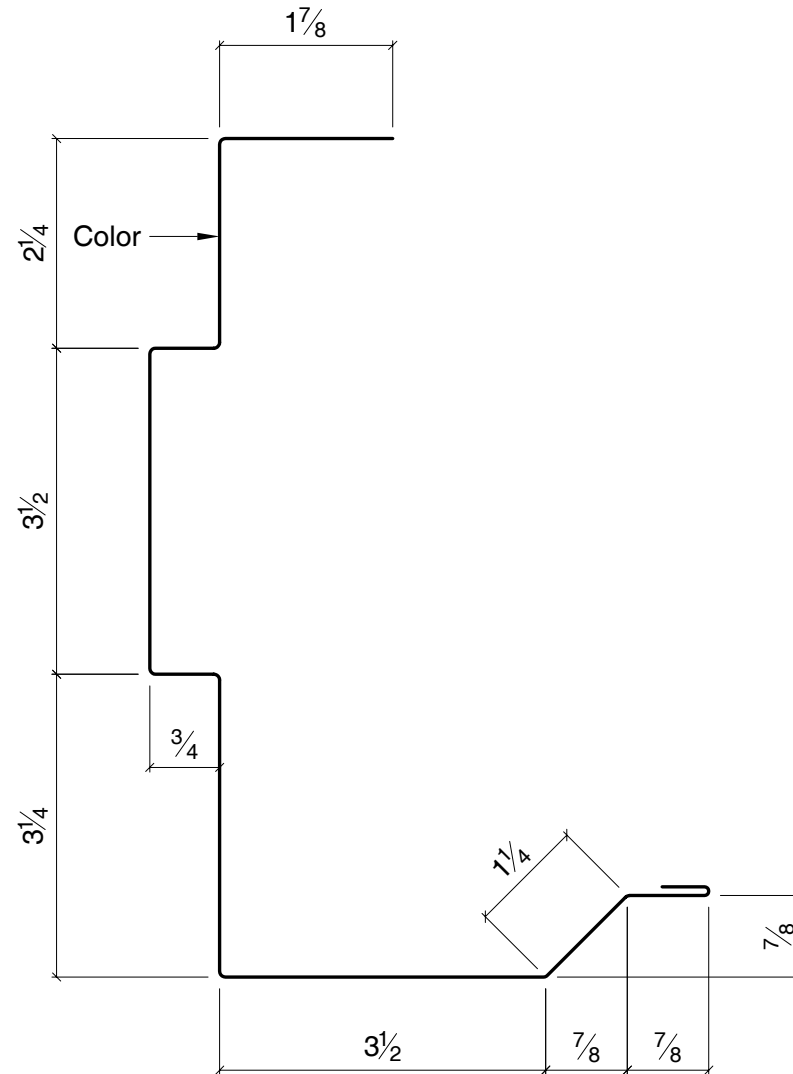


Bottom Rolling Door Jamb
Cut= $20\frac{1}{2}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

BR-201

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			



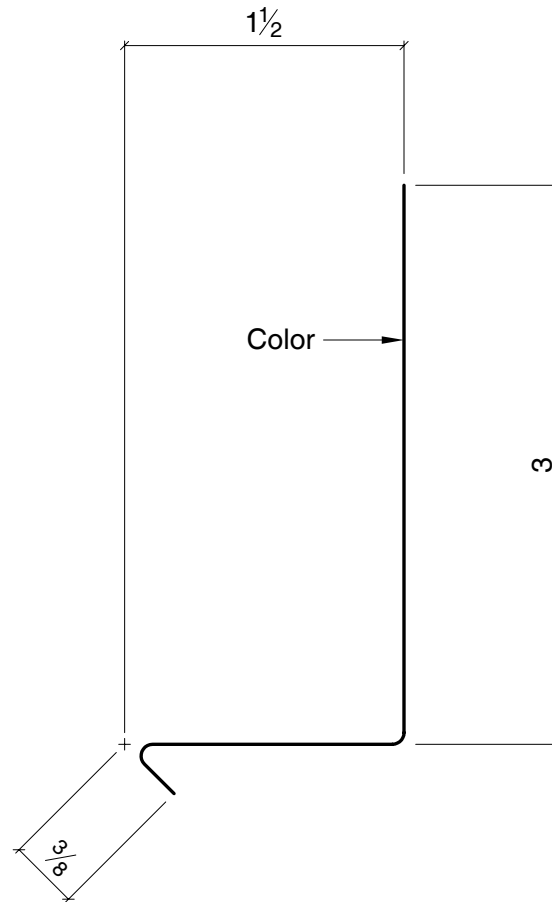
Bottom Rolling Door Jamb
Cut= $18\frac{1}{2}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

BR-202

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



Base Trim

Cut= 4⁷/₈'

Standard Length= 10'-3"

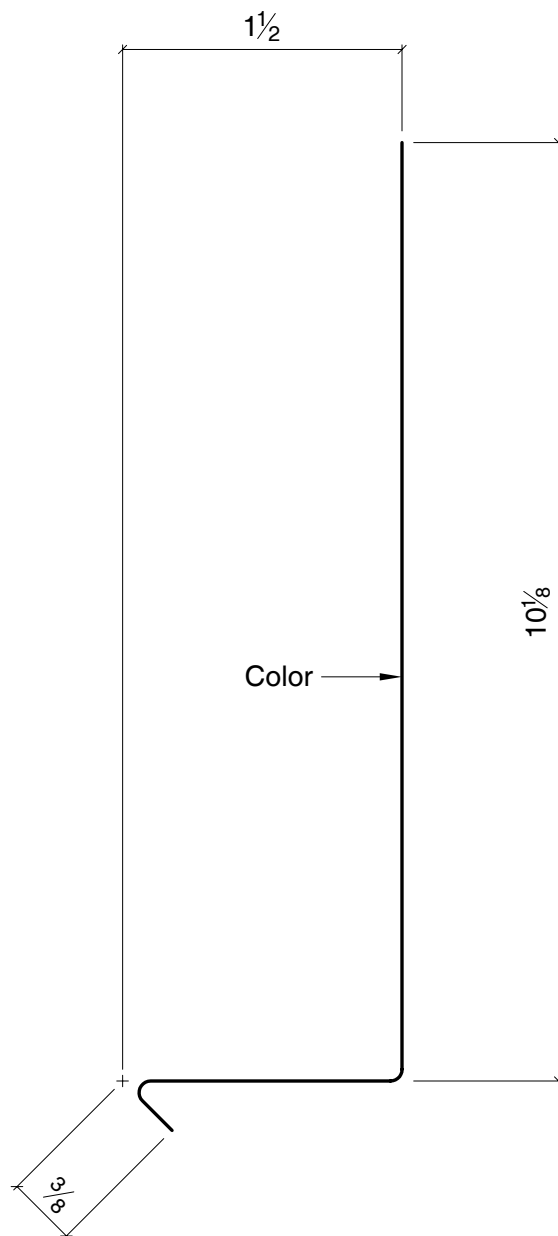
Use with base angle and standard wall panel.

BT-101

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
12.0000	29ga GZ	0.015"	0.6426
	29ga GM	0.015"	0.6067
	26ga GM	0.018"	0.7352
	24ga GM	0.023"	0.9494
	22ga GM	0.029"	1.2065
Wt/Ft = Total Mat'l Wt. x 1.05			



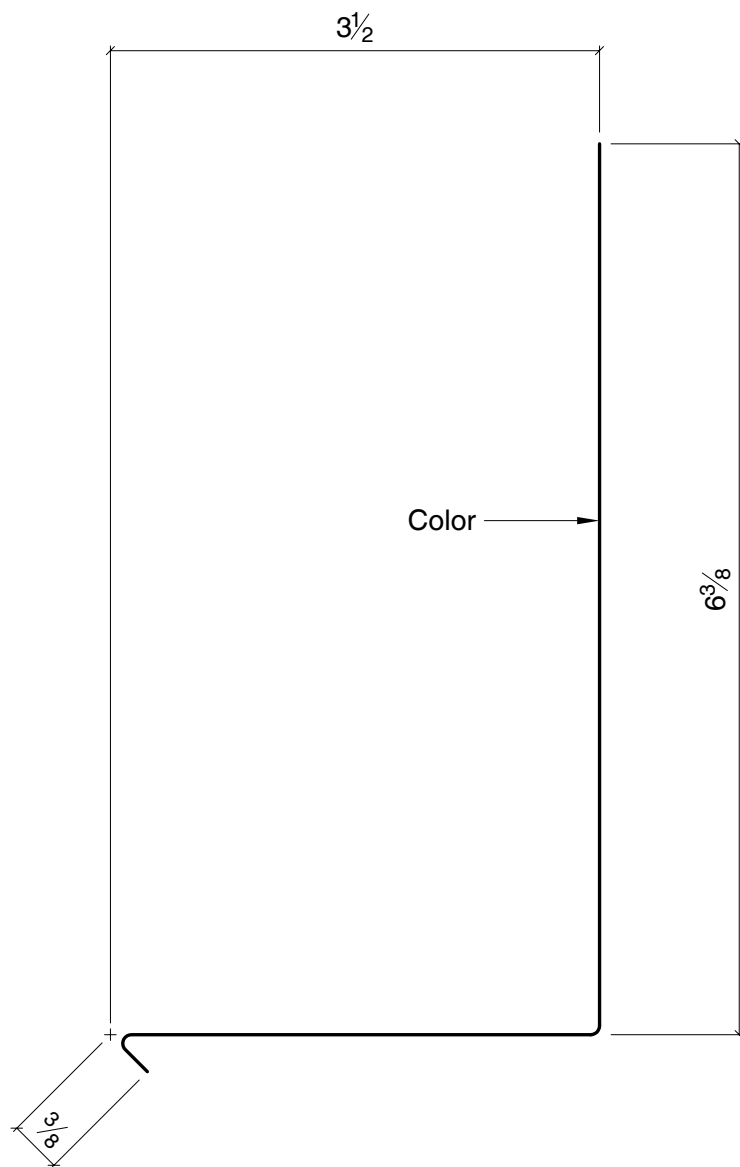
Base Trim
Cut= 12"
Standard Length= 10'-3"
Use with base girt and standard
wall panel.

BT-102

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			



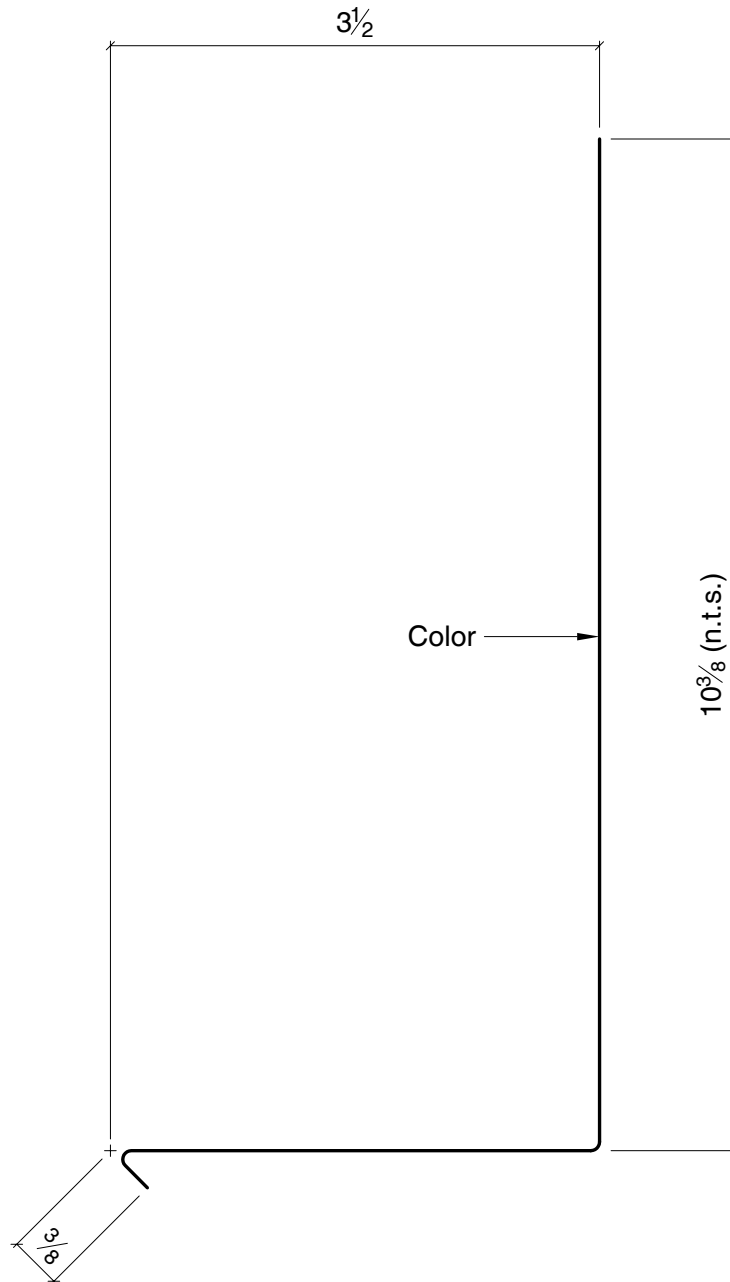
Base Trim
Cut= 10 1/4"
Standard Length= 10'-3"
Use with base angle and
Shadow Wall-18 wall panel.

BT-901

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

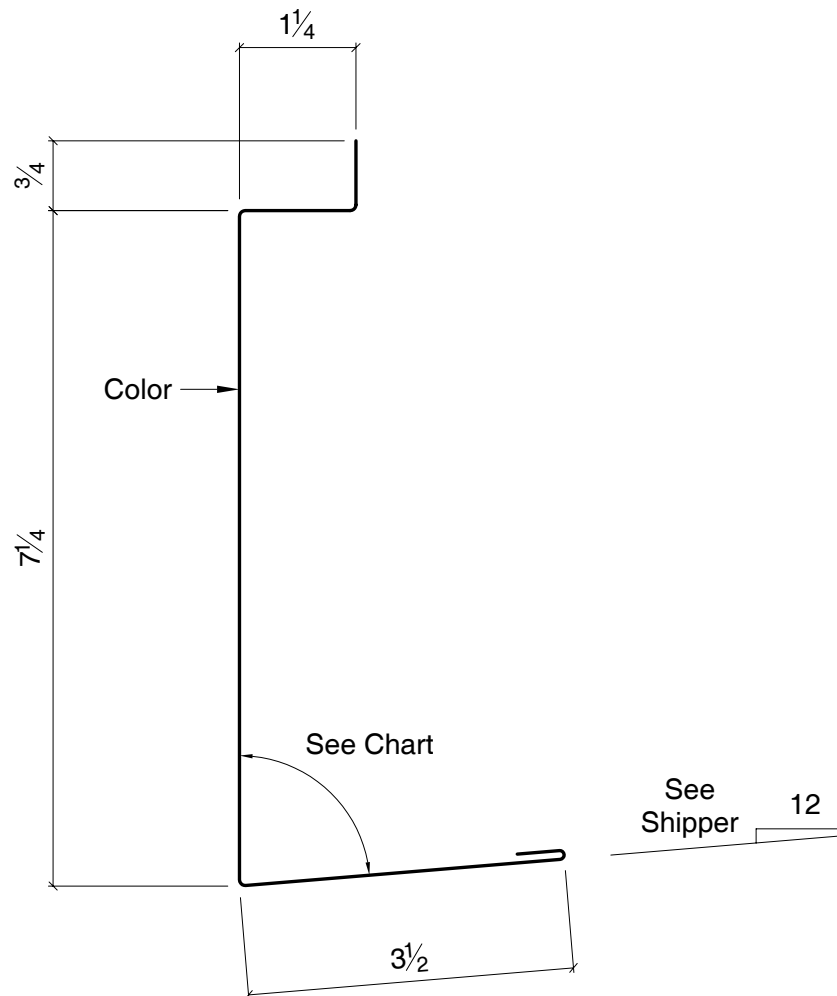


Base Trim
Cut= 14 1/4"
Standard Length= 10'-3"
Use with base girt and
Shadow Wall-18 wall panel.

BT-902

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
13.2500	29ga GZ	0.015"	0.7095
	29ga GM	0.015"	0.6699
	26ga GM	0.018"	0.8118
	24ga GM	0.023"	1.0483
	22ga GM	0.029"	1.3321
Wt/Ft = Total Mat'l Wt. x 1.05			



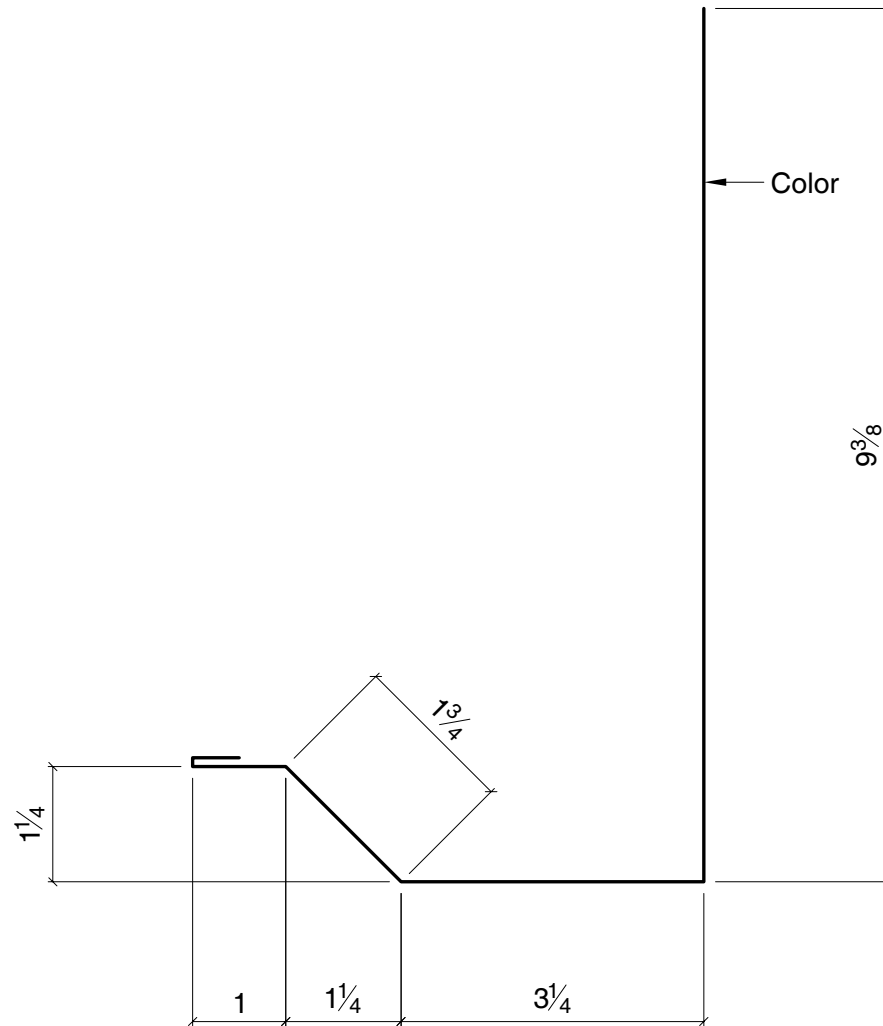
Roof Slope	Req'd Angle
1:12	85°
2:12	80°
3:12	76°
4:12	72°
5:12	67°
6:12	63°
7:12	60°
8:12	56°
9:12	53°
10:12	50°
11:12	47°
12:12	45°

Canopy Trim
Cut= 13 1/4"
Maximum Length= 20'-3"
Use with Super Span panels.

CF-102

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

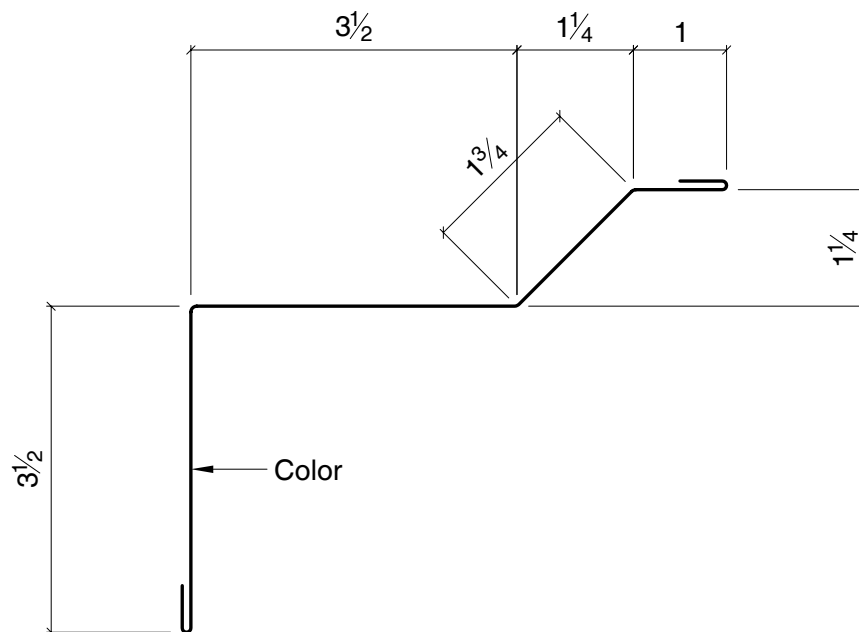
Cut	Material	Thick.	Wt/Ft
16.0000	29ga GZ	0.015"	0.8568
	29ga GM	0.015"	0.8089
	26ga GM	0.018"	0.9803
	24ga GM	0.023"	1.2659
	22ga GM	0.029"	1.6086
Wt/Ft = Total Mat'l Wt. x 1.05			



Canopy Trim
Cut= 16"
Maximum Length= 20'-3"
Use with Super Span panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
10.7500	29ga GZ	0.015"	0.5757
	29ga GM	0.015"	0.5435
	26ga GM	0.018"	0.6586
	24ga GM	0.023"	0.8505
	22ga GM	0.029"	1.0808
Wt/Ft = Total Mat'l Wt. x 1.05			

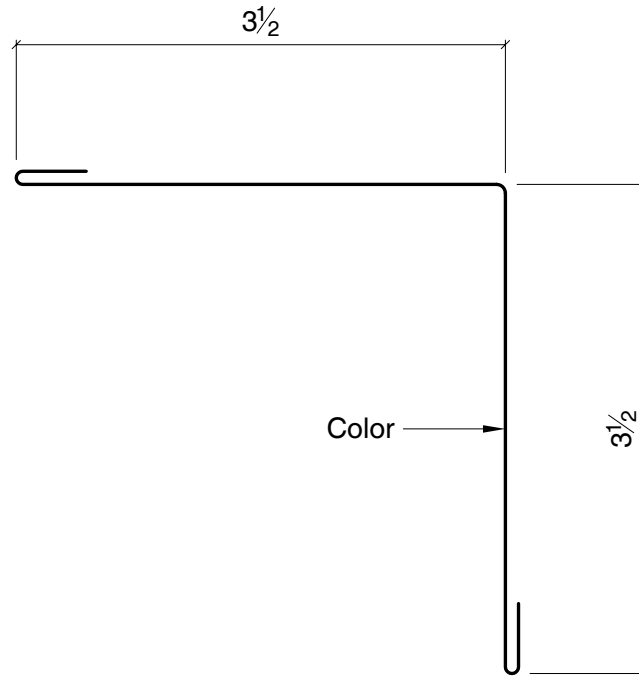


Canopy Trim
Cut= $10\frac{3}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

CF-106

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
8.0000	29ga GZ	0.015"	0.4284
	29ga GM	0.015"	0.4045
	26ga GM	0.018"	0.4901
	24ga GM	0.023"	0.6329
	22ga GM	0.029"	0.8043
Wt/Ft = Total Mat'l Wt. x 1.05			

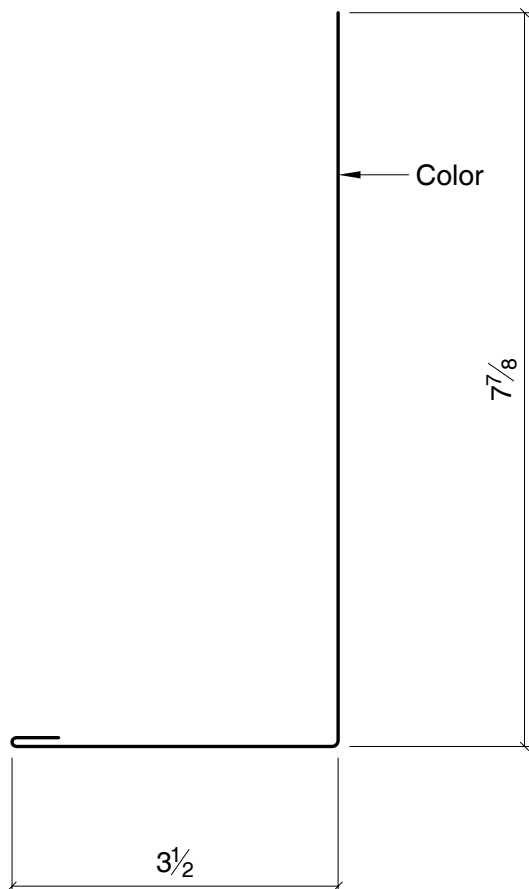


Canopy Trim
Cut= 8"
Maximum Length= 20'-3"
Use with standard panels.

CF-107

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
11.8750	29ga GZ	0.015"	0.6359
	29ga GM	0.015"	0.6004
	26ga GM	0.018"	0.7276
	24ga GM	0.023"	0.9395
	22ga GM	0.029"	1.1939
Wt/Ft = Total Mat'l Wt. x 1.05			



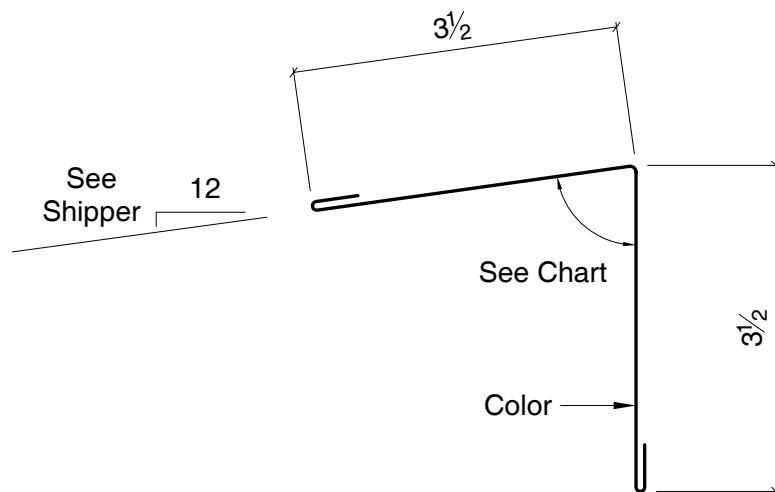
Canopy Trim
Cut= $11\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with standard panels.

CF-108

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
8.0000	29ga GZ	0.015"	0.4284
	29ga GM	0.015"	0.4045
	26ga GM	0.018"	0.4901
	24ga GM	0.023"	0.6329
	22ga GM	0.029"	0.8043
Wt/Ft = Total Mat'l Wt. x 1.05			



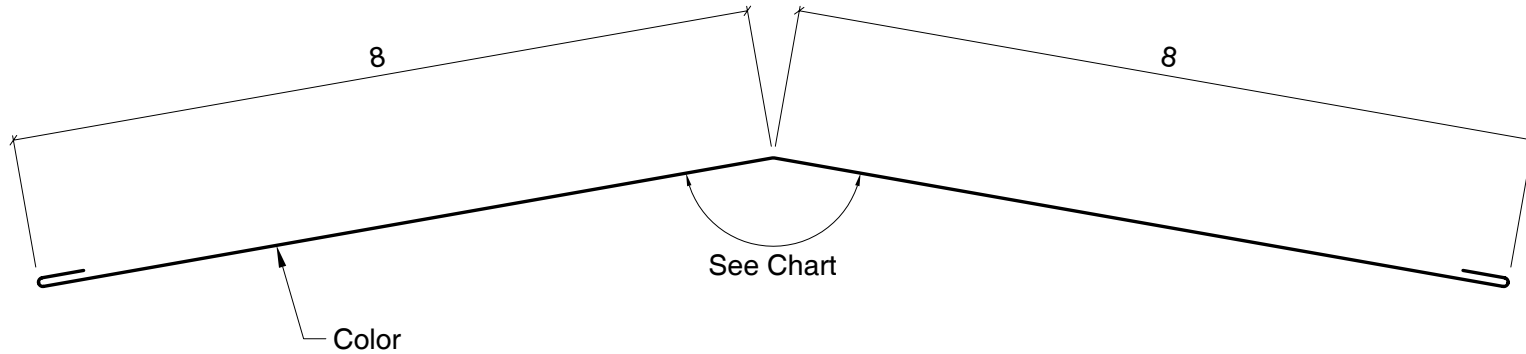
Roof Slope	Req'd Angle
1:12	85°
2:12	80°
3:12	76°
4:12	72°
5:12	67°
6:12	63°
7:12	60°
8:12	56°
9:12	53°
10:12	50°
11:12	47°
12:12	45°

Canopy Trim
Cut= 8"
Maximum Length= 20'-3"
Use with standard panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

CF-109

Cut	Material	Thick.	Wt/Ft
17.0000	29ga GZ	0.015"	0.9103
	29ga GM	0.015"	0.8595
	26ga GM	0.018"	1.0415
	24ga GM	0.023"	1.3450
	22ga GM	0.029"	1.7091
Wt/Ft = Total Mat'l Wt. x 1.05			

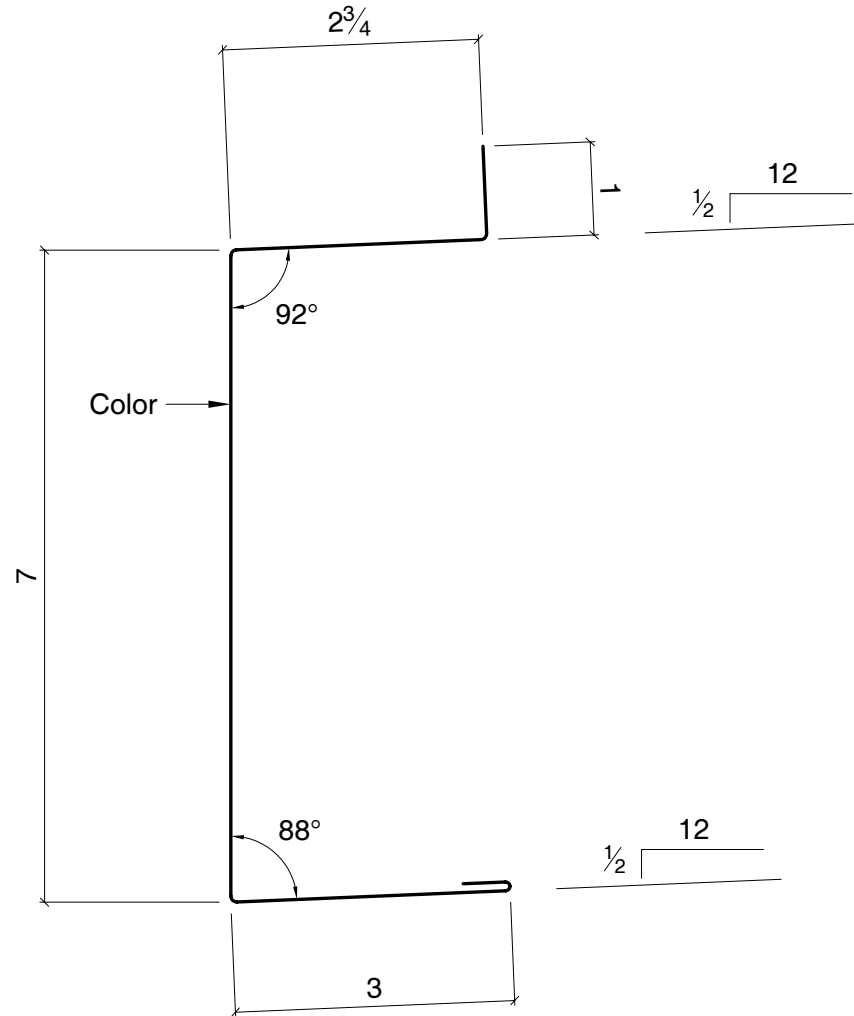


Roof Slope	Req'd Angle
1:12	170°
2:12	161°
3:12	152°
4:12	143°
5:12	135°
6:12	127°
7:12	120°
8:12	113°
9:12	106°
10:12	100°
11:12	95°
12:12	90°

Canopy Soffit Trim
Cut= 17"
Maximum Length= 20'-3"
Use with standard panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

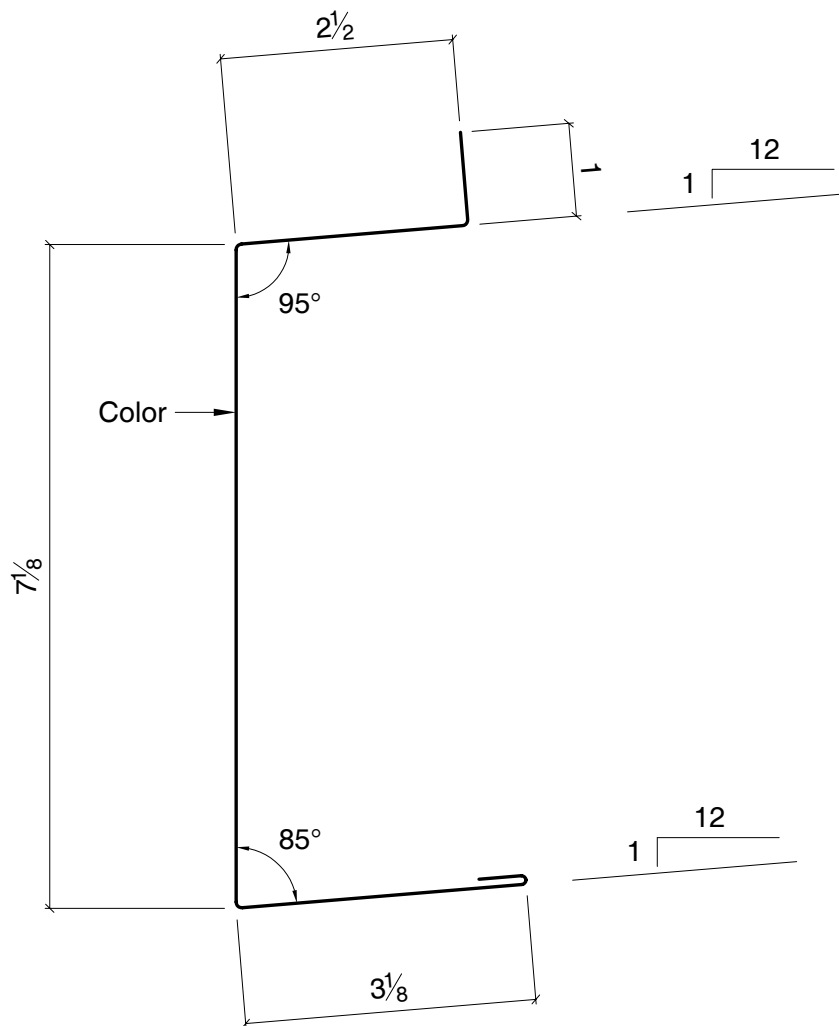


Canopy Soffit Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with standard panels.

CF-111-A

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

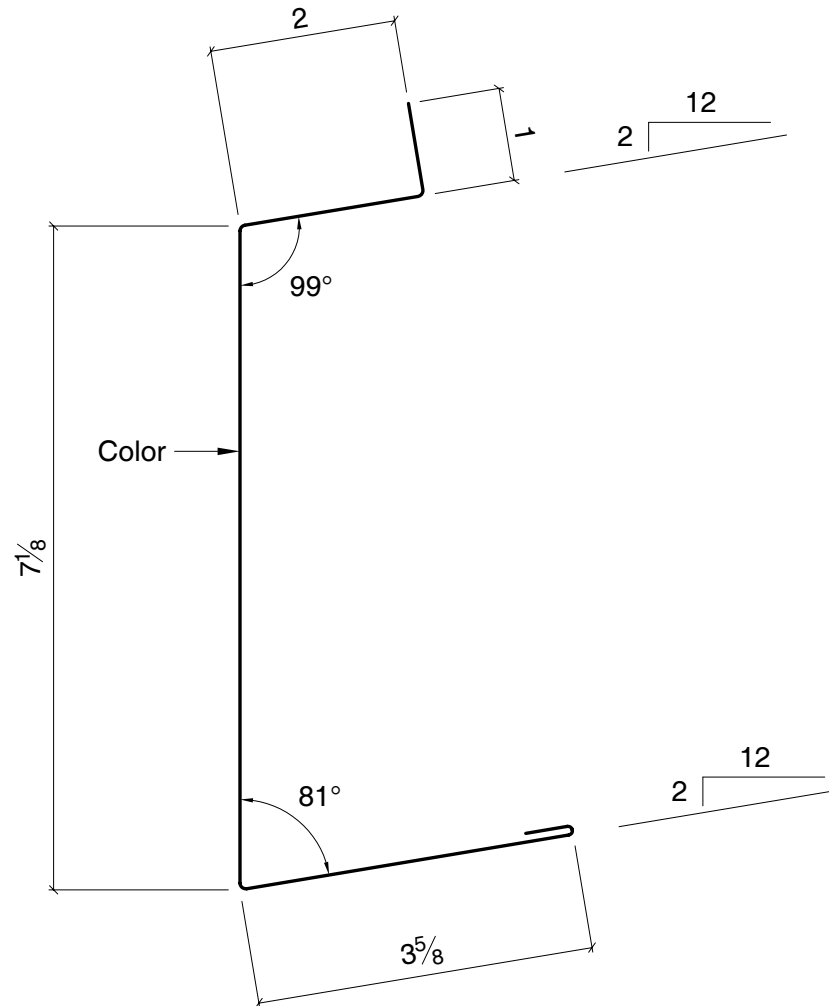


Canopy Soffit Trim
Cut= $14\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with standard panels.

CF-112-A

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

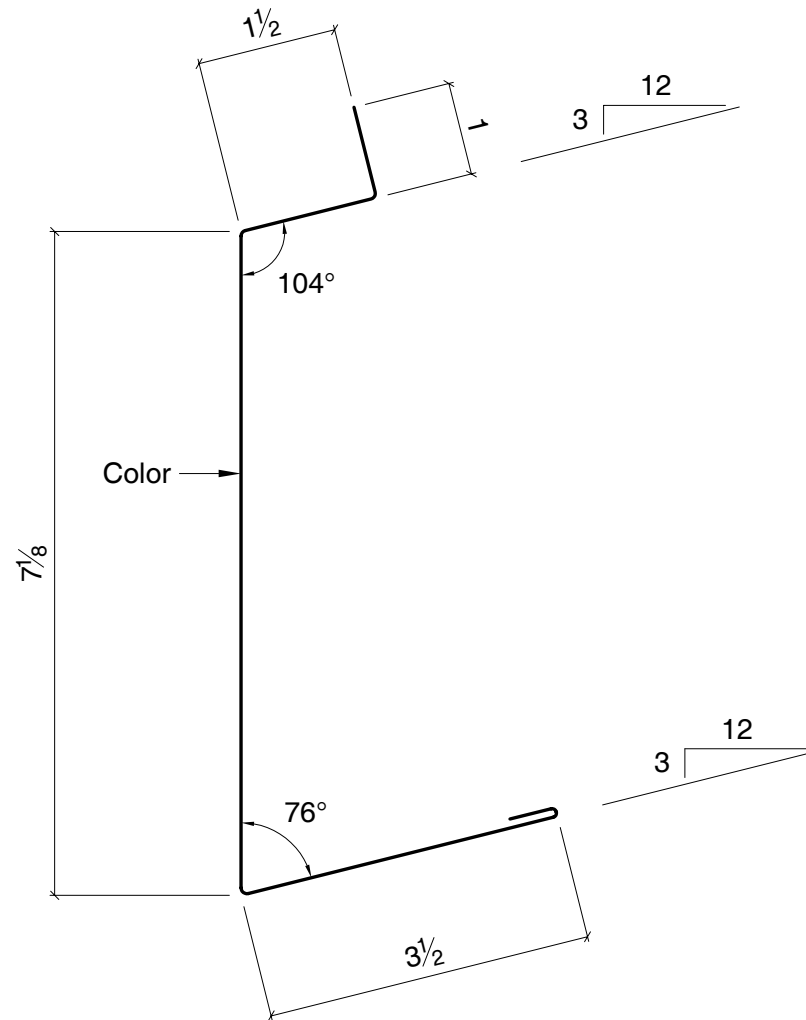


Canopy Soffit Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with standard panels.

CF-113-A

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
13.6250	29ga GZ	0.015"	0.7296
	29ga GM	0.015"	0.6888
	26ga GM	0.018"	0.8348
	24ga GM	0.023"	1.0780
	22ga GM	0.029"	1.3698
Wt/Ft = Total Mat'l Wt. x 1.05			

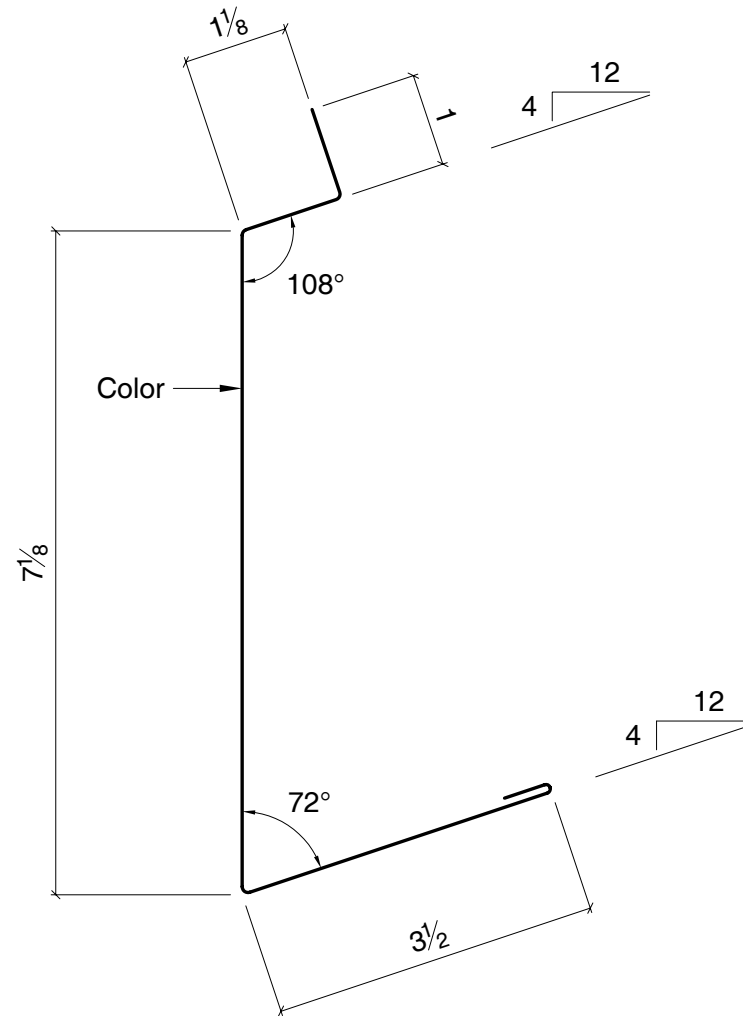


Canopy Soffit Trim
Cut= $13\frac{5}{8}$ "
Maximum Length= 20'-3"
Use with standard panels.

CF-114-A

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
13.2500	29ga GZ	0.015"	0.7095
	29ga GM	0.015"	0.6699
	26ga GM	0.018"	0.8118
	24ga GM	0.023"	1.0483
	22ga GM	0.029"	1.3321
Wt/Ft = Total Mat'l Wt. x 1.05			

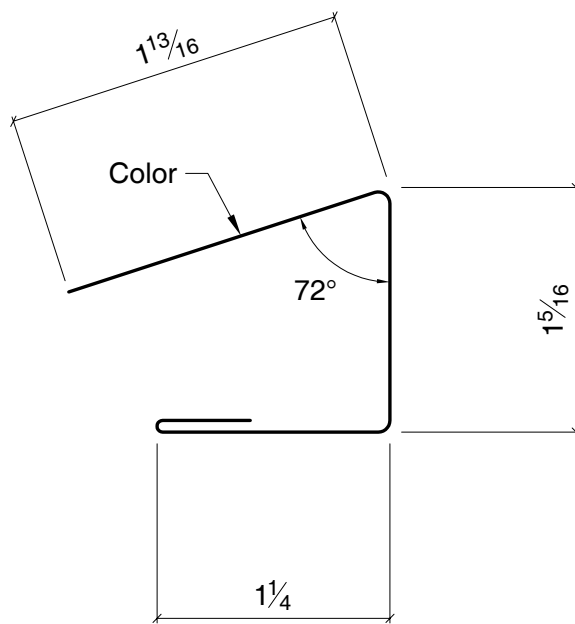


Canopy Soffit Trim
Cut= 13 1/4"
Maximum Length= 20'-3"
Use with standard panels.

CF-115-A

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			

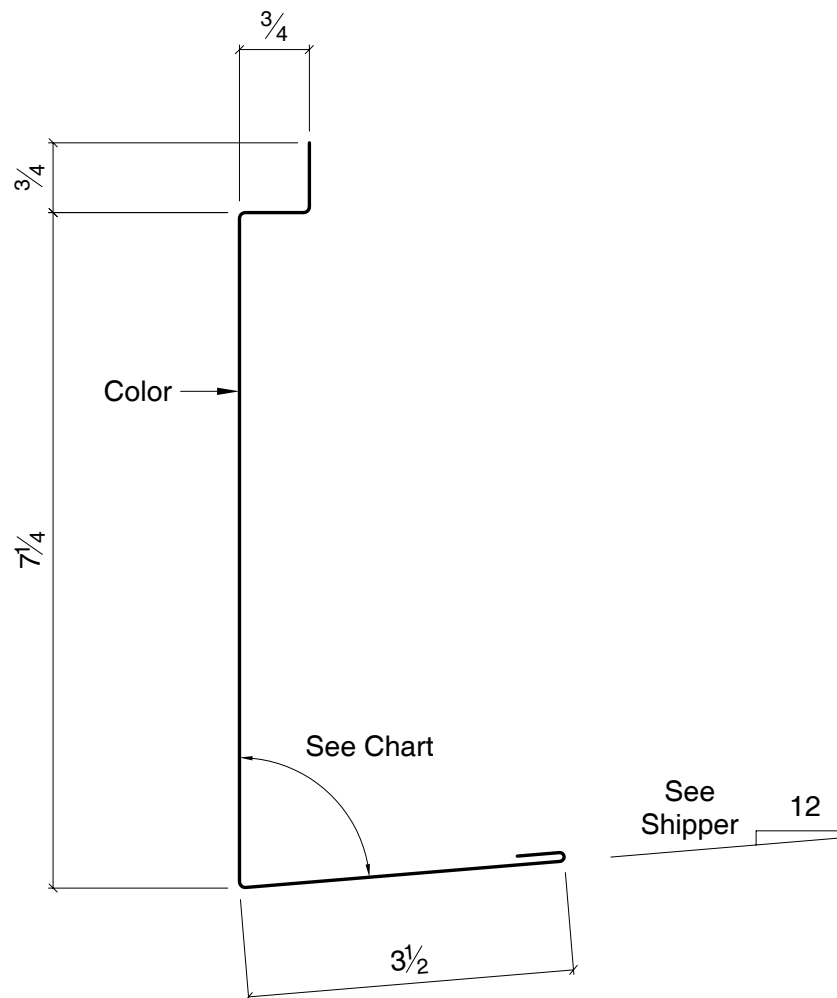


Canopy Soffit Trim
Cut= $4\frac{7}{8}$ "
Standard Length= 10'-3"
Use with standard panels.

CF-116

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.7500	29ga GZ	0.015"	0.6828
	29ga GM	0.015"	0.6446
	26ga GM	0.018"	0.7812
	24ga GM	0.023"	1.0087
	22ga GM	0.029"	1.2819
Wt/Ft = Total Mat'l Wt. x 1.05			



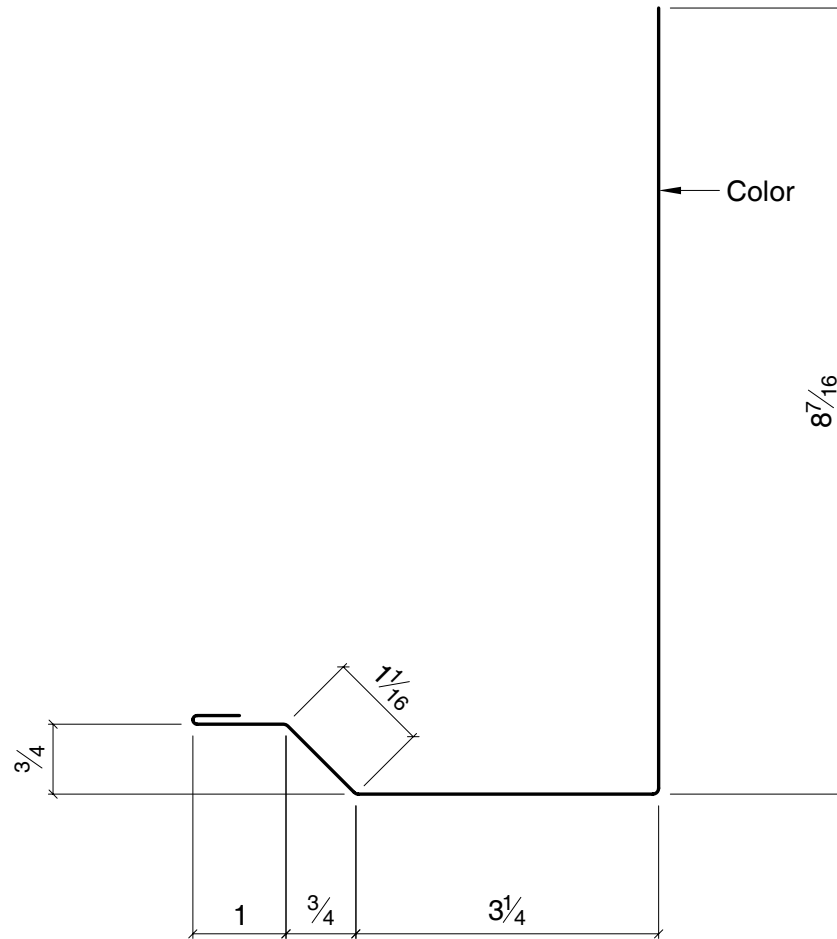
Roof Slope	Req'd Angle
1:12	85°
2:12	80°
3:12	76°
4:12	72°
5:12	67°
6:12	63°
7:12	60°
8:12	56°
9:12	53°
10:12	50°
11:12	47°
12:12	45°

Canopy Trim
Cut= 12³/₄"
Maximum Length= 20'-3"
Use with Low Rib panels.

CF-201

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

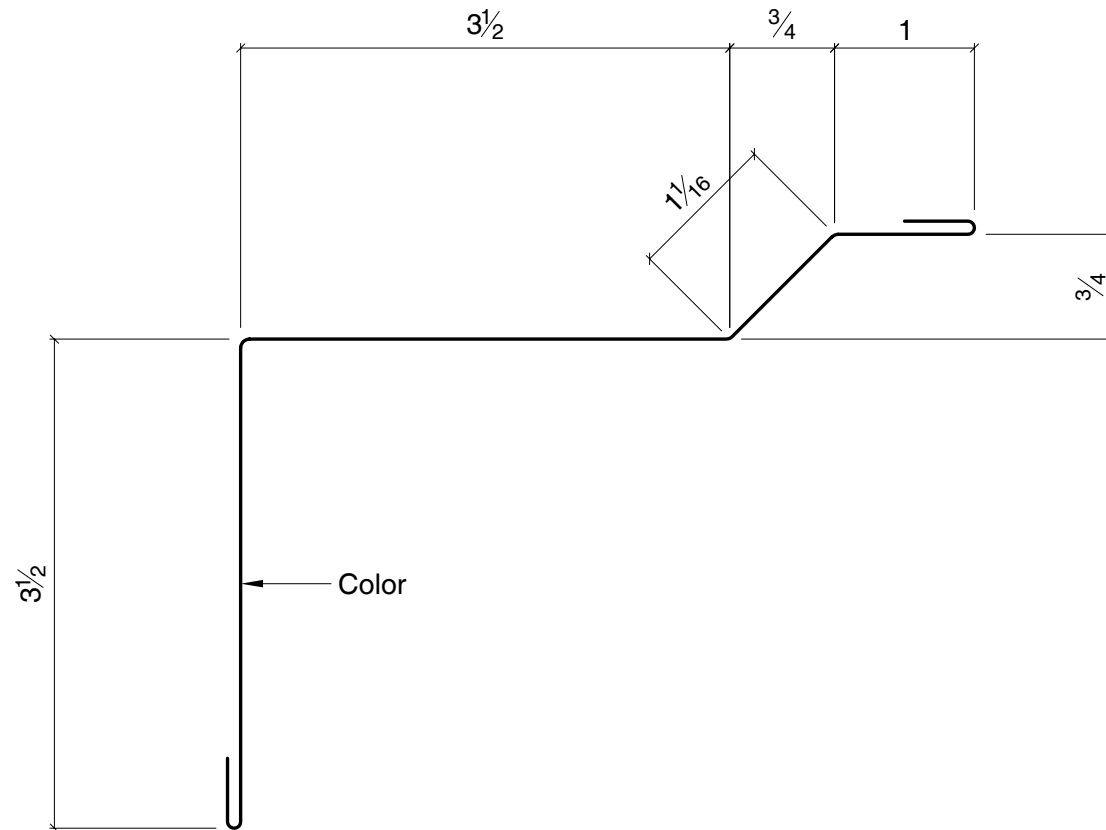
Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Canopy Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with Low Rib panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
10.0625	29ga GZ	0.015"	0.5388
	29ga GM	0.015"	0.5087
	26ga GM	0.018"	0.6165
	24ga GM	0.023"	0.7961
	22ga GM	0.029"	1.0117
Wt/Ft = Total Mat'l Wt. x 1.05			

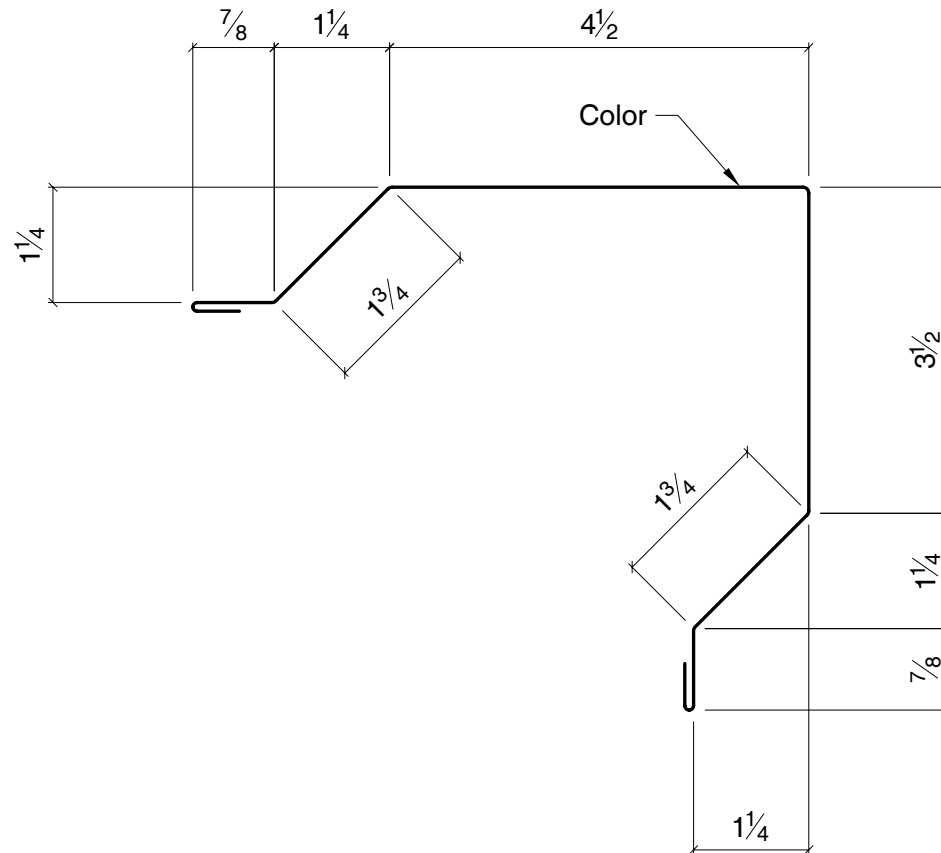


Canopy Trim
Cut= $10\frac{1}{16}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

CF-205

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

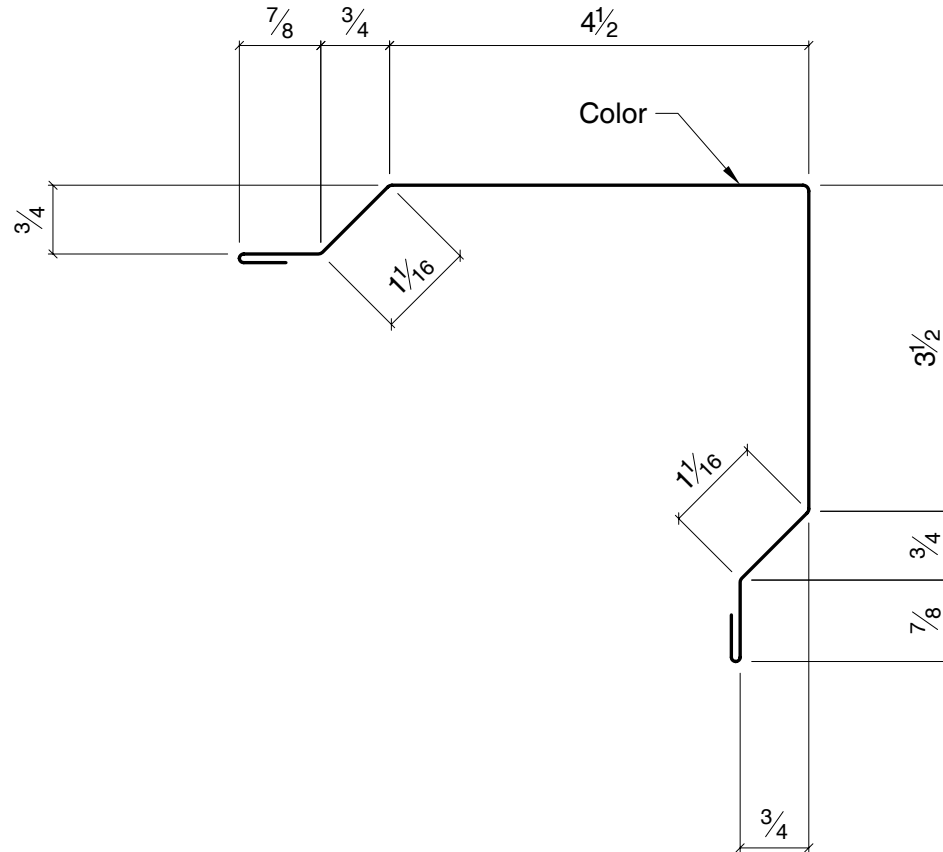


Corner Trim
Cut= $1\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

CT-102

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.8750	29ga GZ	0.015"	0.6894
	29ga GM	0.015"	0.6509
	26ga GM	0.018"	0.7888
	24ga GM	0.023"	1.0186
	22ga GM	0.029"	1.2944
Wt/Ft = Total Mat'l Wt. x 1.05			

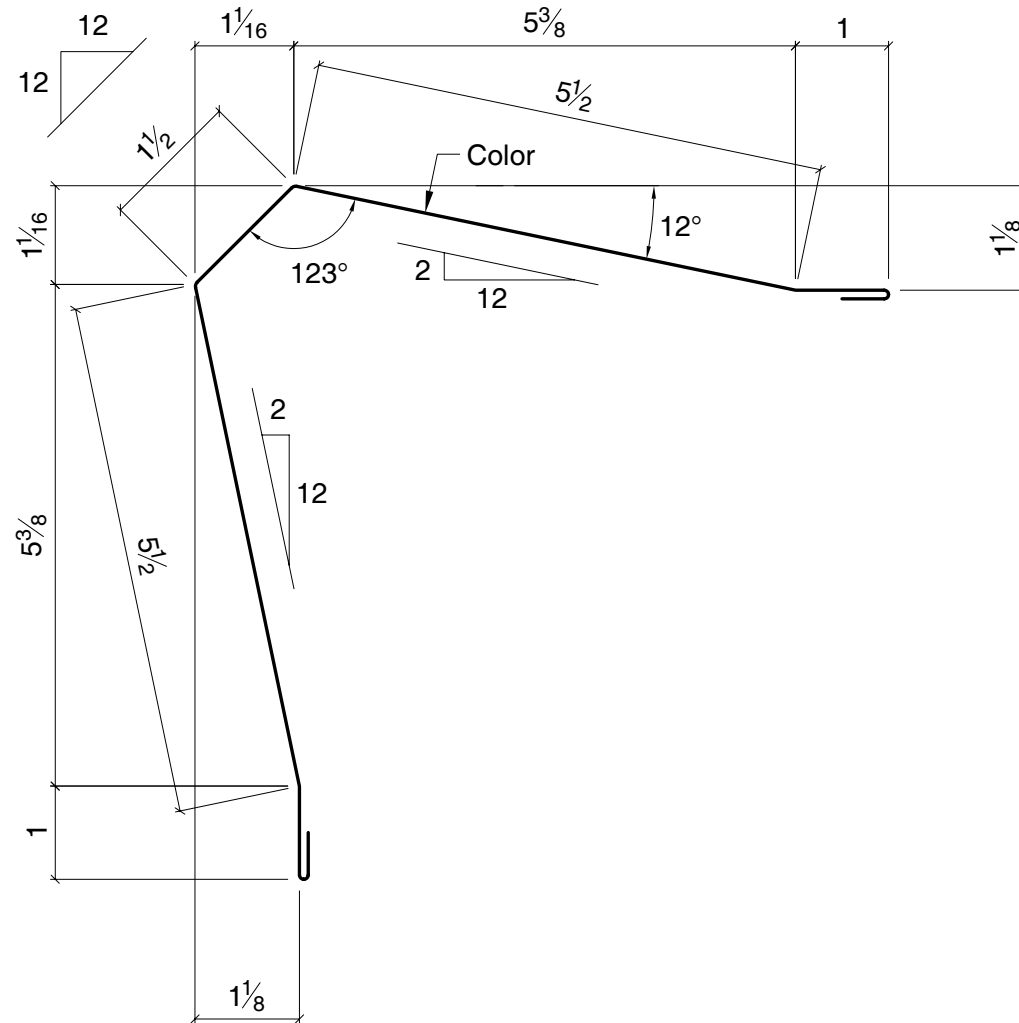


Corner Trim
Cut= 12 7/8"
Maximum Length= 20'-3"
Use with Low Rib panels.

CT-201

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
15.5000	29ga GZ	0.015"	0.8300
	29ga GM	0.015"	0.7836
	26ga GM	0.018"	0.9496
	24ga GM	0.023"	1.2263
	22ga GM	0.029"	1.5583
Wt/Ft = Total Mat'l Wt. x 1.05			

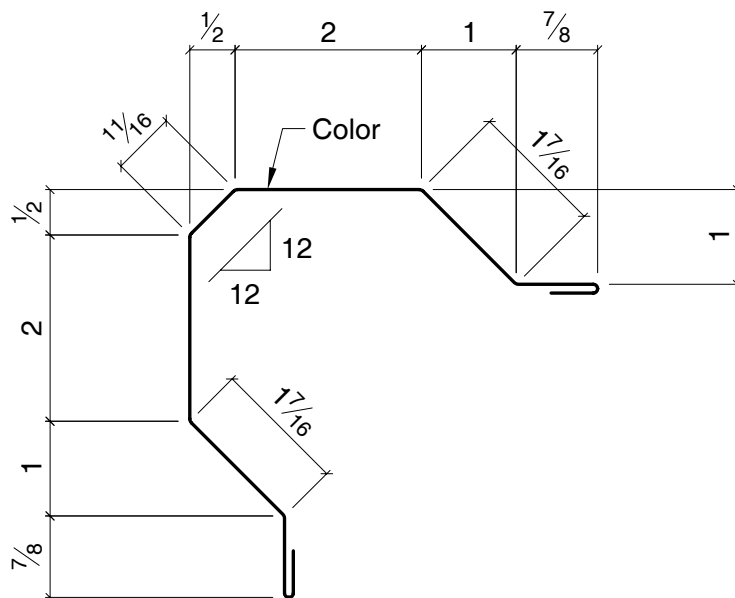


Corner Trim
Cut= $15\frac{1}{2}$ "
Maximum Length= 20'-3"
Use with Monarch panels.

CT-301

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
10.3125	29ga GZ	0.015"	0.5522
	29ga GM	0.015"	0.5214
	26ga GM	0.018"	0.6318
	24ga GM	0.023"	0.8159
	22ga GM	0.029"	1.0368
Wt/Ft = Total Mat'l Wt. x 1.05			



Corner Trim

Cut= 10 5/16"

Maximum Length= 20'-3"

Use with Monarch panels.

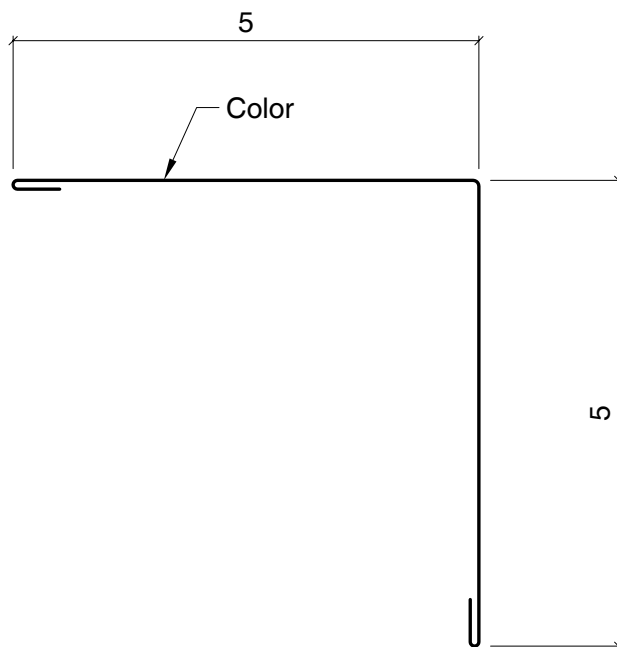
Used with MT-815 trim.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

CT-302

Cut	Material	Thick.	Wt/Ft
11.0000	29ga GZ	0.015"	0.5890
	29ga GM	0.015"	0.5561
	26ga GM	0.018"	0.6739
	24ga GM	0.023"	0.8703
	22ga GM	0.029"	1.1059
Wt/Ft = Total Mat'l Wt. x 1.05			



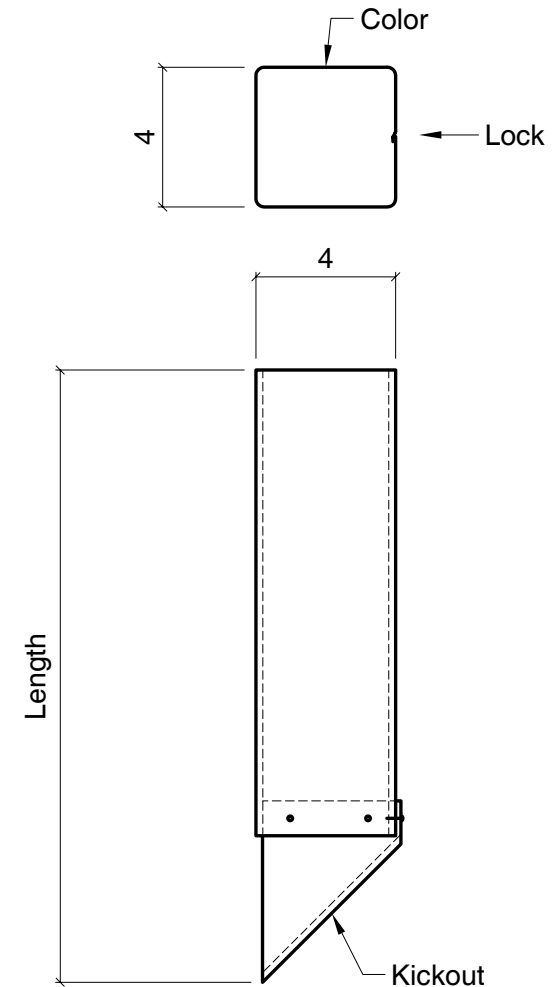
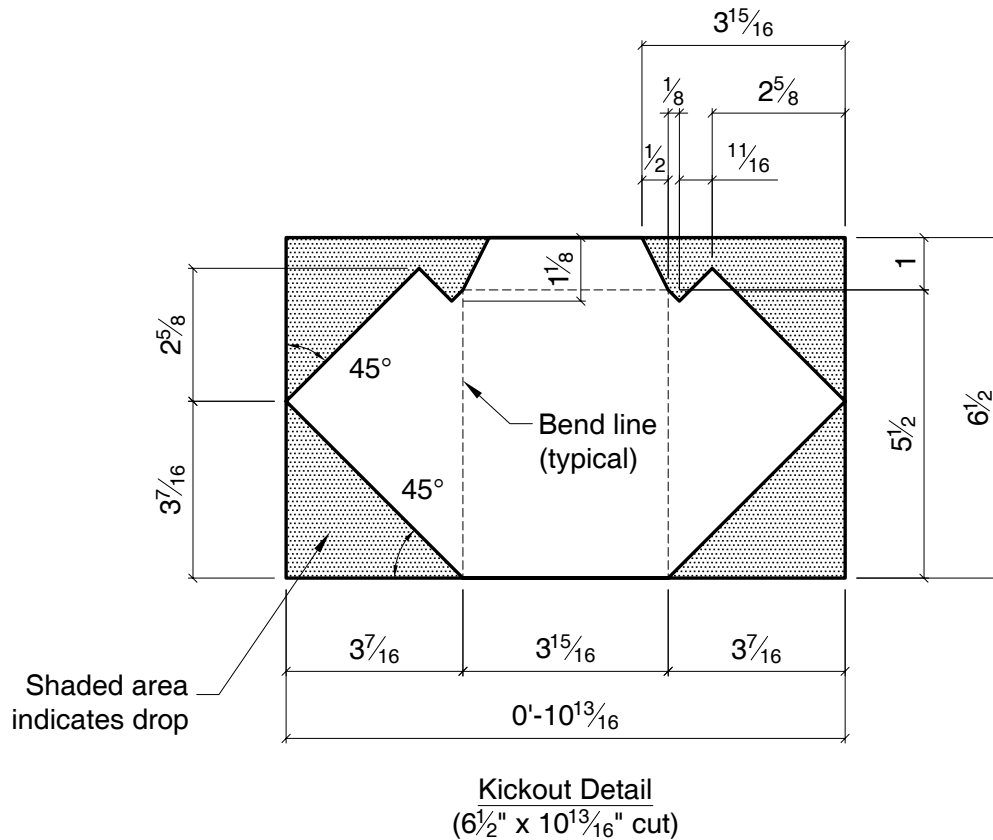
Corner Trim
 Cut= 11"
 Maximum Length= 20'-3"
 Use with Shadow Wall-18 panels.

CT-901

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

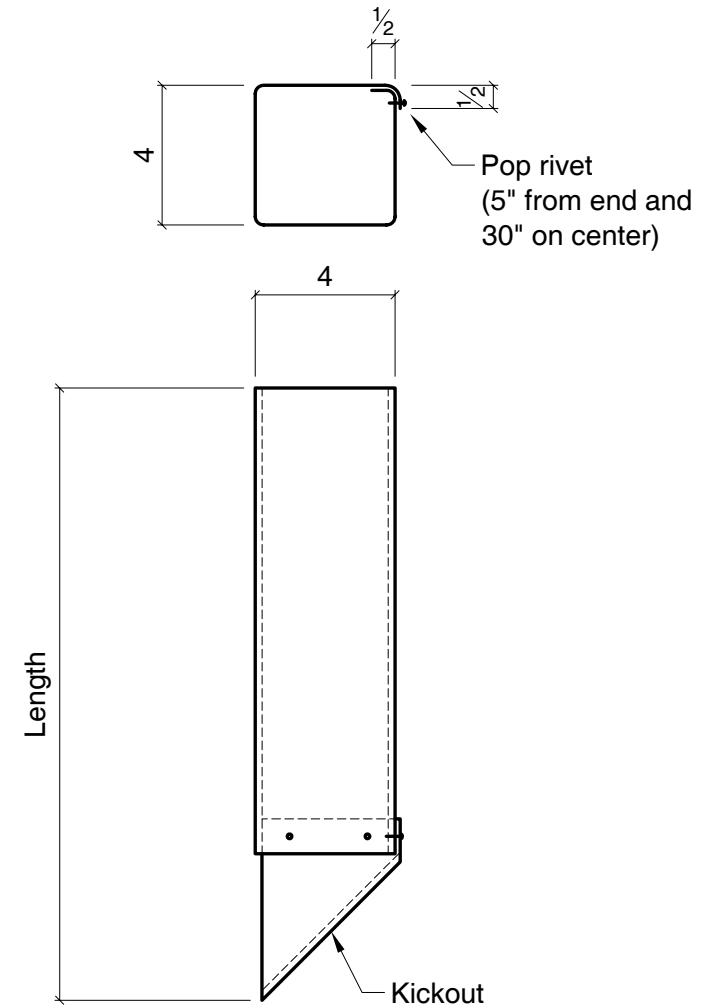
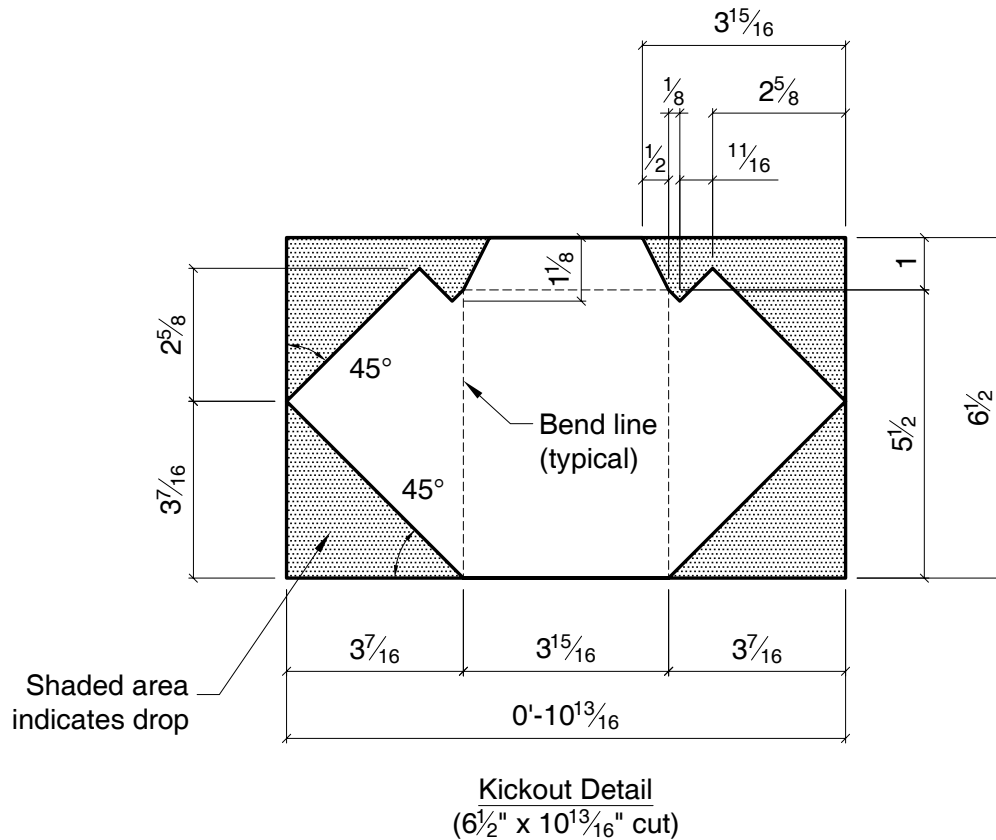
Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout with Kickout
Cut= 16 13/16"
Maximum Length= 20'-3"
Use with all panels.
Made in Houston plant only.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

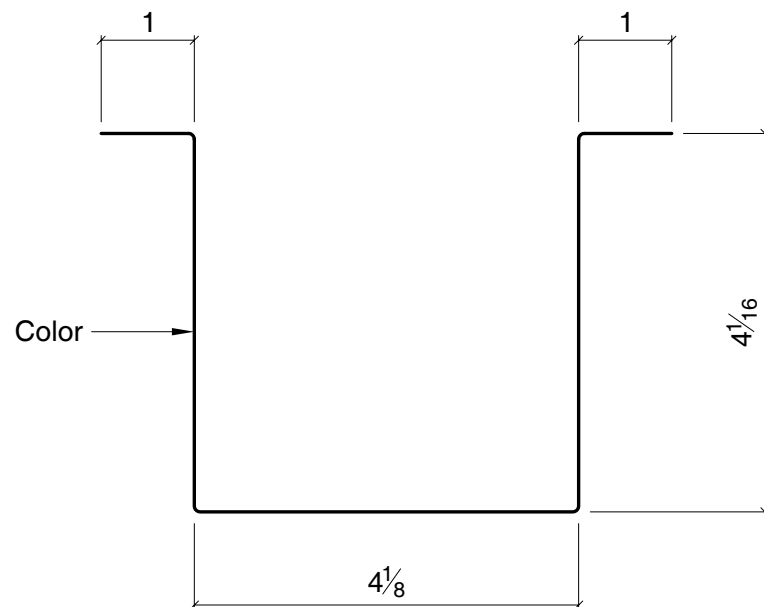
Cut	Material	Thick.	Wt/Ft
17.0000	29ga GZ	0.015"	0.9103
	29ga GM	0.015"	0.8595
	26ga GM	0.018"	1.0415
	24ga GM	0.023"	1.3450
	22ga GM	0.029"	1.7091
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout with Kickout
Cut= 17"
Maximum Length= 20'-3"
Use with all panels.
Made in Atlanta and Claremore plants.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

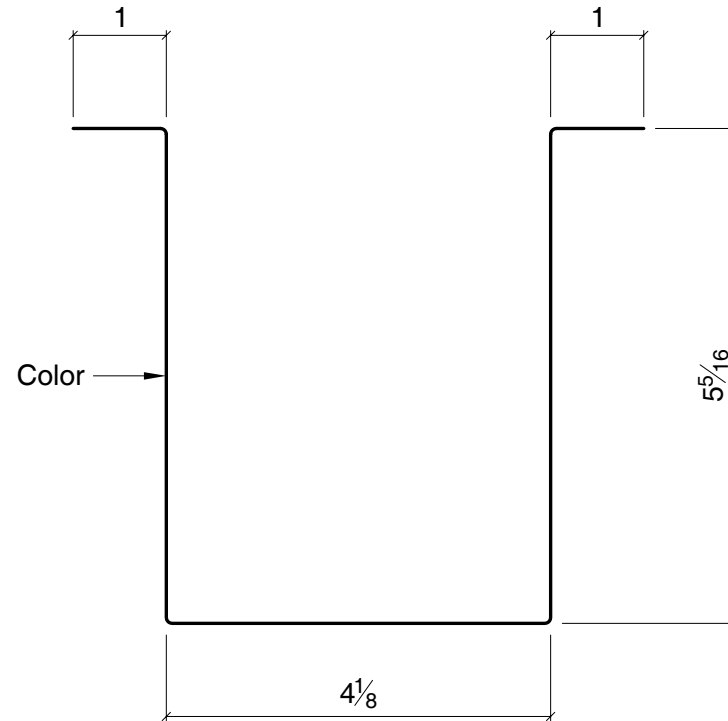


Downspout Strap
Cut= 14 $\frac{1}{4}$ "
Standard Length= 0'-1 $\frac{1}{4}$ "
Use with masonry wall.

DS-102

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
16.7500	29ga GZ	0.015"	0.8970
	29ga GM	0.015"	0.8468
	26ga GM	0.018"	1.0262
	24ga GM	0.023"	1.3252
	22ga GM	0.029"	1.6840
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Strap

Cut= 16³/₄"

Standard Length= 0'-1¹/₄"

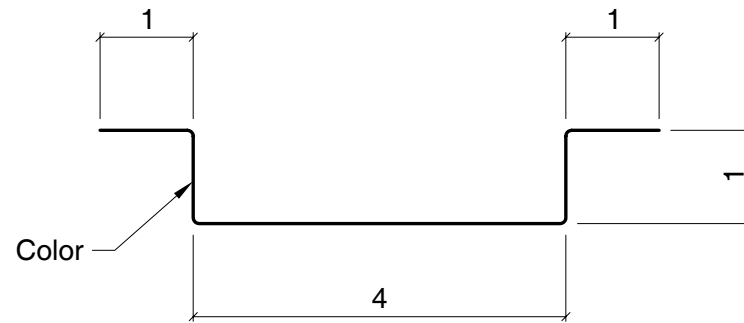
Use with Super Span panels.

DS-103

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
8.0000	29ga GZ	0.015"	0.4284
	29ga GM	0.015"	0.4045
	26ga GM	0.018"	0.4901
	24ga GM	0.023"	0.6329
	22ga GM	0.029"	0.8043
Wt/Ft = Total Mat'l Wt. x 1.05			

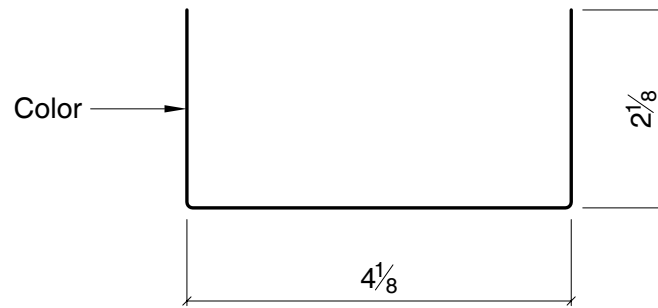


Downspout Spacer
Cut= 8"
Standard Length= 0'-1¼"
Use as required.

DS-104

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
8.3750	29ga GZ	0.015"	0.4485
	29ga GM	0.015"	0.4234
	26ga GM	0.018"	0.5131
	24ga GM	0.023"	0.6626
	22ga GM	0.029"	0.8420
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Strap

Cut= $8\frac{3}{8}"$

Standard Length= 0'-1 $\frac{1}{4}"$

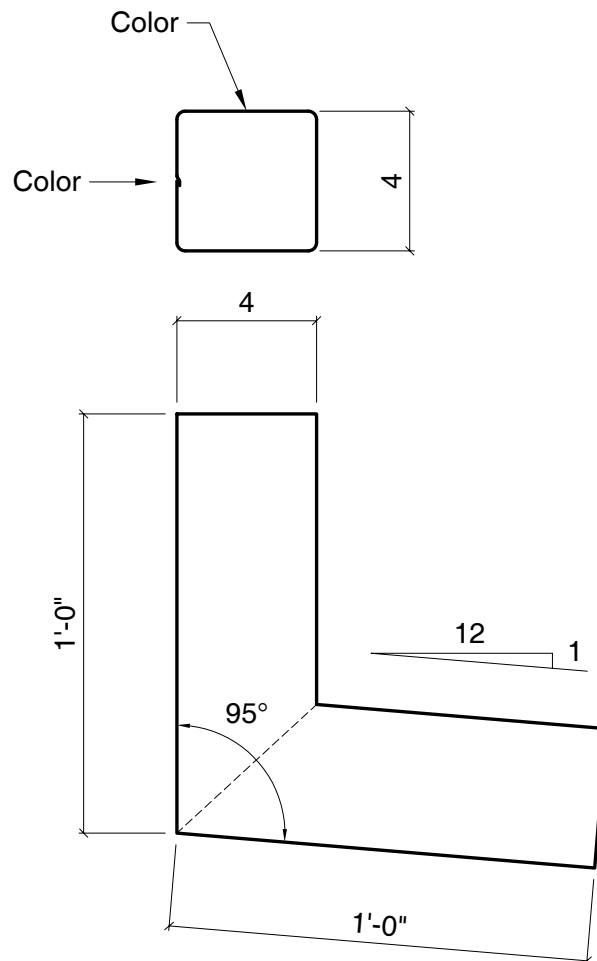
Use with all panels and
standard 4" x 4" downpouts.

DS-105

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}"$ unless noted.
3. All inside radii are $\frac{1}{16}"$.

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Elbow (Outside Lock)

Cut= 16¹³/₁₆"

Standard Length= 1'-0"

Use with all panels and
standard 4" x 4" downspouts.

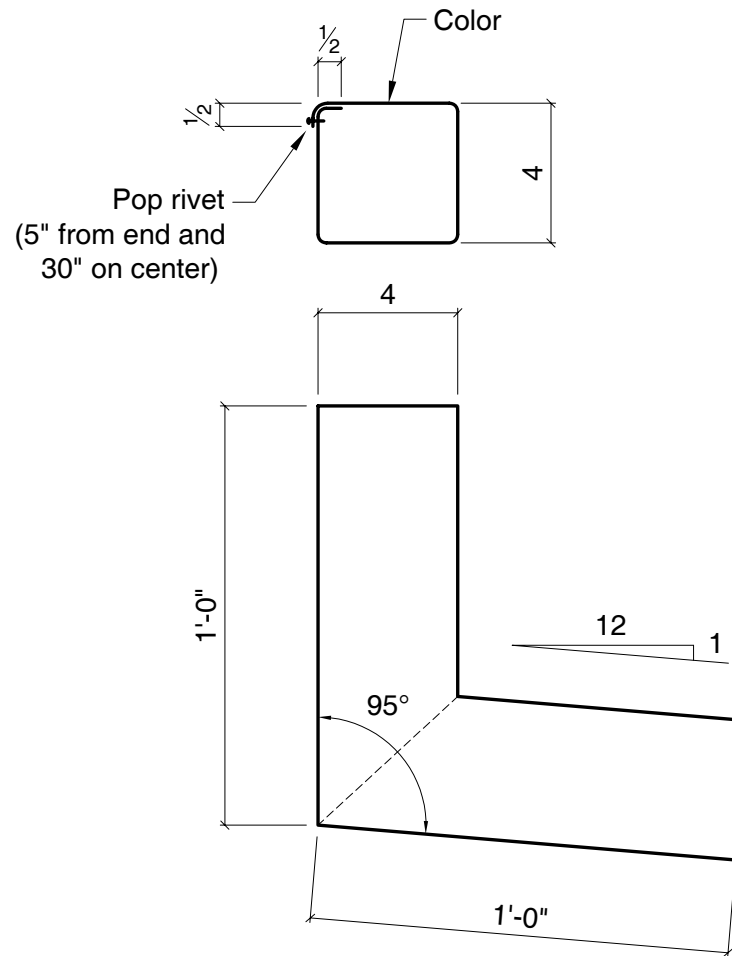
Made in Houston plant only.

DS-120

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

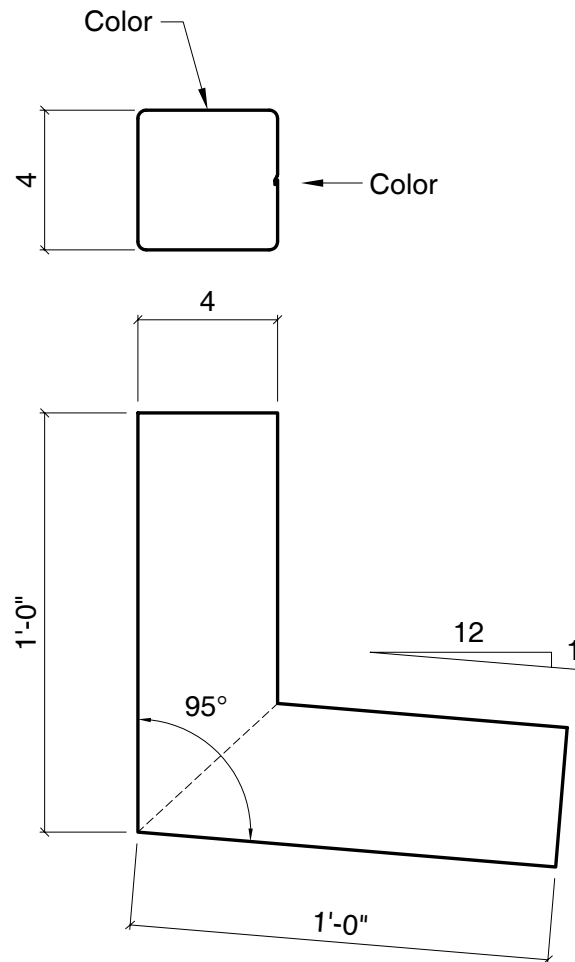
Cut	Material	Thick.	Wt/Ft
17.0000	29ga GZ	0.015"	0.9103
	29ga GM	0.015"	0.8595
	26ga GM	0.018"	1.0415
	24ga GM	0.023"	1.3450
	22ga GM	0.029"	1.7091
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Elbow (Outside Lock)
Cut= 17"
Standard Length= 1'-0"
Use with all panels and
standard 4" x 4" downspouts.
Made in Atlanta and Claremore plants.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Elbow (Inside Lock)

Cut= $16\frac{13}{16}$ "

Standard Length= 1'-0"

Use with all panels and
standard 4" x 4" downspouts.

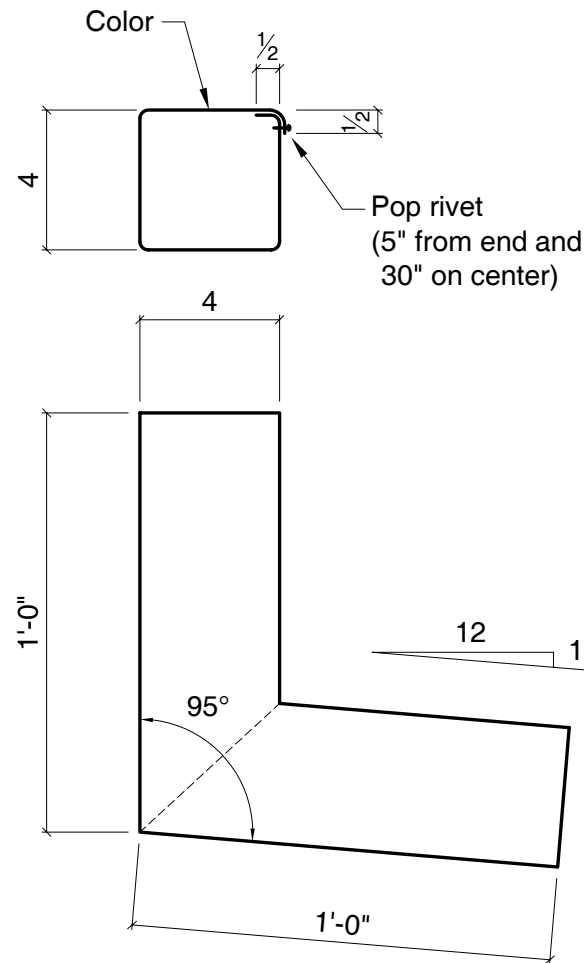
Made in Houston plant only.

DS-121

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

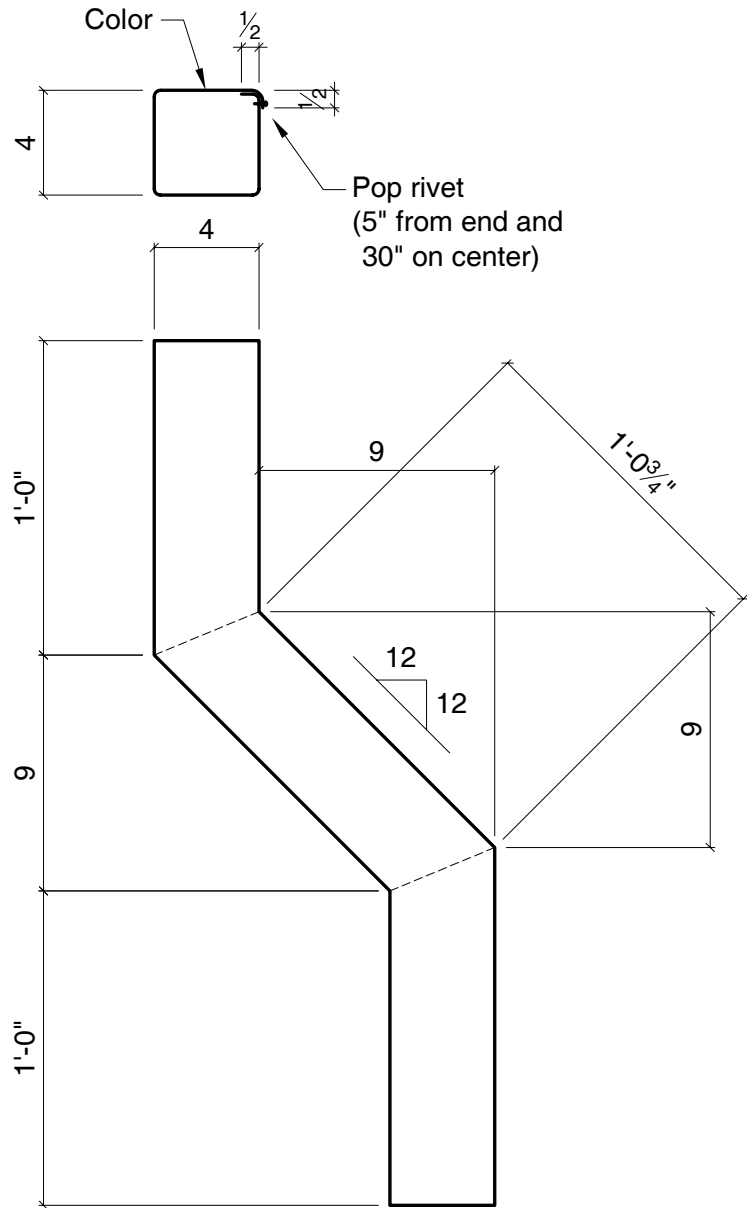
Cut	Material	Thick.	Wt/Ft
17.0000	29ga GZ	0.015"	0.9103
	29ga GM	0.015"	0.8595
	26ga GM	0.018"	1.0415
	24ga GM	0.023"	1.3450
	22ga GM	0.029"	1.7091
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Elbow (Inside Lock)
Cut= 17"
Standard Length= 1'-0"
Use with all panels and
standard 4" x 4" downspouts.
Made in Atlanta and Claremore plants.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

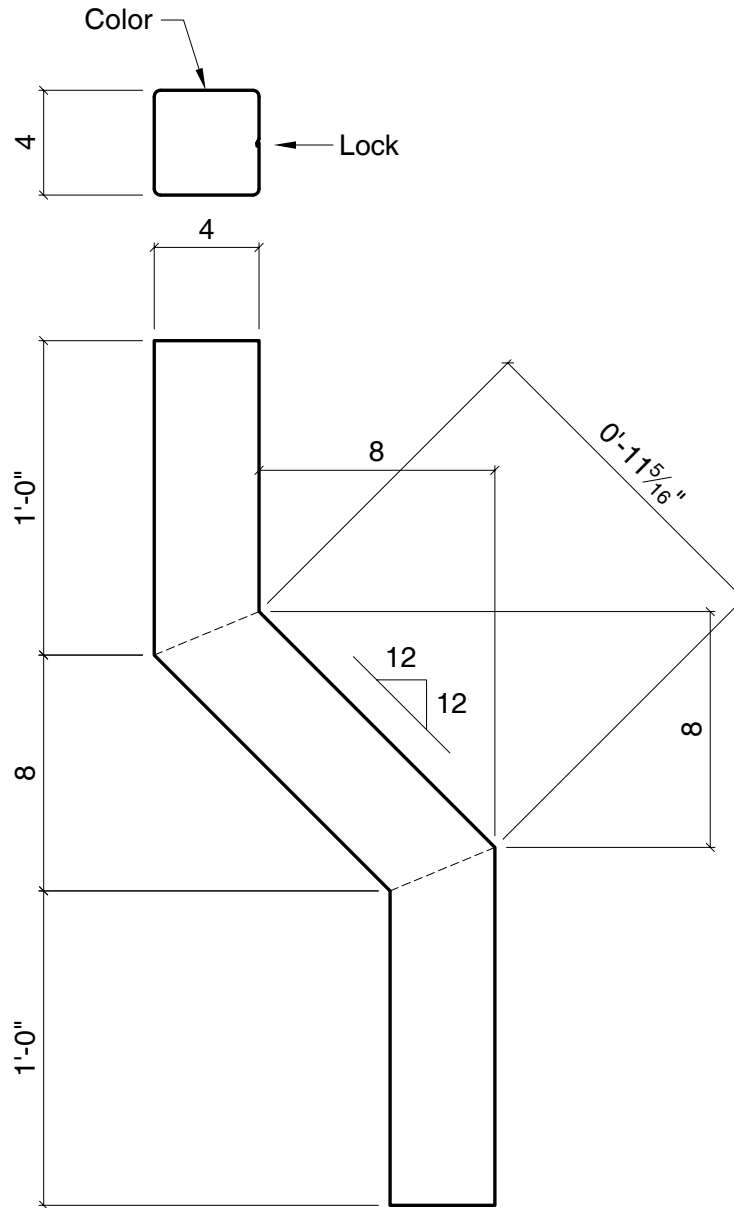
Cut	Material	Thick.	Wt/Ft
17.0000	29ga GZ	0.015"	0.9103
	29ga GM	0.015"	0.8595
	26ga GM	0.018"	1.0415
	24ga GM	0.023"	1.3450
	22ga GM	0.029"	1.7091
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Elbow (9" Offset)
Cut= 17"
Standard Length= 2'-9"
Use with all panels and
standard 4" x 4" downspouts.
Made in Atlanta and Claremore plants.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			

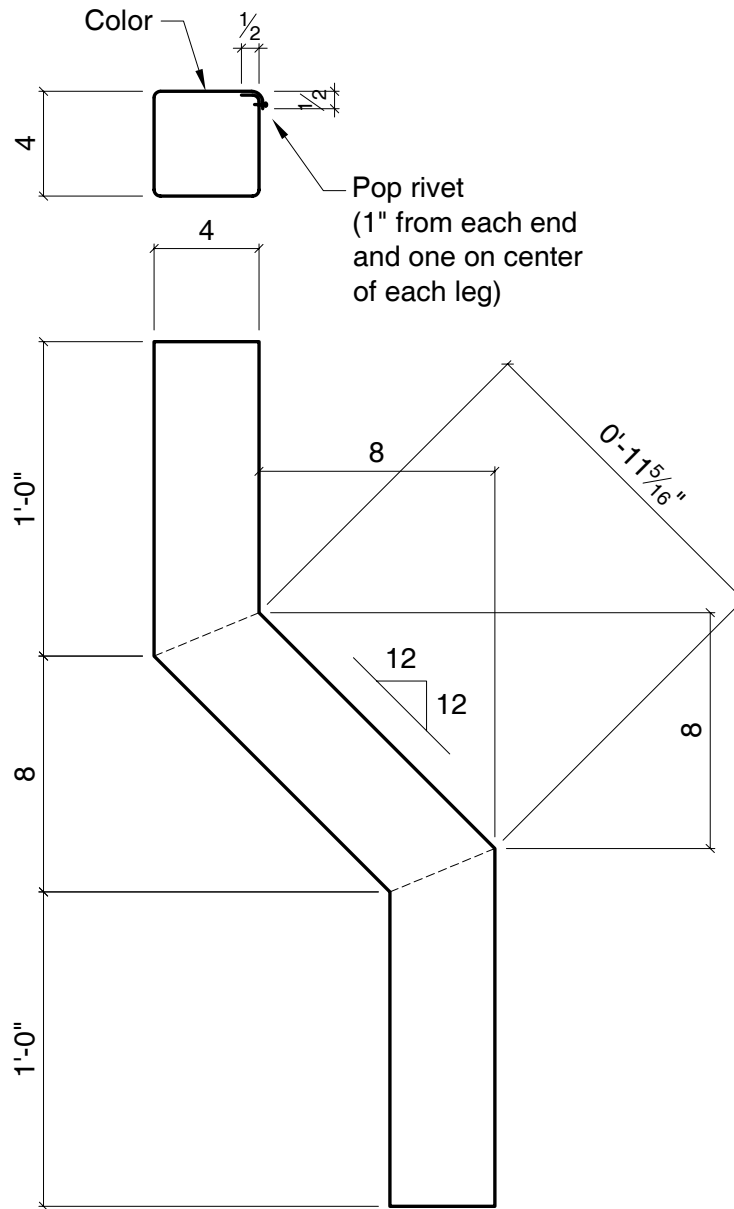


Downspout Elbow (8" Offset)
Cut= $16\frac{13}{16}$ "
Standard Length= 2'-8"
Use with all panels and
standard 4" x 4" downspouts.
Made in Houston plant only.

DS-126

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

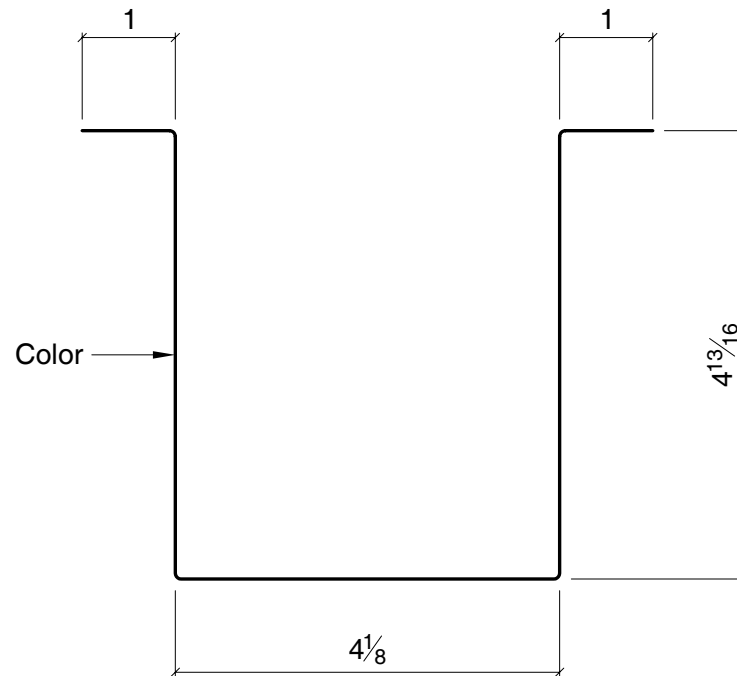
Cut	Material	Thick.	Wt/Ft
17.0000	29ga GZ	0.015"	0.9103
	29ga GM	0.015"	0.8595
	26ga GM	0.018"	1.0415
	24ga GM	0.023"	1.3450
	22ga GM	0.029"	1.7091
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Elbow (8" Offset)
Cut= 17"
Standard Length= 2'-8"
Use with all panels and
standard 4" x 4" downspouts.
Made in Atlanta and Claremore plants.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
15.7500	29ga GZ	0.015"	0.8434
	29ga GM	0.015"	0.7963
	26ga GM	0.018"	0.9650
	24ga GM	0.023"	1.2461
	22ga GM	0.029"	1.5835
Wt/Ft = Total Mat'l Wt. x 1.05			



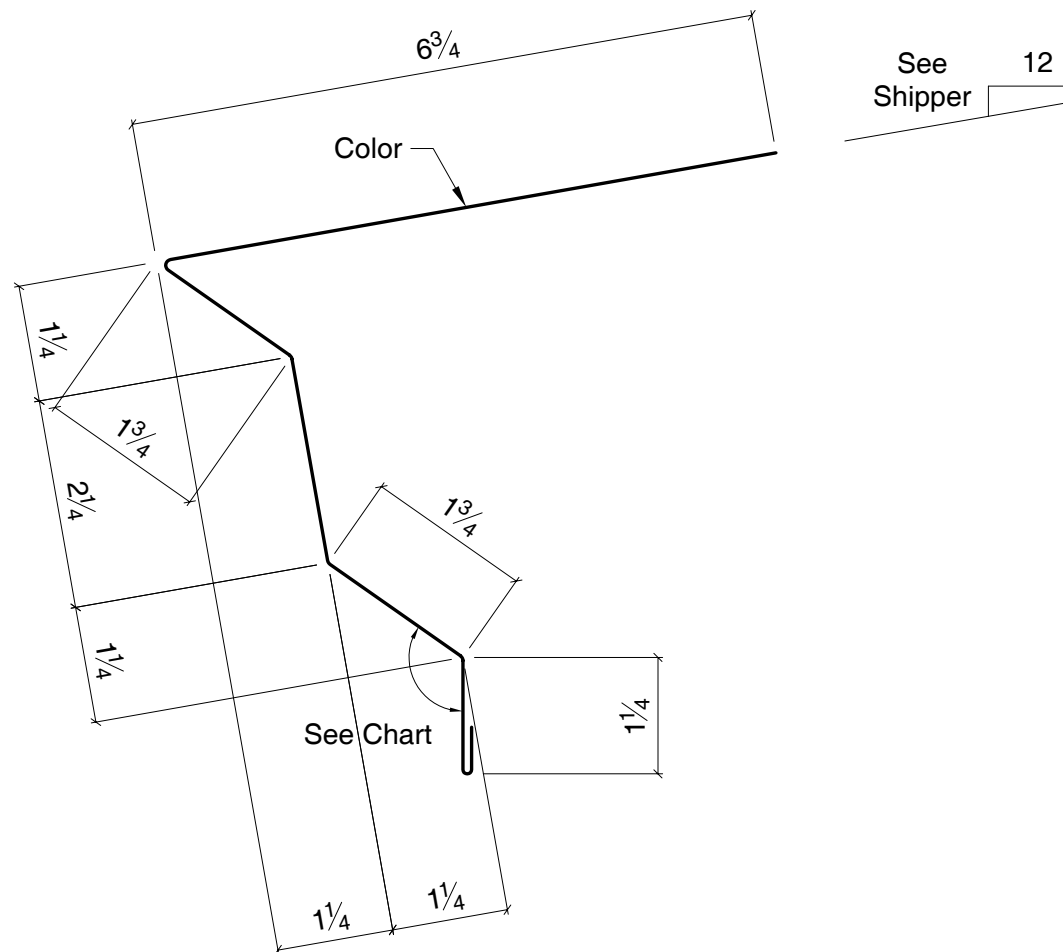
Downspout Strap
Cut= 15³/₄"
Standard Length= 0'-1¹/₄"
Use with Low Rib panels.

DS-202

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



See Chart

Shadow Eave Trim
Cut= $1\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

ET-100

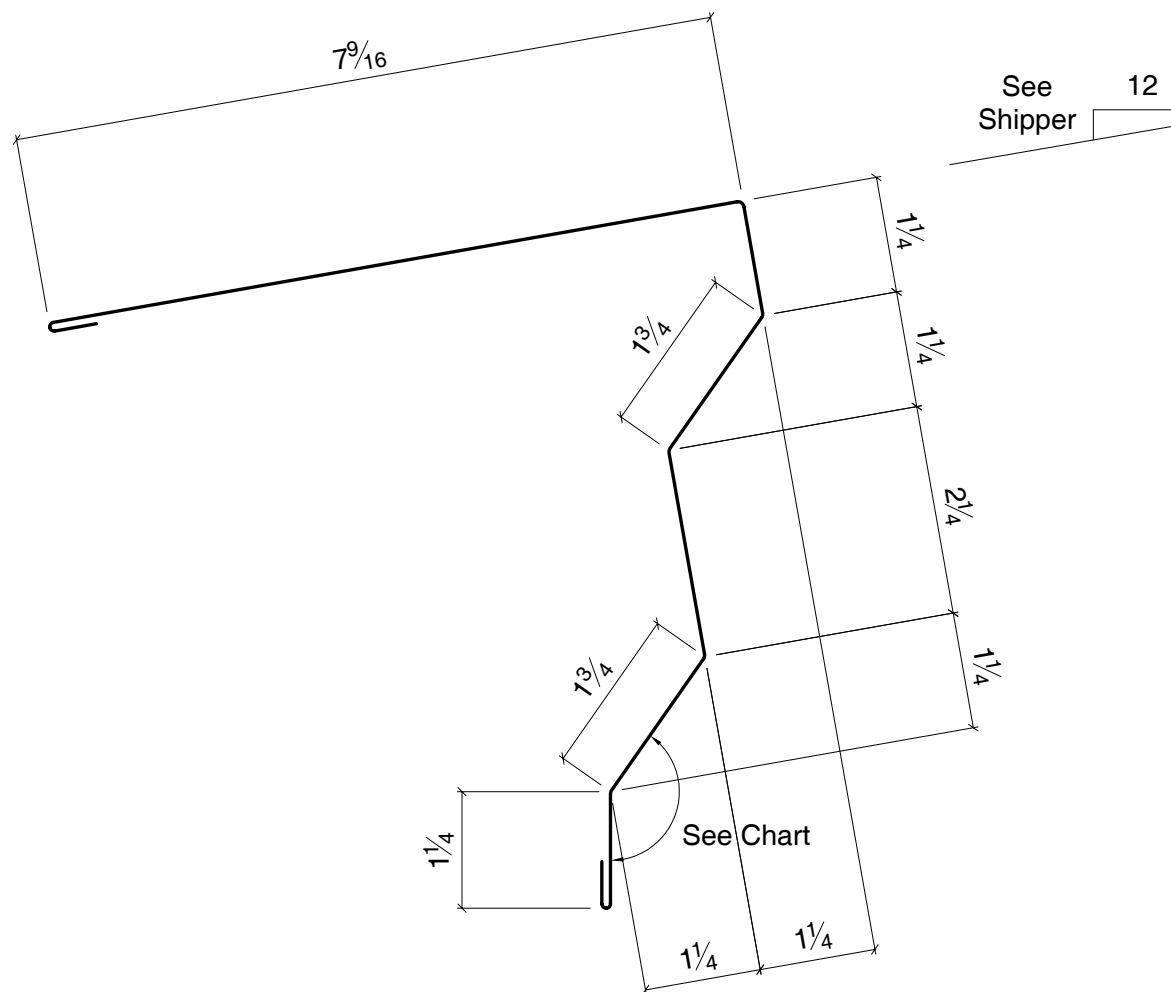
Specify Roof Slope

Roof Slope	Req'd Angle
1:12	130°
2:12	126°
3:12	121°
4:12	117°
5:12	112°
6:12	108°

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	140°
2:12	144°
3:12	149°
4:12	153°
5:12	158°
6:12	162°

Shadow Eave Trim - High Side
Cut= $16\frac{13}{16}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

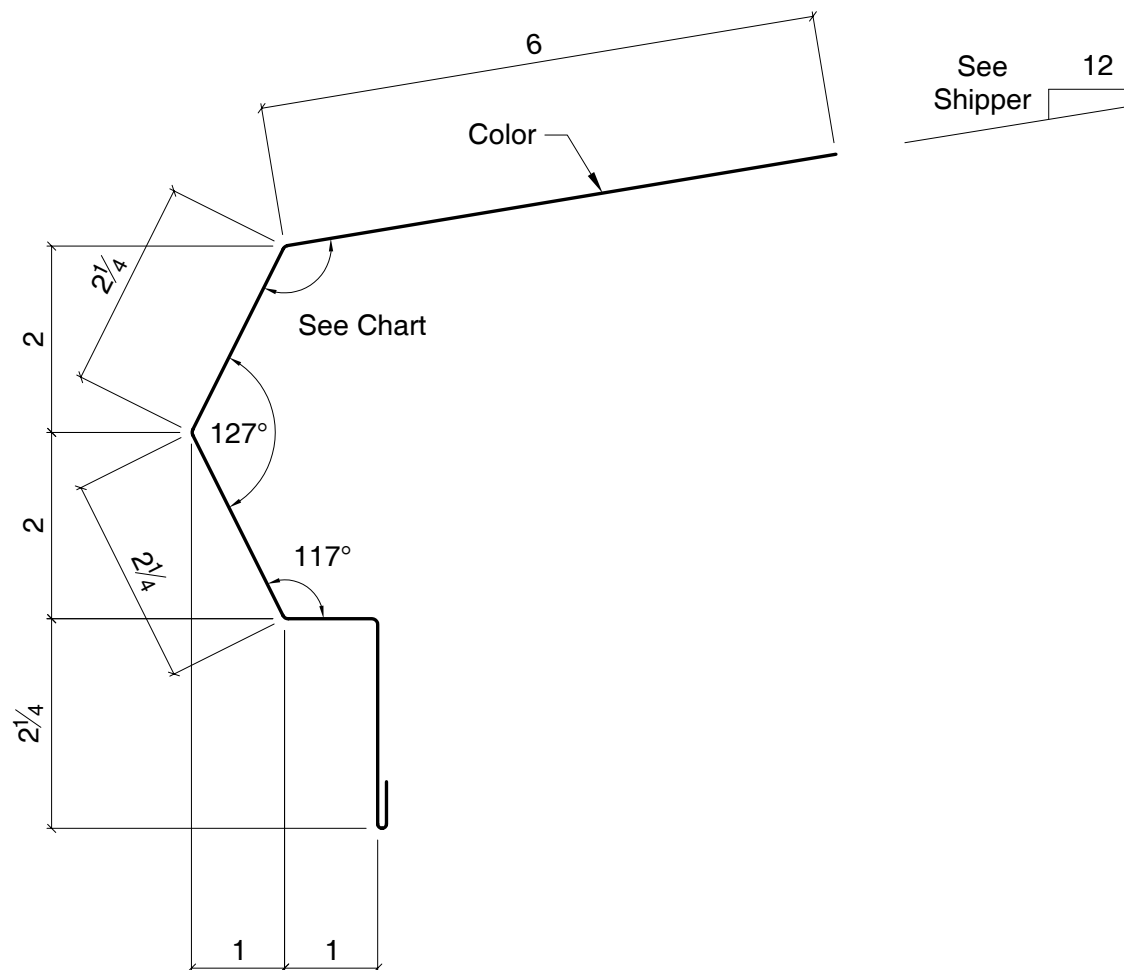
ET-150

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	121°
2:12	126°
3:12	131°
4:12	135°
5:12	139°
6:12	143°

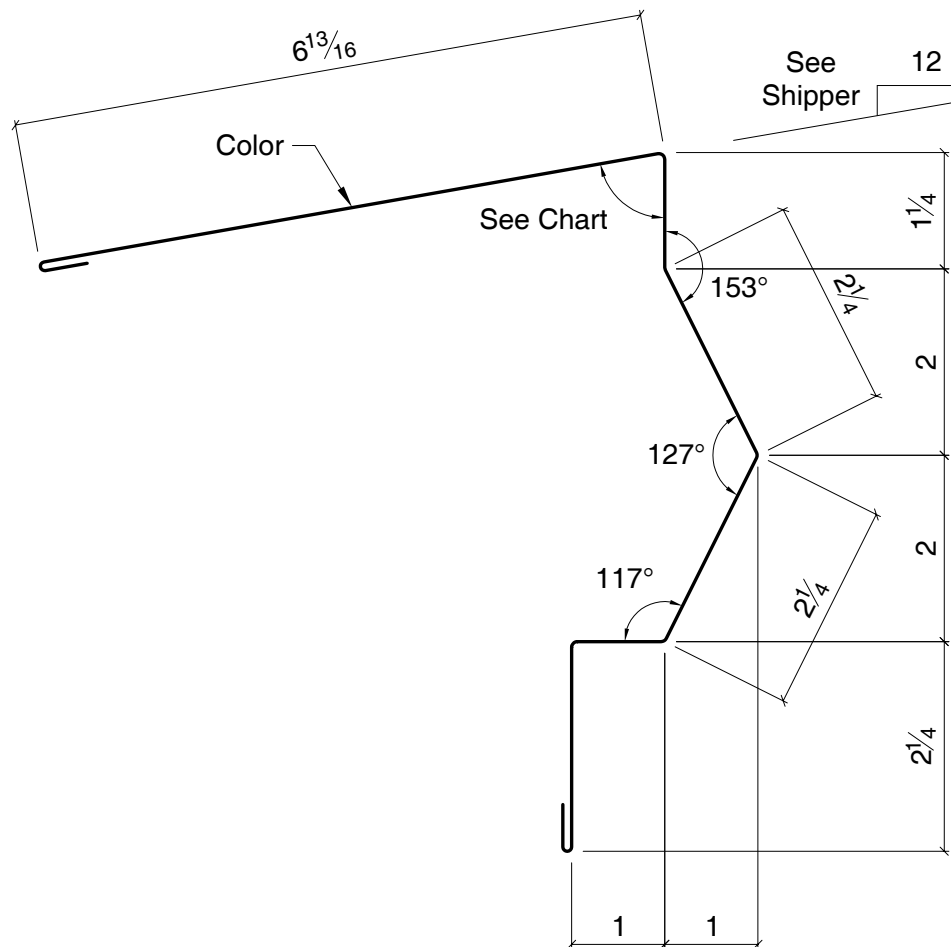
Vee Eave Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with Low Rib or Super Span panels.

Specify Roof Slope

ET-300

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	140°
2:12	144°
3:12	149°
4:12	153°
5:12	158°
6:12	162°

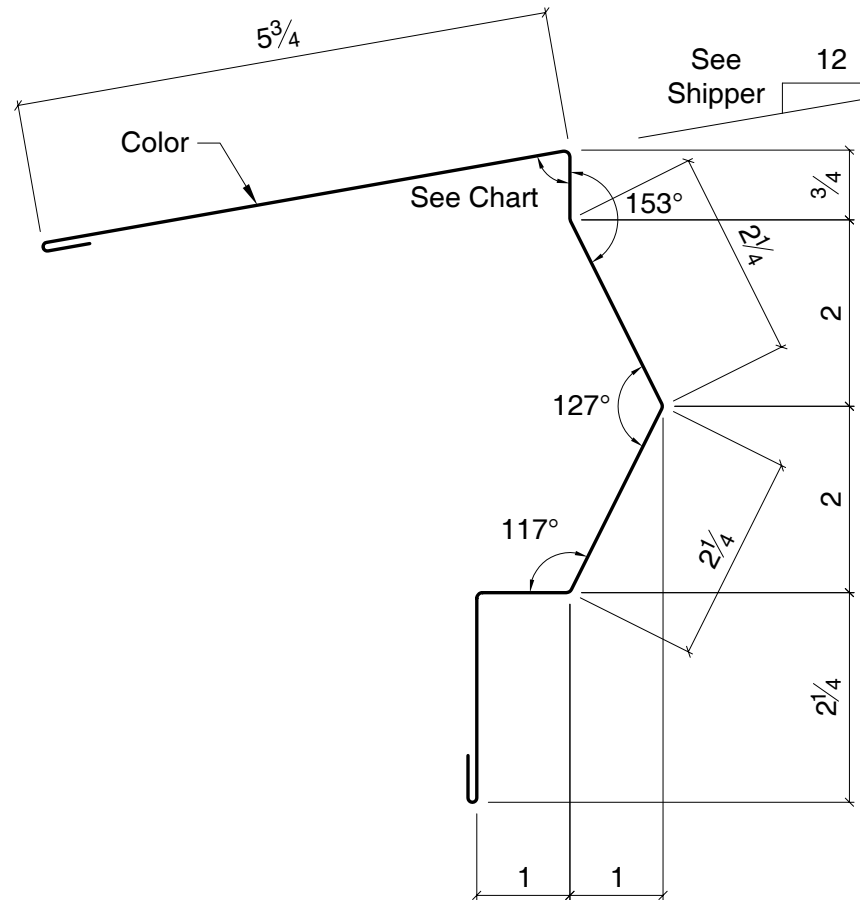
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Vee Eave Trim - High Side
Cut= $16\frac{13}{16}$ "
Maximum Length= 20'-3"
Use with Low Rib or Super Span panels.

ET-350

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	85°
2:12	80°
3:12	76°
4:12	72°
5:12	67°
6:12	63°

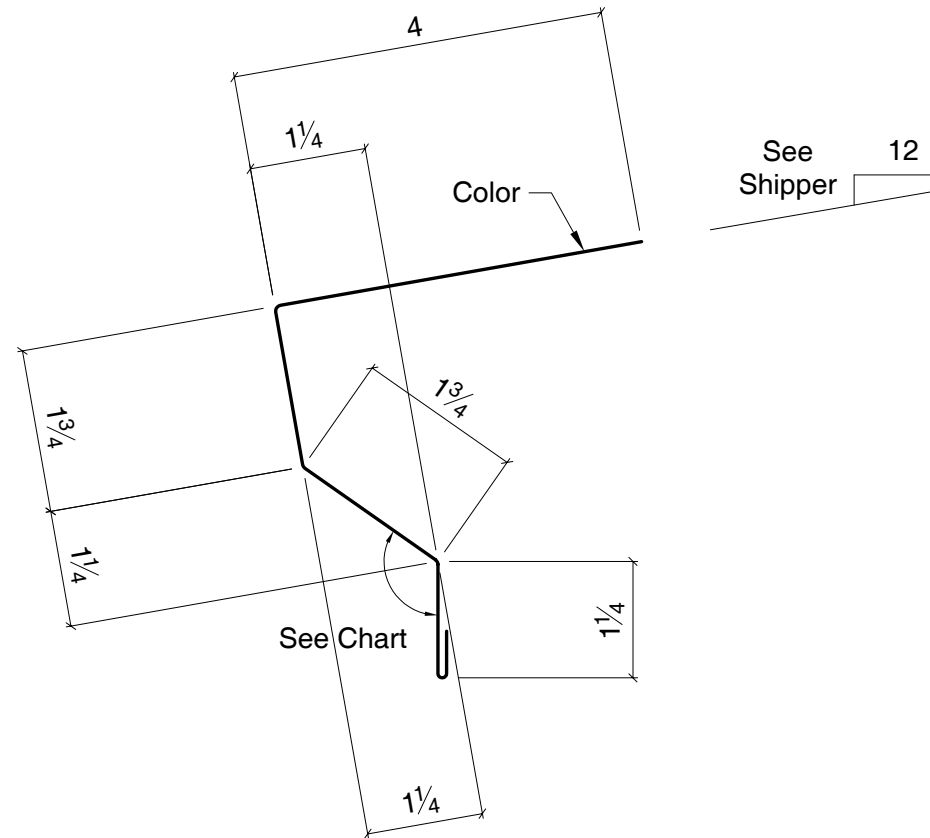
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Vee Eave Trim - High Side
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with Low Rib panels.

ET-450

Cut	Material	Thick.	Wt/Ft
9.2500	29ga GZ	0.015"	0.4953
	29ga GM	0.015"	0.4677
	26ga GM	0.018"	0.5667
	24ga GM	0.023"	0.7318
	22ga GM	0.029"	0.9300
Wt/Ft = Total Mat'l Wt. x 1.05			



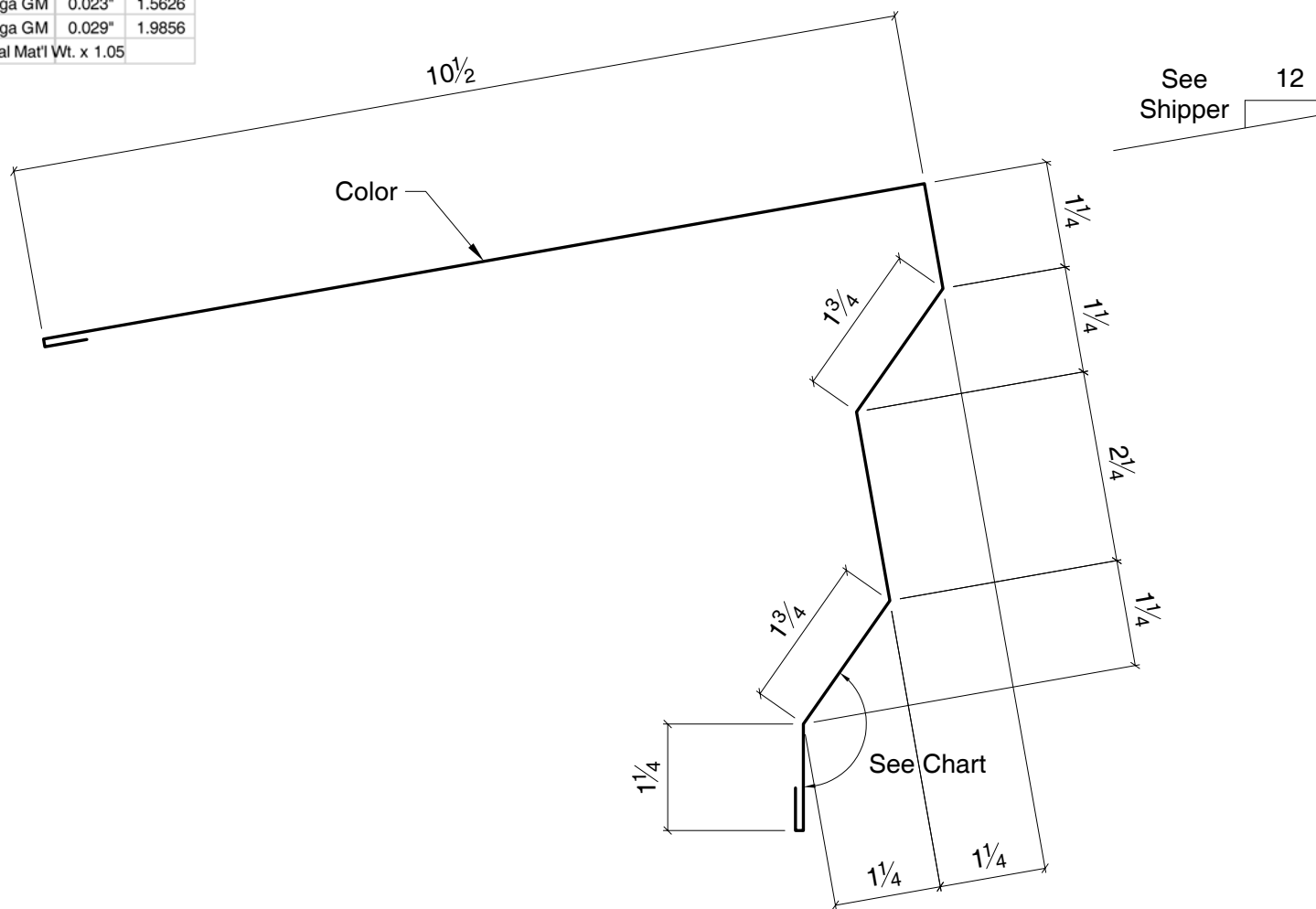
Shadow Eave Trim
Cut= 9/4"
Maximum Length= 20'-3"
Use with Super Seam roof systems.

ET-500

Roof Slope	Req'd Angle
1:12	130°
2:12	126°
3:12	121°
4:12	117°
5:12	112°
6:12	108°

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
19.7500	29ga GZ	0.015"	1.0576
	29ga GM	0.015"	0.9985
	26ga GM	0.018"	1.2100
	24ga GM	0.023"	1.5626
	22ga GM	0.029"	1.9856
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	140°
2:12	144°
3:12	149°
4:12	153°
5:12	158°
6:12	162°

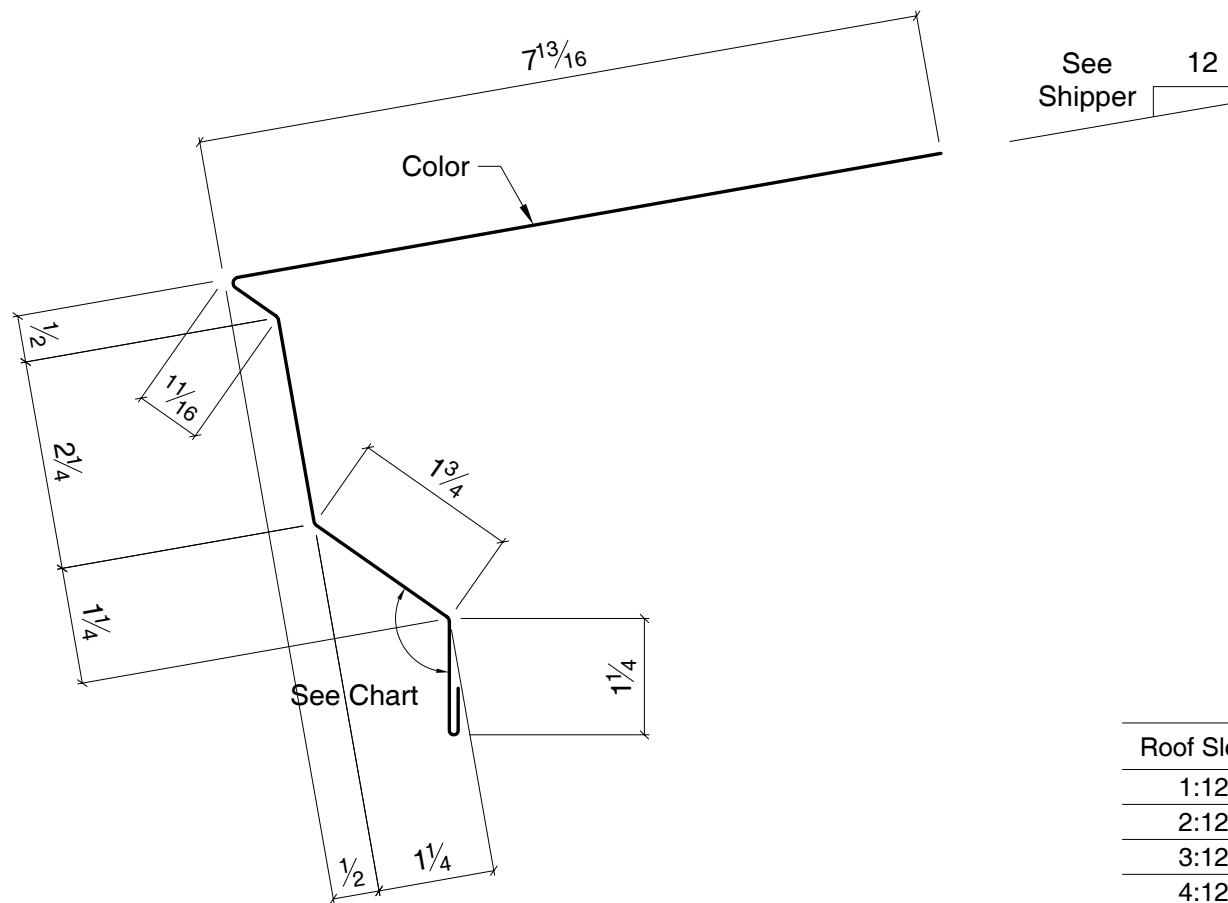
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Shadow Eave Trim - High Side
Cut= 19 3/4"
Maximum Length= 20'-3"
Use with Super Seam roof systems.

ET-550

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	130°
2:12	126°
3:12	121°
4:12	117°
5:12	112°
6:12	108°

Shadow Eave Trim

Cut= 14 $\frac{1}{4}$ "

Maximum Length= 20'-3"

Use with Weather Lok-16 roof system.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

- Specify Roof Slope

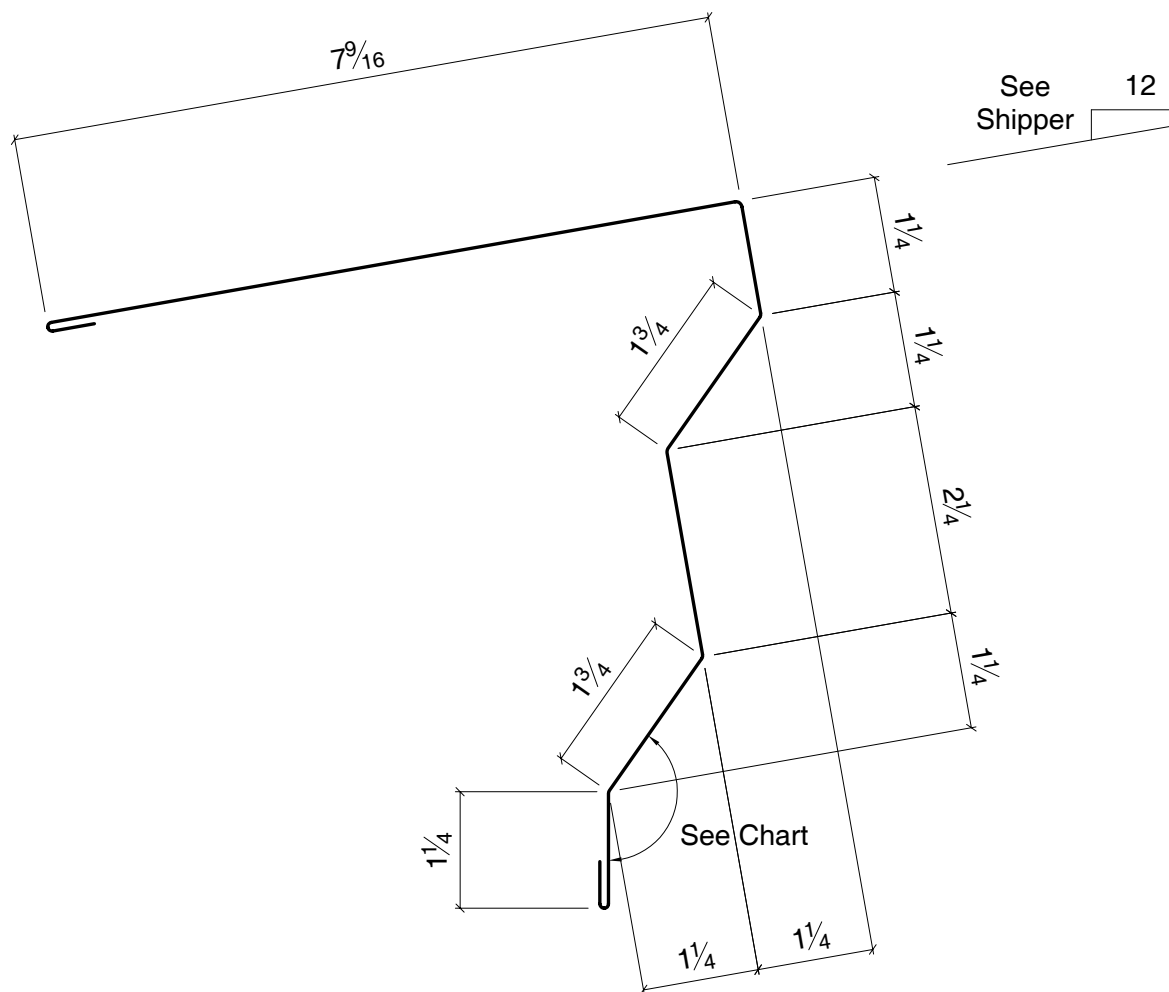
ET-600

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Issue: 0
Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	140°
2:12	144°
3:12	149°
4:12	153°
5:12	158°
6:12	162°

Shadow Eave Trim - High Side
Cut= $16\frac{13}{16}$ "
Maximum Length= 20'-3"
Use with Weather Lok-16 roof system.

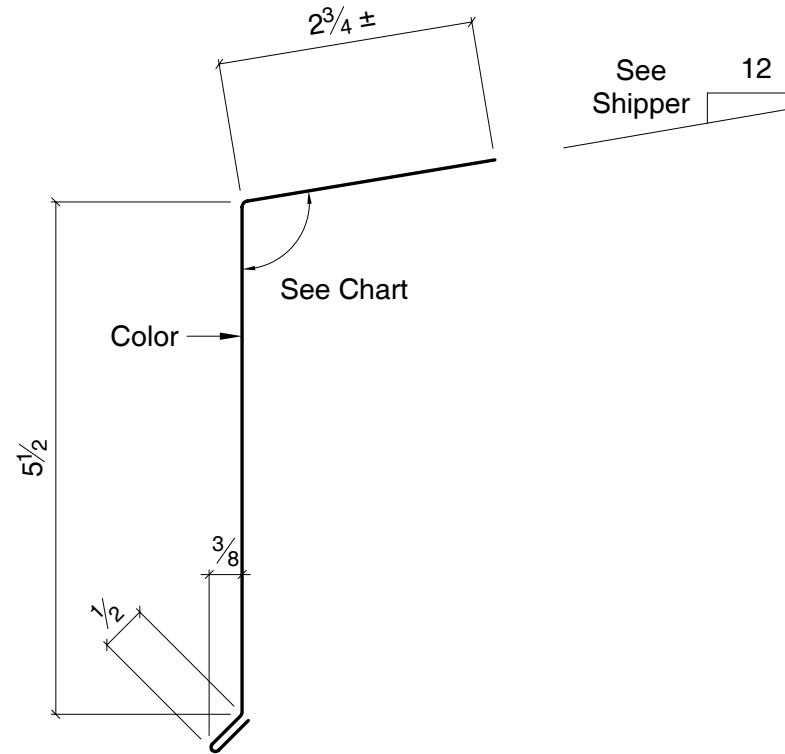
ET-650

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
9.2500	29ga GZ	0.015"	0.4953
	29ga GM	0.015"	0.4677
	26ga GM	0.018"	0.5667
	24ga GM	0.023"	0.7318
	22ga GM	0.029"	0.9300
Wt/Ft = Total Mat'l Wt. x 1.05			



Simple Eave Trim
Cut= 9/4"
Maximum Length= 20'-3"
Use with all panels.

ET-700

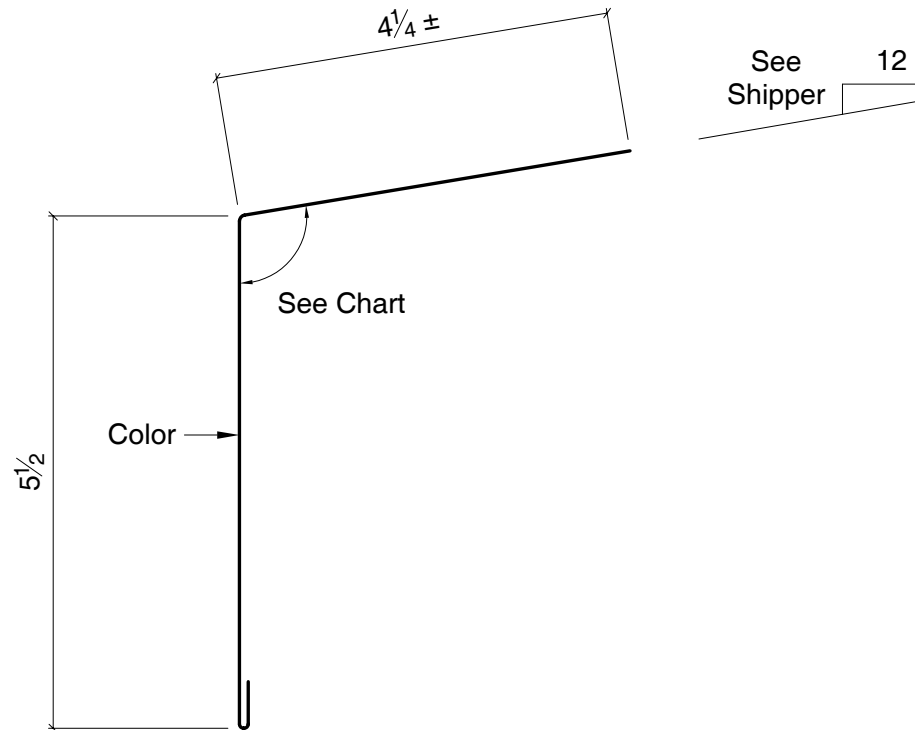
Specify Roof Slope

Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Simple Eave Trim
Cut= 10 1/4"
Maximum Length= 20'-3"
Use with all panels.

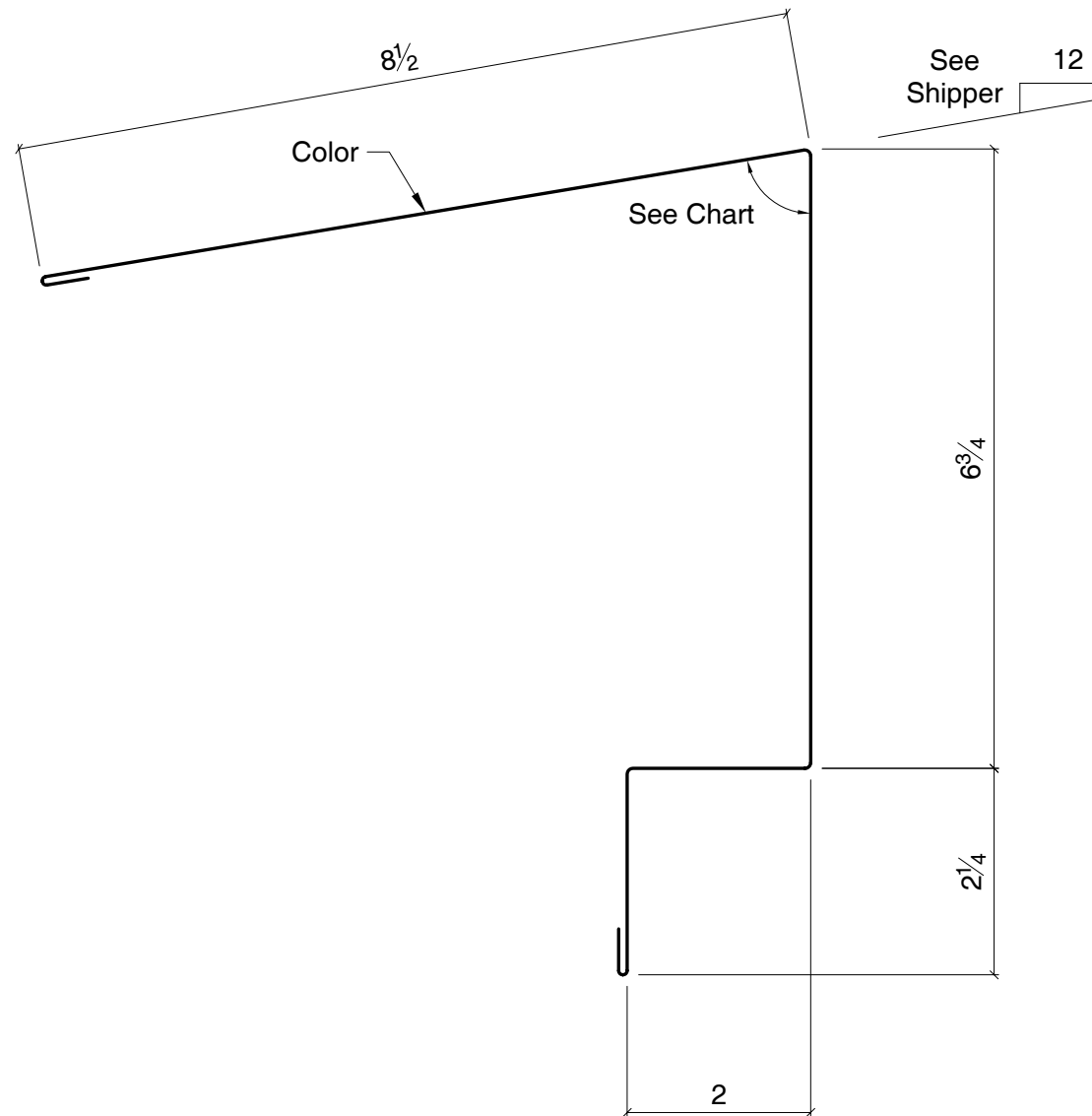
ET-800

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	85°
2:12	80°
3:12	76°
4:12	72°
5:12	67°
6:12	63°

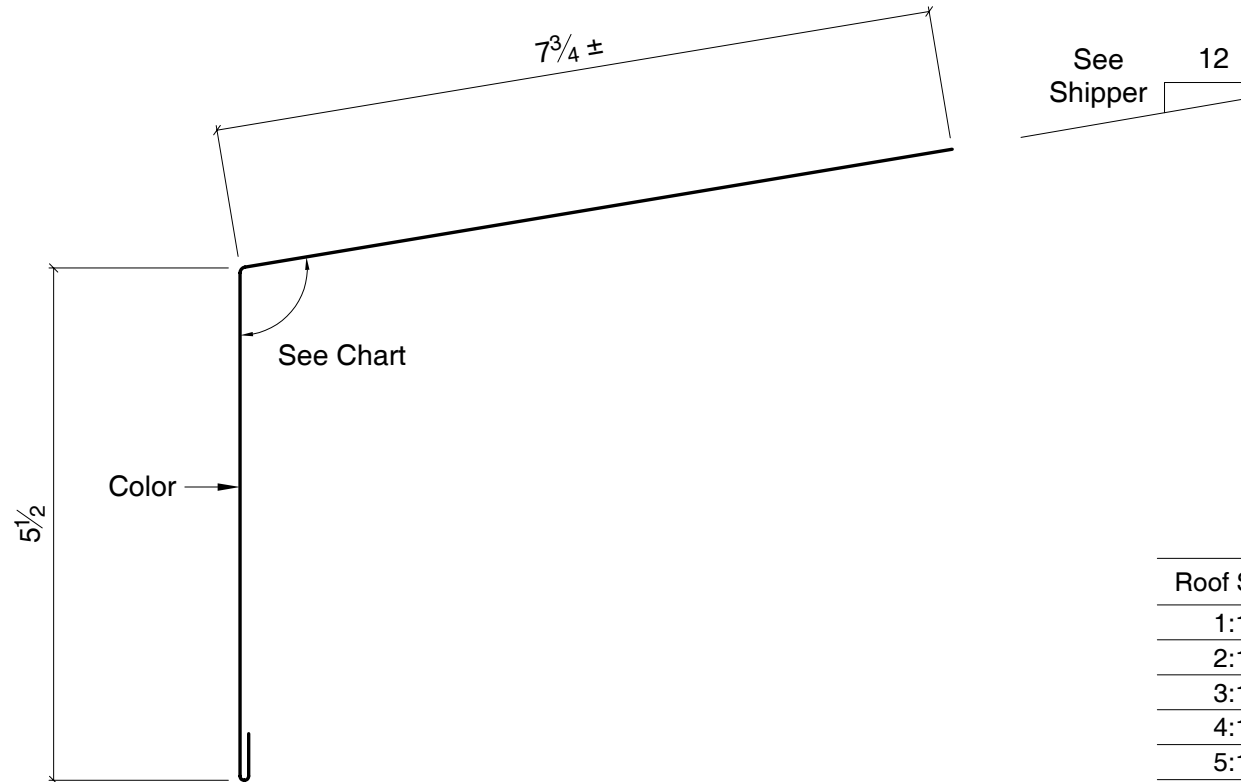
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Box Eave Trim - High Side
Cut= 20 1/2"
Maximum Length= 20'-3"
Use as required.

ET-850

Cut	Material	Thick.	Wt/Ft
13.7500	29ga GZ	0.015"	0.7363
	29ga GM	0.015"	0.6952
	26ga GM	0.018"	0.8424
	24ga GM	0.023"	1.0879
	22ga GM	0.029"	1.3824
Wt/Ft = Total Mat'l Wt. x 1.05			



Simple Eave Trim
Cut= 13³/₄"
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

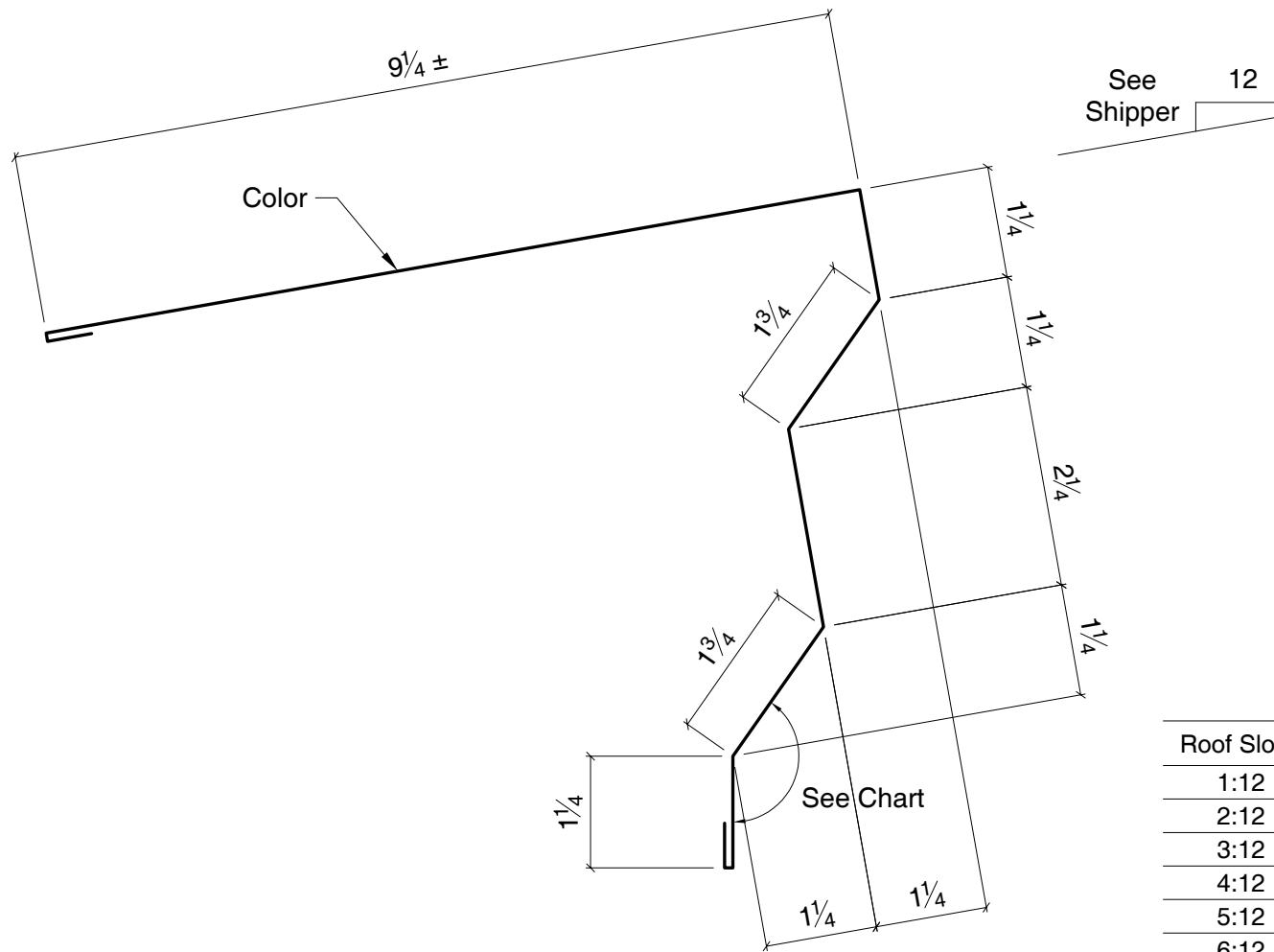
ET-900

Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			



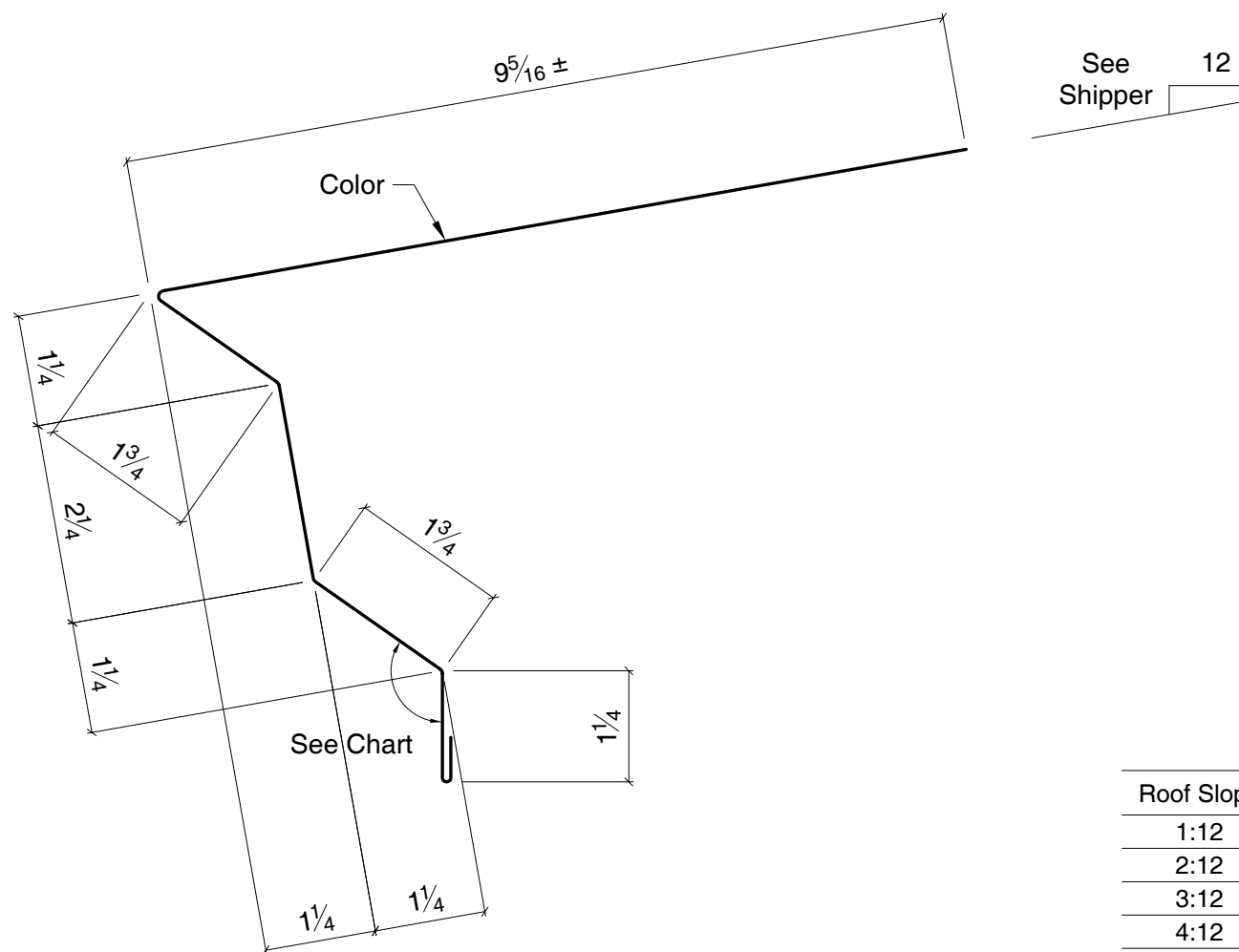
Roof Slope	Req'd Angle
1:12	140°
2:12	144°
3:12	149°
4:12	153°
5:12	158°
6:12	162°

Shadow Eave Trim - High Side
Cut= 18 1/2"
Maximum Length= 20'-3"
Use with Shadow Wall-18 and
Super Span roof panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

ET-910

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	130°
2:12	126°
3:12	121°
4:12	117°
5:12	112°
6:12	108°

Shadow Eave Trim

Cut= 16¹³/₁₆"

Maximum Length= 20'-3"

Use with Shadow Wall-18 and
Super Span roof panels.

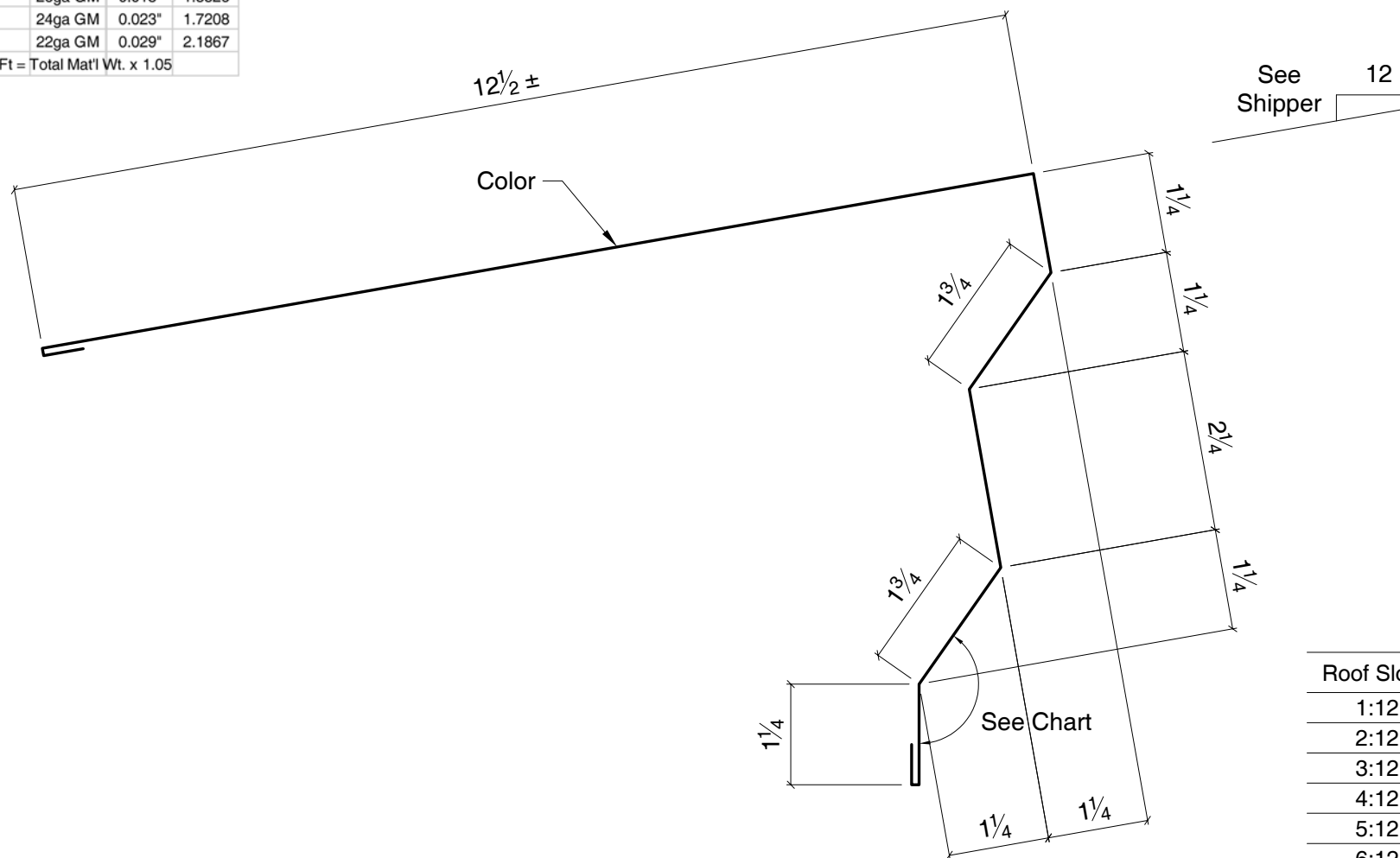
ET-920

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
21.7500	29ga GZ	0.015"	1.1647
	29ga GM	0.015"	1.0996
	26ga GM	0.018"	1.3326
	24ga GM	0.023"	1.7208
	22ga GM	0.029"	2.1867
Wt/Ft = Total Mat'l Wt. x 1.05			

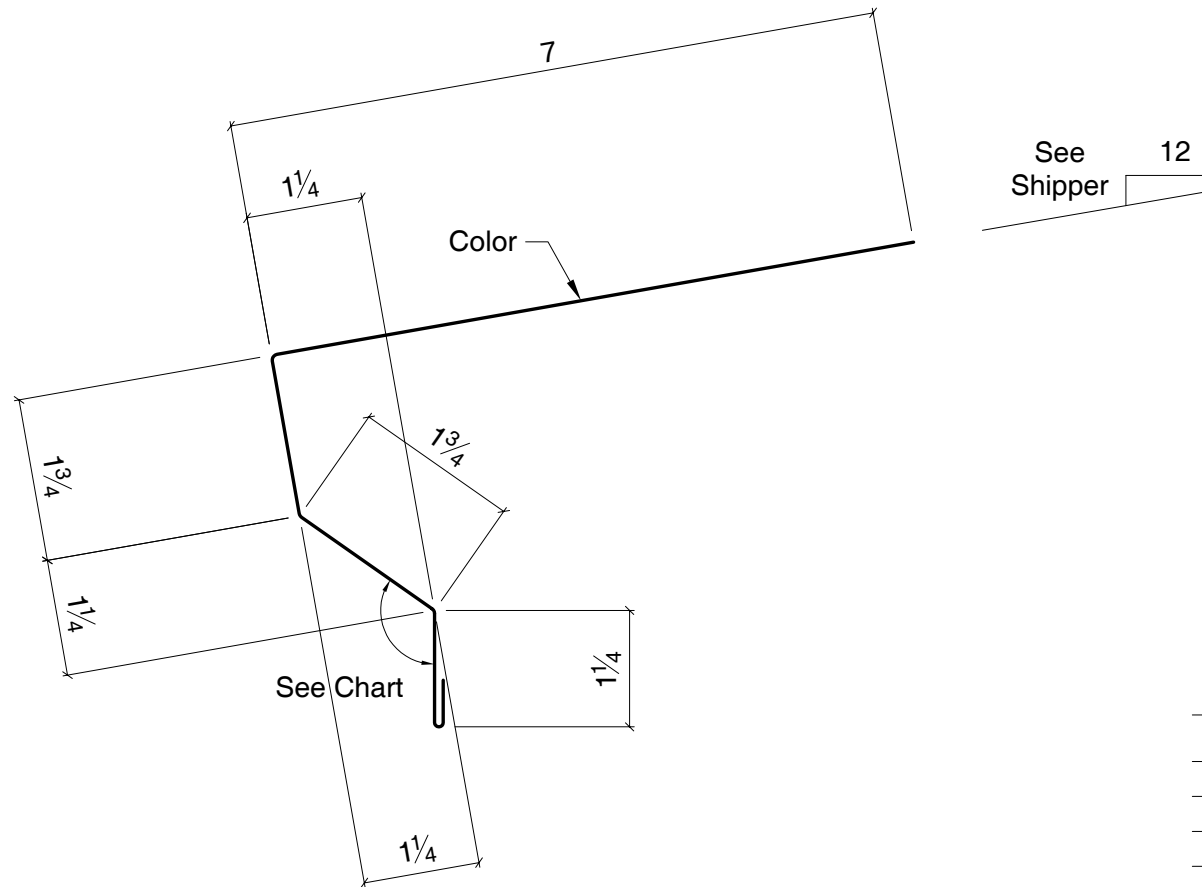


Roof Slope	Req'd Angle
1:12	140°
2:12	144°
3:12	149°
4:12	153°
5:12	158°
6:12	162°

Shadow Eave Trim - High Side
Cut= 21 3/4"
Maximum Length= 20'-3"
Use with Shadow Wall-18 and
Super Seam roof systems.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
12.2500	29ga GZ	0.015"	0.6560
	29ga GM	0.015"	0.6193
	26ga GM	0.018"	0.7505
	24ga GM	0.023"	0.9692
	22ga GM	0.029"	1.2316
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	130°
2:12	126°
3:12	121°
4:12	117°
5:12	112°
6:12	108°

Shadow Eave Trim

Cut= 12 1/4"

Maximum Length= 20'-3"

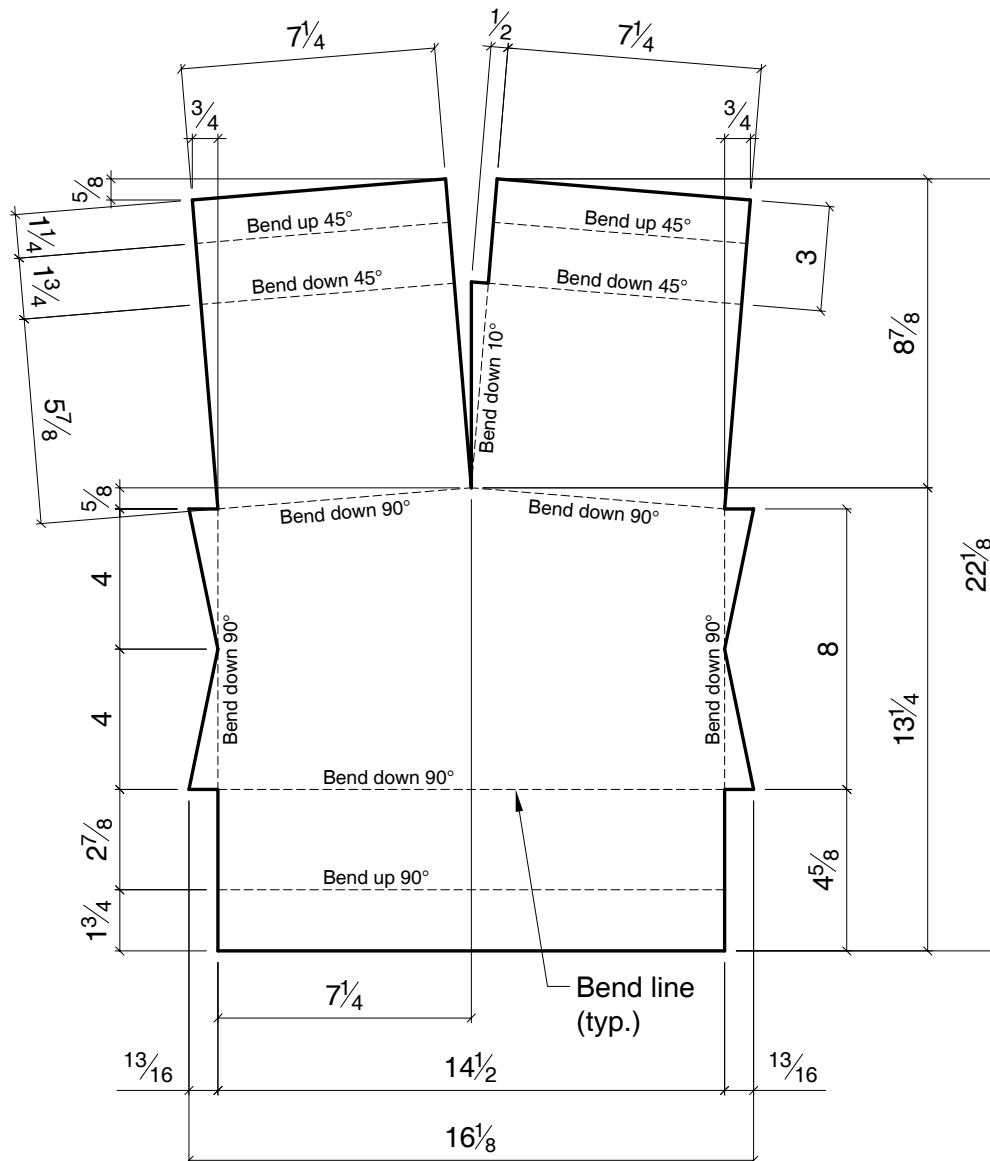
Use with Shadow wall-18 and Super Seam roof systems.

ET-960

Specify Roof Slope

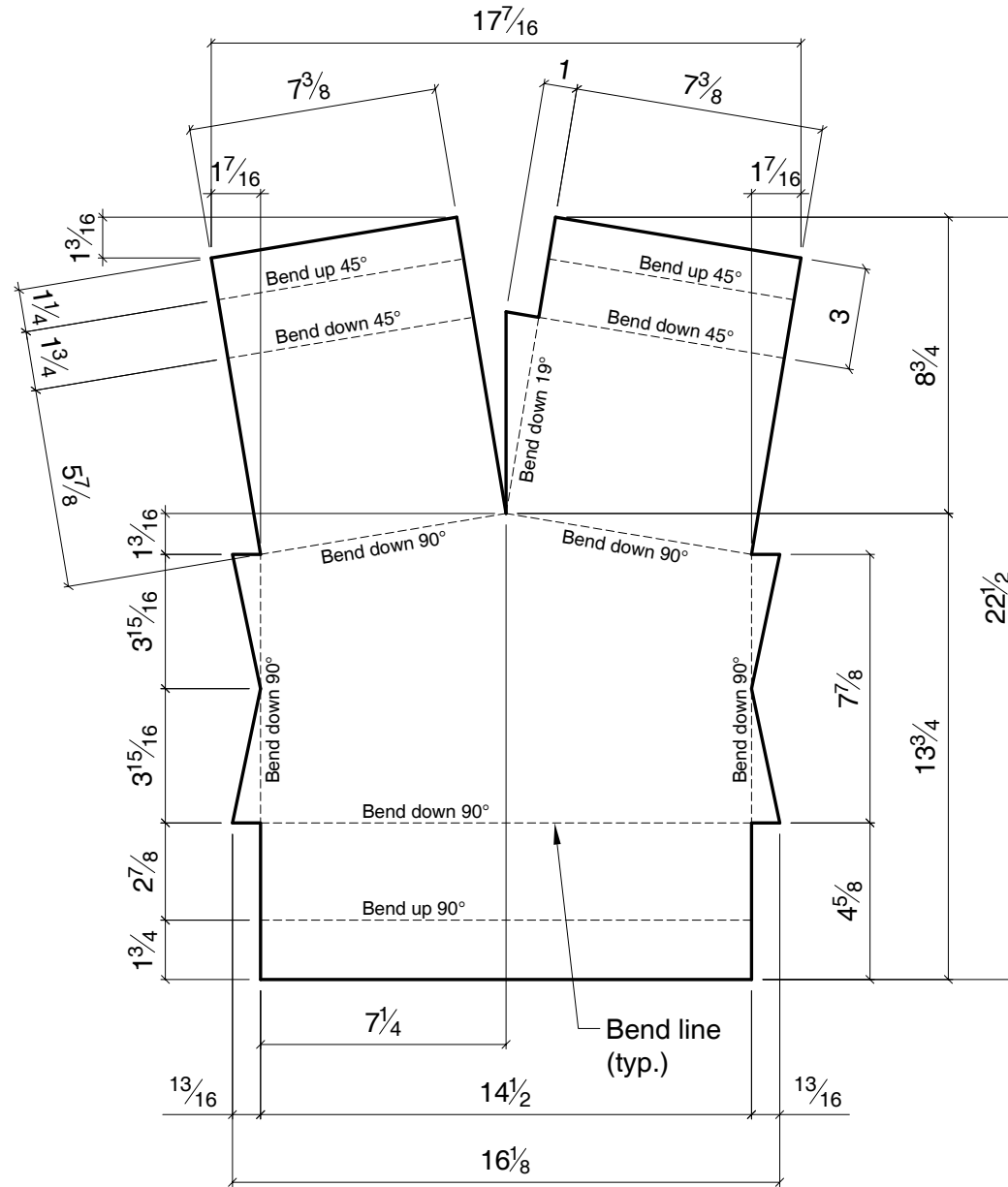
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".



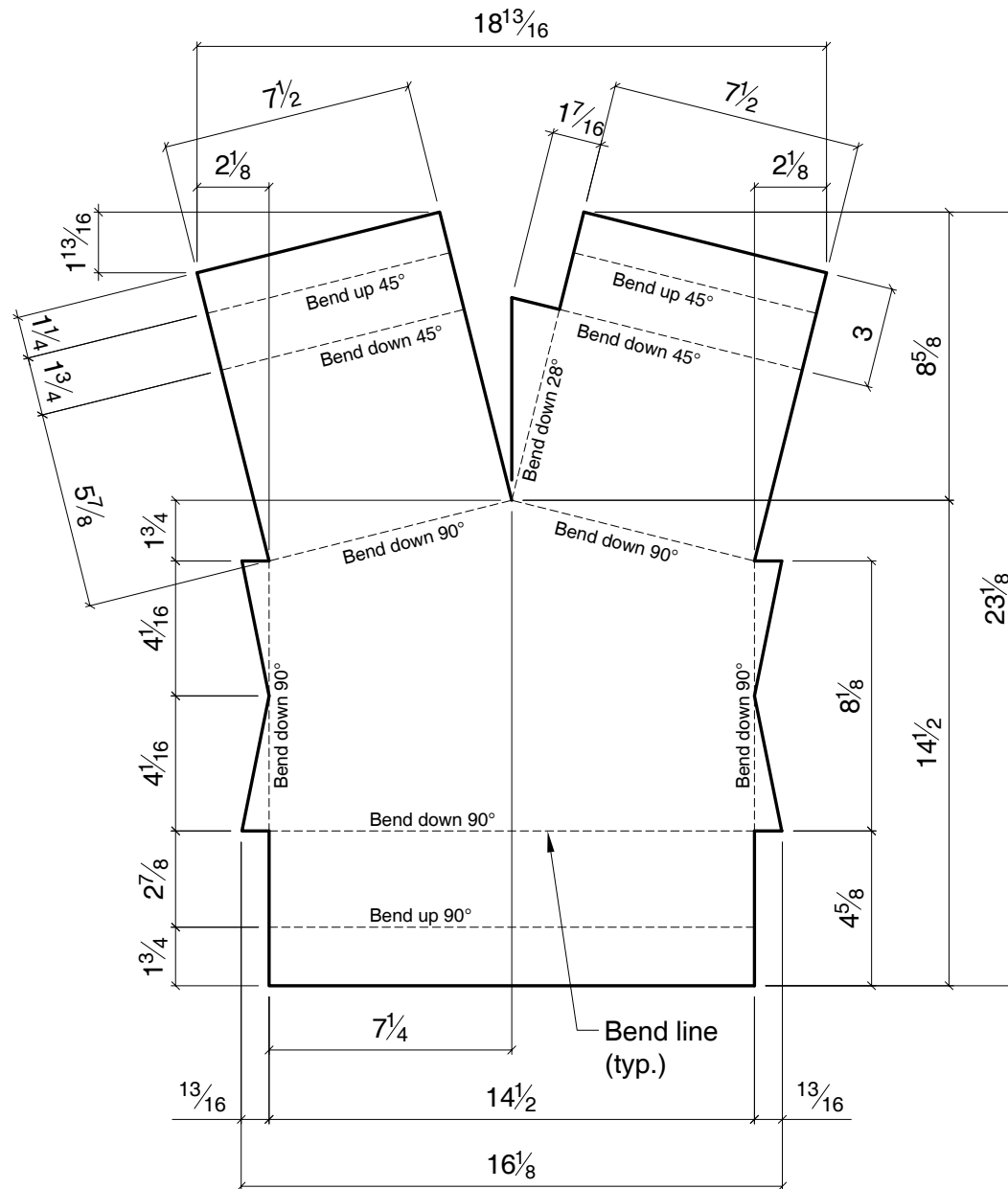
Peak Box
 1:12 Roof Slope
 Cut= $16\frac{1}{8}$ " x $22\frac{1}{8}$ "
 Use with MBCI rake trim FL-16.
 Matches MBCI FL-16B.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".



Peak Box
 2:12 Roof Slope
 Cut= $17\frac{7}{16}$ " x $22\frac{1}{2}$ "
 Use with MBCI rake trim FL-16.
 Matches MBCI FL-16B.

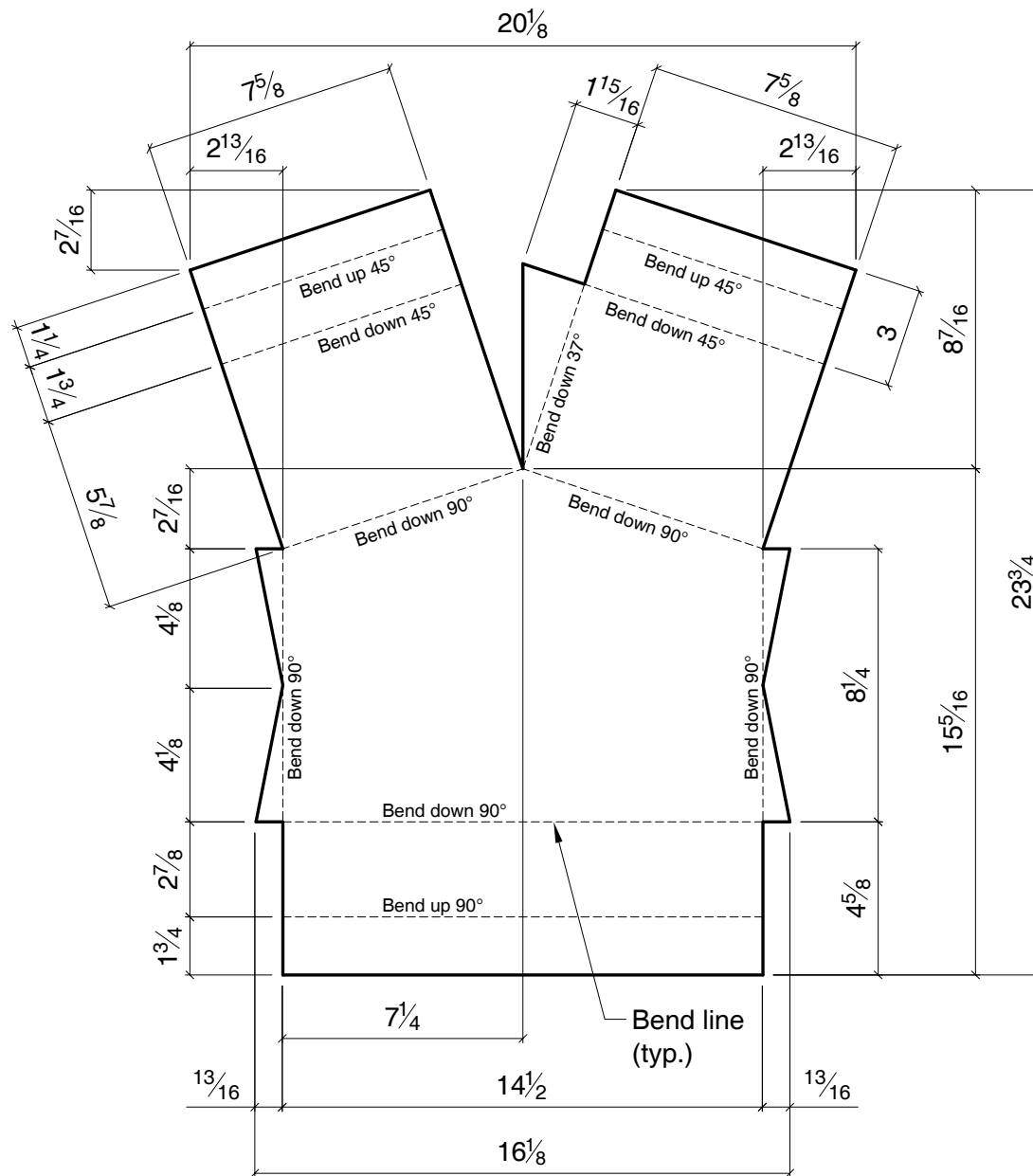
- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".



Peak Box
 3:12 Roof Slope
 Cut= $18\frac{13}{16}" \times 23\frac{1}{8}"$
 Use with MBCI rake trim FL-16.
 Matches MBCI FL-16B.

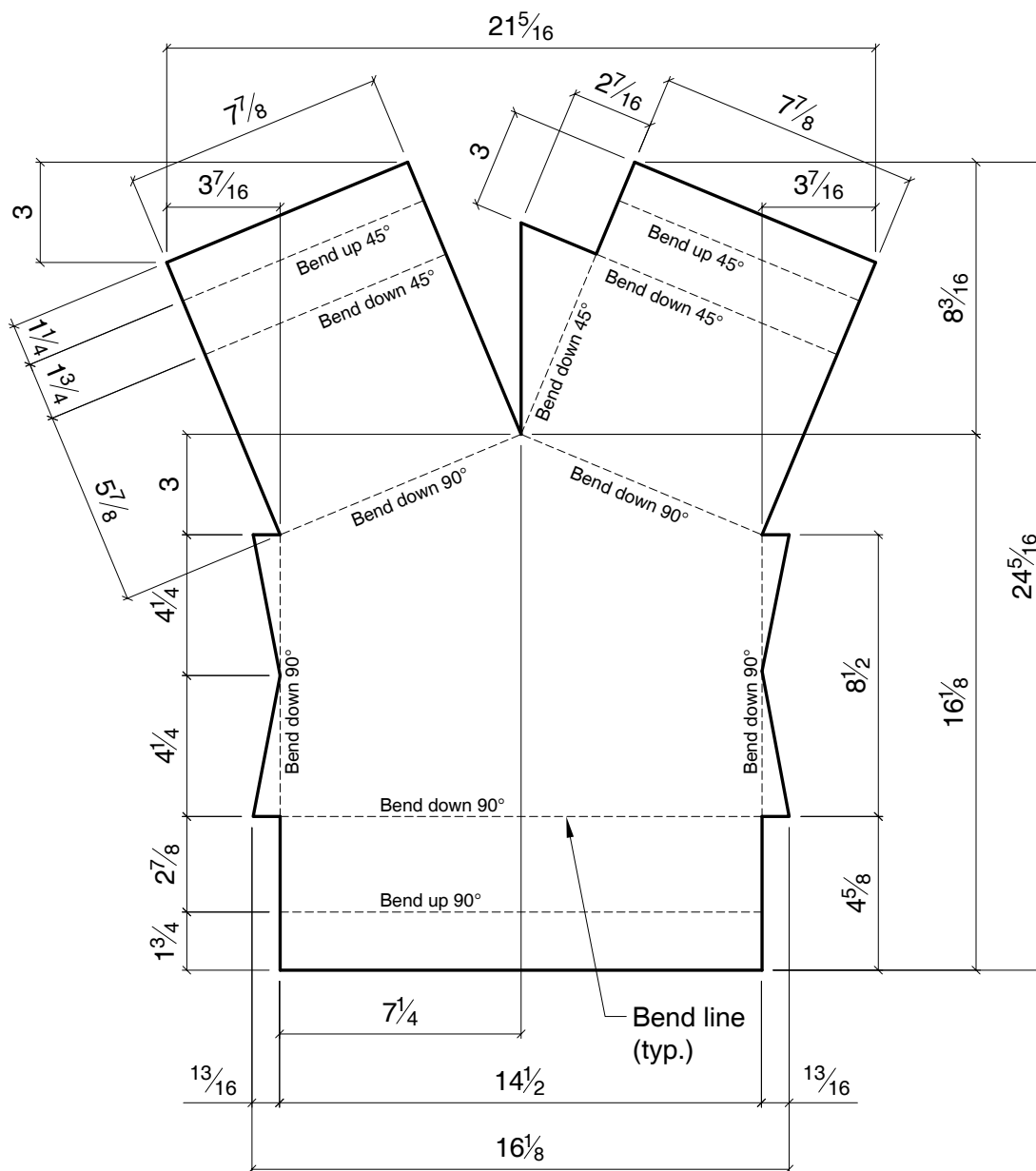
- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}"$ unless noted.
 3. All inside radii are $\frac{1}{16}"$.

FL-16B (3:12 Slope)



Peak Box
 4:12 Roof Slope
 Cut= $20\frac{1}{8}$ " x $23\frac{3}{4}$ "
 Use with MBCI rake trim FL-16.
 Matches MBCI FL-16B.

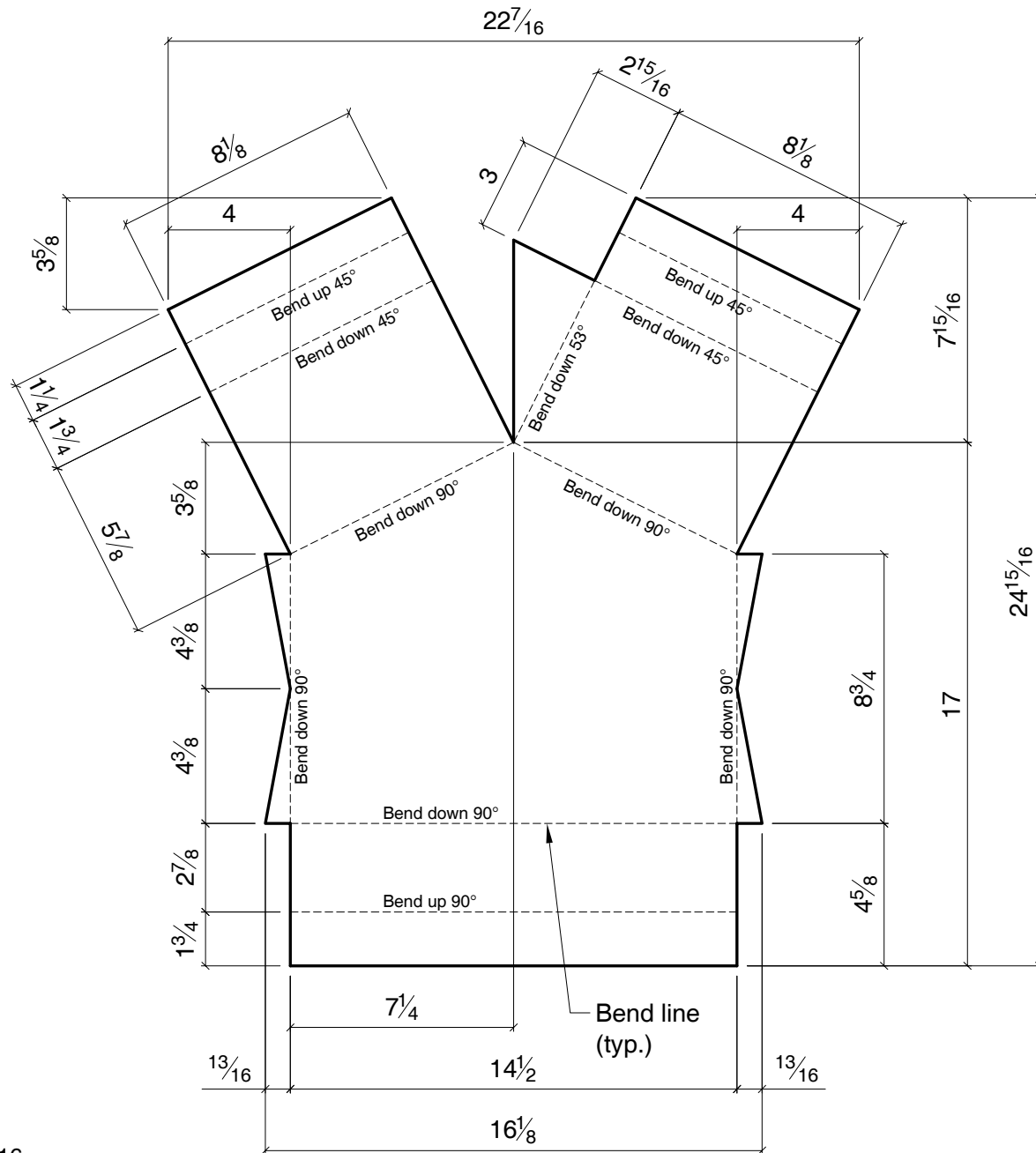
- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".



Peak Box
 5:12 Roof Slope
 Cut= $21\frac{5}{16}$ " x $24\frac{5}{16}$ "
 Use with MBCI rake trim FL-16.
 Matches MBCI FL-16B.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

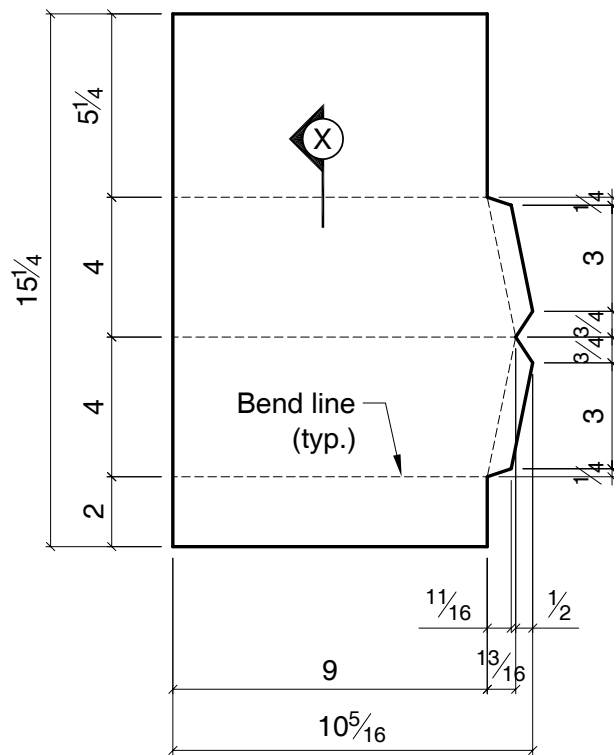
FL-16B (5:12 Slope)



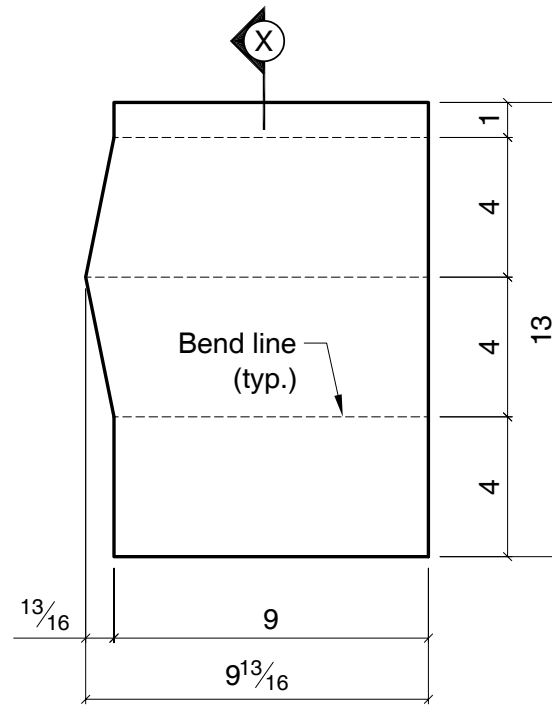
Peak Box
 6:12 Roof Slope
 Cut= $22\frac{7}{16}$ " x $24\frac{15}{16}$ "
 Use with MBCI rake trim FL-16.
 Matches MBCI FL-16B.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

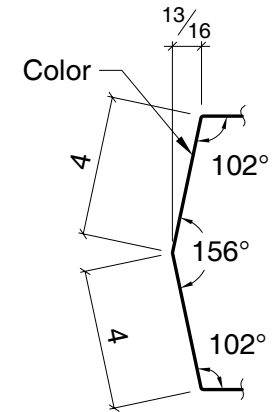
FL-16B (6:12 Slope)



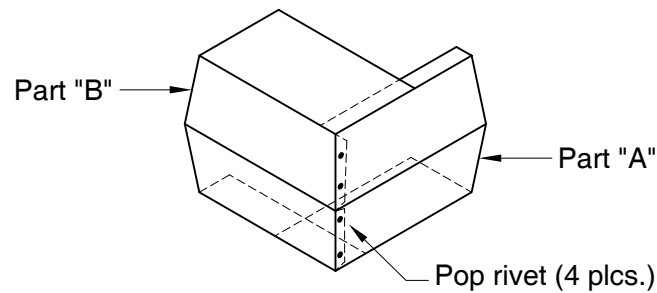
Part "B"



Part "A"



Section "X"



Corner Box

Cut:

Part "A" = $9\frac{13}{16}$ " x 13"

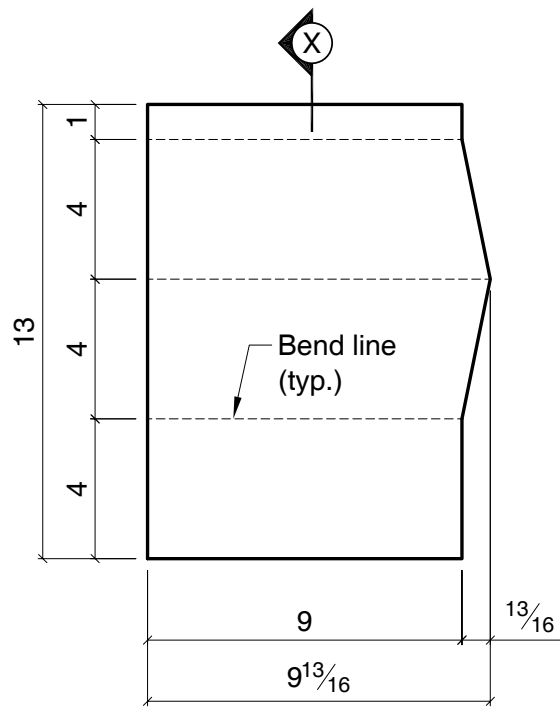
Part "B" = $10\frac{5}{16}$ " x $15\frac{1}{4}$ "

Use with MBCI trim.

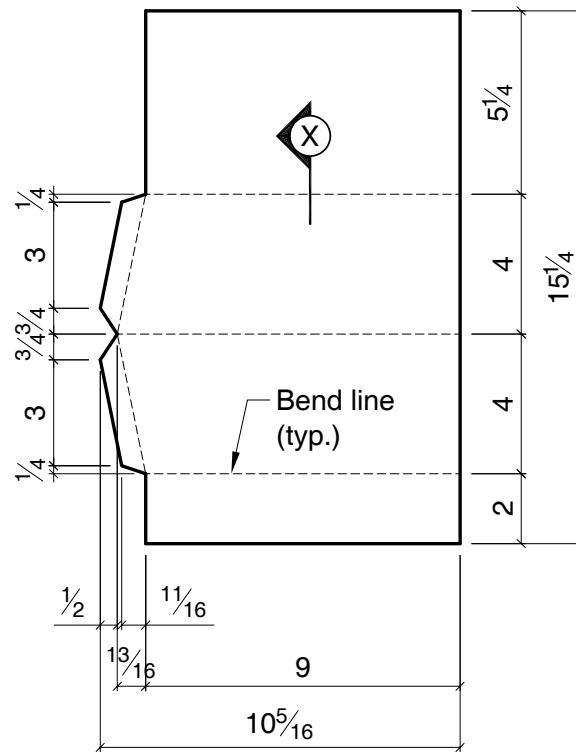
Matches MBCI trim FL-16C.

Notes:

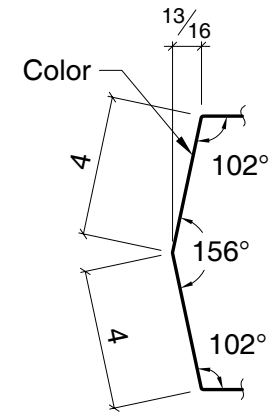
1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".



Part "A"

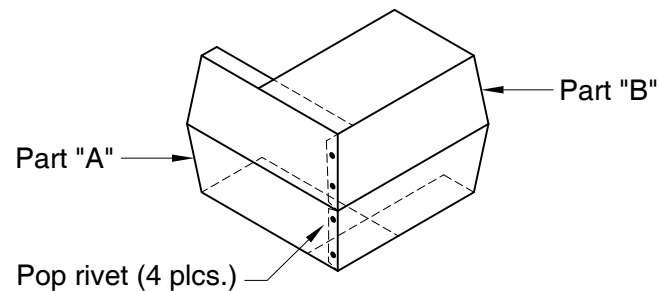


Part "B"



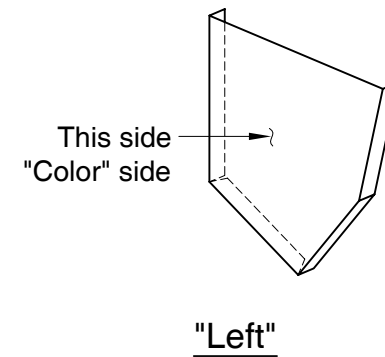
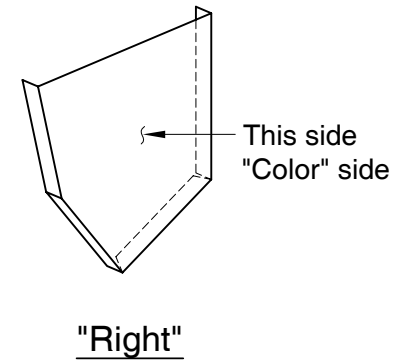
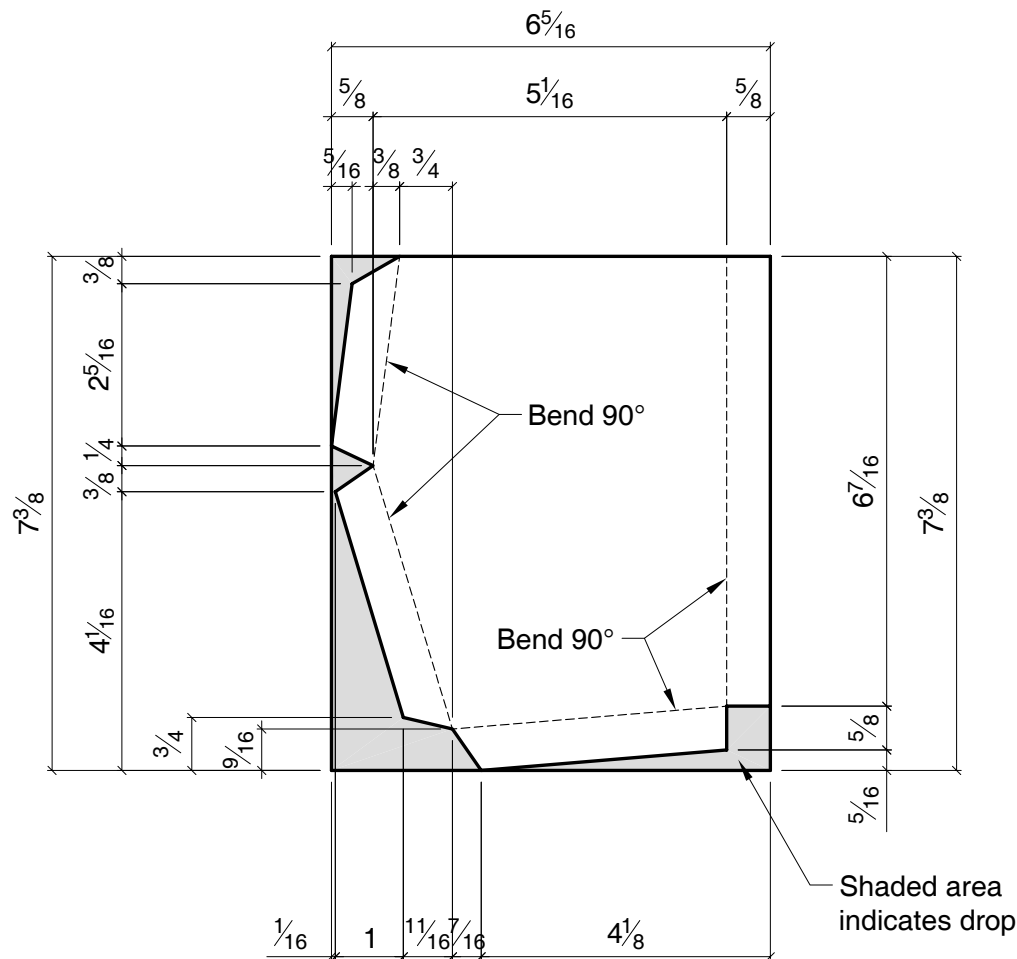
Section "X"

Corner Box
Cut:
Part "A" = $9\frac{13}{16}$ " x 13"
Part "B" = $10\frac{5}{16}$ " x $15\frac{1}{4}$ "
Use with MBCI trim.
Matches MBCI trim FL-16C.



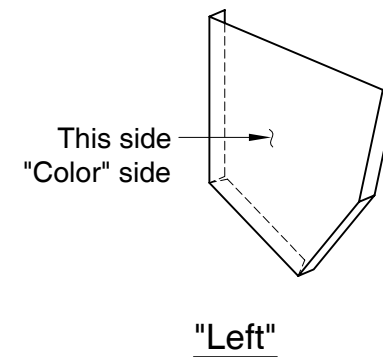
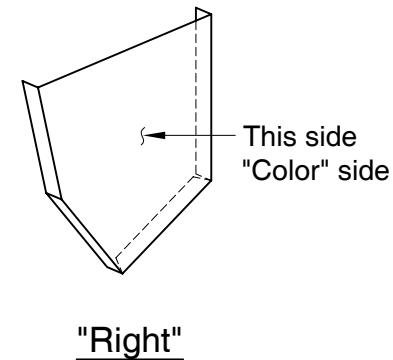
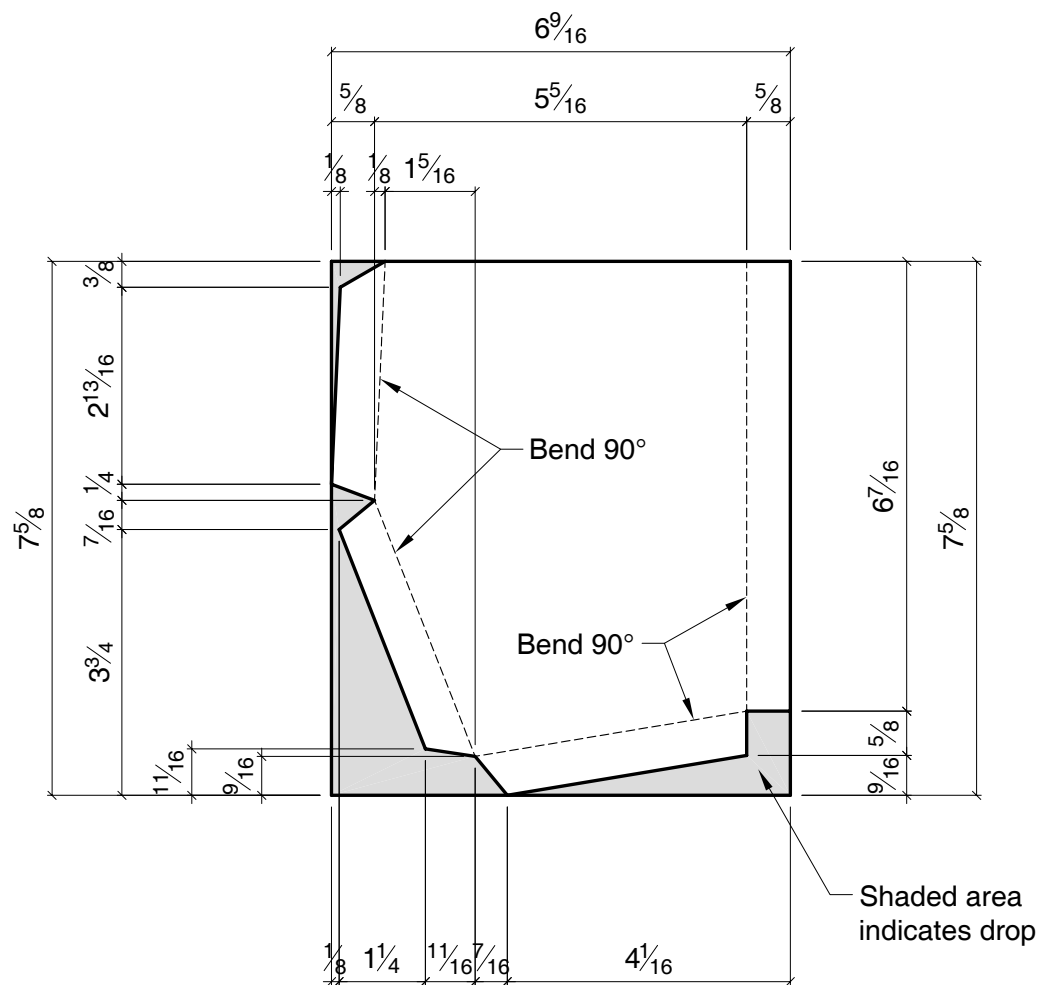
FL-16C (Right)

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".



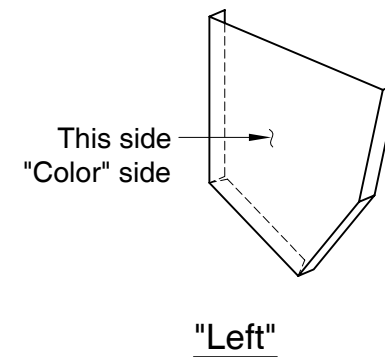
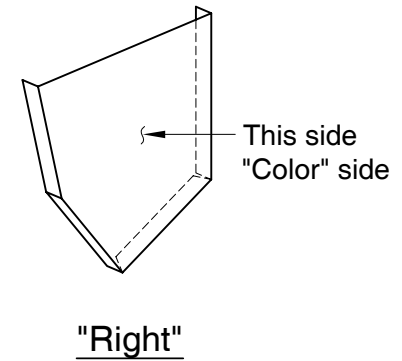
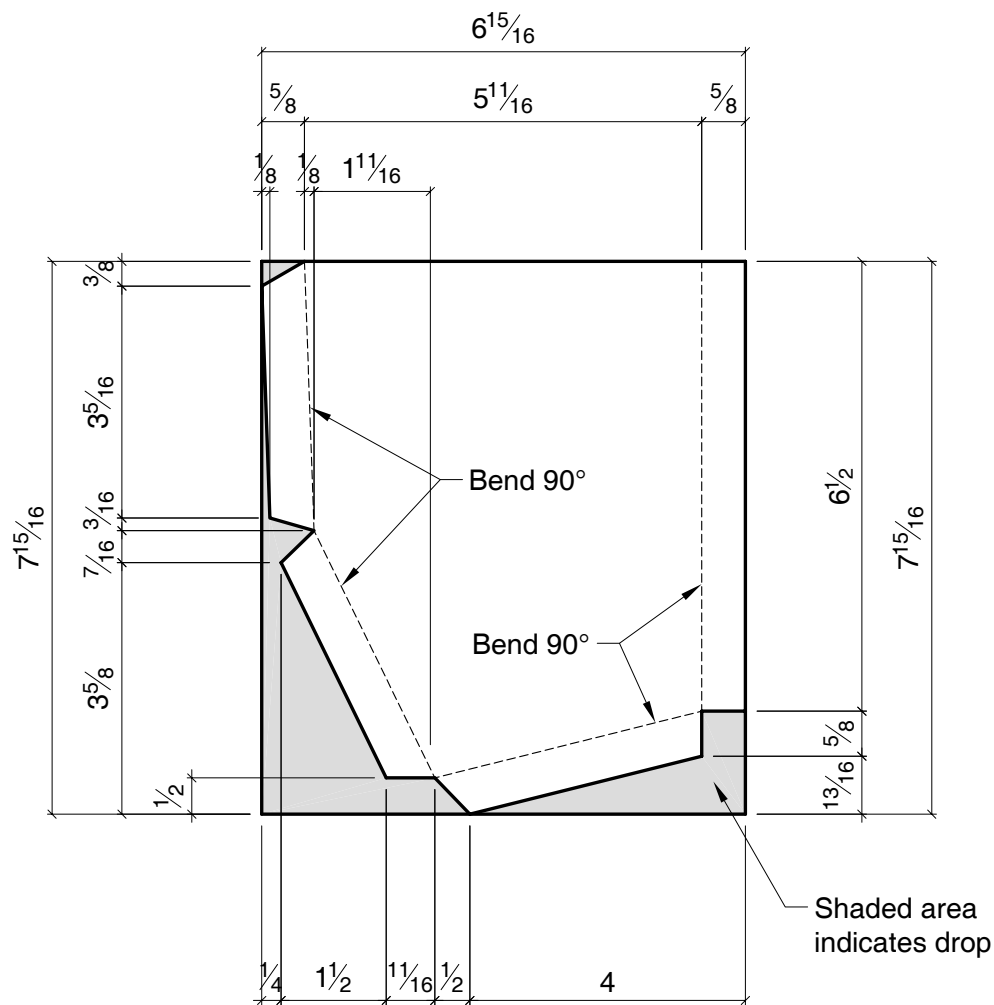
Gutter End Cap (1:12 Slope)
 Cut= $6\frac{5}{16}$ " x $7\frac{3}{8}$ "
 Specify "Right" or "Left"
 Use with MBCI gutter FL-18.
 Matches MBCI trim FL-18A.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".



Gutter End Cap (2:12 Slope)
 Cut= $6\frac{9}{16}$ " x $7\frac{5}{8}$ "
 Specify "Right" or "Left"
 Use with MBCI gutter FL-18.
 Matches MBCI trim FL-18A.

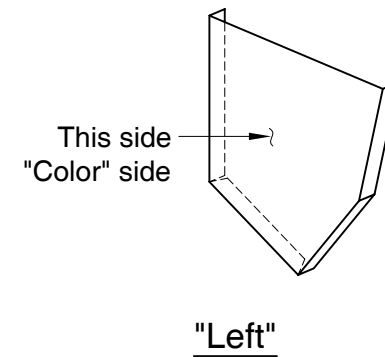
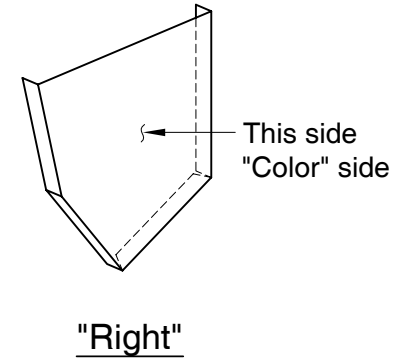
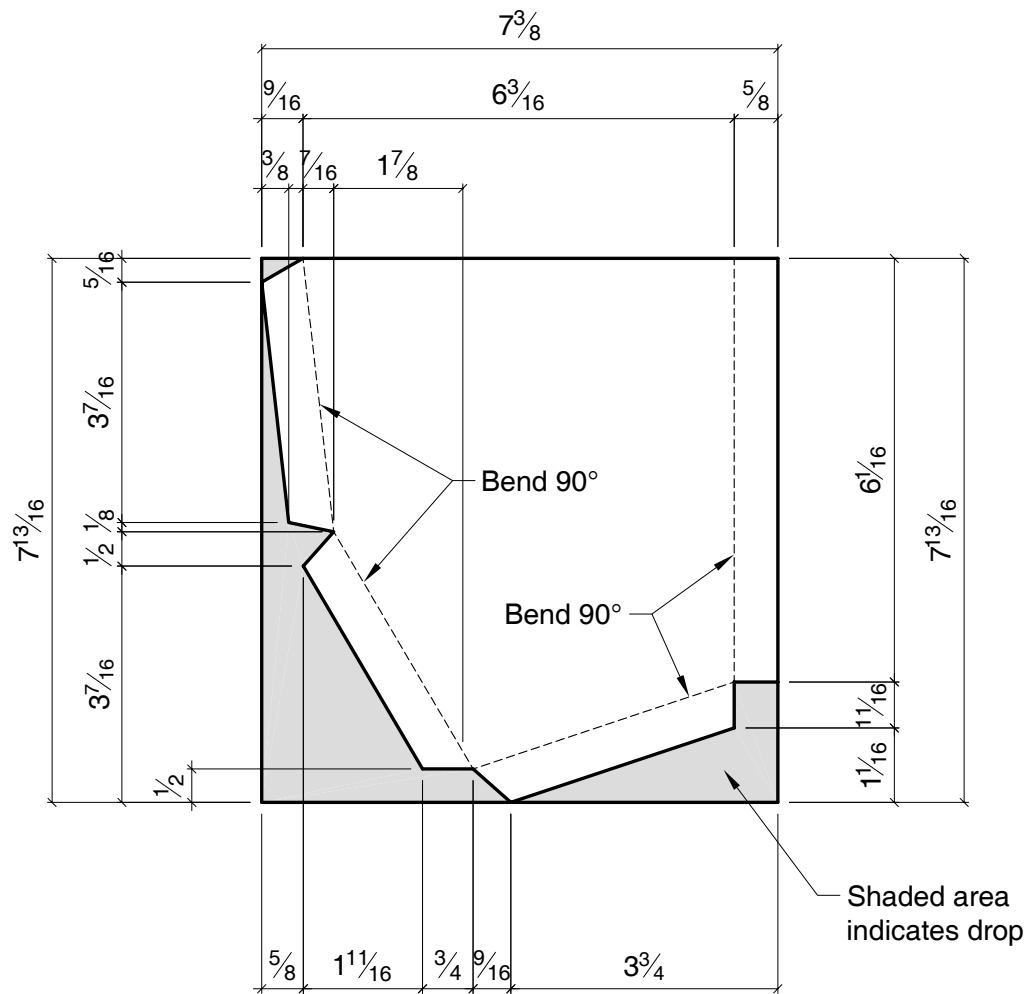
- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".



Gutter End Cap (3:12 Slope)
 Cut= $6\frac{15}{16}$ " x $7\frac{15}{16}$ "
 Specify "Right" or "Left"
 Use with MBCI gutter FL-18.
 Matches MBCI trim FL-18A.

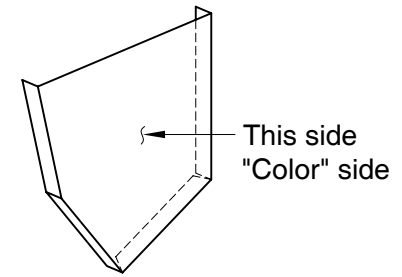
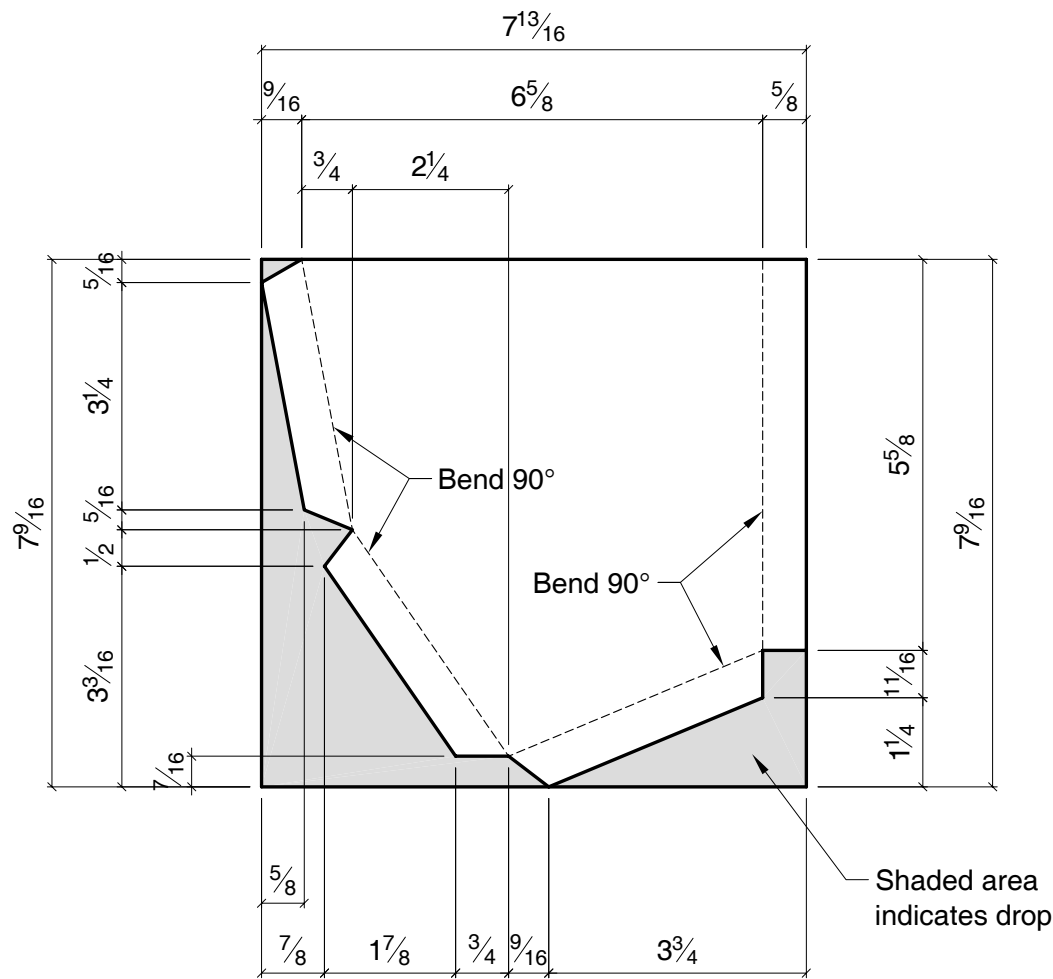
- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

FL-18A^R/_L (3:12 Slope)

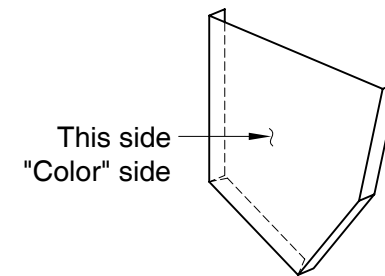


Gutter End Cap (4:12 Slope)
 Cut= $7\frac{3}{8}$ " x $7\frac{13}{16}$ "
 Specify "Right" or "Left"
 Use with MBCI gutter FL-18.
 Matches MBCI trim FL-18A.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".



"Right"



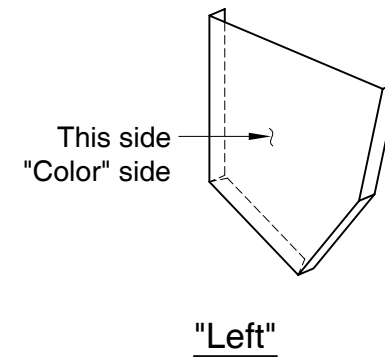
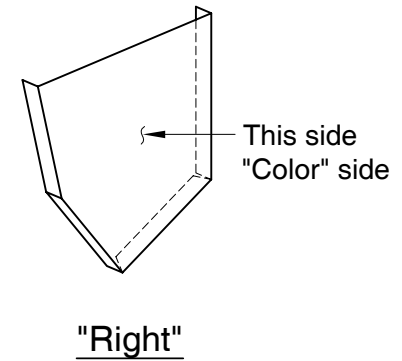
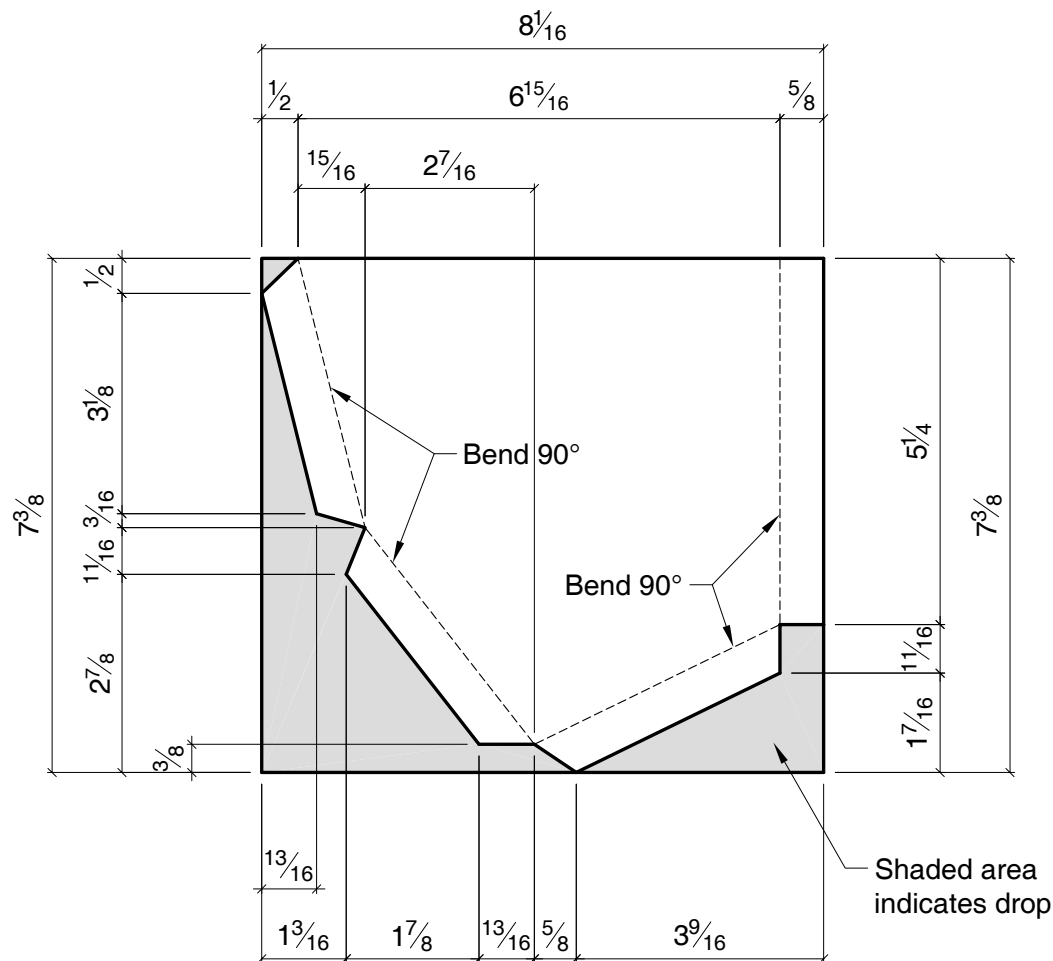
"Left"

Gutter End Cap (5:12 Slope)
Cut= $7\frac{9}{16}$ " x $7\frac{13}{16}$ "
Specify "Right" or "Left"
Use with MBCI gutter FL-18.
Matches MBCI trim FL-18A.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

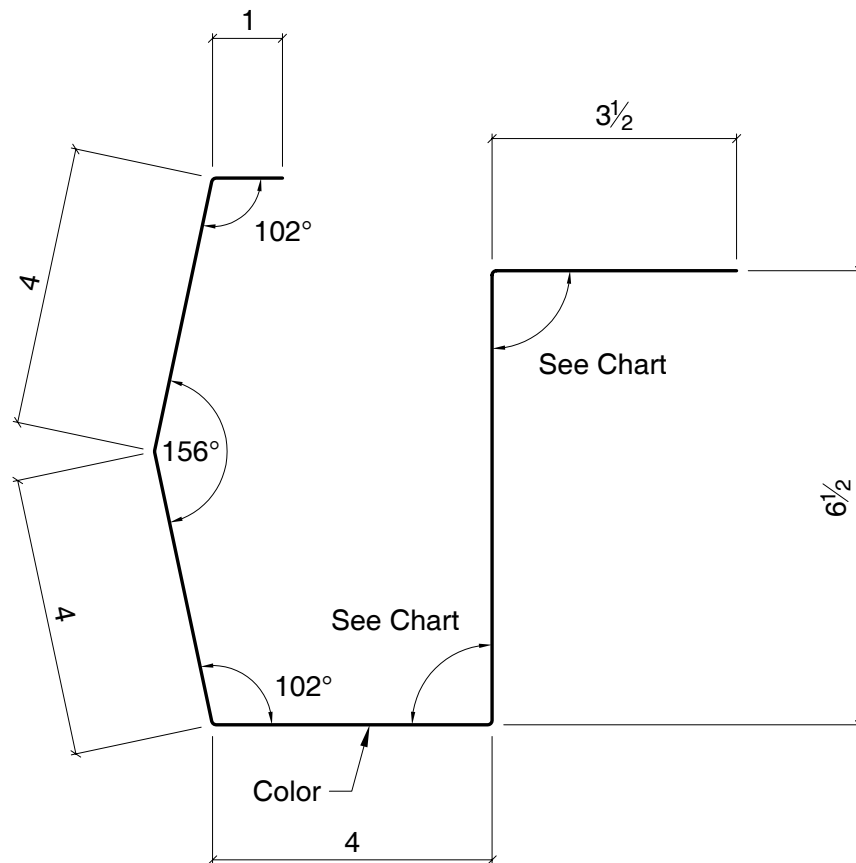
FL-18A_{R/L} (5:12 Slope)



Gutter End Cap (6:12 Slope)
 Cut= $7\frac{3}{8}$ " x $8\frac{1}{16}$ "
 Specify "Right" or "Left"
 Use with MBCI gutter FL-18.
 Matches MBCI trim FL-18A.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
23.0000	29ga GZ	0.015"	1.2316
	29ga GM	0.015"	1.1628
	26ga GM	0.018"	1.4092
	24ga GM	0.023"	1.8197
	22ga GM	0.029"	2.3124
Wt/Ft = Total Mat'l Wt. x 1.05			



"R" Sculptured Eave Gutter
 0 to 4:12 Roof Slope
 Cut= 23"
 Maximum Length= 20'-3"
 Use with Super Span panels.
 Matches MBCI FL-18 and FL-18B.

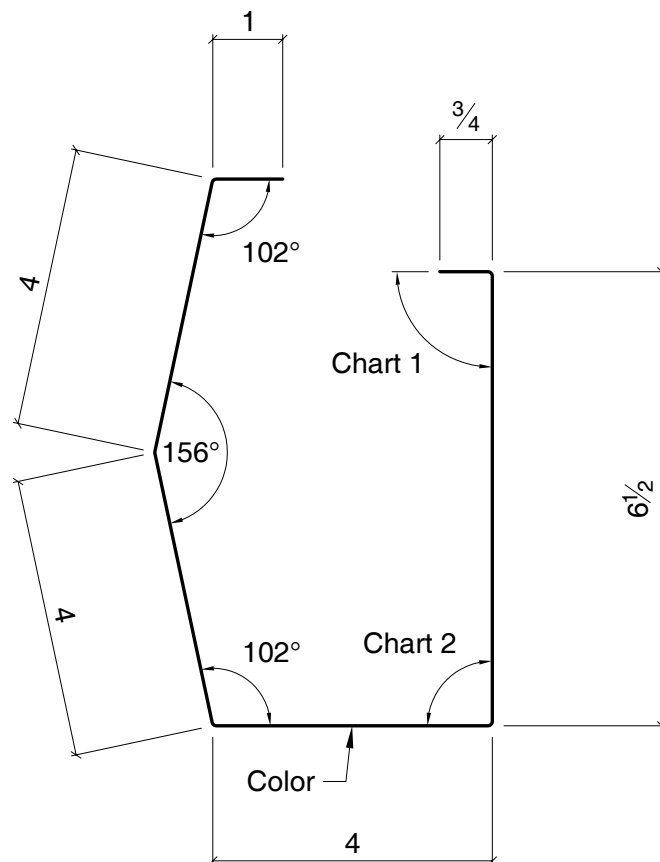
Roof Slope	Req'd Angle
0:12	90°
1:12	94°
2:12	99°
3:12	104°
4:12	108°

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

FL-18B

Cut	Material	Thick.	Wt/Ft
20.2500	29ga GZ	0.015"	1.0844
	29ga GM	0.015"	1.0238
	26ga GM	0.018"	1.2407
	24ga GM	0.023"	1.6021
	22ga GM	0.029"	2.0359
Wt/Ft = Total Mat'l Wt. x 1.05			



"R" Sculptured Hang-On Gutter
0 to 4:12 Roof Slope
Cut= 20 1/4"
Maximum Length= 20'-3"
Use with Super Span panels.
Matches MBCI FL-18C and FL-18D.

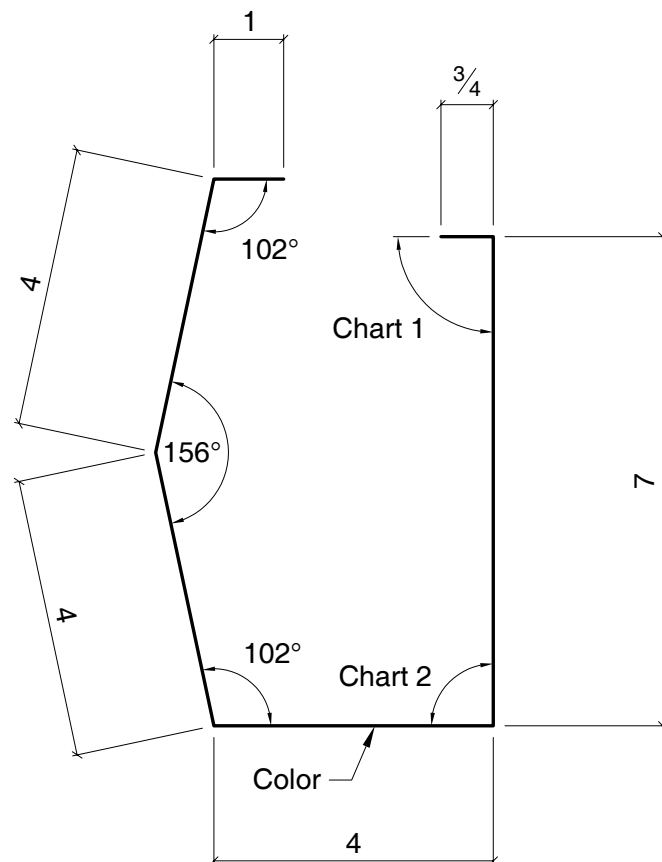
FL-18D

Chart 1	
Roof Slope	Req'd Angle
0:12	90°
1:12	86°
2:12	81°
3:12	76°
4:12	72°

Chart 2	
Roof Slope	Req'd Angle
0:12	90°
1:12	94°
2:12	99°
3:12	104°
4:12	108°

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.7500	29ga GZ	0.015"	1.1111
	29ga GM	0.015"	1.0491
	26ga GM	0.018"	1.2713
	24ga GM	0.023"	1.6417
	22ga GM	0.029"	2.0862
Wt/Ft = Total Mat'l Wt. x 1.05			



"R" Sculptured Hang-On Gutter
 $4\frac{1}{8}$ to 6:12 Roof Slope
 Cut= $20\frac{3}{4}$ "
 Maximum Length= 20'-3"
 Use with Super Span panels.
 Matches MBCI FL-18F and FL-18G.

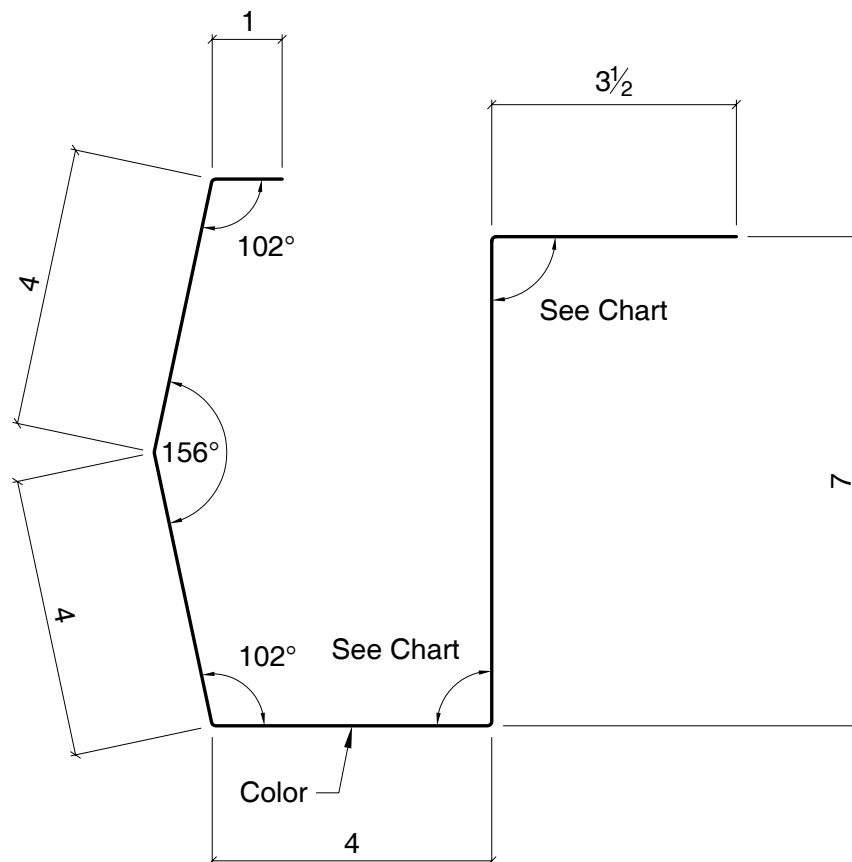
FL-18G

Chart 1	
Roof Slope	Req'd Angle
$4\frac{1}{8}$:12	71°
5:12	68°
6:12	64°

Chart 2	
Roof Slope	Req'd Angle
$4\frac{1}{8}$:12	109°
5:12	112°
6:12	116°

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
23.5000	29ga GZ	0.015"	1.2584
	29ga GM	0.015"	1.1881
	26ga GM	0.018"	1.4398
	24ga GM	0.023"	1.8593
	22ga GM	0.029"	2.3626
Wt/Ft = Total Mat'l Wt. x 1.05			



"R" Sculptured Eave Gutter
 4 1/8 to 6:12 Roof Slope
 Cut= 23 1/2"
 Maximum Length= 20'-3"
 Use with Super Span panels.
 Matches MBCI FL-18H and FL-18J.

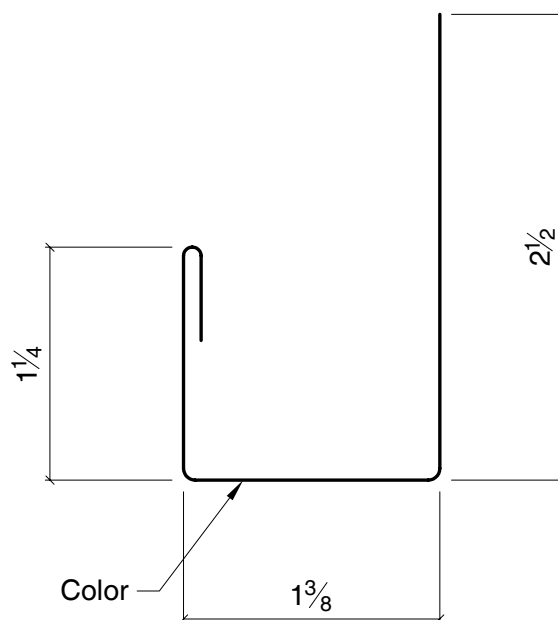
FL-18J

Roof Slope	Req'd Angle
4 1/8:12	109°
5:12	112°
6:12	116°

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
5.6250	29ga GZ	0.015"	0.3012
	29ga GM	0.015"	0.2844
	26ga GM	0.018"	0.3446
	24ga GM	0.023"	0.4450
	22ga GM	0.029"	0.5655
Wt/Ft = Total Mat'l Wt. x 1.05			



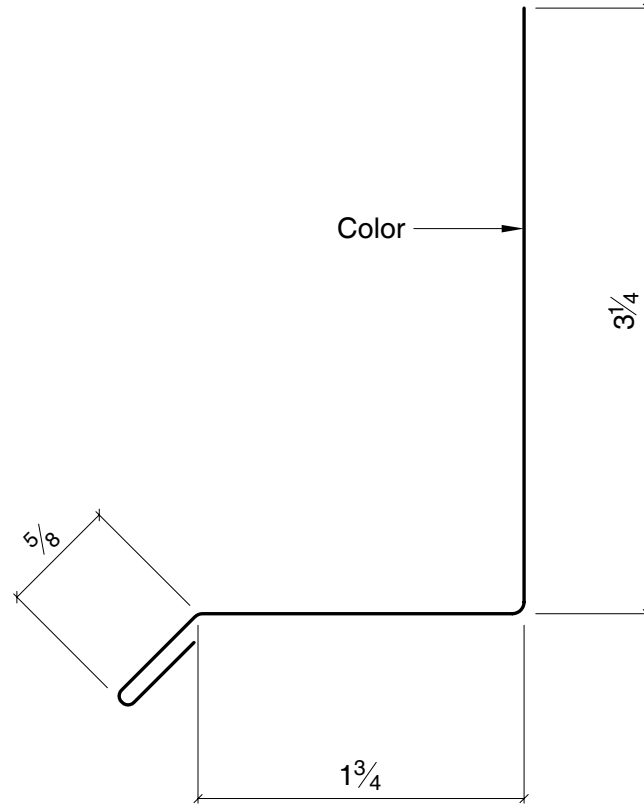
Head Trim ("R" or "A" Panel)
Cut= $5\frac{5}{8}$ "
Maximum Length= 20'-3"
Use with Super Span or Monarch panels.
Matches MBCI FL-24, FL-25, FL-26,
FL-26B, and FL-26C.

FL-26

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
6.1250	29ga GZ	0.015"	0.3280
	29ga GM	0.015"	0.3097
	26ga GM	0.018"	0.3753
	24ga GM	0.023"	0.4846
	22ga GM	0.029"	0.6158
Wt/Ft = Total Mat'l Wt. x 1.05			



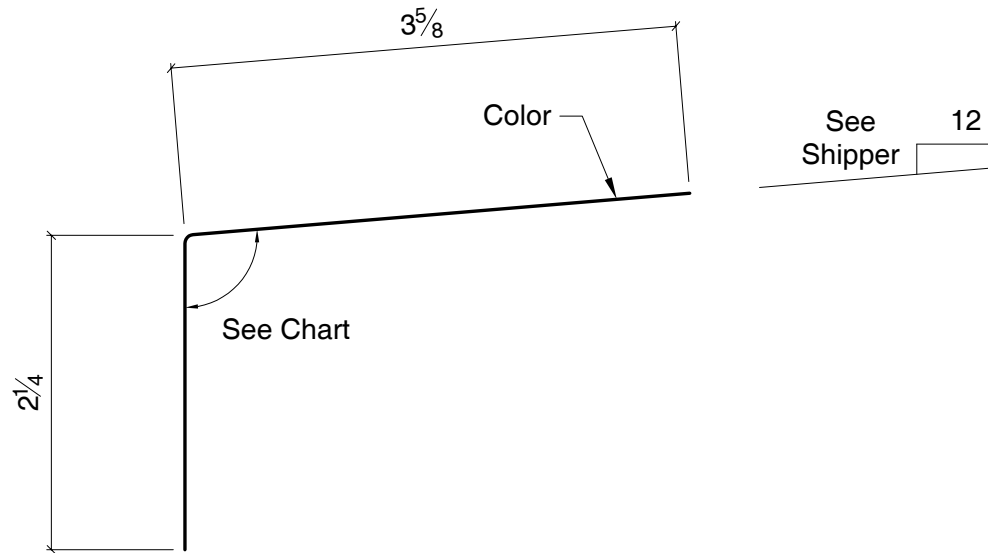
Base Trim
Cut= $6\frac{1}{8}$ "
Maximum Length= 20'-3"
Use with all standard panels.
Matches MBCI FL-72.

FL-72

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
5.8750	29ga GZ	0.015"	0.3146
	29ga GM	0.015"	0.2970
	26ga GM	0.018"	0.3599
	24ga GM	0.023"	0.4648
	22ga GM	0.029"	0.5907
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Gutter Counter Flashing
Cut= 5 7/8"
Standard Length= 10'-3"
Use with all panels.

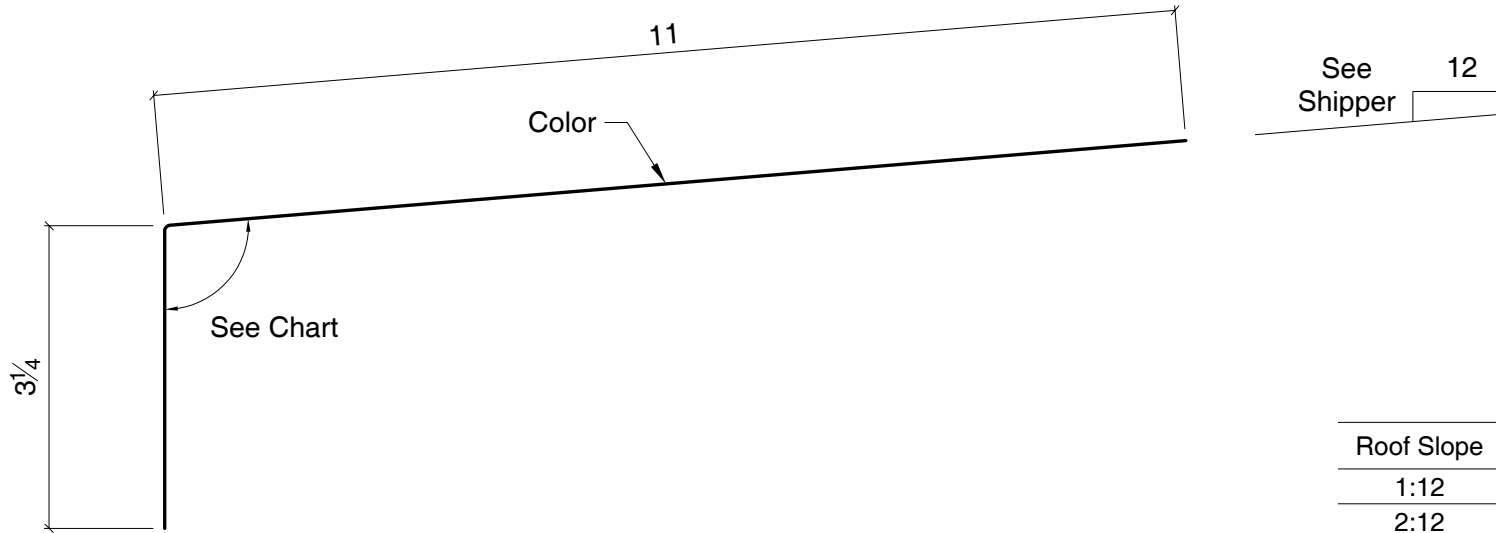
GC-100

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Gutter Counter Flashing
Cut= 14 1/4"
Standard Length= 10'-3"
Use with masonry.

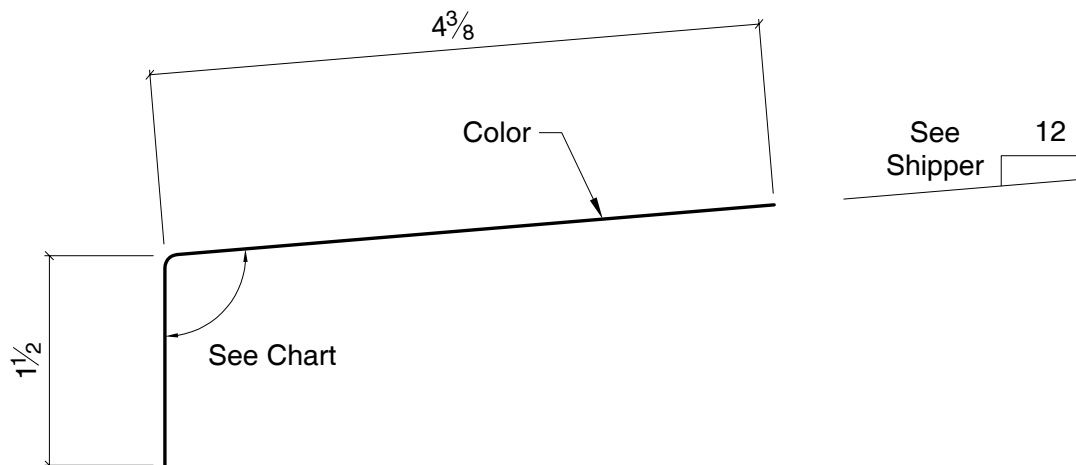
GC-200

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
5.8750	29ga GZ	0.015"	0.3146
	29ga GM	0.015"	0.2970
	26ga GM	0.018"	0.3599
	24ga GM	0.023"	0.4648
	22ga GM	0.029"	0.5907
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Gutter Counter Flashing
Cut= 5⁷/₈"
Standard Length= 10'-3"
Use with Super Seam roof systems.

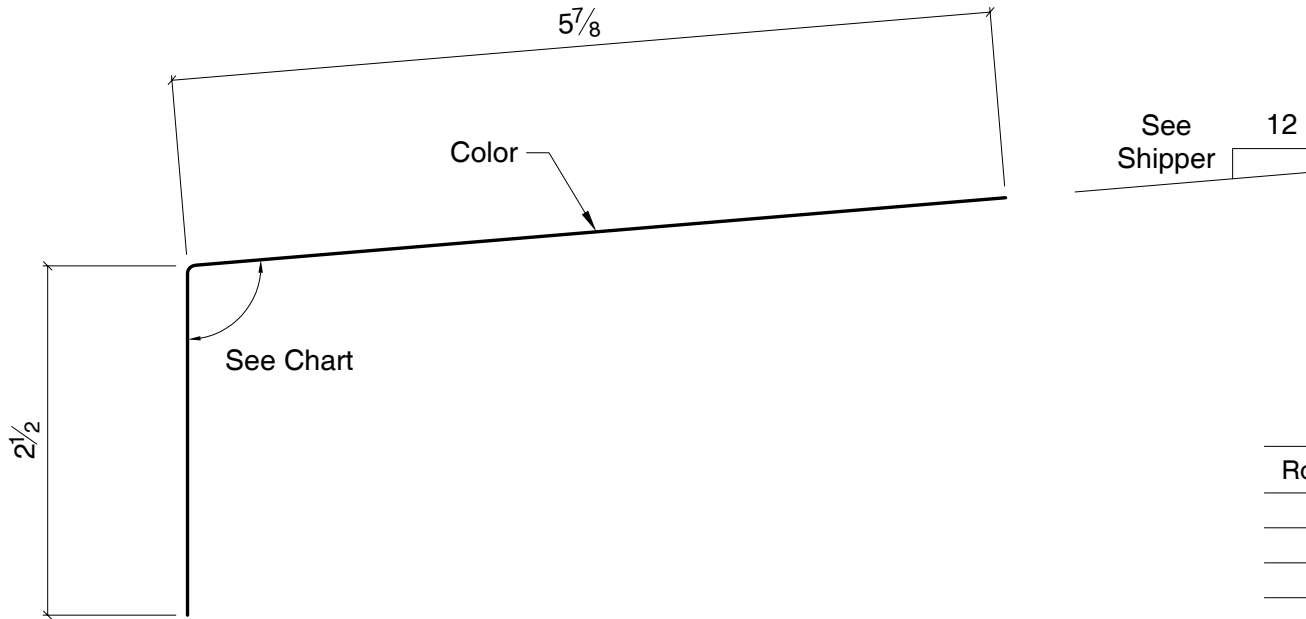
GC-500

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
8.3750	29ga GZ	0.015"	0.4485
	29ga GM	0.015"	0.4234
	26ga GM	0.018"	0.5131
	24ga GM	0.023"	0.6626
	22ga GM	0.029"	0.8420
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Gutter Counter Flashing
Cut= 8³/₈"
Standard Length= 10'-3"
Use with Weather Lok-16 roof systems.

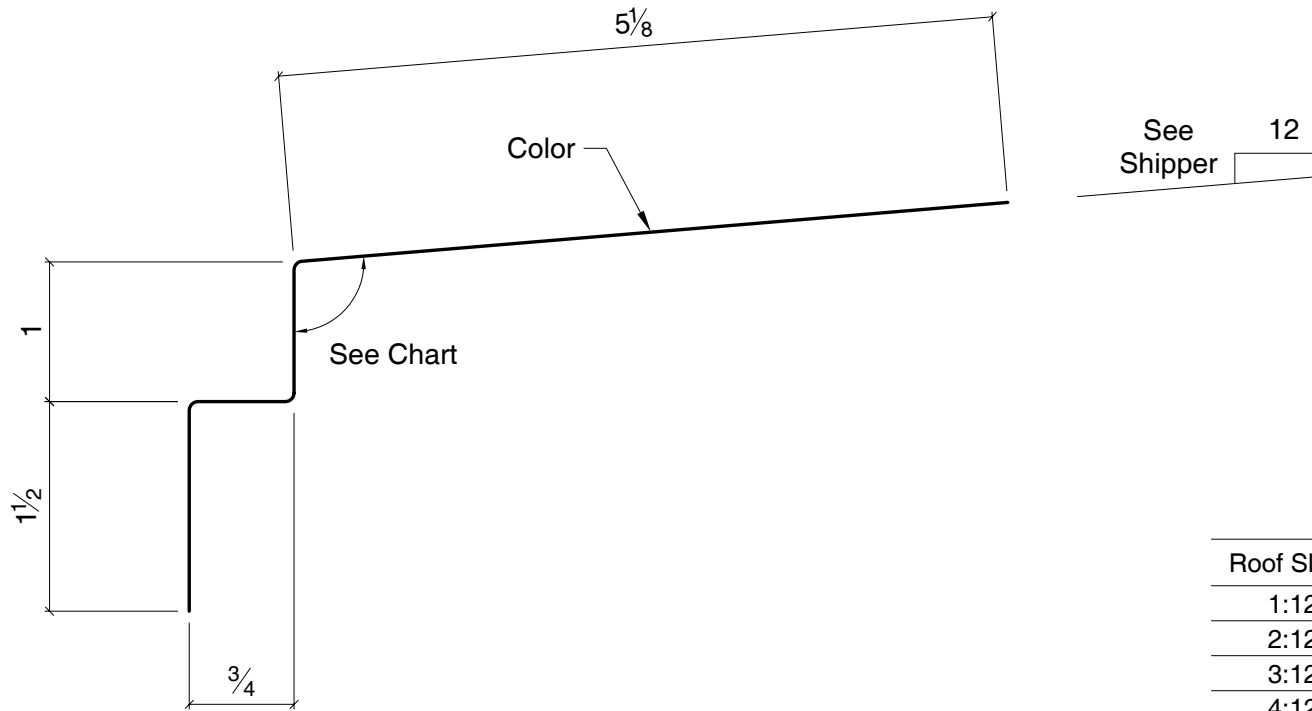
GC-600

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
8.3750	29ga GZ	0.015"	0.4485
	29ga GM	0.015"	0.4234
	26ga GM	0.018"	0.5131
	24ga GM	0.023"	0.6626
	22ga GM	0.029"	0.8420
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Gutter Counter Flashing
Cut= $8\frac{3}{8}$ "
Standard Length= 10'-3"
Use with Weather Lok-16 roof systems.

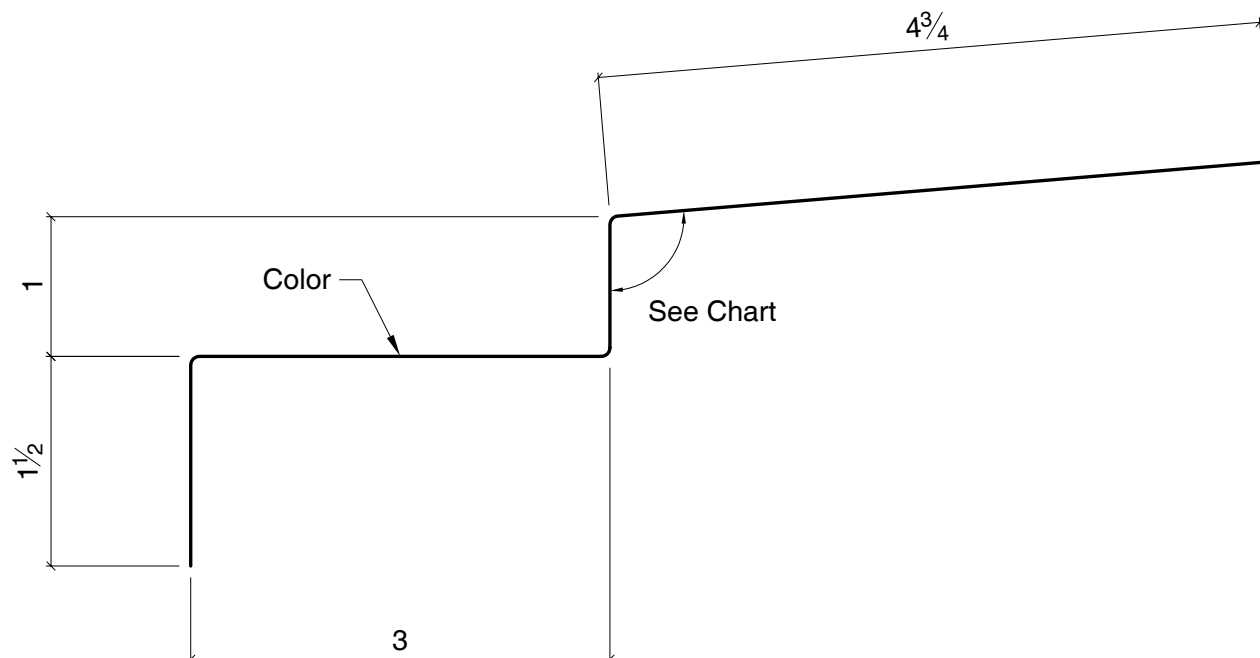
GC-620

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			



See Shipper 12

Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Gutter Counter Flashing
Cut= 10 1/4"
Standard Length= 10'-3"
Use with Weather Lok-16 roof system
and Shadow Wall-18 panels.

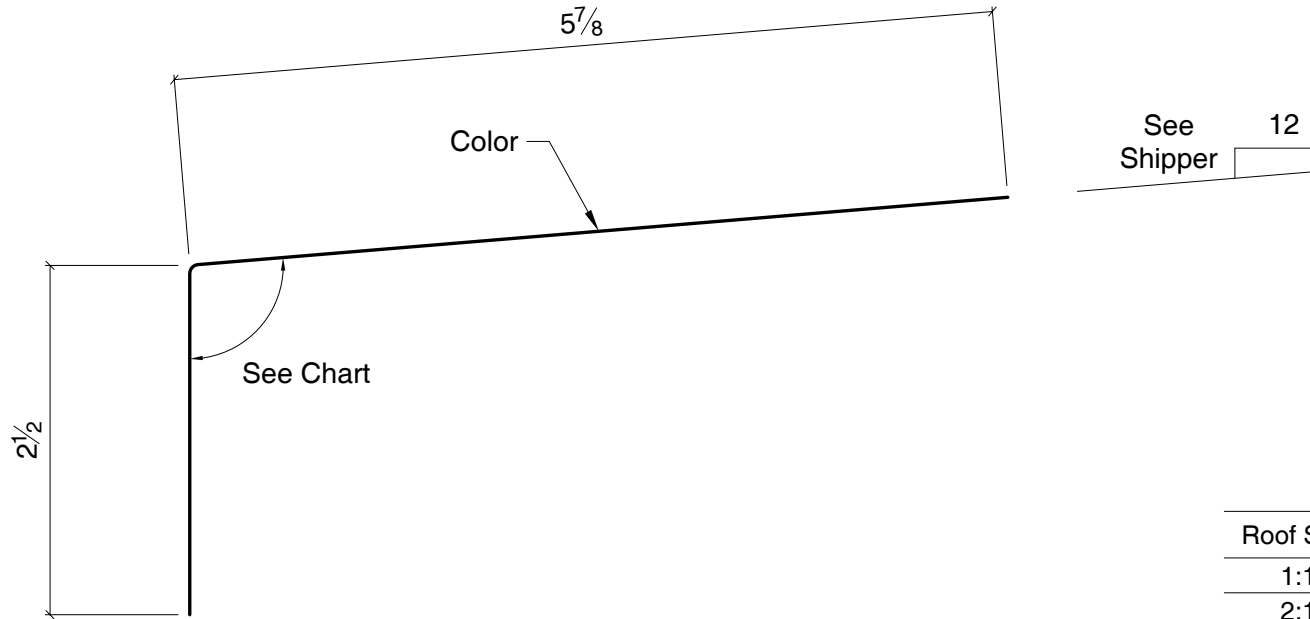
GC-630

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
8.3750	29ga GZ	0.015"	0.4485
	29ga GM	0.015"	0.4234
	26ga GM	0.018"	0.5131
	24ga GM	0.023"	0.6626
	22ga GM	0.029"	0.8420
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

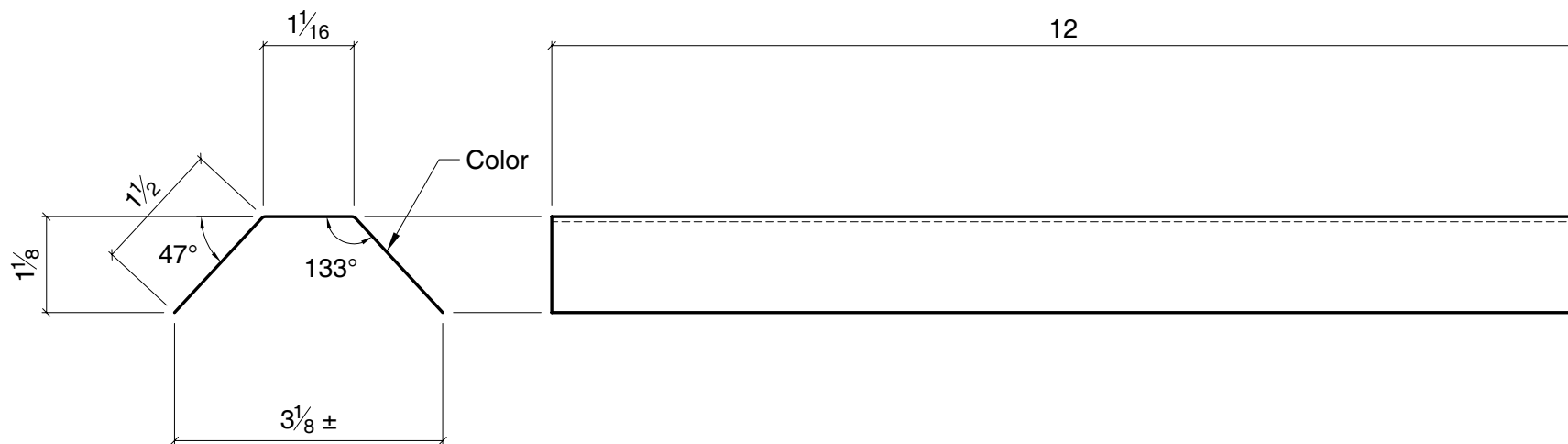
Gutter Counter Flashing
Cut= 8 3/8"
Standard Length= 10'-3"
Use with Shadow Wall-18 panels.

GC-900

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
4.1250	29ga GZ	0.015"	0.2209
	29ga GM	0.015"	0.2085
	26ga GM	0.018"	0.2527
	24ga GM	0.023"	0.3264
	22ga GM	0.029"	0.4147
Wt/Ft = Total Mat'l Wt. x 1.05			



Gutter Support Strap
Cut= 4 1/8" (22 Ga. Std.)
White or Galvalume Plus
Standard Length= 1'-0"
Use with Super Span panels.
(Replaced by GS-121/GS-122)

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

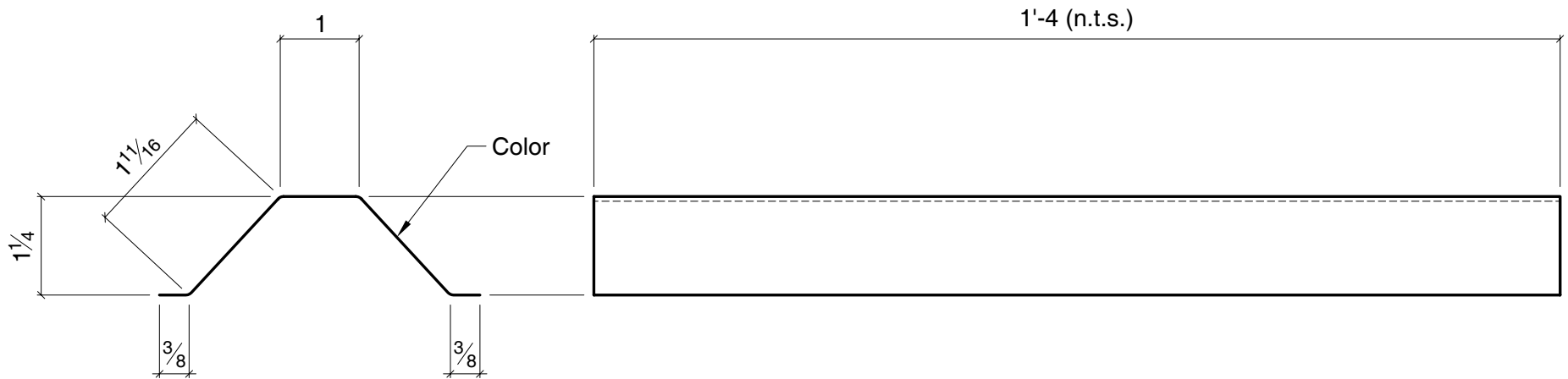
Cut	Material	Thick.	Wt/Ft
5.1250	29ga GZ	0.015"	0.2744
	29ga GM	0.015"	0.2591
	26ga GM	0.018"	0.3140
	24ga GM	0.023"	0.4055
	22ga GM	0.029"	0.5153
Wt/Ft = Total Mat'l Wt. x 1.05			



Gutter Support Strap
Roll-Formed
Cut= $5\frac{1}{8}$ " (26 Ga. Std.)
Standard Length= 0'-9"
Use with Super Span panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

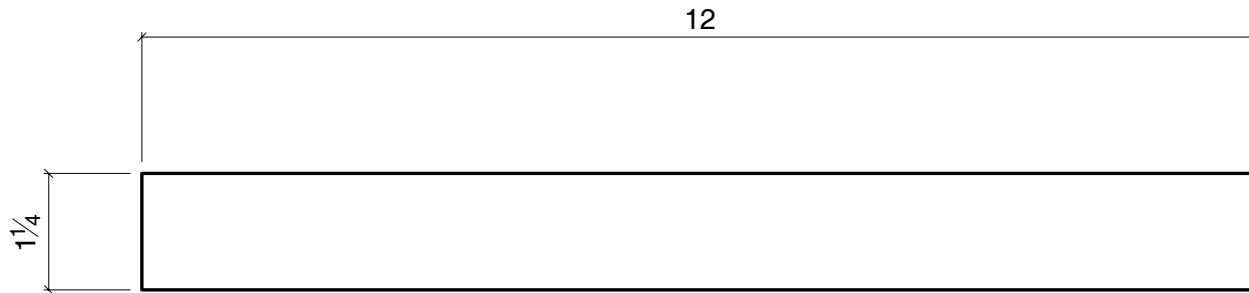
Cut	Material	Thick.	Wt/Ft
5.1250	29ga GZ	0.015"	0.2744
	29ga GM	0.015"	0.2591
	26ga GM	0.018"	0.3140
	24ga GM	0.023"	0.4055
	22ga GM	0.029"	0.5153
Wt/Ft = Total Mat'l Wt. x 1.05			



Gutter Support Strap
Roll-Formed
Cut= $\frac{5}{8}$ " (26 Ga. Std.)
Standard Length= 1'-4"
Use with Super Span panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
1.2500	29ga GZ	0.015"	0.0669
	29ga GM	0.015"	0.0632
	26ga GM	0.018"	0.0766
	24ga GM	0.023"	0.0989
	22ga GM	0.029"	0.1257
Wt/Ft = Total Mat'l Wt. x 1.05			

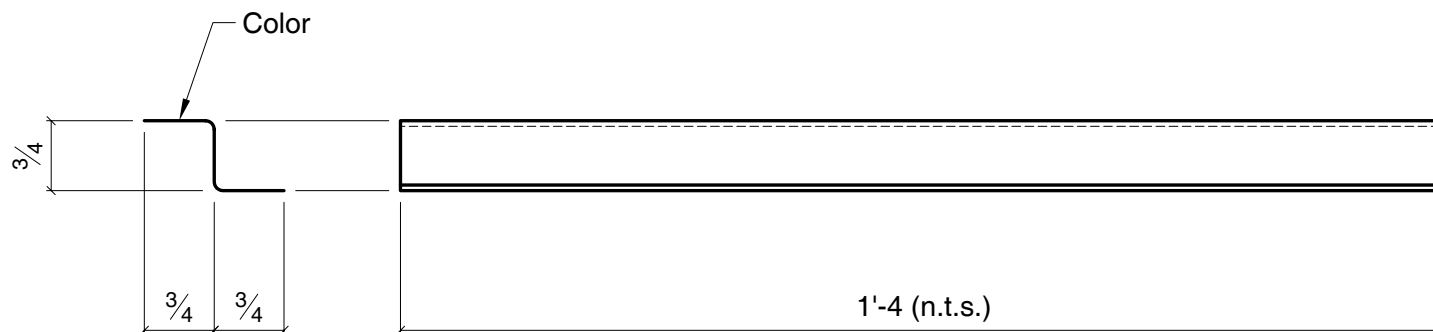


Gutter Support Strap
Cut= 1 1/4"
Standard Length= 1'-0"
Use with Series 200 and 300 gutter.

GS-201

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
2.2500	29ga GZ	0.015"	0.1205
	29ga GM	0.015"	0.1138
	26ga GM	0.018"	0.1379
	24ga GM	0.023"	0.1780
	22ga GM	0.029"	0.2262
Wt/Ft = Total Mat'l Wt. x 1.05			

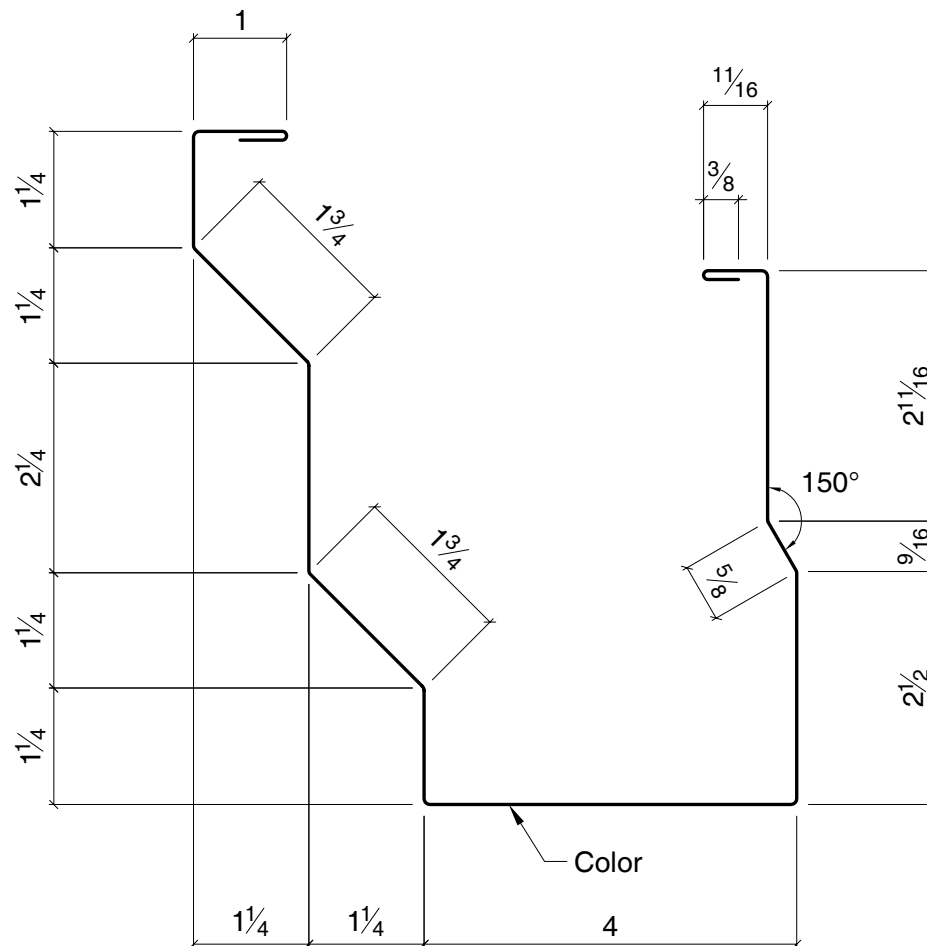


Gutter Support Strap
Cut= $2\frac{1}{4}$ "
Standard Length= 1'-4"
Use with standing seam systems.

GS-501

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



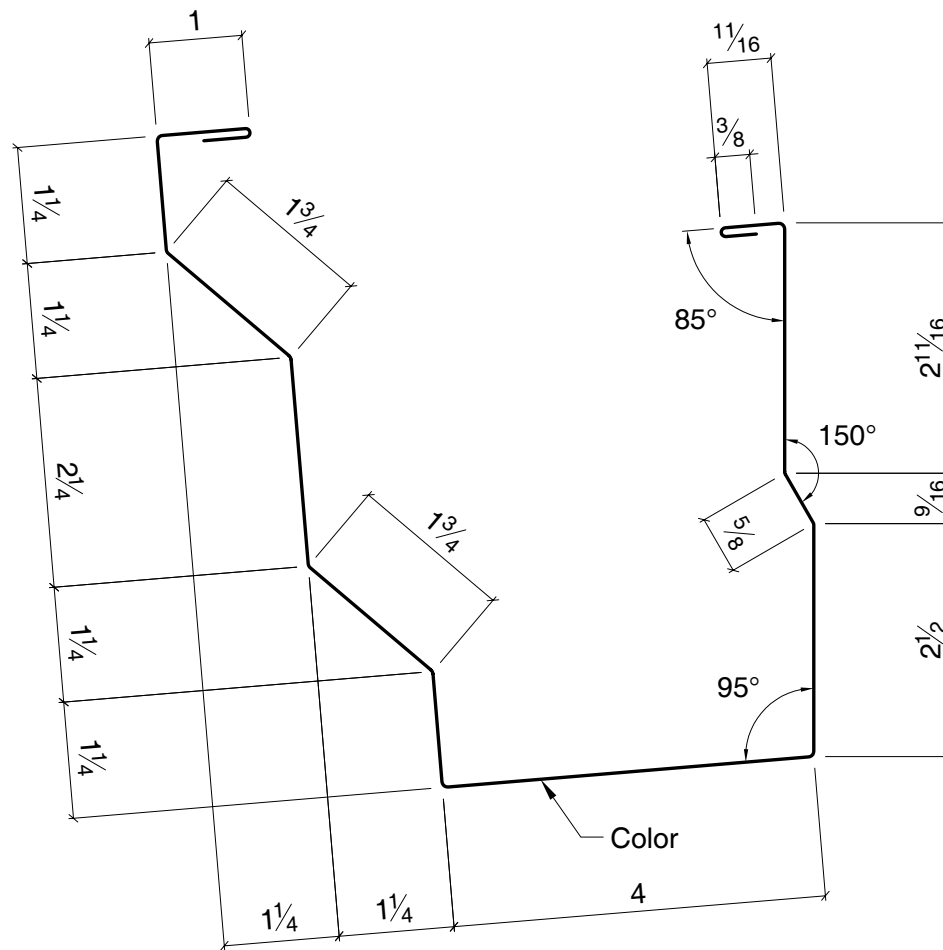
Shadow Gutter
Cut= 20 1/2"
Maximum Length= 20'-9"
Use with Super Span panels.

GU-100

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20 1/2"
Maximum Length= 20'-9"
Use with Super Span panels.

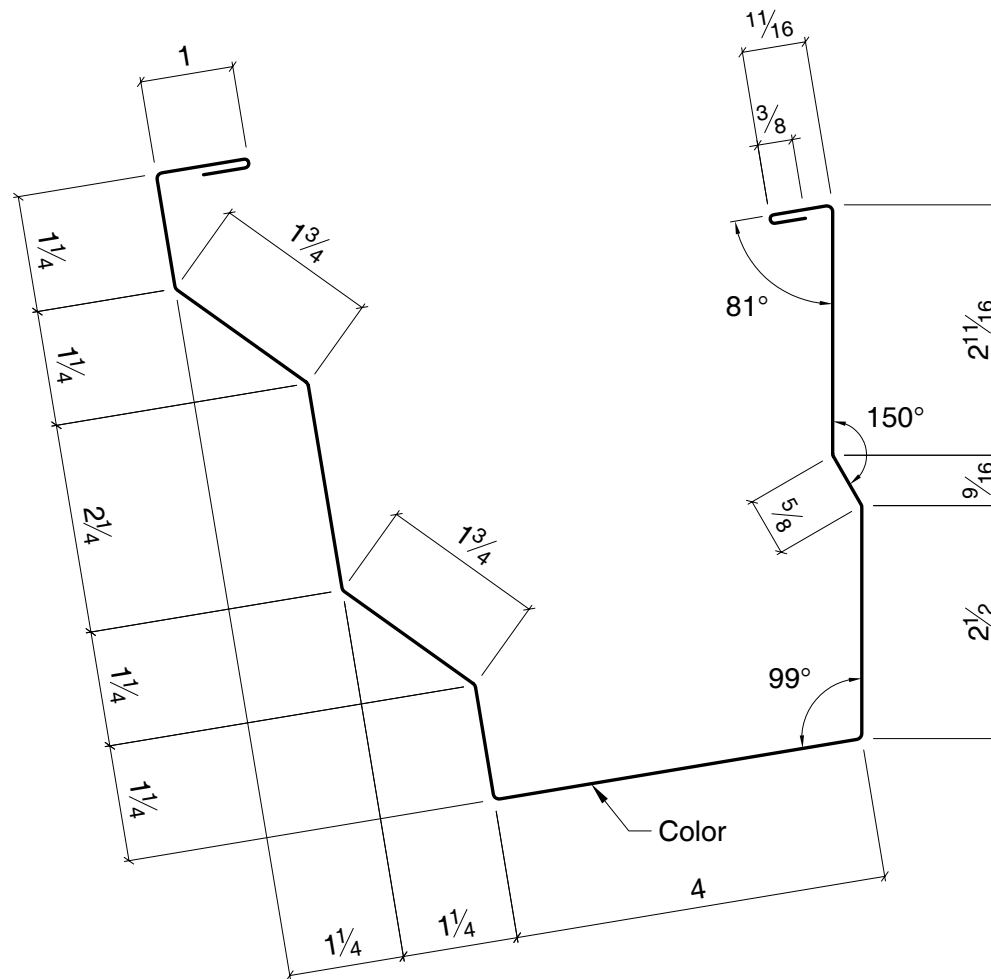
GU-101

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20 1/2"
Maximum Length= 20'-9"
Use with Super Span panels.

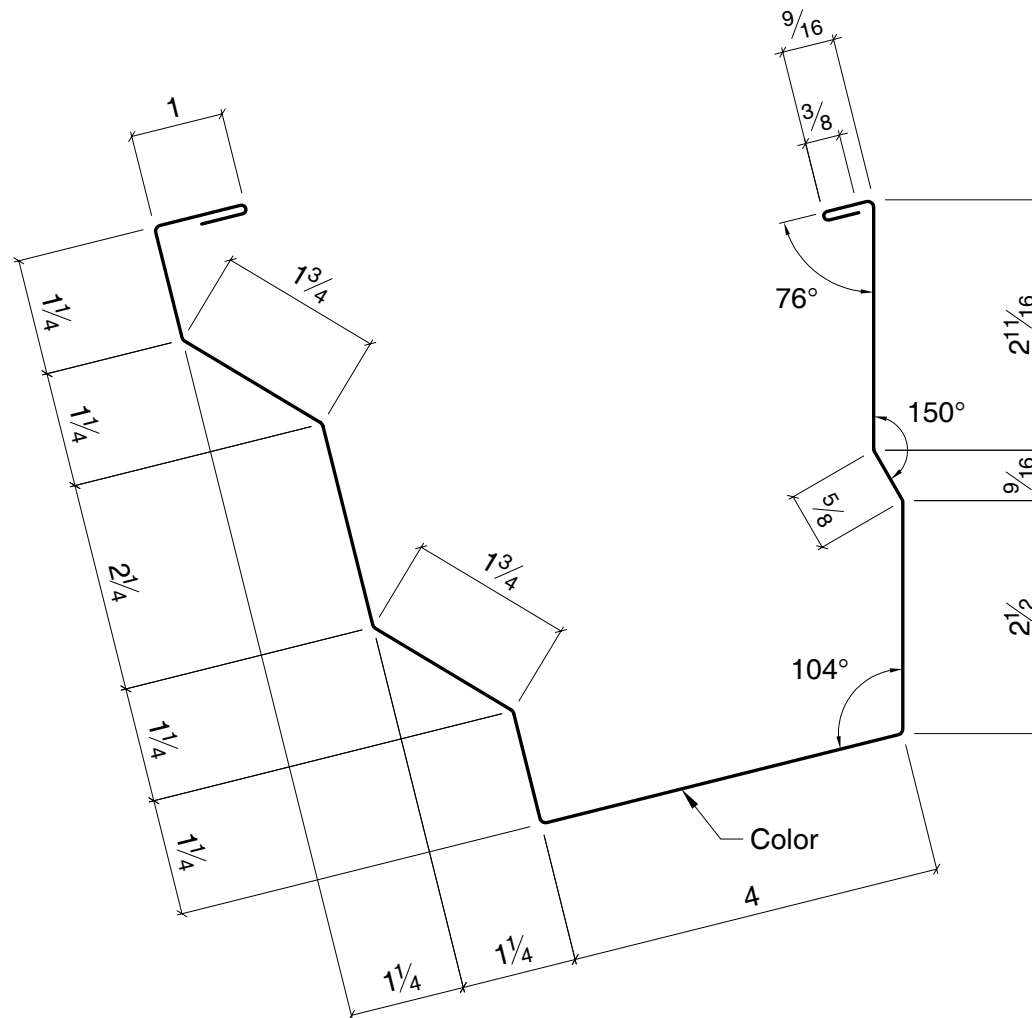
GU-102

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20 1/2"
Maximum Length= 20'-9"
Use with Super Span panels.

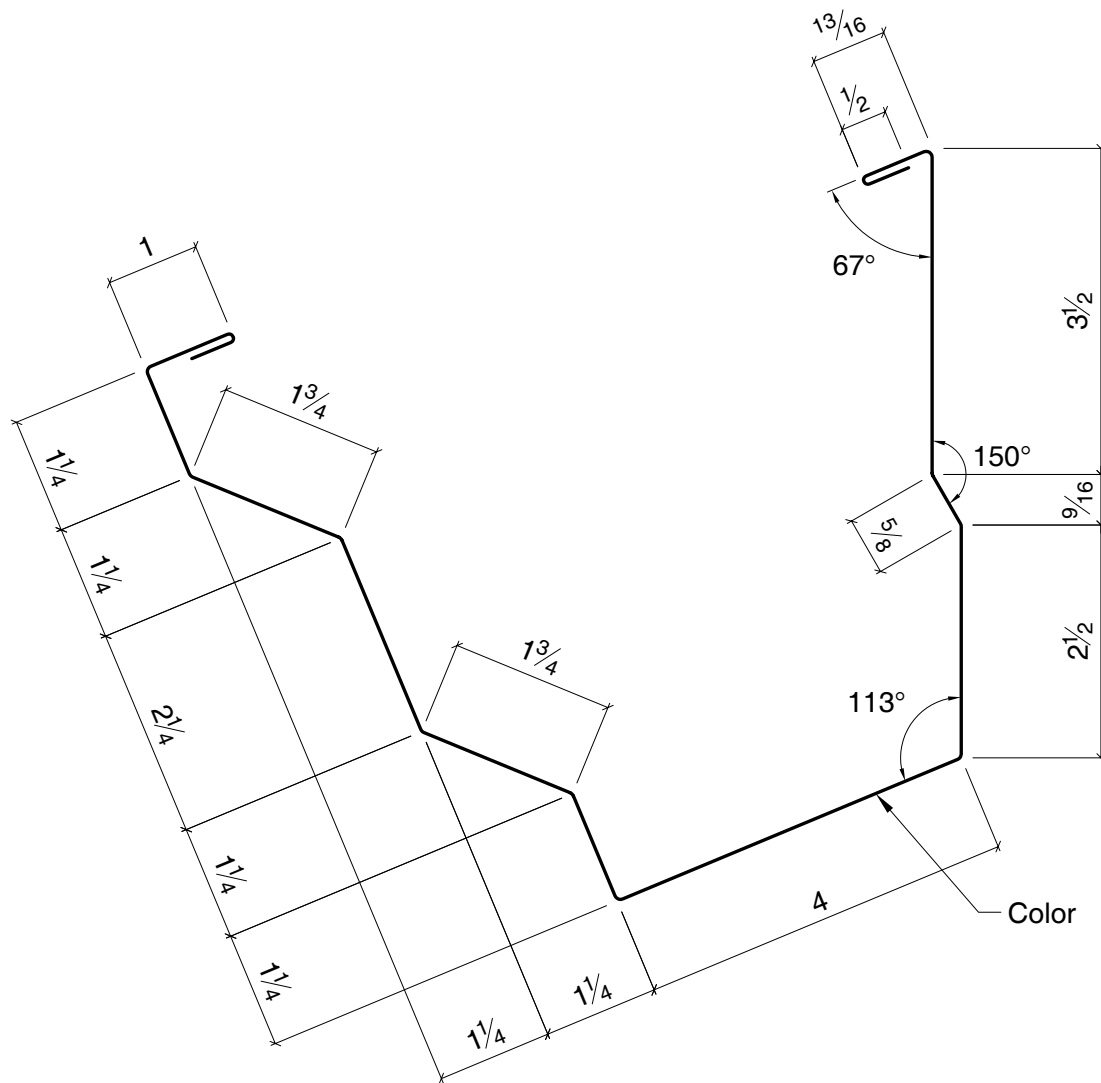
GU-103

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
21.6875	29ga GZ	0.015"	1.1614
	29ga GM	0.015"	1.0965
	26ga GM	0.018"	1.3287
	24ga GM	0.023"	1.7159
	22ga GM	0.029"	2.1804
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 21 11/16"
Maximum Length= 20'-9"
Use with Super Span panels.

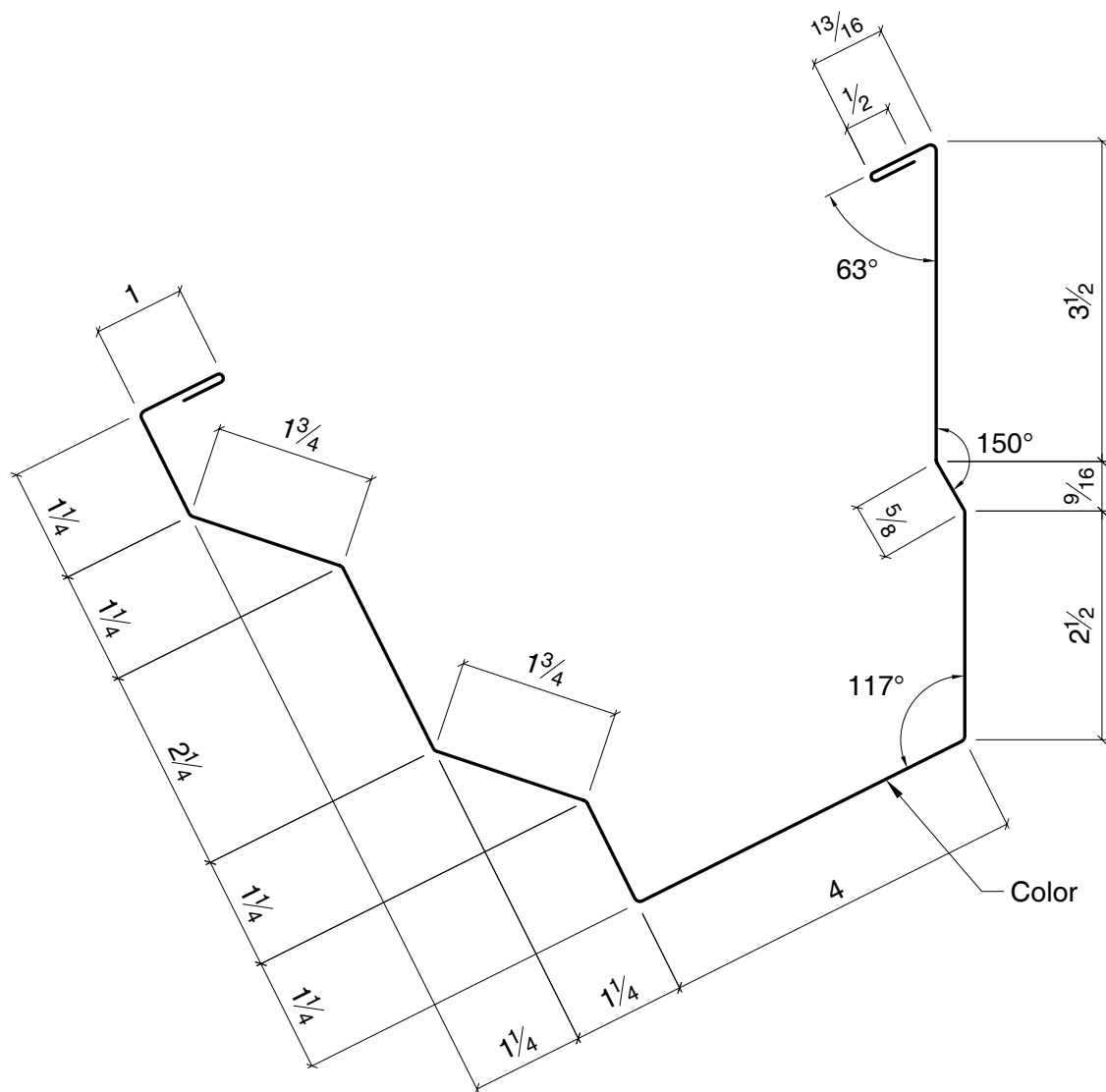
GU-105

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
21.6875	29ga GZ	0.015"	1.1614
	29ga GM	0.015"	1.0965
	26ga GM	0.018"	1.3287
	24ga GM	0.023"	1.7159
	22ga GM	0.029"	2.1804
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= $21\frac{1}{16}$ "
Maximum Length= 20'-9"
Use with Super Span panels.

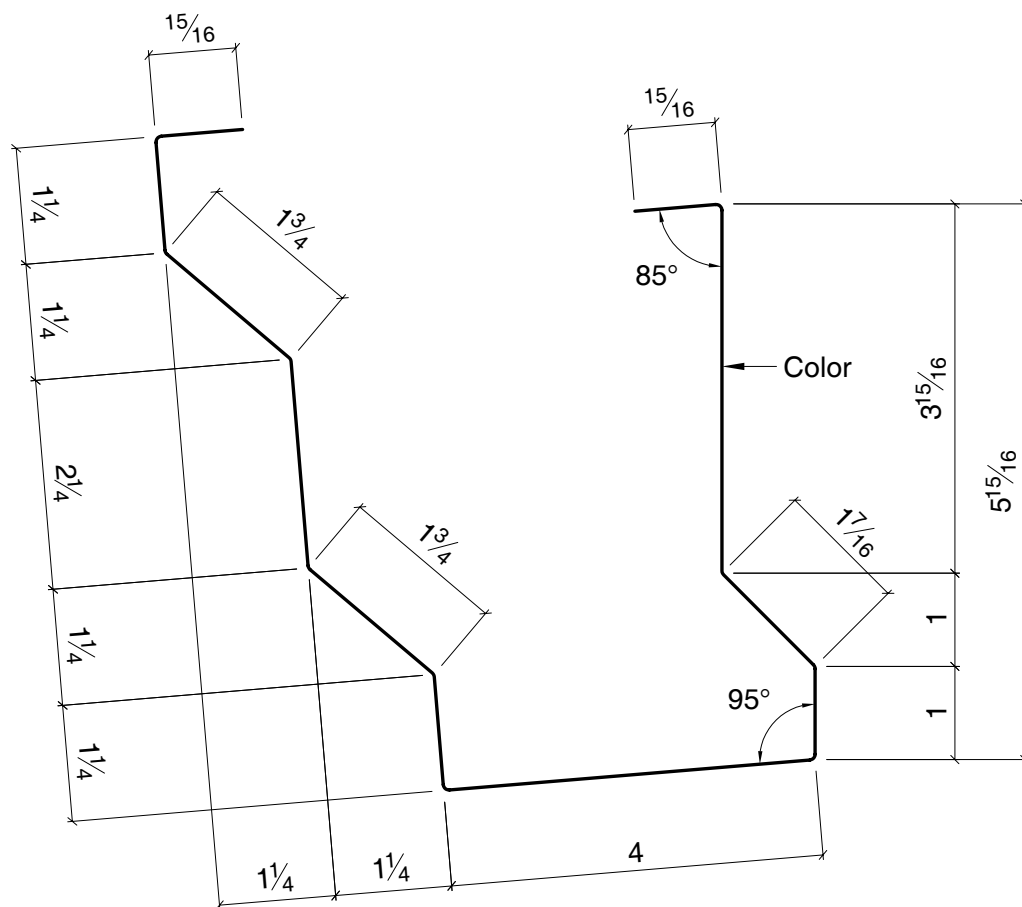
GU-106

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter

Cut= 20 1/2"

Maximum Length= 21'-0"

Use with Super Span panels.

Use with all roof slopes up to and including 2:12.

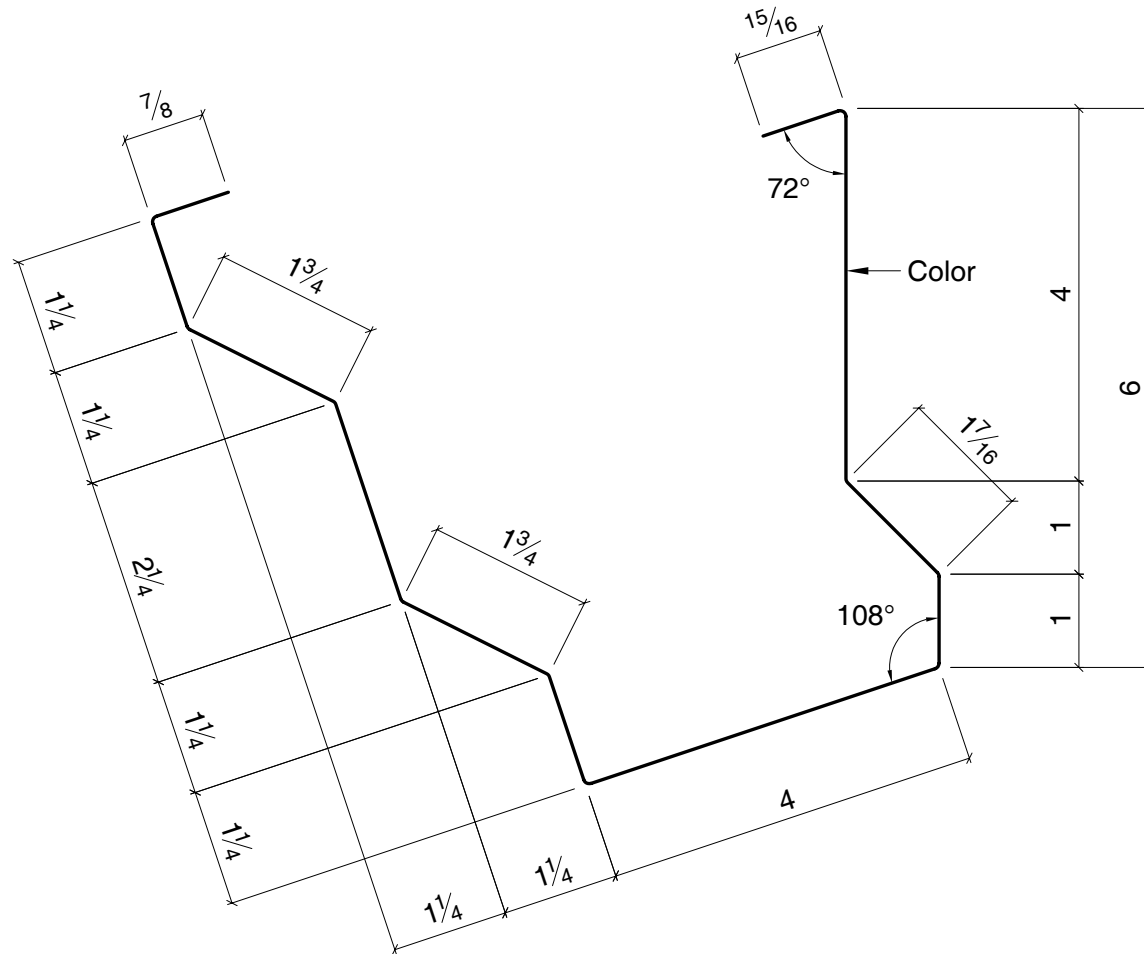
GU-121

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 21'-0"
Use with Super Span panels.

Cut= 20½"

Maximum Length= 21'-0"

Use with Super Span panels.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

GU-124

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

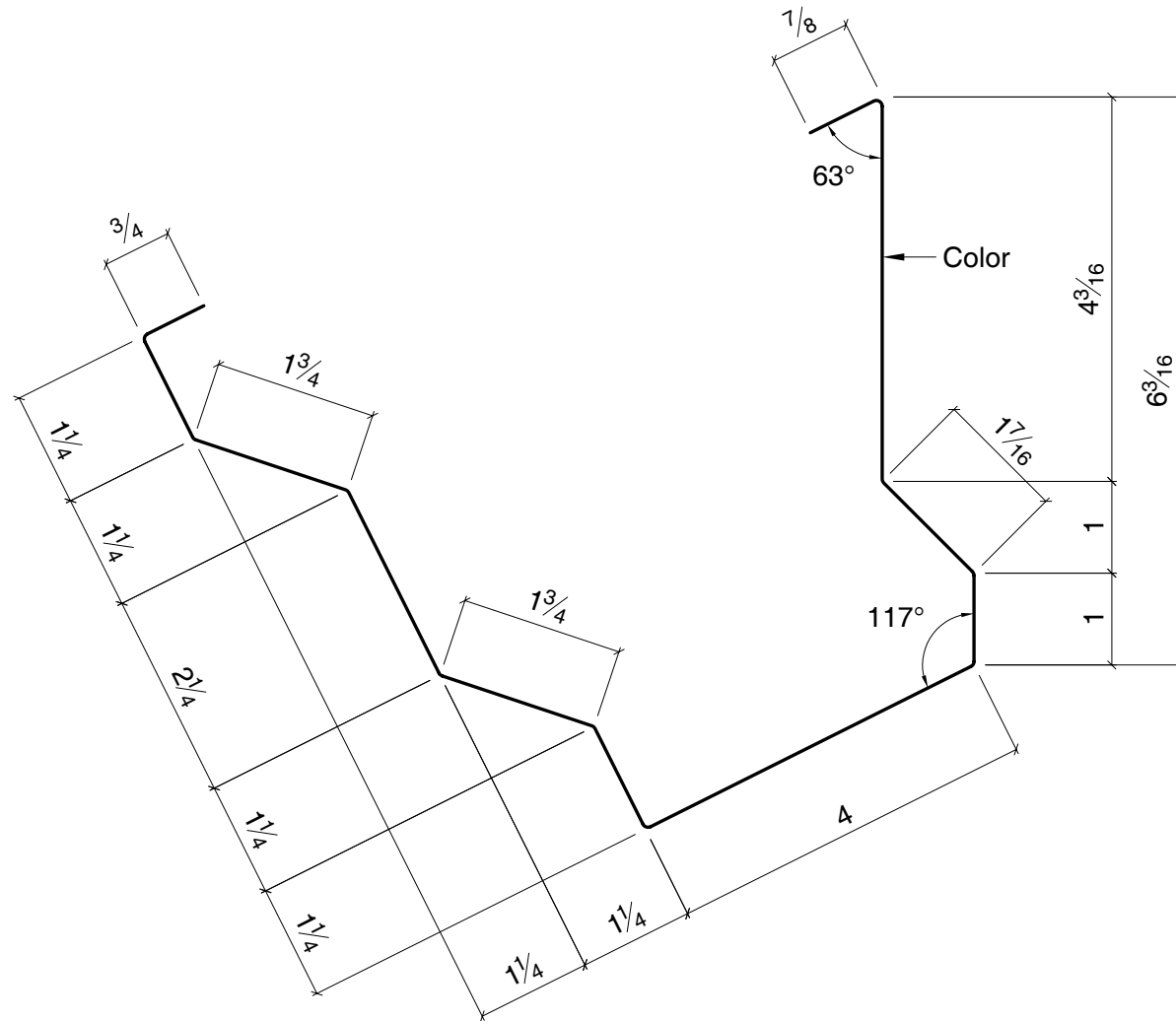
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter

Cut= 20½"

Maximum Length= 21'-0"

Use with Super Span panels.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

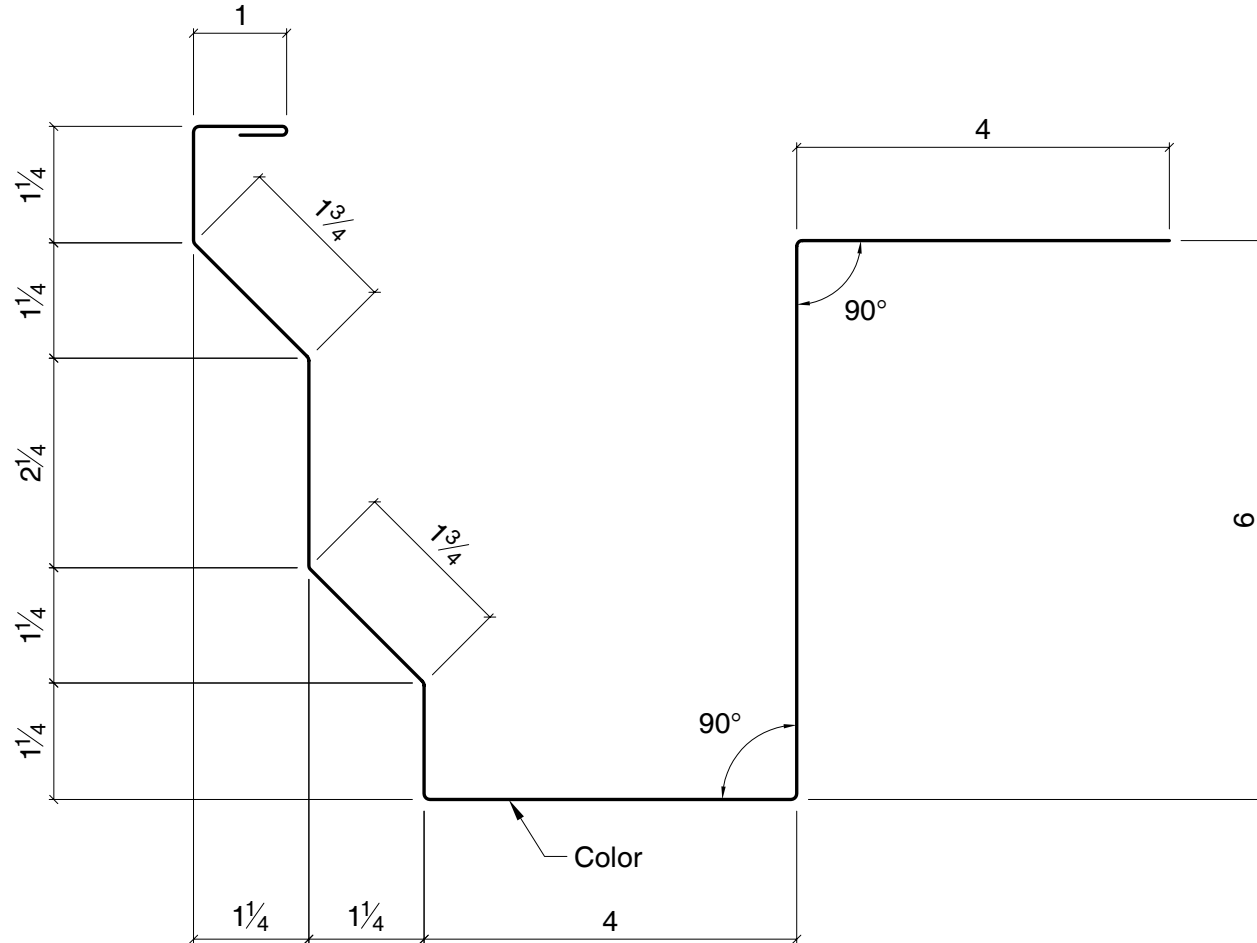
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
23.7500	29ga GZ	0.015"	1.2718
	29ga GM	0.015"	1.2007
	26ga GM	0.018"	1.4551
	24ga GM	0.023"	1.8790
	22ga GM	0.029"	2.3878
Wt/Ft = Total Mat'l Wt. x 1.05			



Alternate Shadow Gutter
Cut= 23 $\frac{3}{4}$ "
Maximum Length= 20'-9"
Use with Low Rib or Super Span panels.

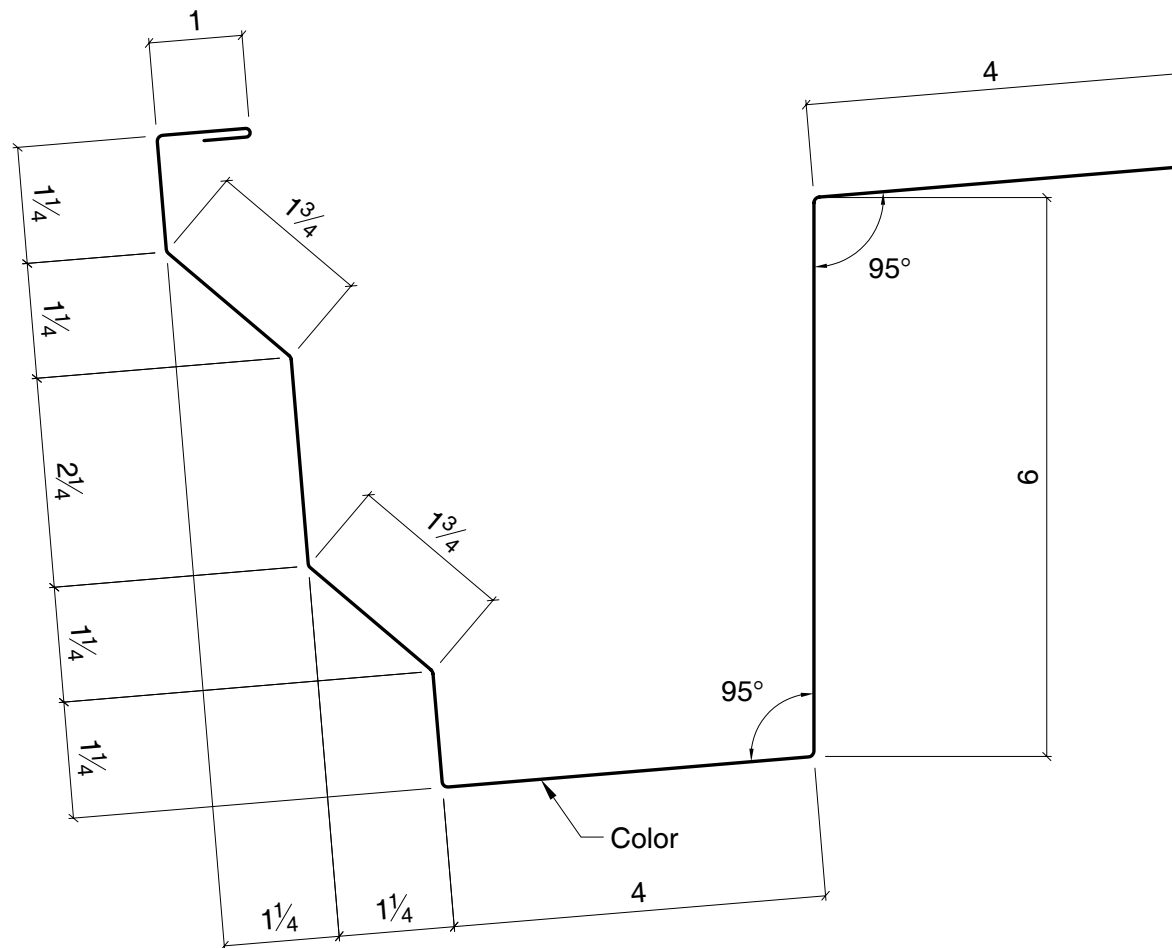
GU-200

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
23.7500	29ga GZ	0.015"	1.2718
	29ga GM	0.015"	1.2007
	26ga GM	0.018"	1.4551
	24ga GM	0.023"	1.8790
	22ga GM	0.029"	2.3878
Wt/Ft = Total Mat'l Wt. x 1.05			



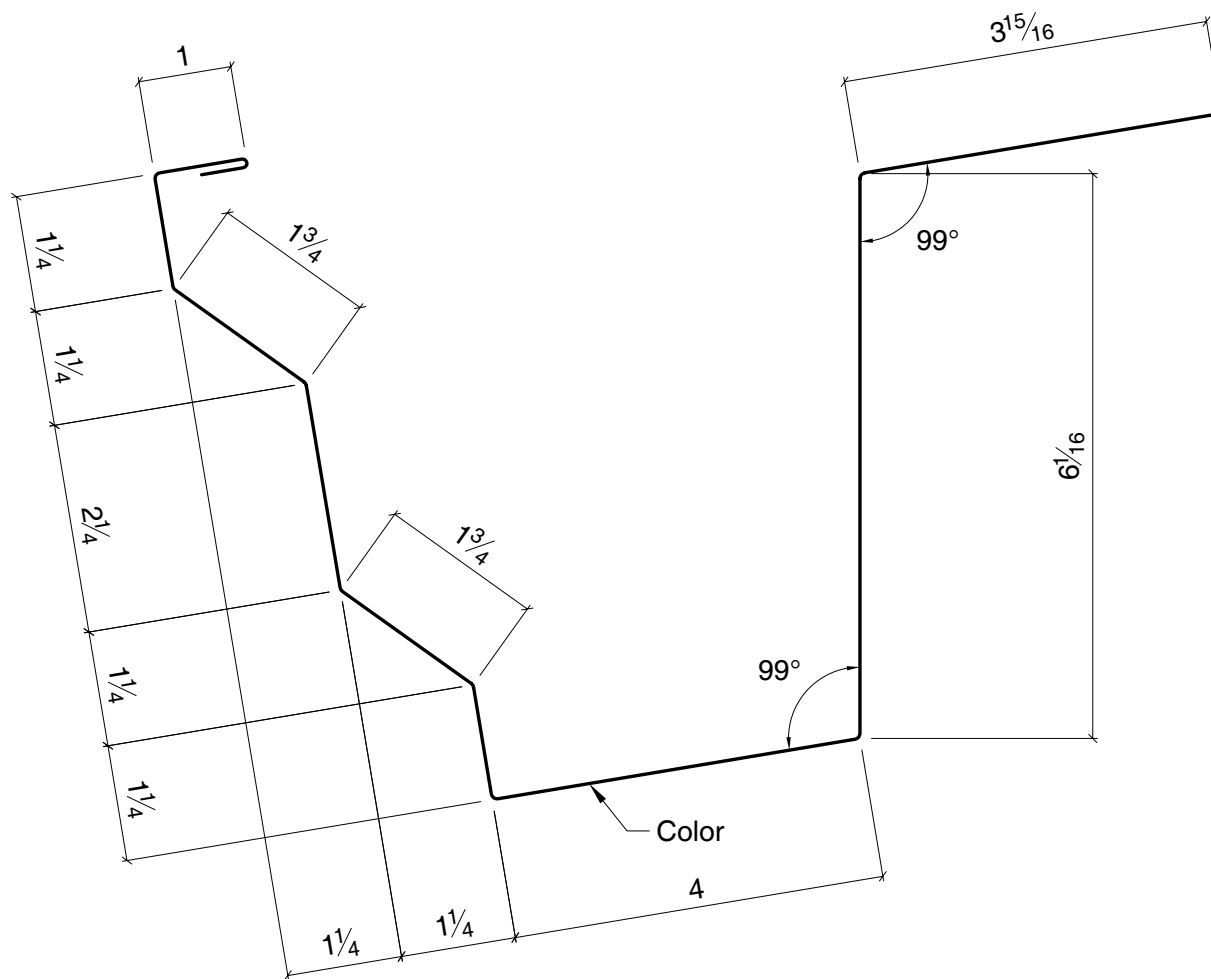
Alternate Shadow Gutter
Cut= 23 $\frac{3}{4}$ "
Maximum Length= 20'-9"
Use with Low Rib or Super Span panels.

GU-201

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
23.7500	29ga GZ	0.015"	1.2718
	29ga GM	0.015"	1.2007
	26ga GM	0.018"	1.4551
	24ga GM	0.023"	1.8790
	22ga GM	0.029"	2.3878
Wt/Ft = Total Mat'l Wt. x 1.05			



Alternate Shadow Gutter
Cut= 23 3/4"
Maximum Length= 20'-9"
Use with Low Rib or Super Span panels.

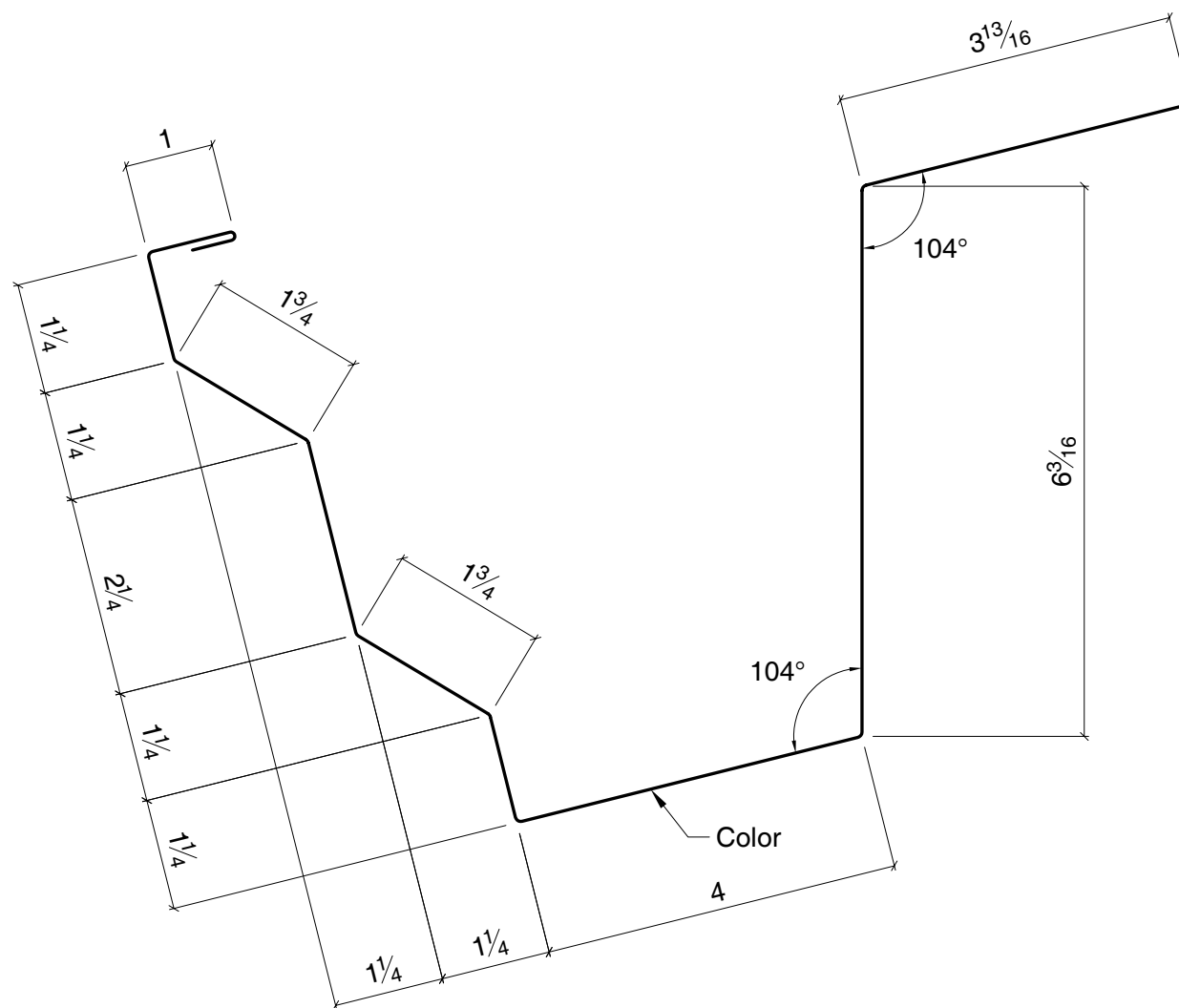
GU-202

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
23.7500	29ga GZ	0.015"	1.2718
	29ga GM	0.015"	1.2007
	26ga GM	0.018"	1.4551
	24ga GM	0.023"	1.8790
	22ga GM	0.029"	2.3878
Wt/Ft = Total Mat'l Wt. x 1.05			



Alternate Shadow Gutter
Cut= 23 3/4"
Maximum Length= 20'-9"
Use with Low Rib or Super Span panels.

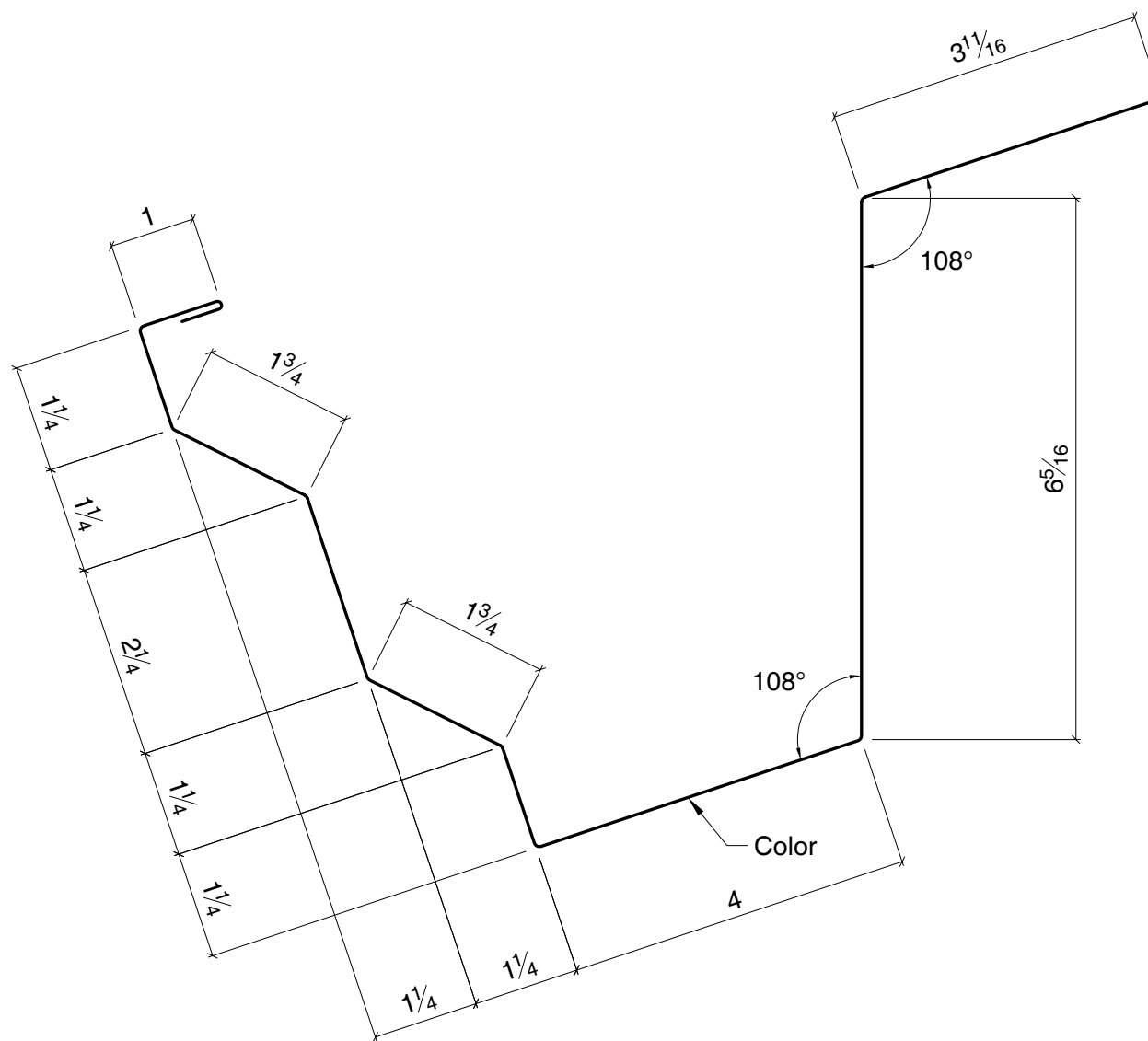
GU-203

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
23.7500	29ga GZ	0.015"	1.2718
	29ga GM	0.015"	1.2007
	26ga GM	0.018"	1.4551
	24ga GM	0.023"	1.8790
	22ga GM	0.029"	2.3878
Wt/Ft = Total Mat'l Wt. x 1.05			



Alternate Shadow Gutter
Cut= 23³/₄"
Maximum Length= 20'-9"
Use with Low Rib or Super Span panels.

Cut= $23\frac{3}{4}$ "

Maximum Length= 20'-9"

Use with Low Rib or Super Span panels.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

All rights reserved www.whirlwindsteel.com

GU-204

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

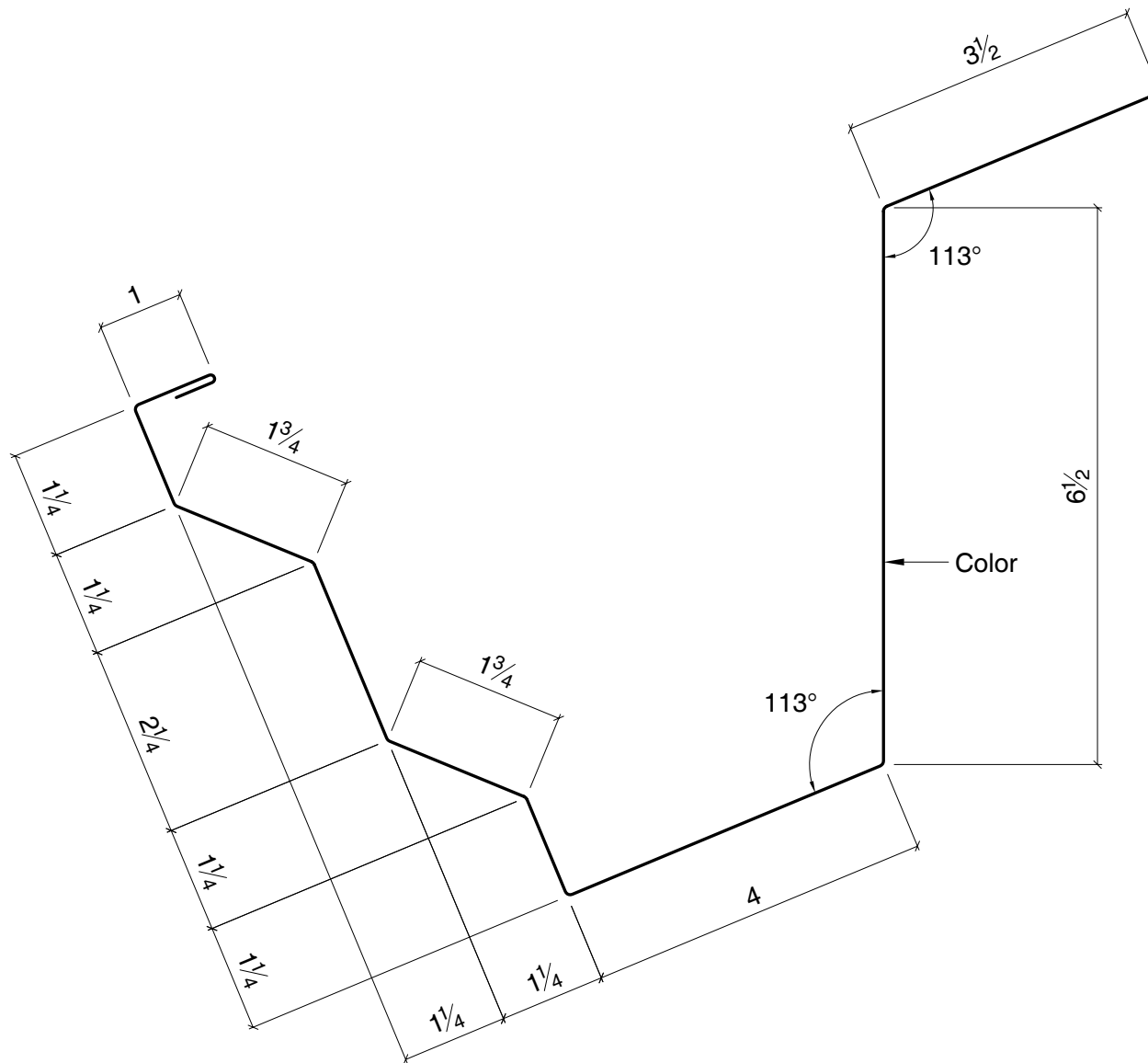
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
23.7500	29ga GZ	0.015"	1.2718
	29ga GM	0.015"	1.2007
	26ga GM	0.018"	1.4551
	24ga GM	0.023"	1.8790
	22ga GM	0.029"	2.3878
Wt/Ft = Total Mat'l Wt. x 1.05			



Alternate Shadow Gutter
Cut= 23³/₄"
Maximum Length= 20'-9"
Use with Low Rib or Super Span panels.

Cut= $23\frac{3}{4}$ "

Maximum Length= 20'-9"

Use with Low Rib or Super Span panels.

GU-205

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

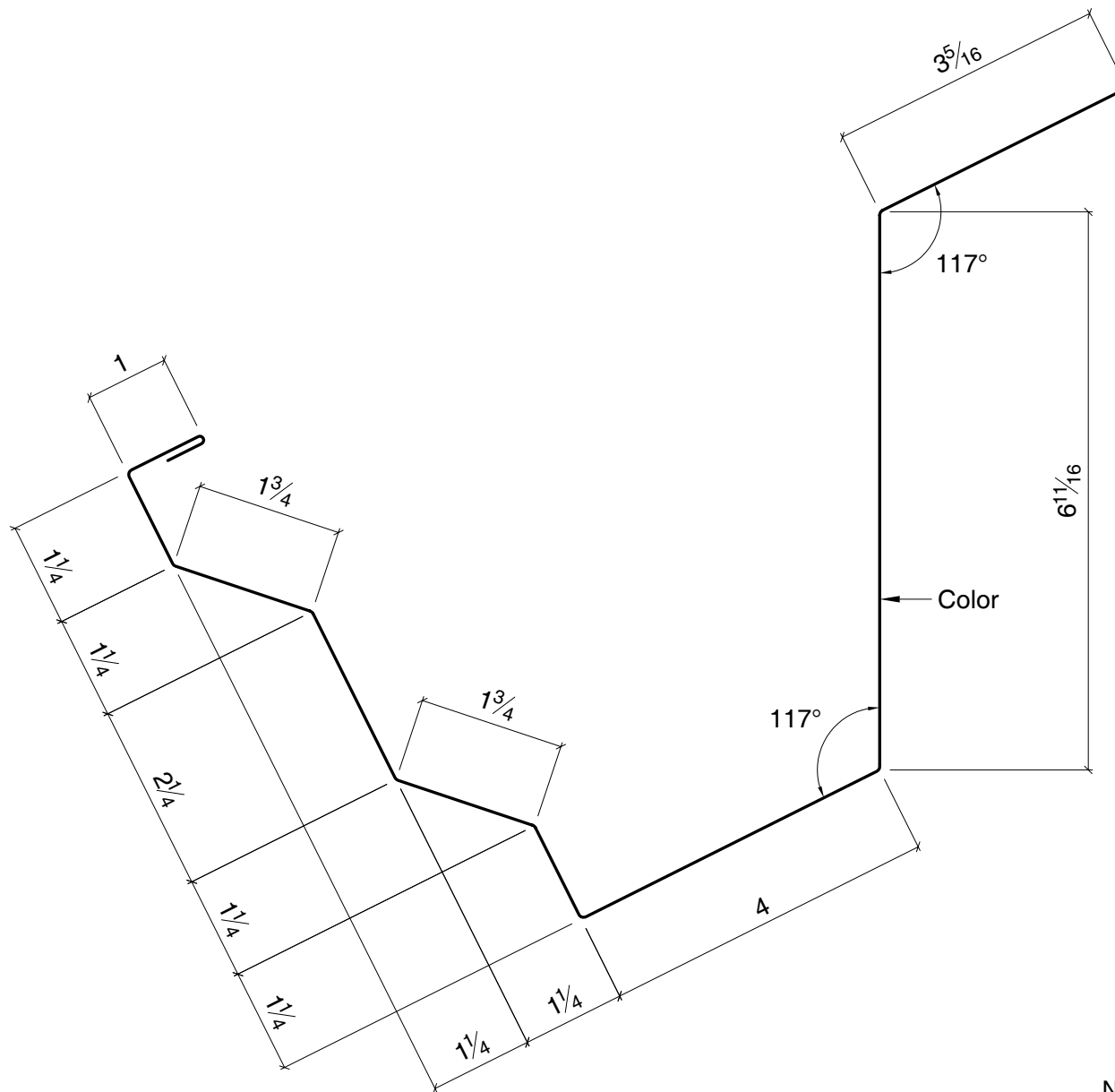
© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

All rights reserved www.whirlwindsteel.com

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
23.7500	29ga GZ	0.015"	1.2718
	29ga GM	0.015"	1.2007
	26ga GM	0.018"	1.4551
	24ga GM	0.023"	1.8790
	22ga GM	0.029"	2.3878
Wt/Ft = Total Mat'l Wt. x 1.05			



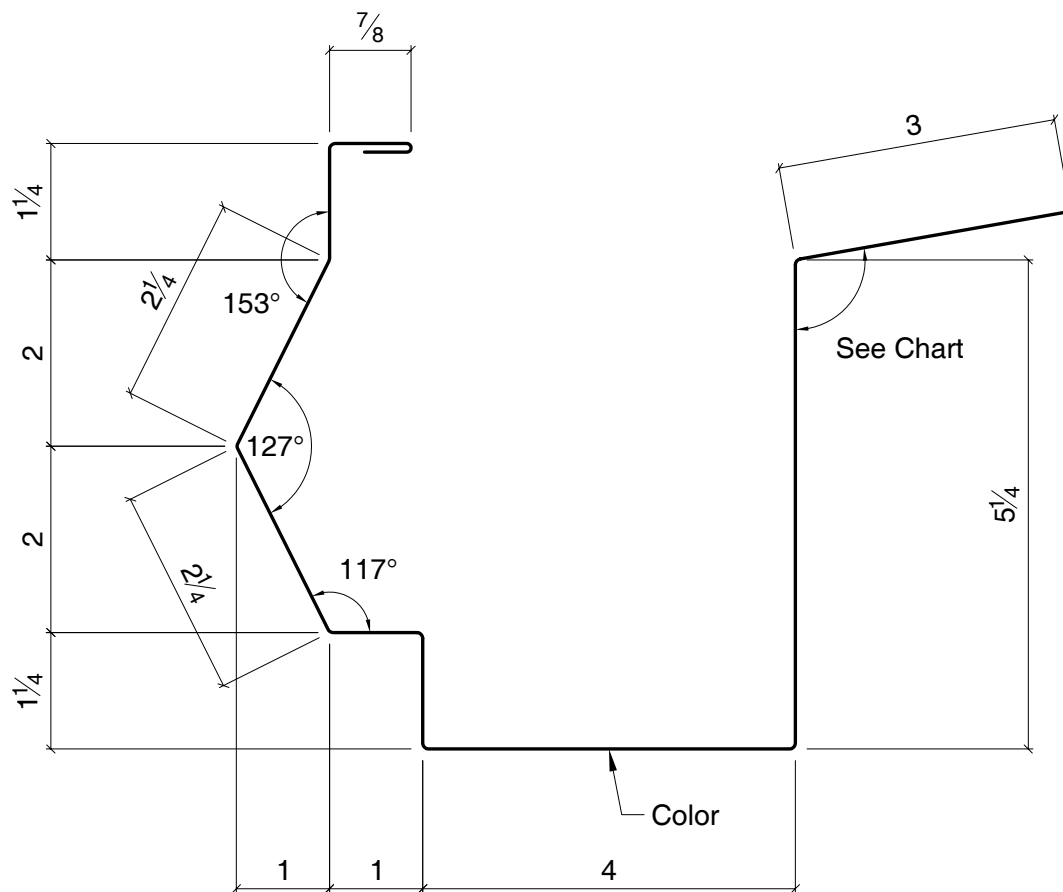
Alternate Shadow Gutter
Cut= 23 3/4"
Maximum Length= 20'-9"
Use with Low Rib or Super Span panels.

GU-206

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
21.6250	29ga GZ	0.015"	1.1580
	29ga GM	0.015"	1.0933
	26ga GM	0.018"	1.3249
	24ga GM	0.023"	1.7109
	22ga GM	0.029"	2.1741
Wt/Ft = Total Mat'l Wt. x 1.05			



See Shipper 12

Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°

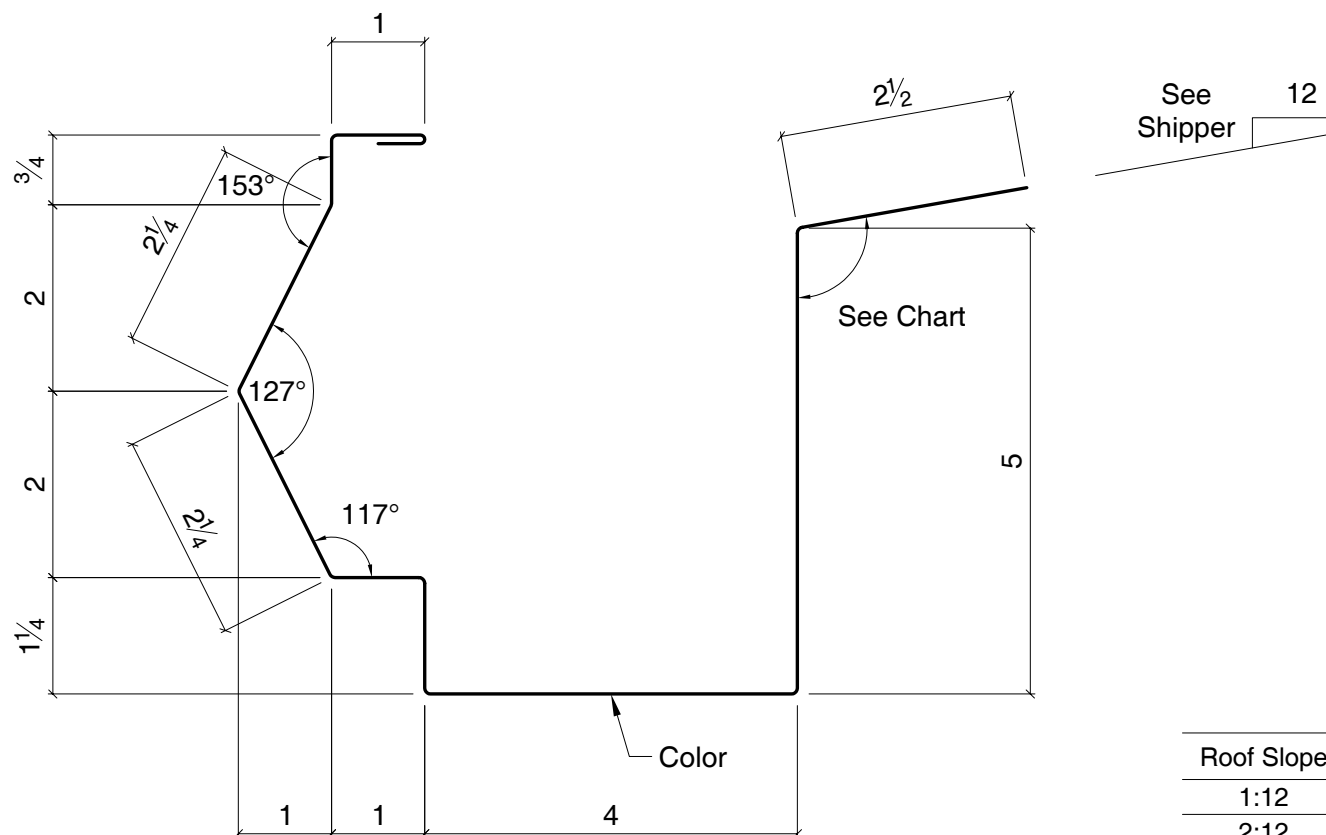
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Vee Gutter
Cut= 21 5/8"
Maximum Length= 20'-9"
Use with Super Span panels.

GU-300

Cut	Material	Thick.	Wt/Ft
21.6250	29ga GZ	0.015"	1.1580
	29ga GM	0.015"	1.0933
	26ga GM	0.018"	1.3249
	24ga GM	0.023"	1.7109
	22ga GM	0.029"	2.1741
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°

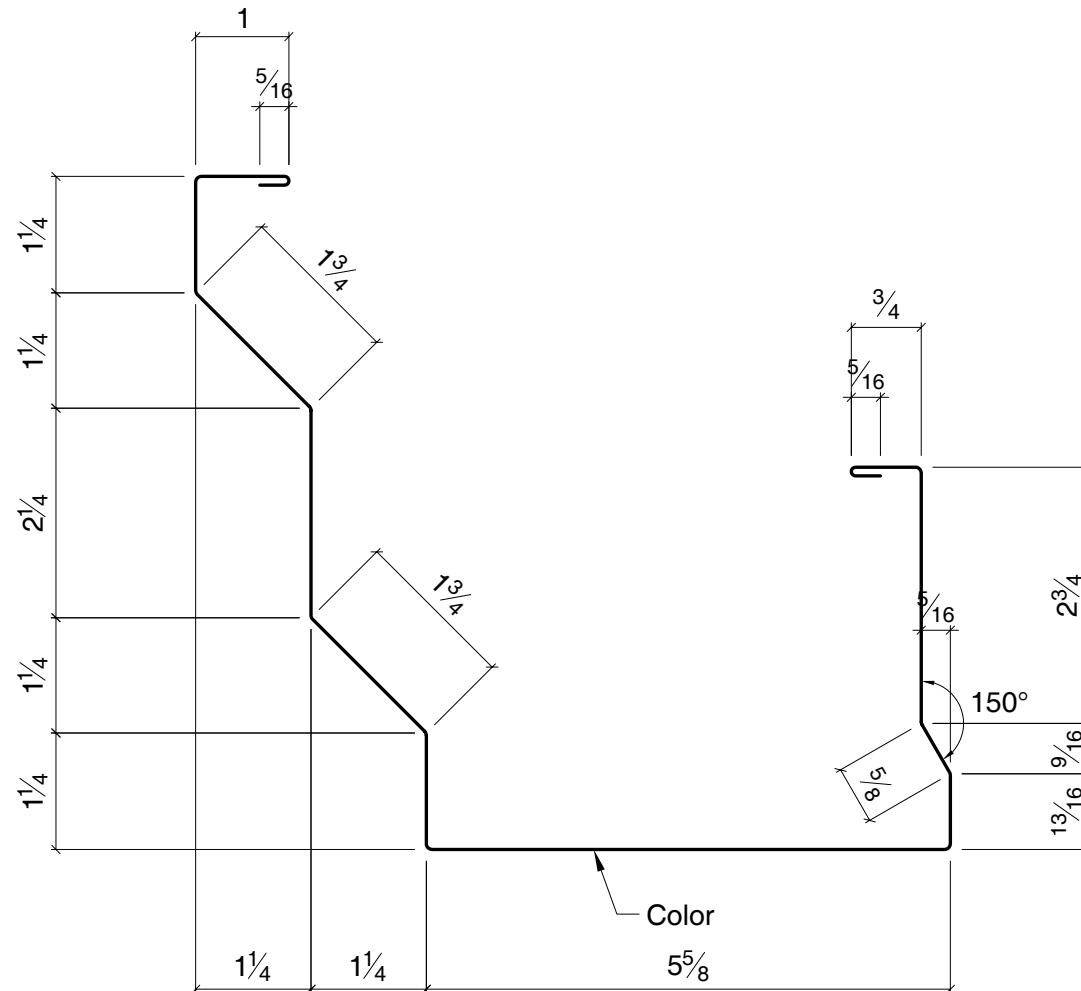
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Vee Gutter
Cut= 20 1/2"
Maximum Length= 20'-9"
Use with Low Rib panels.

GU-400

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20 1/2"
Maximum Length= 20'-9"
Use with Super Seam roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

GU-500

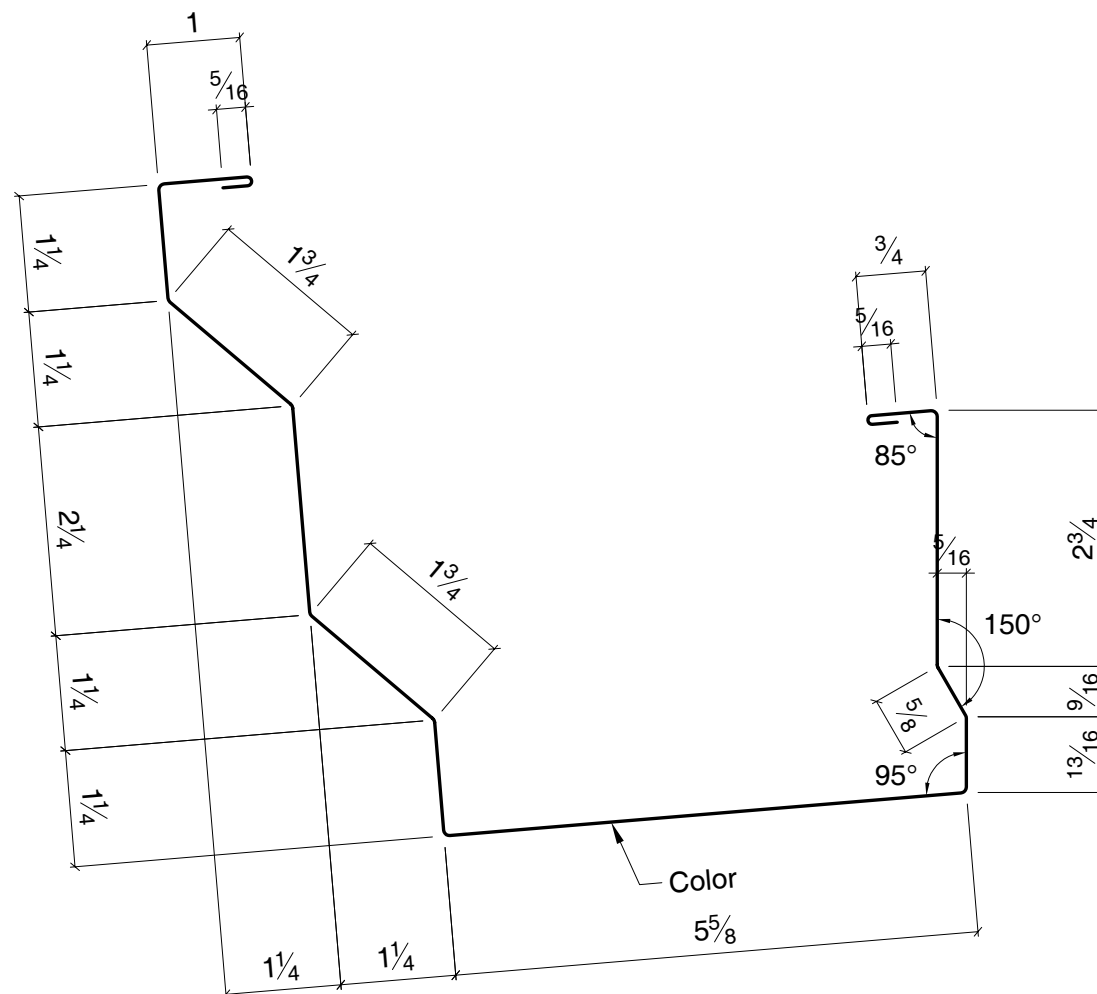
Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Issue: 0
Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 20'-9"
Use with Super Seam roof systems.

Cut= $20\frac{1}{2}$ "

Maximum Length= 20'-9"

Use with Super Seam roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

All rights reserved www.whirlwindsteel.com

GU-501

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

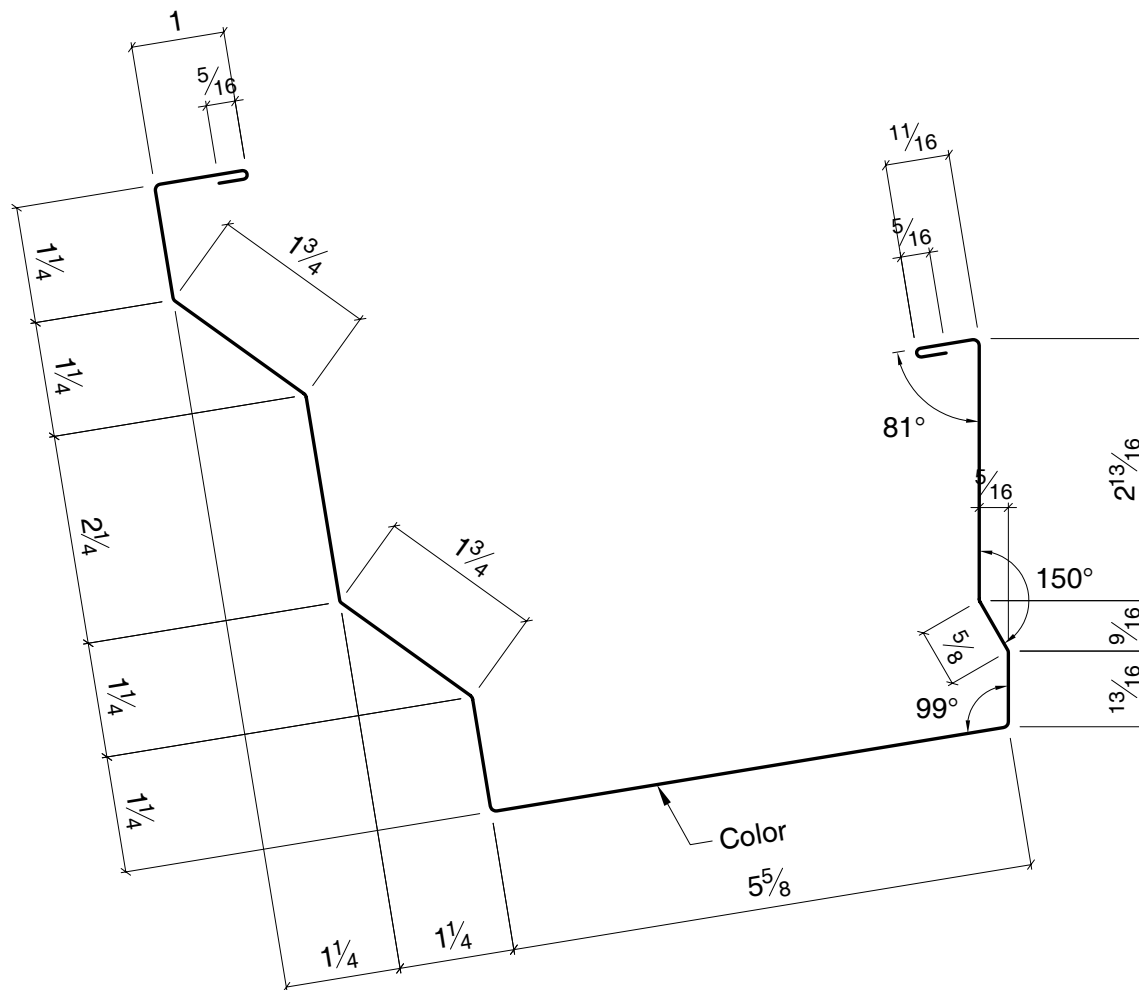
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 20'-9"
Use with Super Seam roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

GU-502

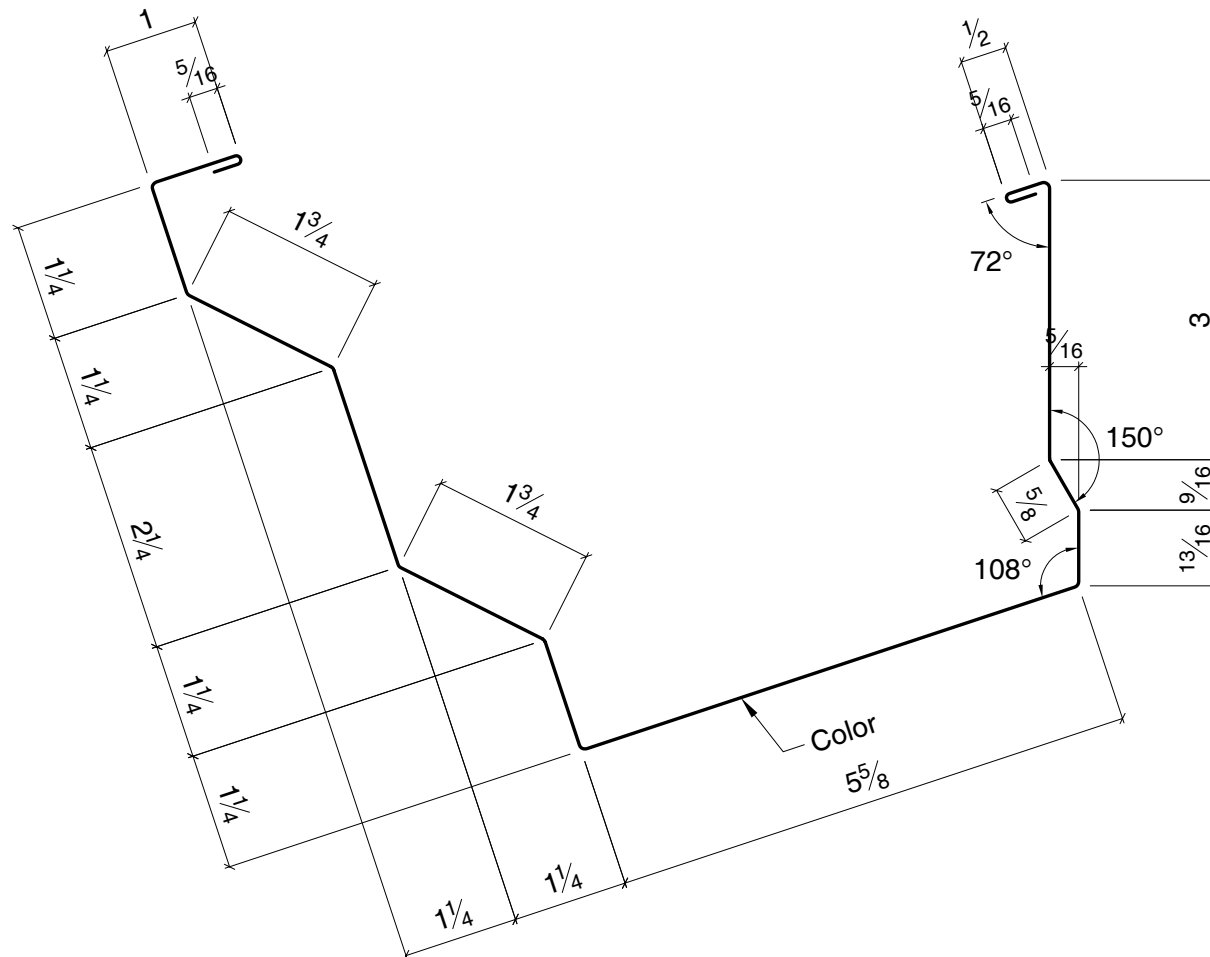
Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Issue: 0
Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 20'-9"
Use with Super Seam roof systems.

Cut= 20½"

Maximum Length= 20'-9"

Use with Super Seam roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

GU-504

GU-504

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

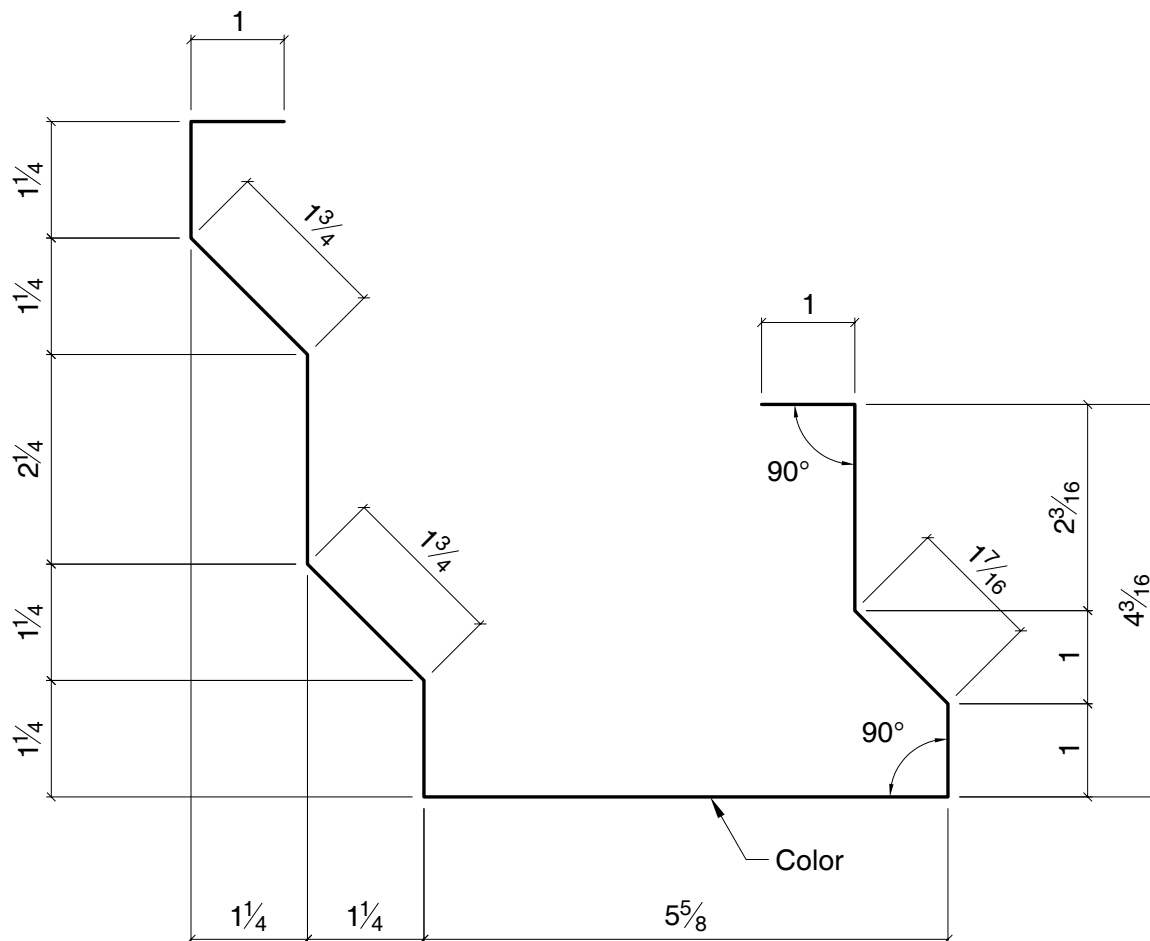
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 21'-0"
Use with Super Seam roof systems.

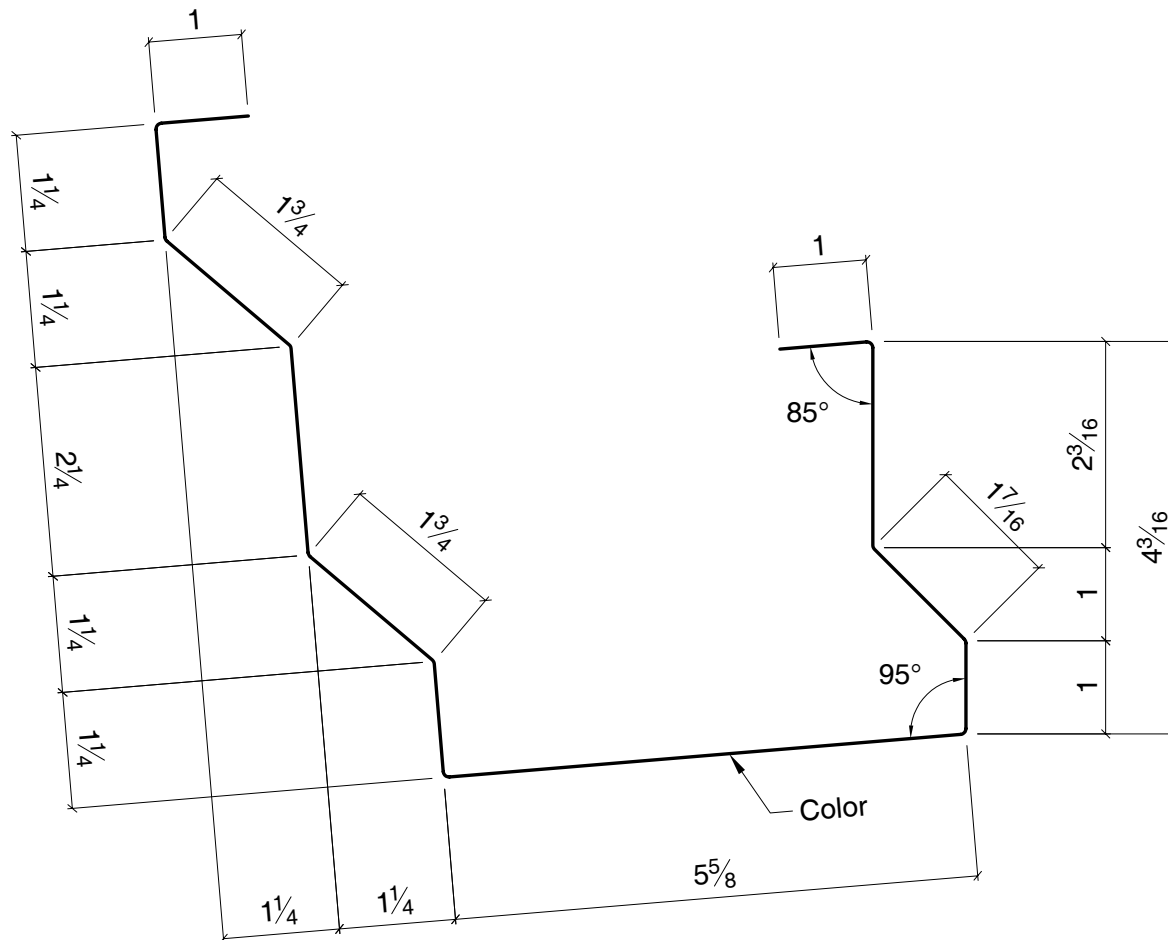
GU-520

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20 1/2"
Maximum Length= 21'-0"
Use with Super Seam roof systems.

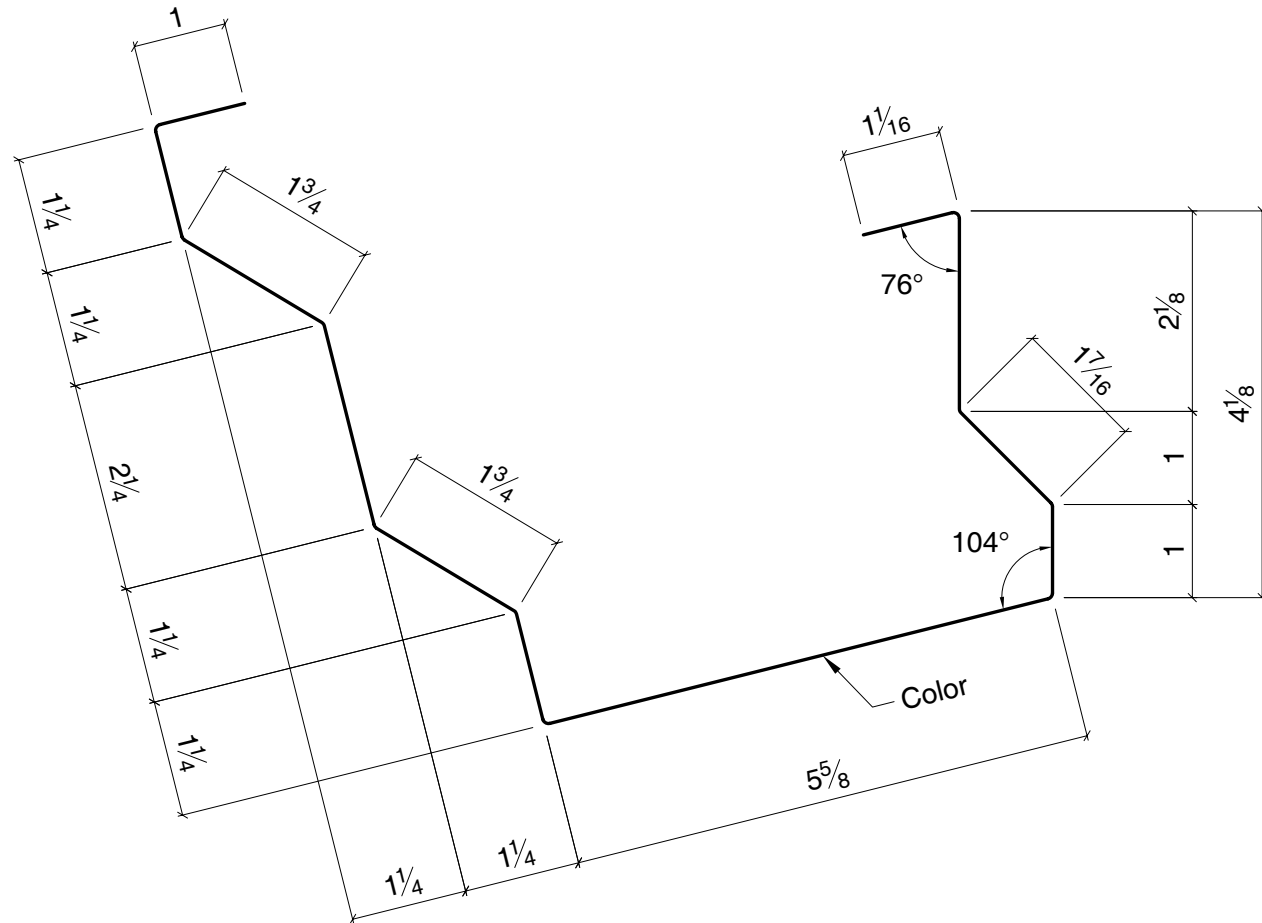
GU-521

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 21'-0"
Use with Super Seam roof systems.

Cut= 20½"

Maximum Length= 21'-0"

Use with Super Seam roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

All rights reserved www.whirlwindsteel.com

GU-523

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

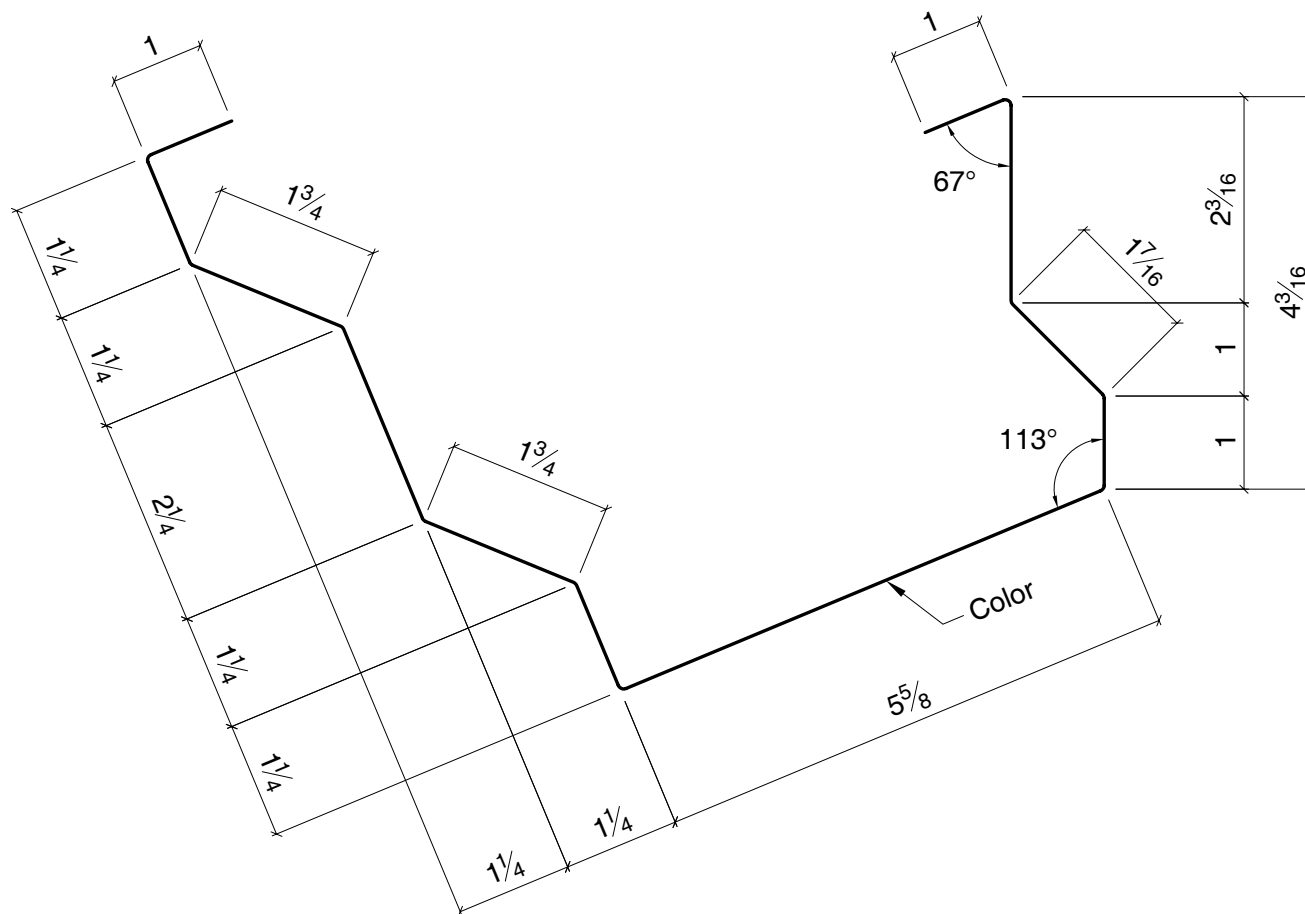
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter

Cut= $20\frac{1}{2}$ "

Maximum Length= 21'-0"

Use with Super Seam roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

GU-525

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

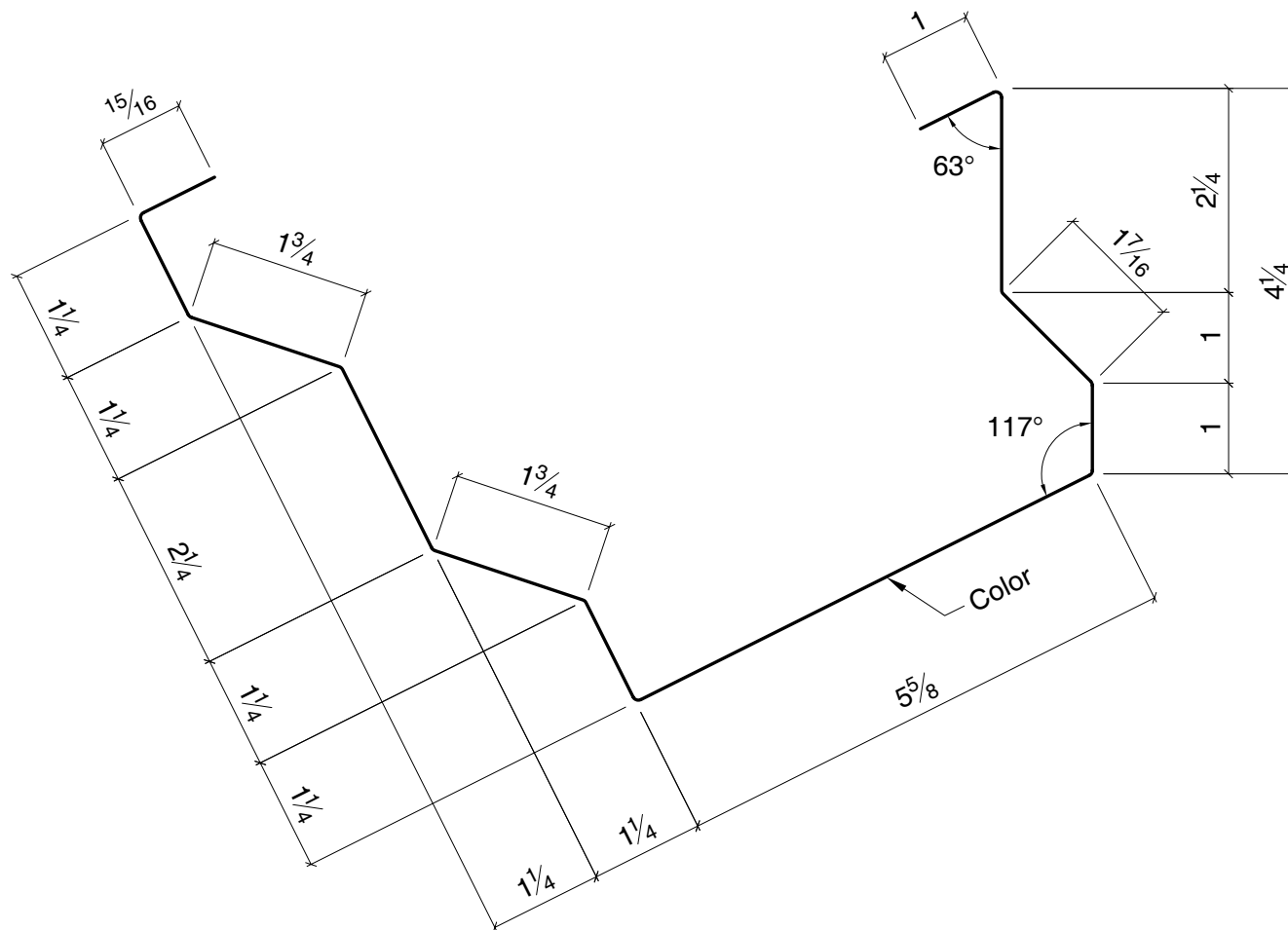
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 21'-0"
Use with Super Seam roof systems.

Cut= 20½"

Maximum Length= 21'-0"

Use with Super Seam roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

All rights reserved www.whirlwindsteel.com

GU-526

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

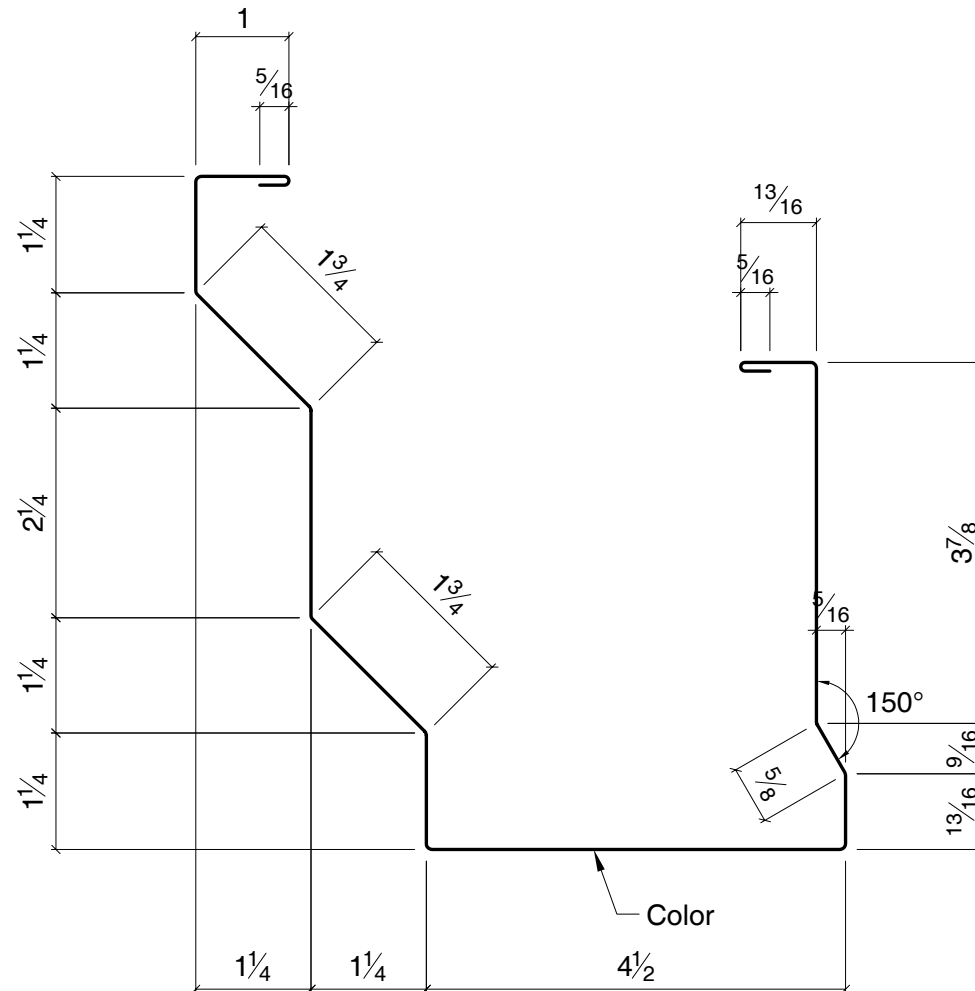
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			

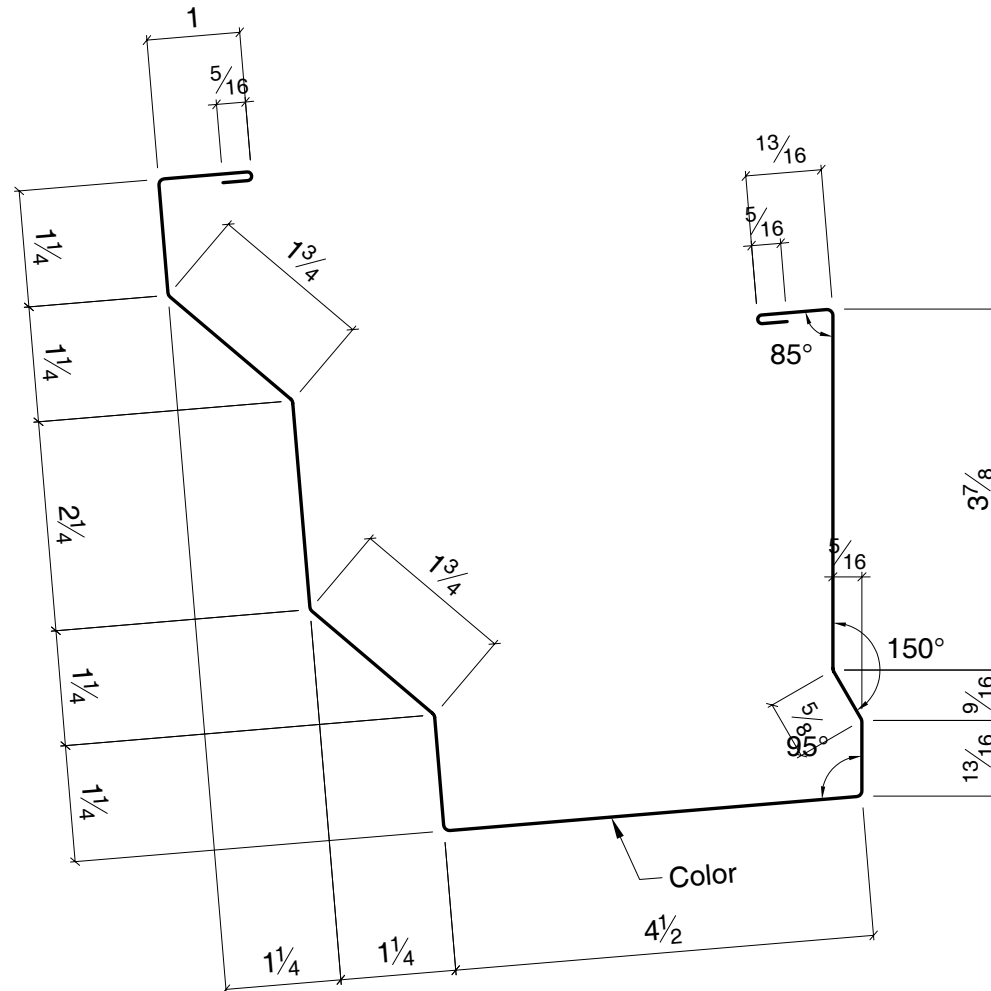


Shadow Gutter
Cut= 20½"
Maximum Length= 20'-9"
Use with Weather Lok-16 roof systems.

GU-600

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20 1/2"
Maximum Length= 20'-9"
Use with Weather Lok-16 roof systems.

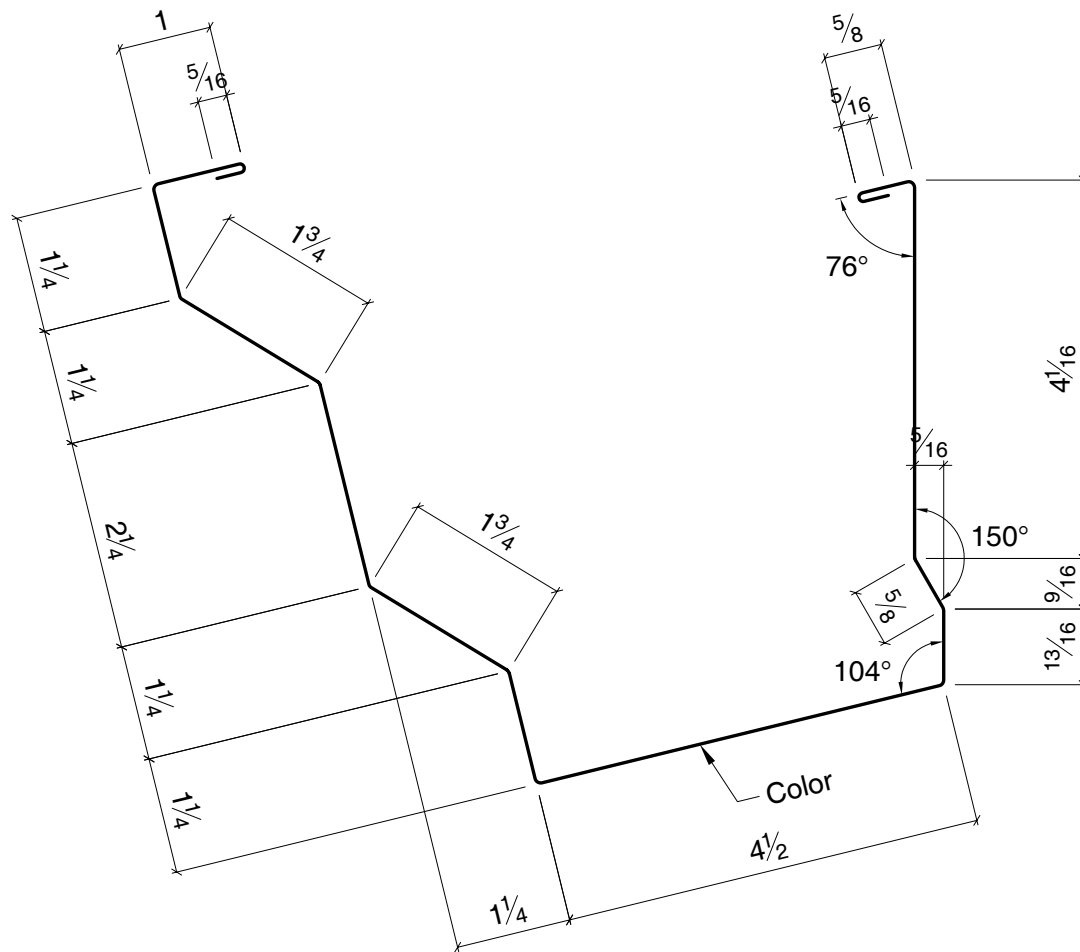
GU-601

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 20'-9"
Use with Weather Lok-16 roof systems.

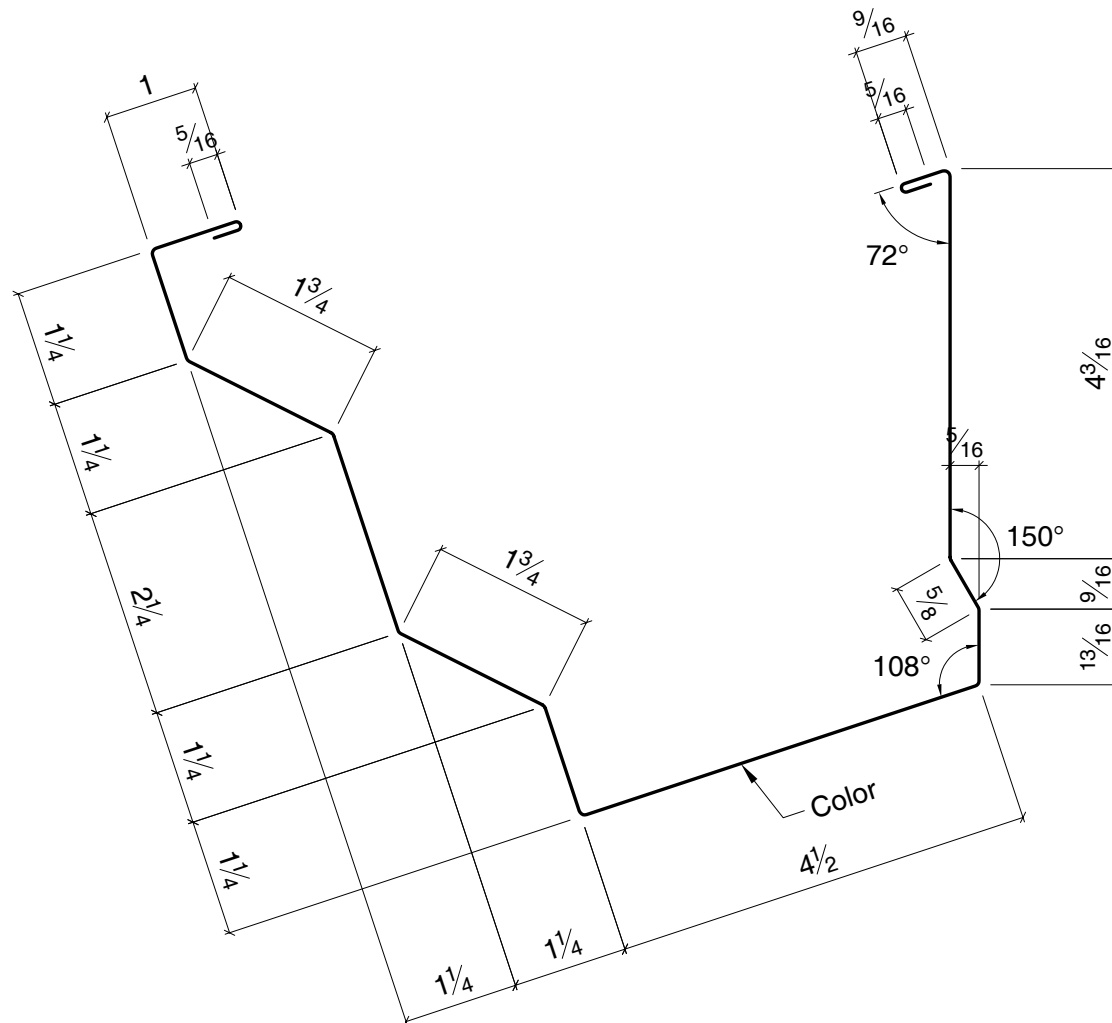
GU-603

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 20'-9"
Use with Weather Lok-16 roof systems.

Cut= 20½"

Maximum Length= 20'-9"

Use with Weather Lok-16 roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

All rights reserved www.whirlwindsteel.com

GU-604

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

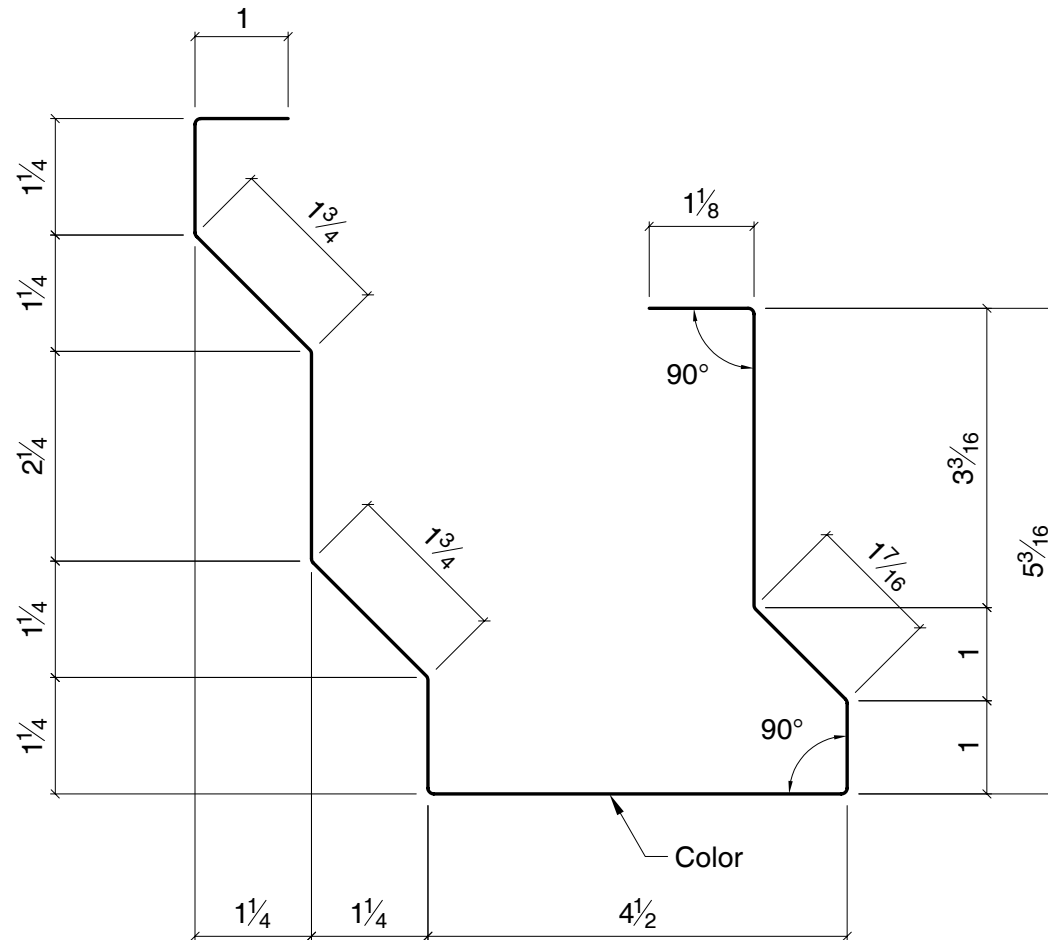
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			

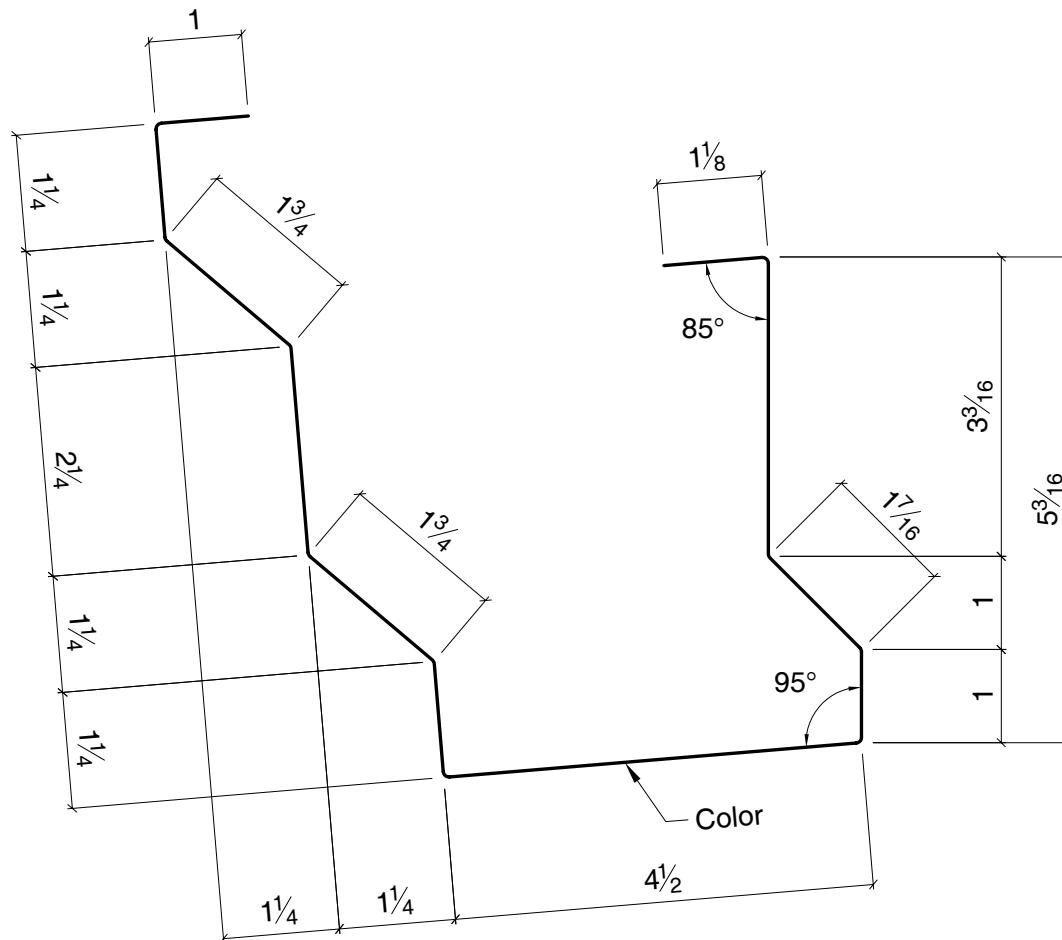


Shadow Gutter
Cut= 20 1/2"
Maximum Length= 21'-0"
Use with Weather Lok-16 roof systems.

GU-620

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



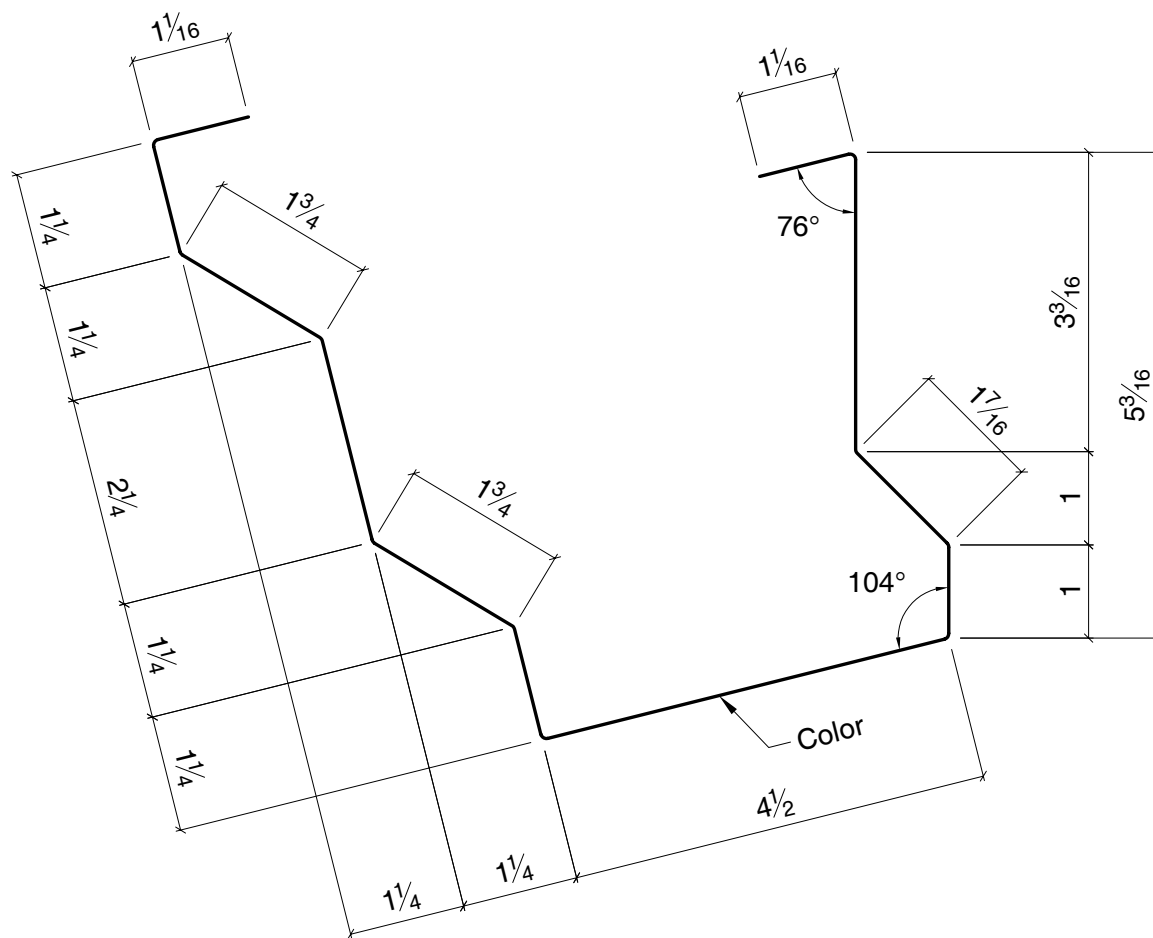
Shadow Gutter
Cut= 20½"
Maximum Length= 21'-0"
Use with Weather Lok-16 roof systems.

GU-621

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 21'-0"
Use with Weather Lok-16 roof systems.

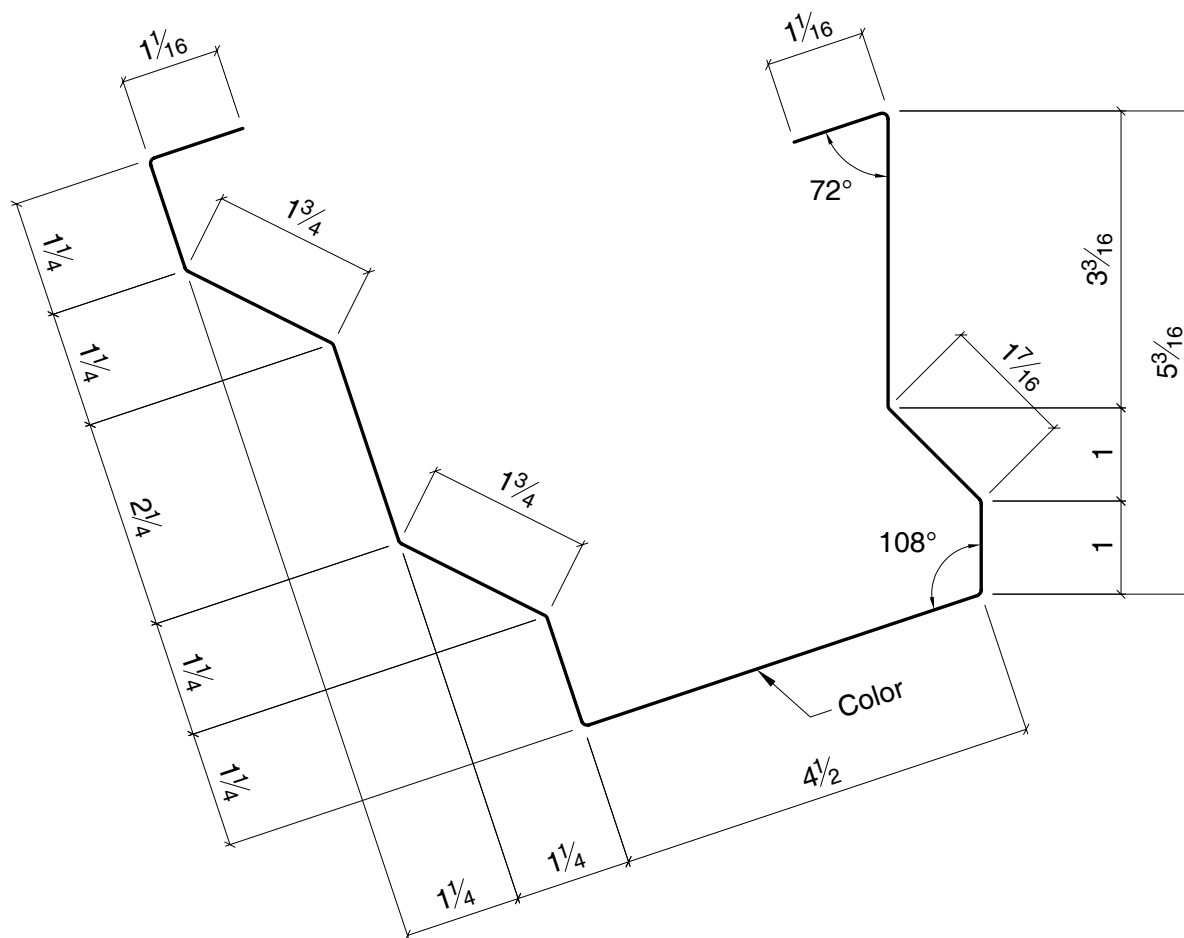
GU-623

Indicates Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 21'-0"
Use with Weather Lok-16 roof systems.

Cut= 20½"

Maximum Length= 21'-0"

Use with Weather Lok-16 roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

All rights reserved www.whirlwindsteel.com

GU-624

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

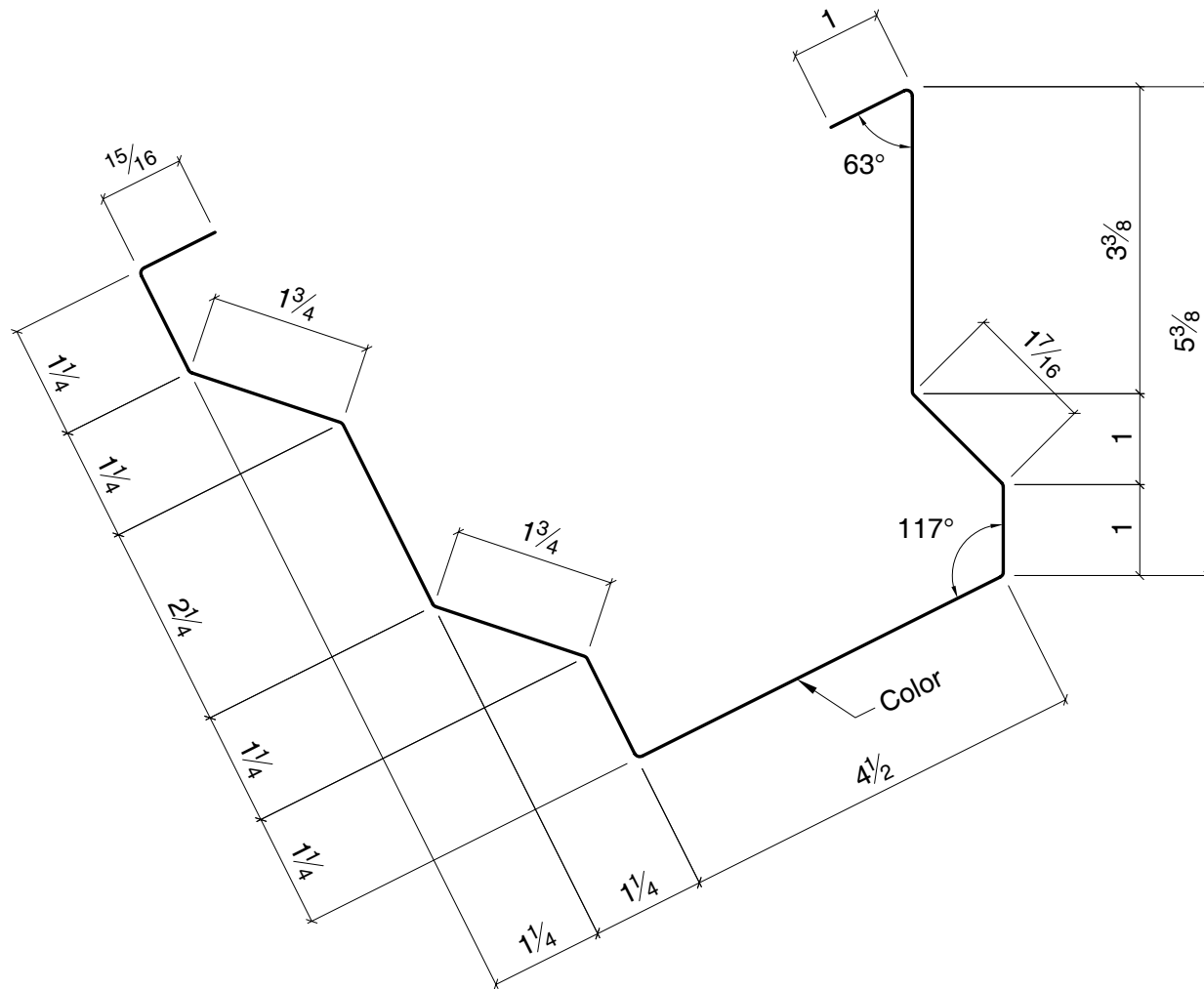
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Shadow Gutter
Cut= 20½"
Maximum Length= 21'-0"
Use with Weather Lok-16 roof systems.

Cut= 20½"

Maximum Length= 21'-0"

Use with Weather Lok-16 roof systems.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

All rights reserved www.whirlwindsteel.com

GU-626

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

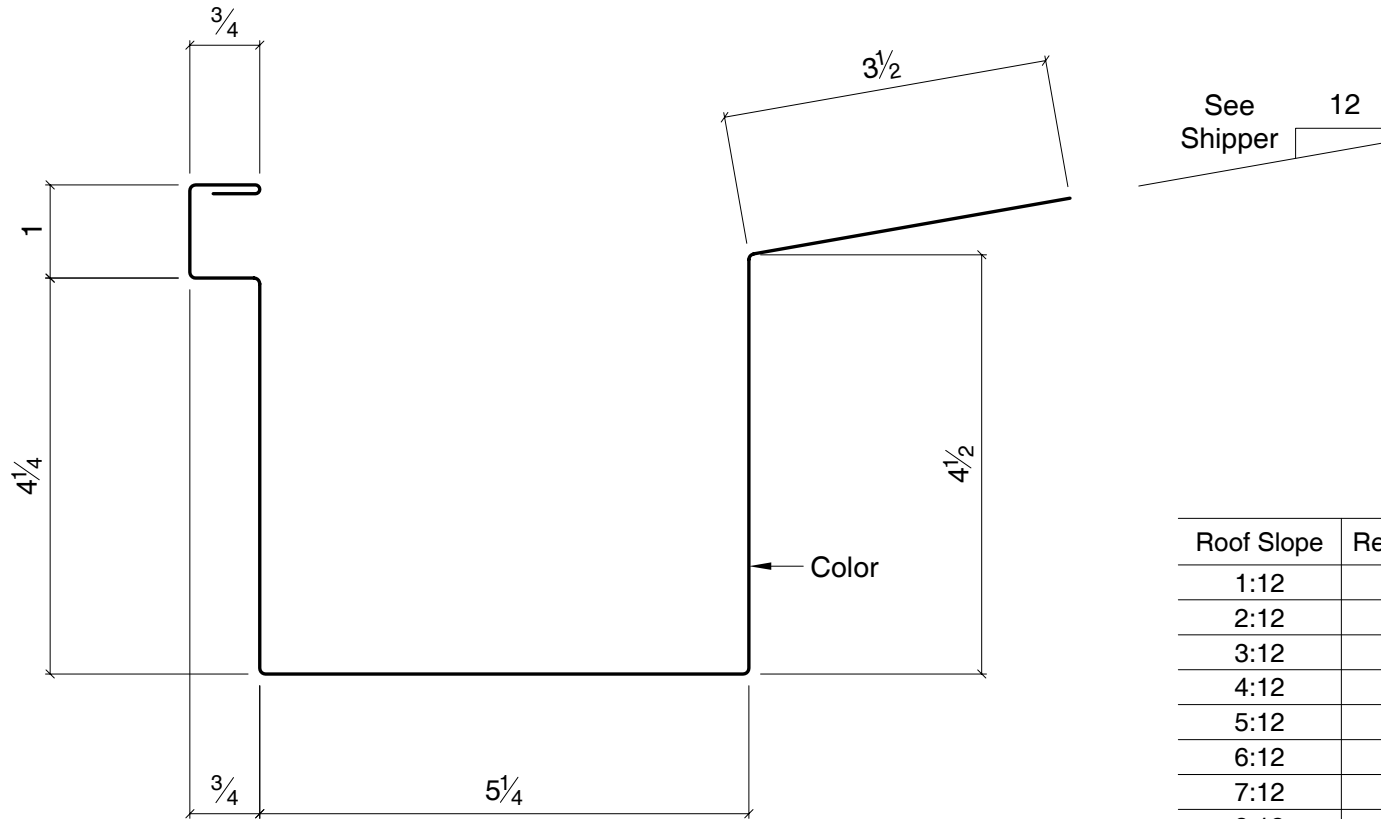
2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Box Gutter
Cut= 20½"
Maximum Length= 20'-9"
Use with all panels.

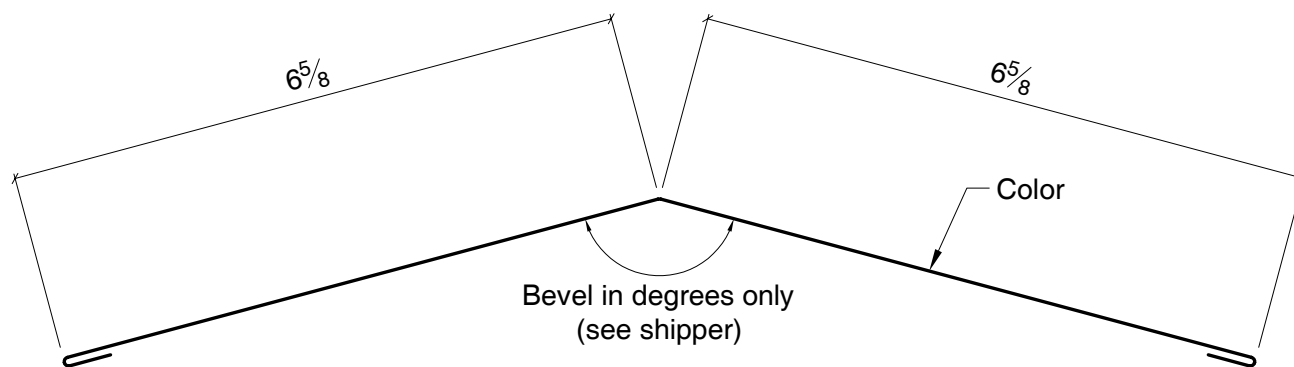
GU-800

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ⅛".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Hip Flashing

Cut= 14 1/4"

Maximum Length= 21'-0"

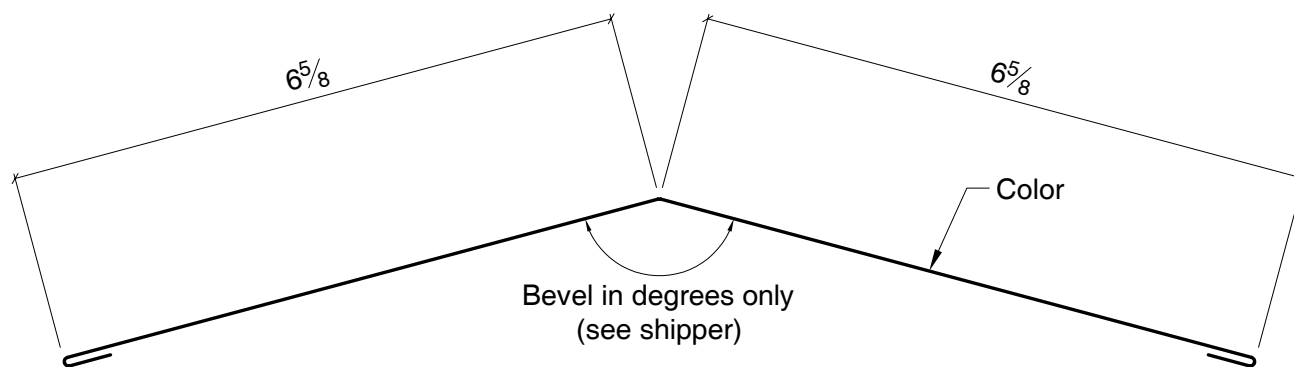
Use with Super Span panels.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

HF-120

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Hip Flashing

Cut= 14 1/4"

Maximum Length= 21'-0"

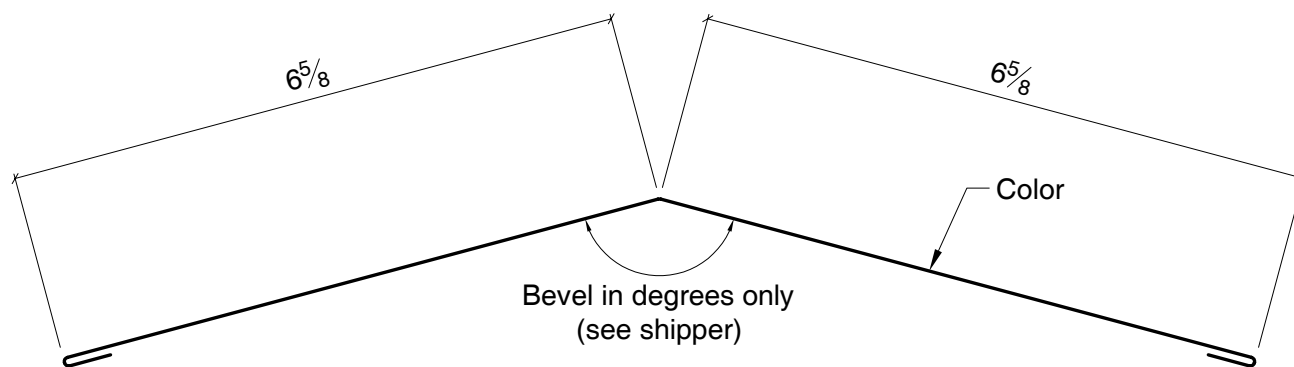
Use with Super Seam roof systems.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

HF-520

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Hip Flashing

Cut= 14 1/4"

Maximum Length= 21'-0"

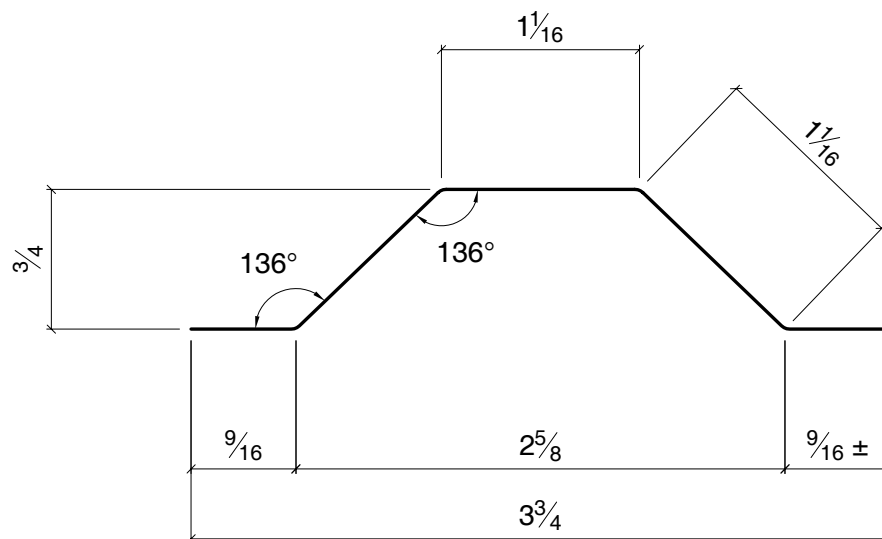
Use with Weather Lok-16 roof system.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

HF-620

Cut	Material	Thick.	Wt/Ft
4.2500	29ga GZ	0.015"	0.2276
	29ga GM	0.015"	0.2149
	26ga GM	0.018"	0.2604
	24ga GM	0.023"	0.3362
	22ga GM	0.029"	0.4273
Wt/Ft = Total Mat'l Wt. x 1.05			



3/4" Hat Section

Cut= 4 1/4"

Material: 22 Ga. Galvalume Plus

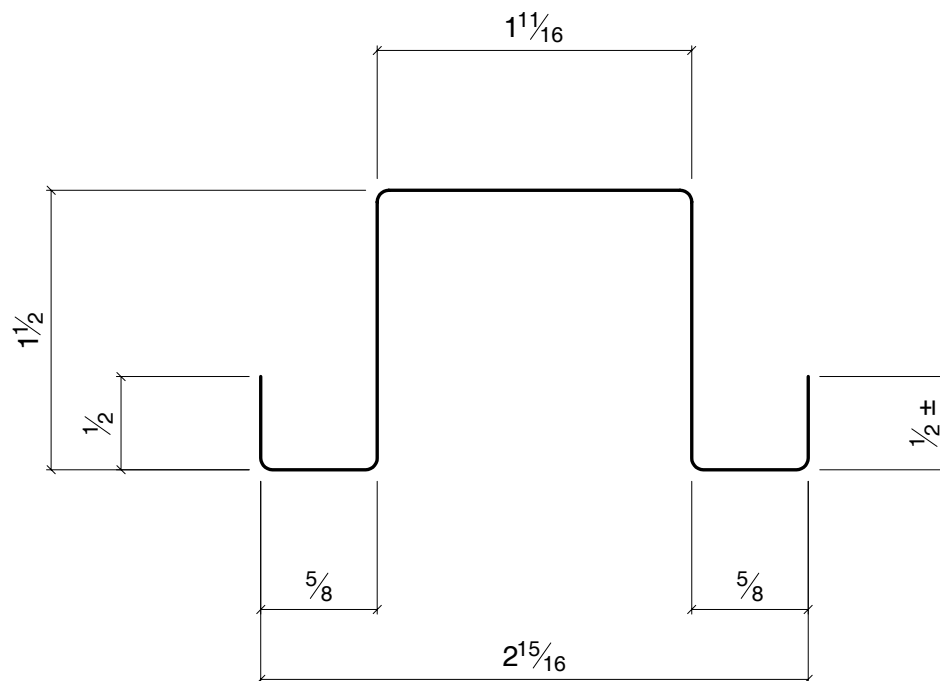
Standard Length= 12'-3"

Use as required.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
6.5000	29ga GZ	0.015"	0.3481
	29ga GM	0.015"	0.3286
	26ga GM	0.018"	0.3982
	24ga GM	0.023"	0.5143
	22ga GM	0.029"	0.6535
Wt/Ft = Total Mat'l Wt. x 1.05			



Hat Section

Cut= $6\frac{1}{2}$ "

Material: 22 Ga. Galvalume Plus
or 24 Ga. Galvalume Plus

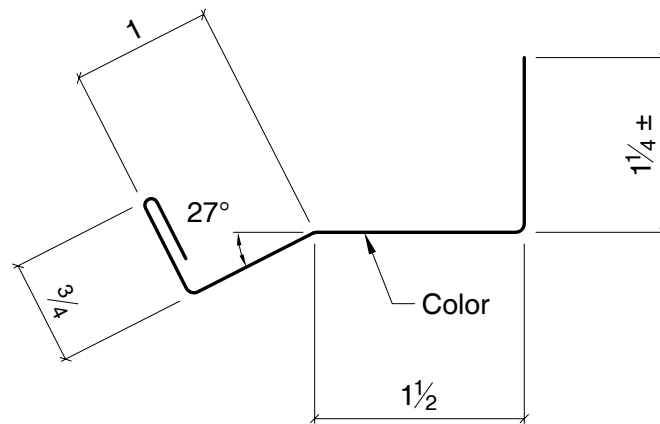
Standard Length= 20'-0"

Use as required.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



Head Trim

Cut= $4\frac{7}{8}$ "

Maximum Length= 20'-3"

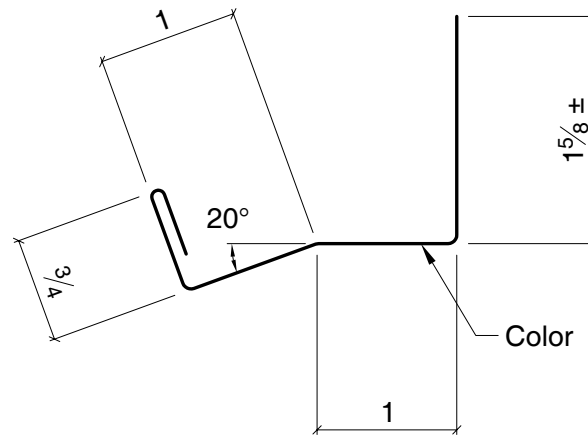
Use with Super Span and
Monarch panels.

HT-101

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



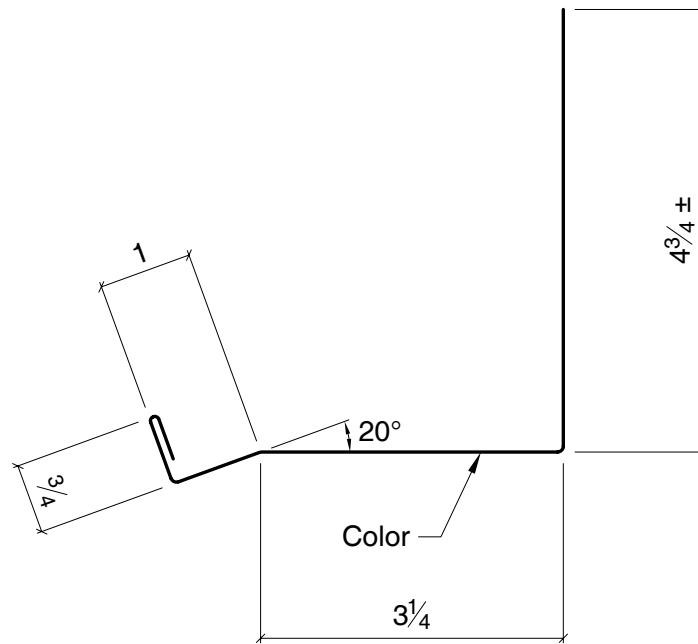
Head Trim
Cut= $4\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

HT-202

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			



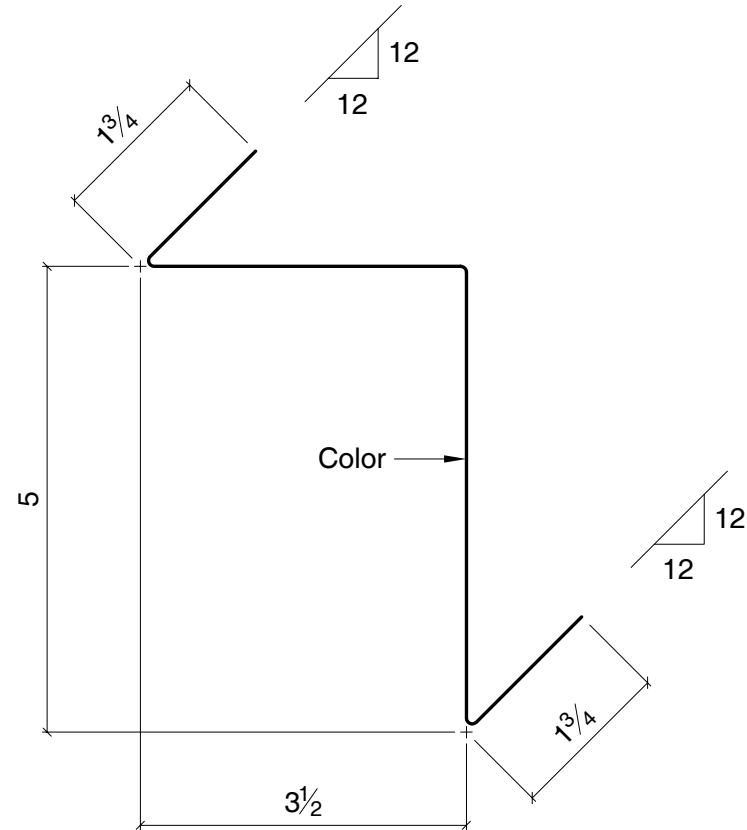
Head Trim
Cut= $10\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

HT-901

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.0000	29ga GZ	0.015"	0.6426
	29ga GM	0.015"	0.6067
	26ga GM	0.018"	0.7352
	24ga GM	0.023"	0.9494
	22ga GM	0.029"	1.2065
Wt/Ft = Total Mat'l Wt. x 1.05			



Inside Corner Trim

Cut= 12"

Maximum Length= 20'-3"

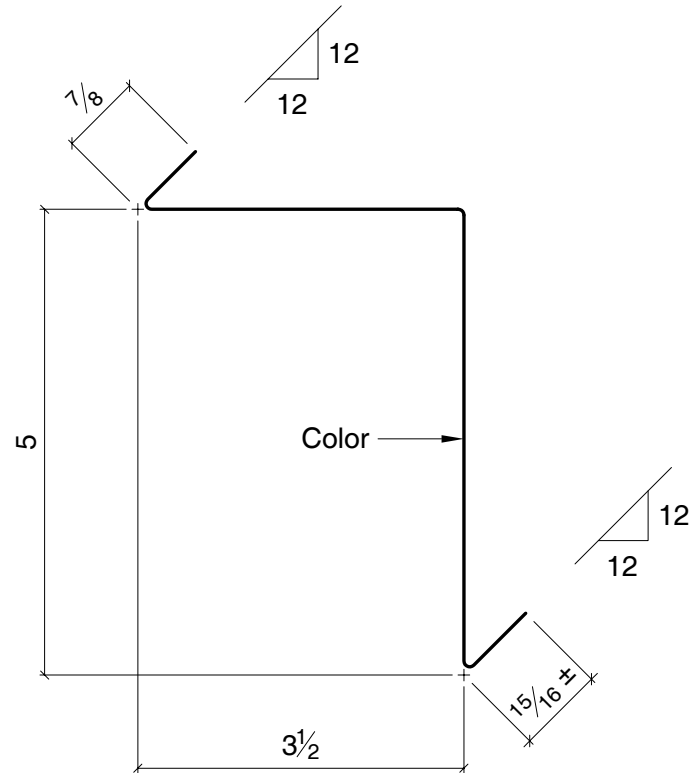
Use with Super Span and
Monarch panels.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

ICT-102

Cut	Material	Thick.	Wt/Ft
10.3125	29ga GZ	0.015"	0.5522
	29ga GM	0.015"	0.5214
	26ga GM	0.018"	0.6318
	24ga GM	0.023"	0.8159
	22ga GM	0.029"	1.0368
Wt/Ft = Total Mat'l Wt. x 1.05			



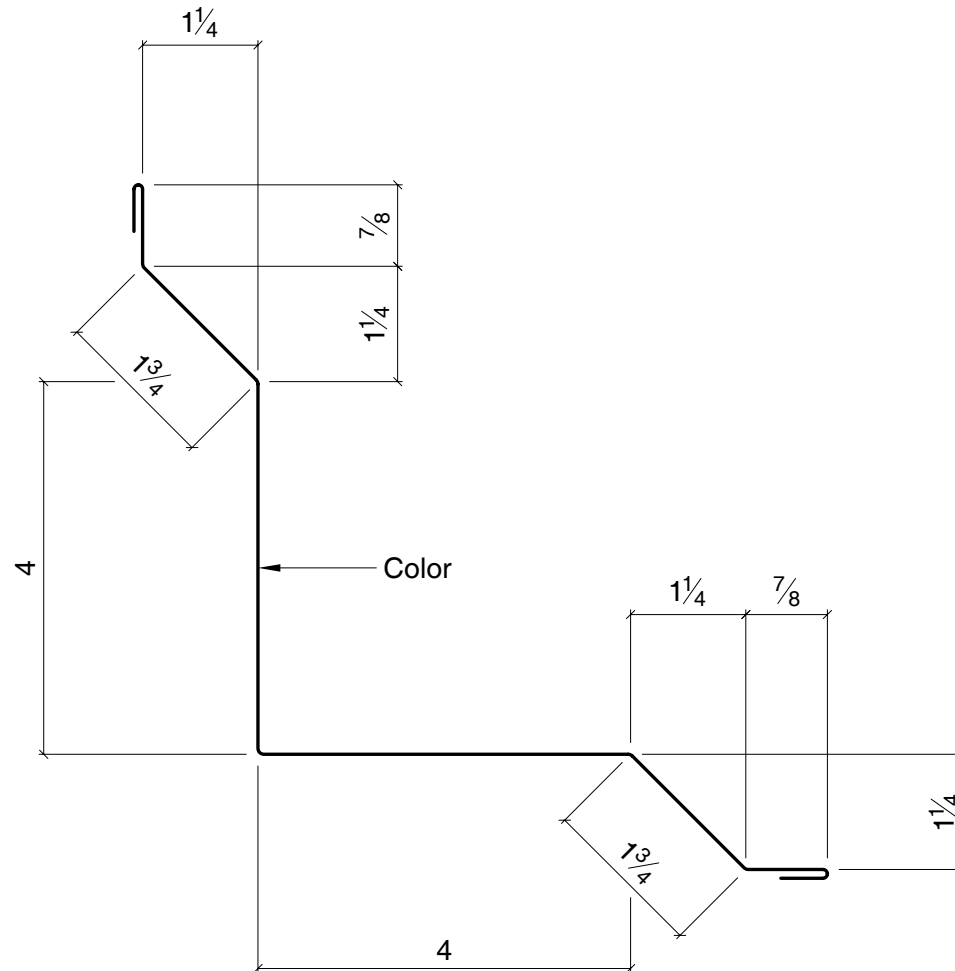
Inside Corner Trim
Cut= $10\frac{5}{16}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

ICT-201

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

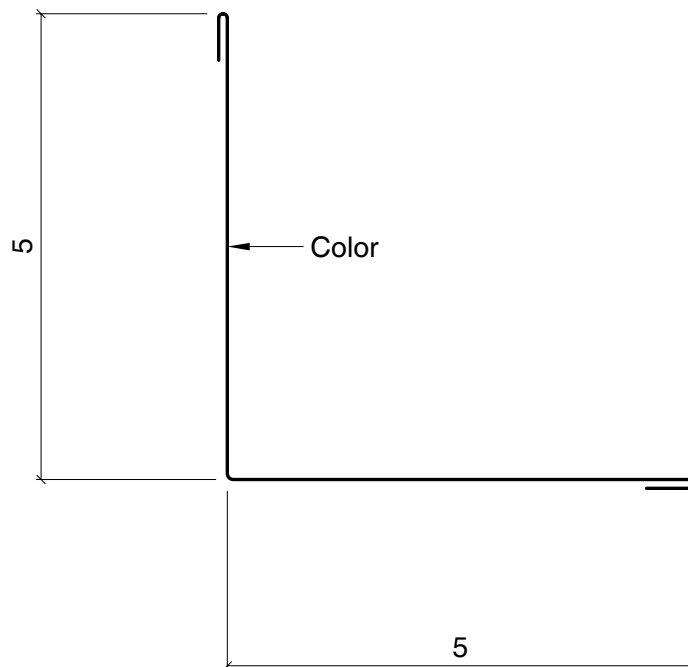


Inside Corner Trim
Cut= 1 1/4"
Maximum Length= 20'-3"
Use with Monarch panels.

ICT-801

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
11.0000	29ga GZ	0.015"	0.5890
	29ga GM	0.015"	0.5561
	26ga GM	0.018"	0.6739
	24ga GM	0.023"	0.8703
	22ga GM	0.029"	1.1059
Wt/Ft = Total Mat'l Wt. x 1.05			



Inside Corner Trim

Cut= 11"

Maximum Length= 20'-3"

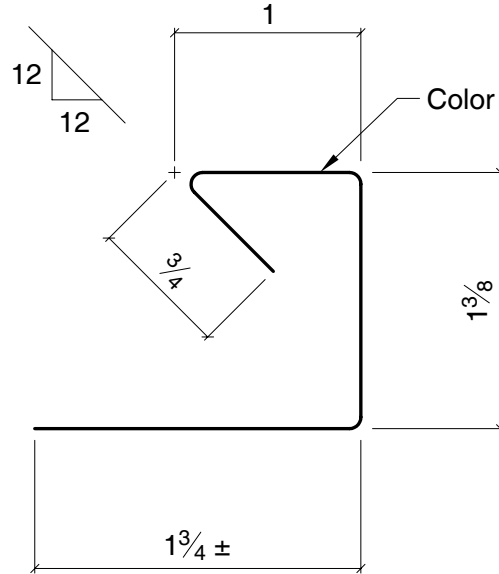
Use with Shadow Wall-18 panels.

ICT-901

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



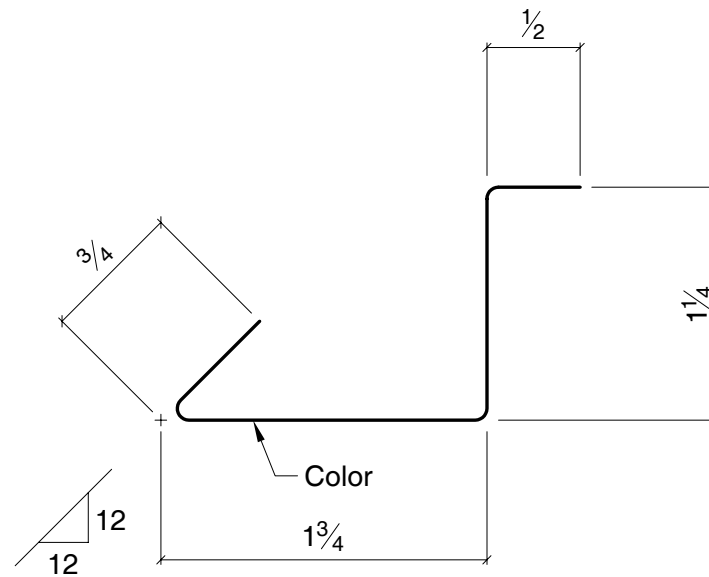
Jamb Trim
Cut= $4\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

JT-101

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.2500	29ga GZ	0.015"	0.2276
	29ga GM	0.015"	0.2149
	26ga GM	0.018"	0.2604
	24ga GM	0.023"	0.3362
	22ga GM	0.029"	0.4273
Wt/Ft = Total Mat'l Wt. x 1.05			

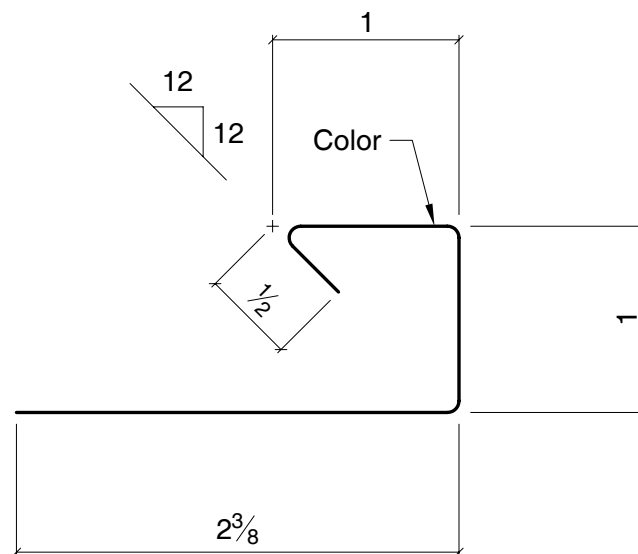


Window Jamb Trim
Cut= $4\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

JT-103

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



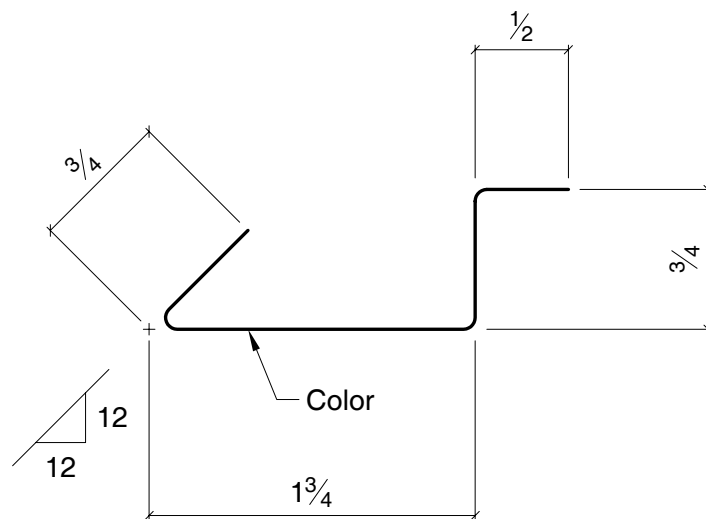
Jamb Trim
Cut= $4\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

JT-202

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
3.7500	29ga GZ	0.015"	0.2008
	29ga GM	0.015"	0.1896
	26ga GM	0.018"	0.2298
	24ga GM	0.023"	0.2967
	22ga GM	0.029"	0.3770
Wt/Ft = Total Mat'l Wt. x 1.05			

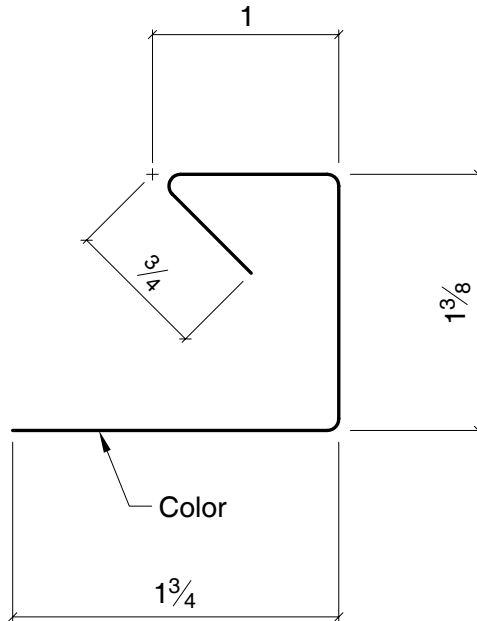


Window Jamb Trim
Cut= 3 3/4"
Maximum Length= 20'-3"
Use with Low Rib panels.

JT-204

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			

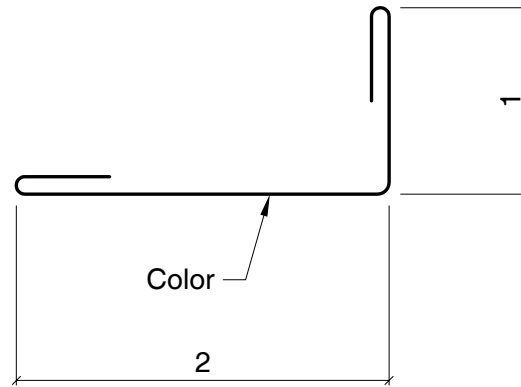


Jamb Trim
Cut= $4\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with Monarch panels.

JT-301

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.0000	29ga GZ	0.015"	0.2142
	29ga GM	0.015"	0.2022
	26ga GM	0.018"	0.2451
	24ga GM	0.023"	0.3165
	22ga GM	0.029"	0.4022
Wt/Ft = Total Mat'l Wt. x 1.05			

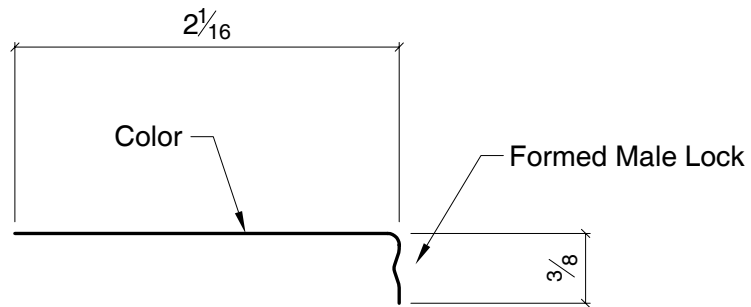


Jamb Trim
Cut= 4"
Maximum Length= 20'-3"
Use with Accent-11 panels.

JT-801

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
2.4375	29ga GZ	0.015"	0.1305
	29ga GM	0.015"	0.1232
	26ga GM	0.018"	0.1493
	24ga GM	0.023"	0.1928
	22ga GM	0.029"	0.2451
Wt/Ft = Total Mat'l Wt. x 1.05			

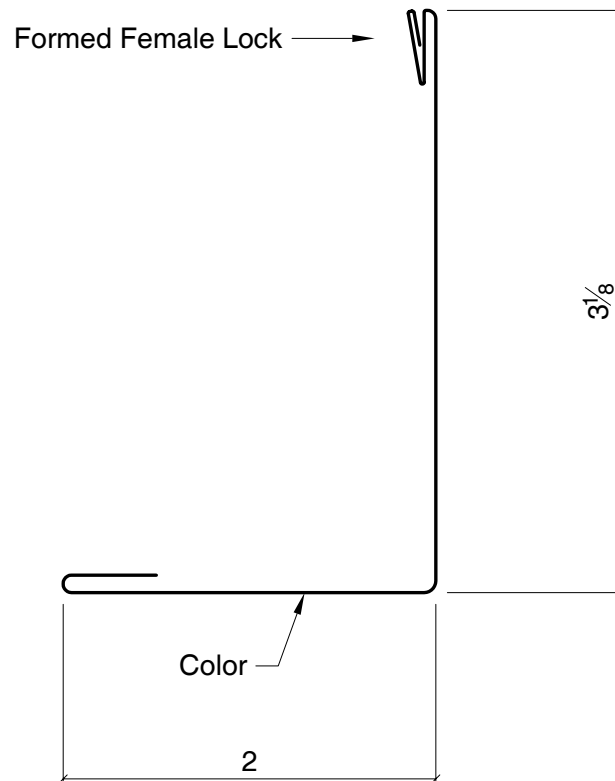


Jamb Trim
Cut= $2\frac{7}{16}$ "
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.
(Requires JT-902)
Made in Houston plant only.

JT-901

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
7.0000	29ga GZ	0.015"	0.3748
	29ga GM	0.015"	0.3539
	26ga GM	0.018"	0.4289
	24ga GM	0.023"	0.5538
	22ga GM	0.029"	0.7038
Wt/Ft = Total Mat'l Wt. x 1.05			

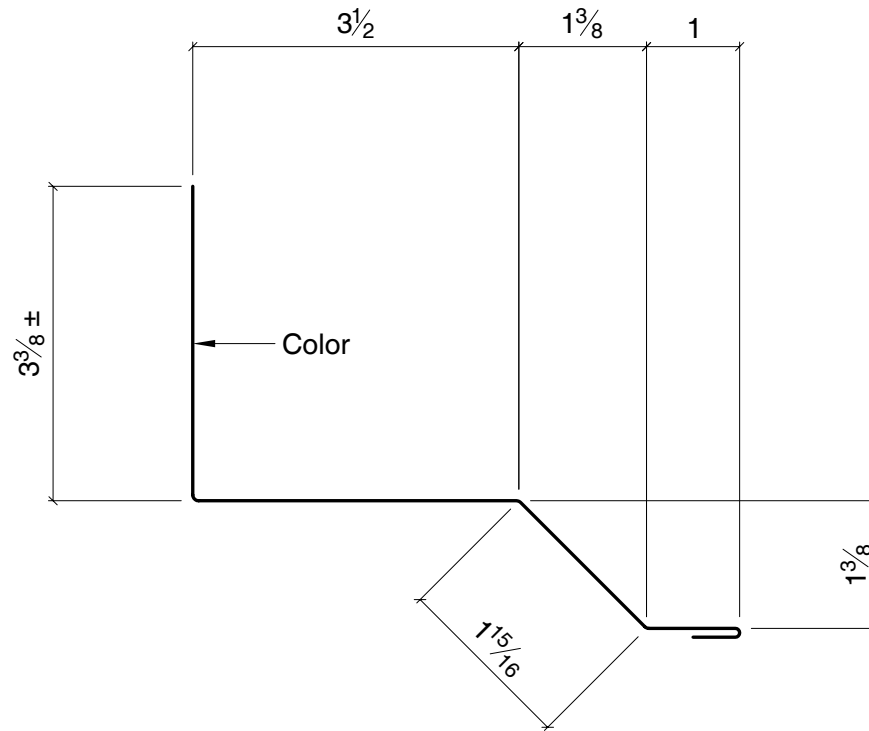


Jamb Trim
Cut= 7"
Maximum Length= 20'-3"
Use with Shadow Wall -18 panels.
(Requires JT-901)
Made in Houston plant only.

JT-902

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
10.3125	29ga GZ	0.015"	0.5522
	29ga GM	0.015"	0.5214
	26ga GM	0.018"	0.6318
	24ga GM	0.023"	0.8159
	22ga GM	0.029"	1.0368
Wt/Ft = Total Mat'l Wt. x 1.05			



Endwall Transition Trim

Cut= $10\frac{5}{16}$ "

Maximum Length= 20'-3"

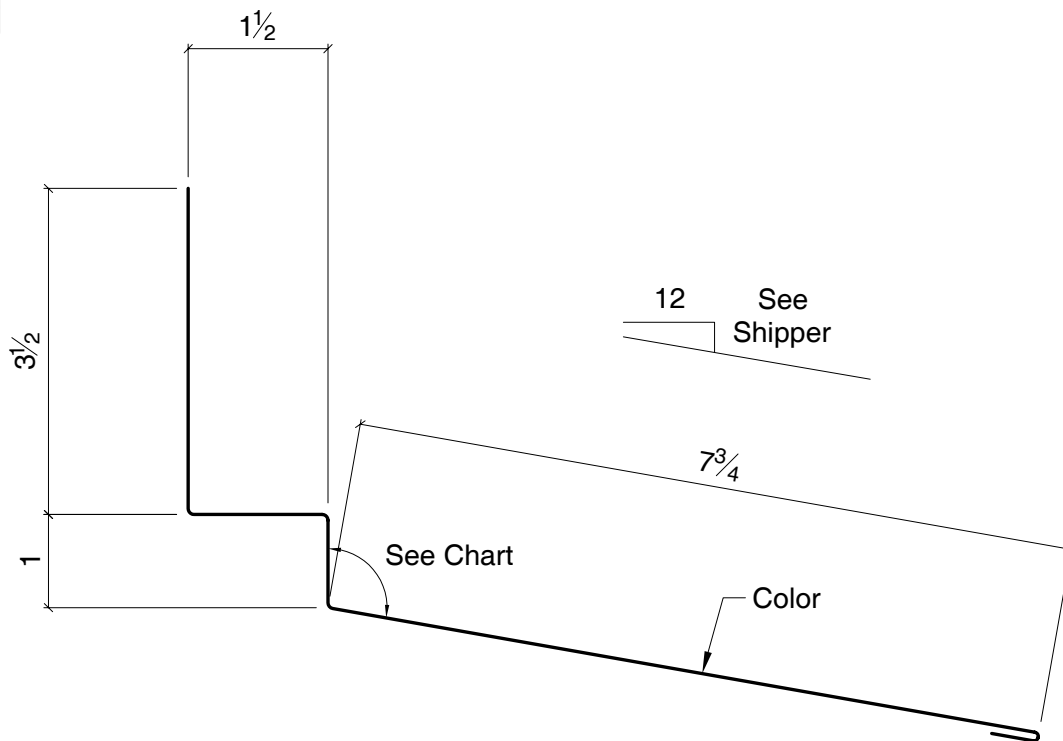
Use with Super Span panels.

MT-101

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

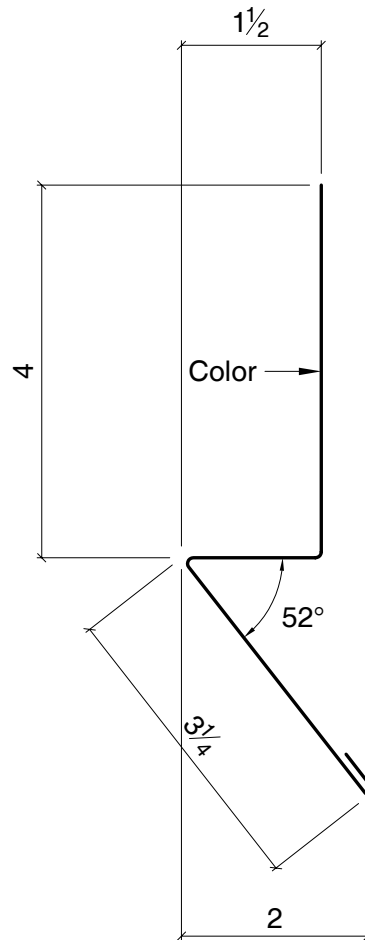
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

High Side Transition Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with all panels.

MT-102

Cut	Material	Thick.	Wt/Ft
9.2500	29ga GZ	0.015"	0.4953
	29ga GM	0.015"	0.4677
	26ga GM	0.018"	0.5667
	24ga GM	0.023"	0.7318
	22ga GM	0.029"	0.9300
Wt/Ft = Total Mat'l Wt. x 1.05			



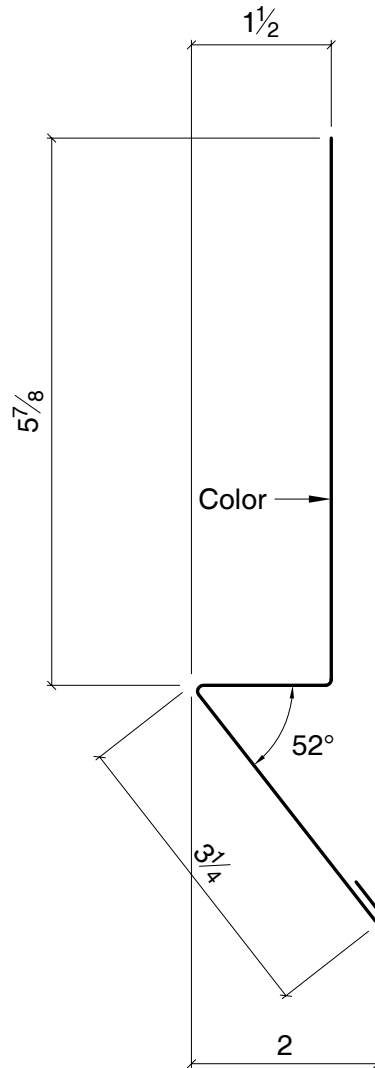
Masonry Trim
Cut= $9\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with all standard panels.

MT-103

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
11.1250	29ga GZ	0.015"	0.5957
	29ga GM	0.015"	0.5625
	26ga GM	0.018"	0.6816
	24ga GM	0.023"	0.8802
	22ga GM	0.029"	1.1185
Wt/Ft = Total Mat'l Wt. x 1.05			

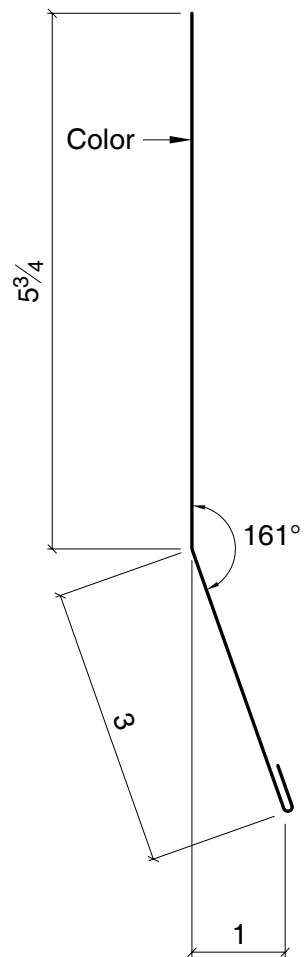


Masonry Trim
Cut= 1 1/8"
Maximum Length= 20'-3"
Use with all standard panels.

MT-104

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
9.2500	29ga GZ	0.015"	0.4953
	29ga GM	0.015"	0.4677
	26ga GM	0.018"	0.5667
	24ga GM	0.023"	0.7318
	22ga GM	0.029"	0.9300
Wt/Ft = Total Mat'l Wt. x 1.05			

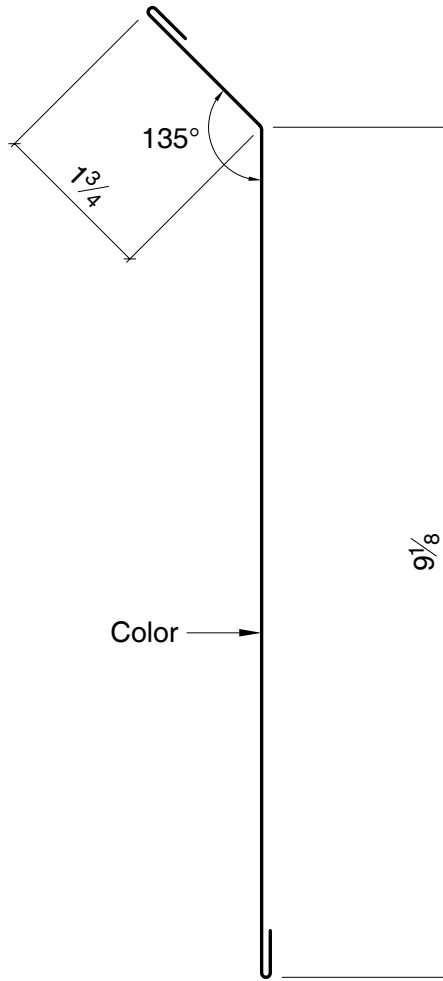


Masonry Trim
Cut= 9 1/4"
Maximum Length= 20'-3"
Use with all panels.

MT-105

- Notes:
- 1. All bends are based on 90° or 45° unless noted.
 - 2. All hems are 1/2" unless noted.
 - 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
11.8750	29ga GZ	0.015"	0.6359
	29ga GM	0.015"	0.6004
	26ga GM	0.018"	0.7276
	24ga GM	0.023"	0.9395
	22ga GM	0.029"	1.1939
Wt/Ft = Total Mat'l Wt. x 1.05			

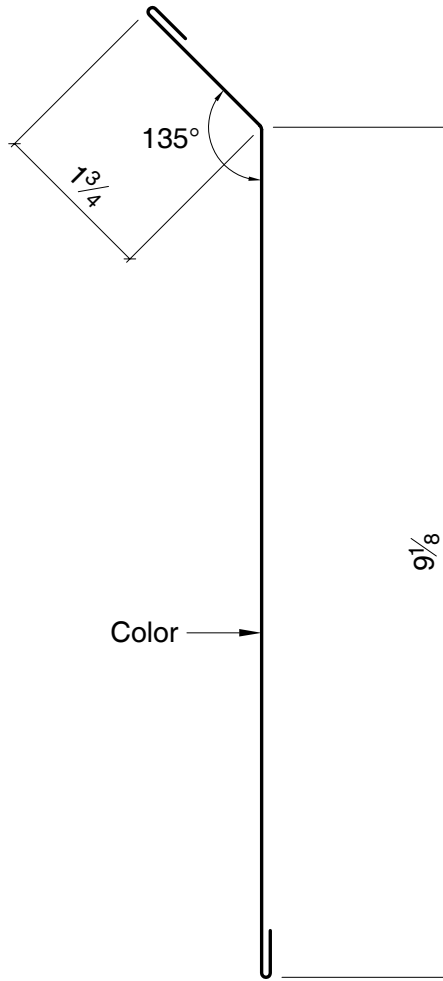


Partition Trim
Cut= 11 $\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with 8" purlins.
Use with all panels.

MT-106

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
11.8750	29ga GZ	0.015"	0.6359
	29ga GM	0.015"	0.6004
	26ga GM	0.018"	0.7276
	24ga GM	0.023"	0.9395
	22ga GM	0.029"	1.1939
Wt/Ft = Total Mat'l Wt. x 1.05			

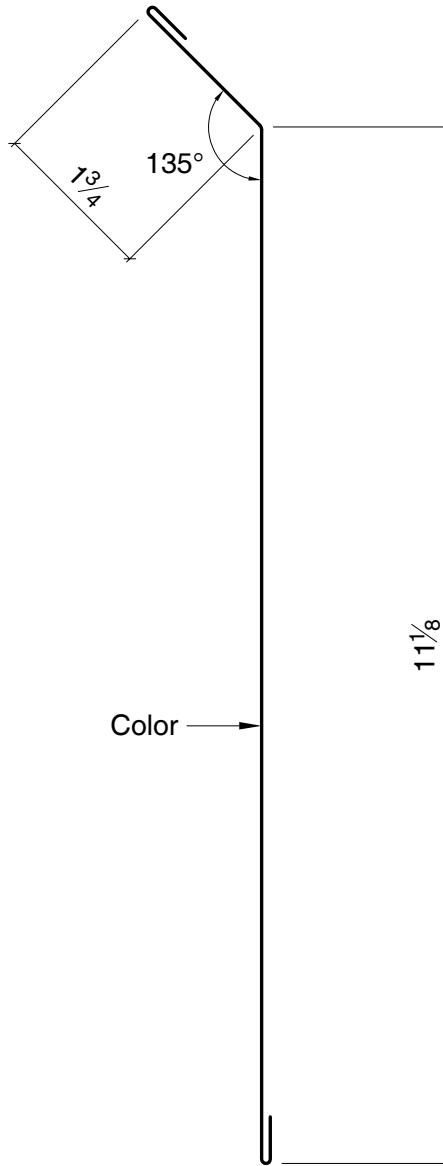


Partition Trim
Cut= 11⁷/₈"
Maximum Length= 20'-3"
Use with 8" purlins.
Use with all panels.

MT-106B

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
13.8750	29ga GZ	0.015"	0.7430
	29ga GM	0.015"	0.7015
	26ga GM	0.018"	0.8501
	24ga GM	0.023"	1.0978
	22ga GM	0.029"	1.3950
Wt/Ft = Total Mat'l Wt. x 1.05			

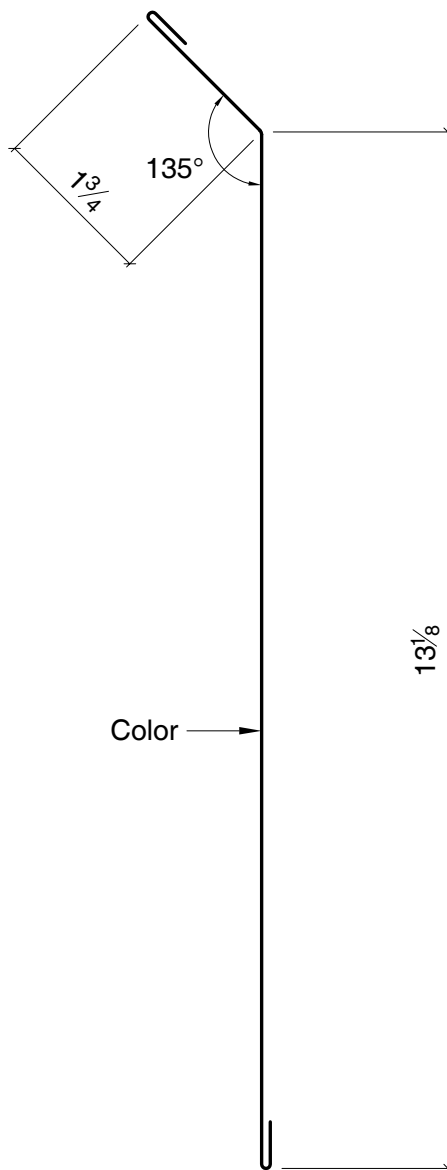


Partition Trim
Cut= $13\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with 10" purlins.
Use with all panels.

MT-106C

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
15.8750	29ga GZ	0.015"	0.8501
	29ga GM	0.015"	0.8026
	26ga GM	0.018"	0.9726
	24ga GM	0.023"	1.2560
	22ga GM	0.029"	1.5960
Wt/Ft = Total Mat'l Wt. x 1.05			

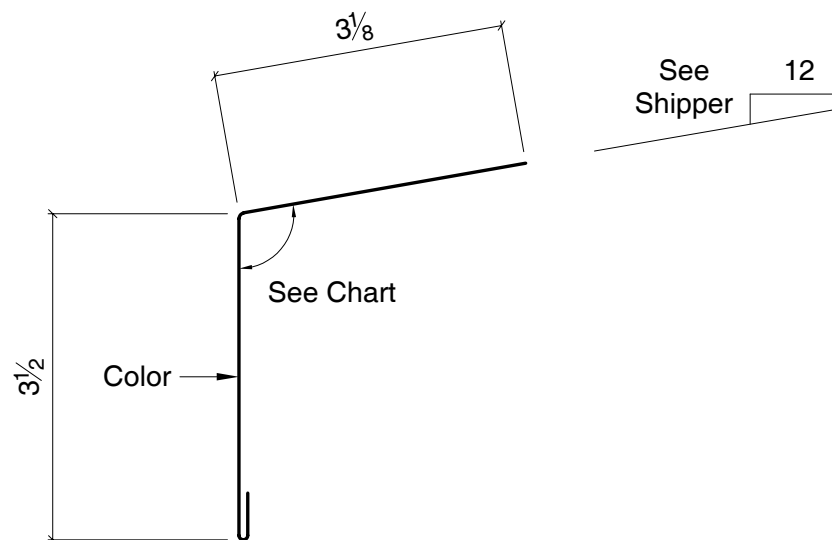


Partition Trim
Cut= $15\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with 12" purlins.
Use with all panels.

MT-106D

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Partition Trim

Cut= 7/8"

Maximum Length= 20'-3"

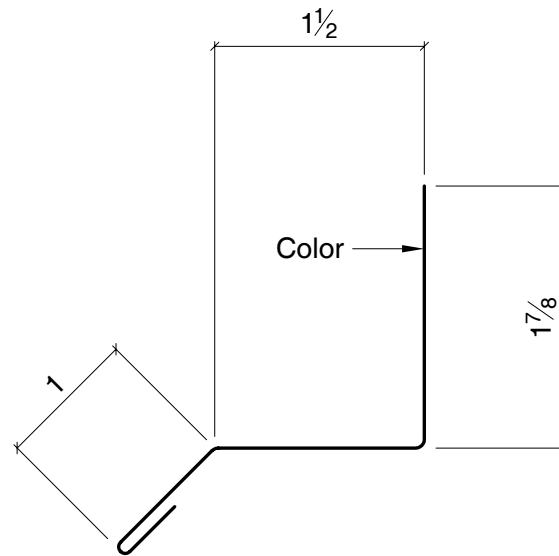
Use with standard panels.

MT-107

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			

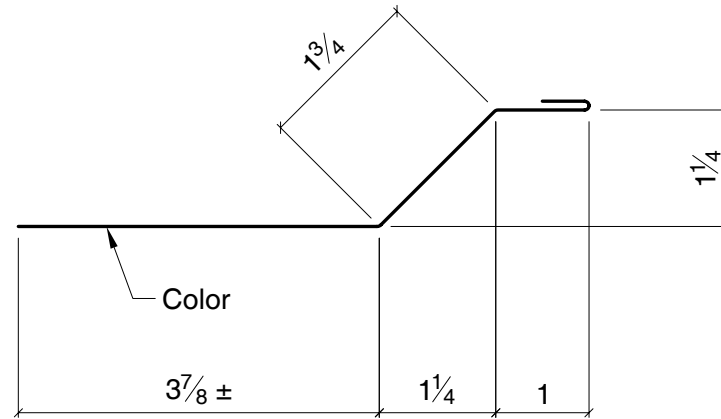


Transition Trim
Cut= $4\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with standard panels.

MT-108

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			

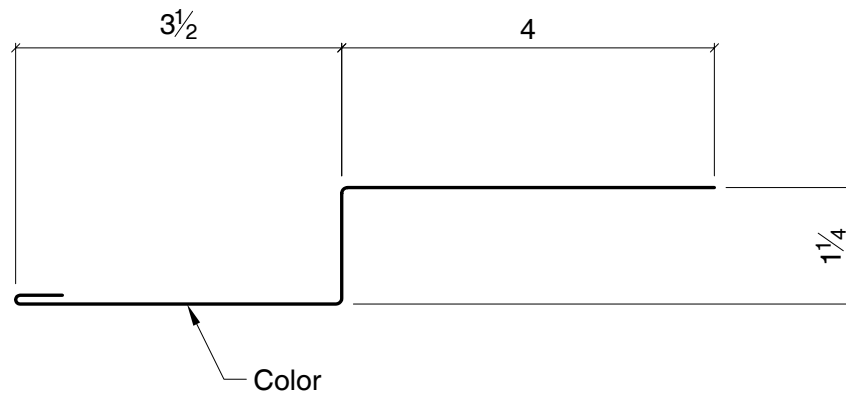


Partition Trim
Cut= $7\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

MT-109

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
9.2500	29ga GZ	0.015"	0.4953
	29ga GM	0.015"	0.4677
	26ga GM	0.018"	0.5667
	24ga GM	0.023"	0.7318
	22ga GM	0.029"	0.9300
Wt/Ft = Total Mat'l Wt. x 1.05			

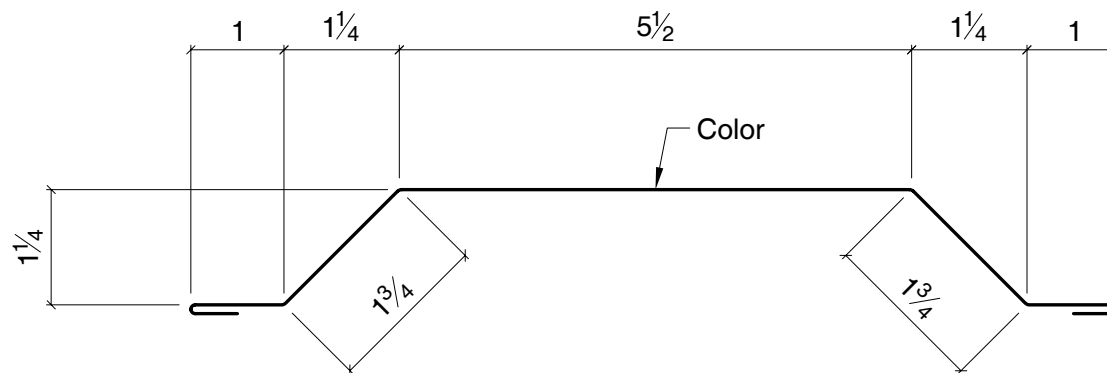


Transition Trim
Cut= $9\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

MT-110

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.0000	29ga GZ	0.015"	0.6426
	29ga GM	0.015"	0.6067
	26ga GM	0.018"	0.7352
	24ga GM	0.023"	0.9494
	22ga GM	0.029"	1.2065
Wt/Ft = Total Mat'l Wt. x 1.05			

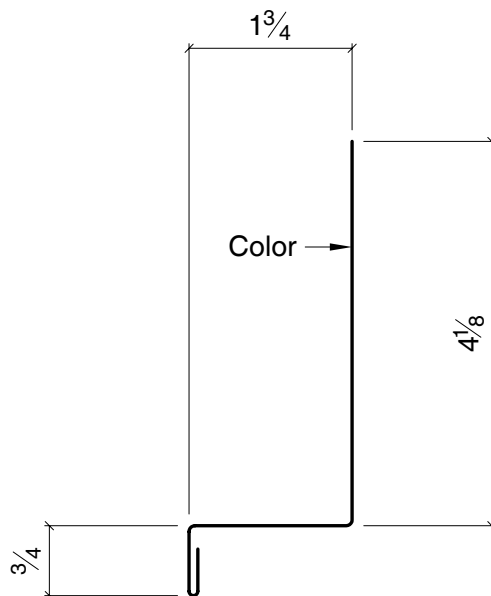


Transition Trim
Cut= 12"
Maximum Length= 20'-3"
Use with Super Span panels.

MT-111

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			



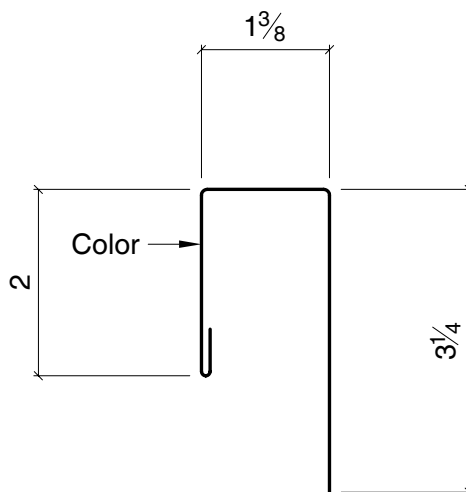
Transition Trim
Cut= $7\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with standard panels.

MT-112

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			

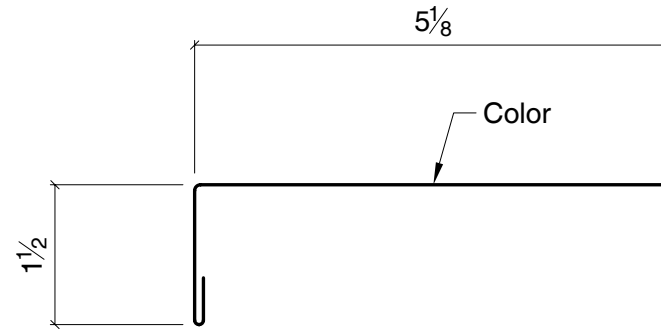


Cap Trim
Cut= 7 7/8"
Maximum Length= 20'-3"
Use with Super Span panels.

MT-113

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			

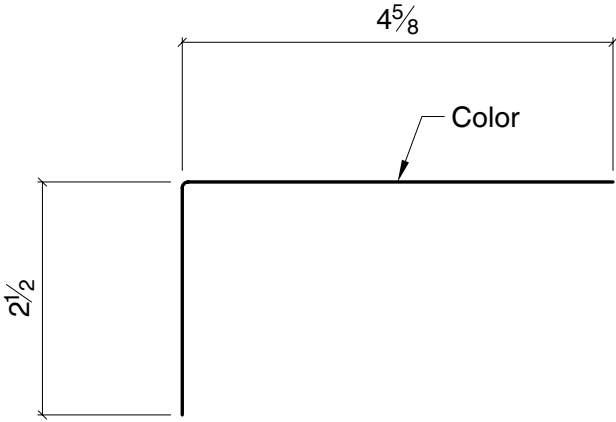


Glass Trim
Cut= $7\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with standard panels.

MT-114

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

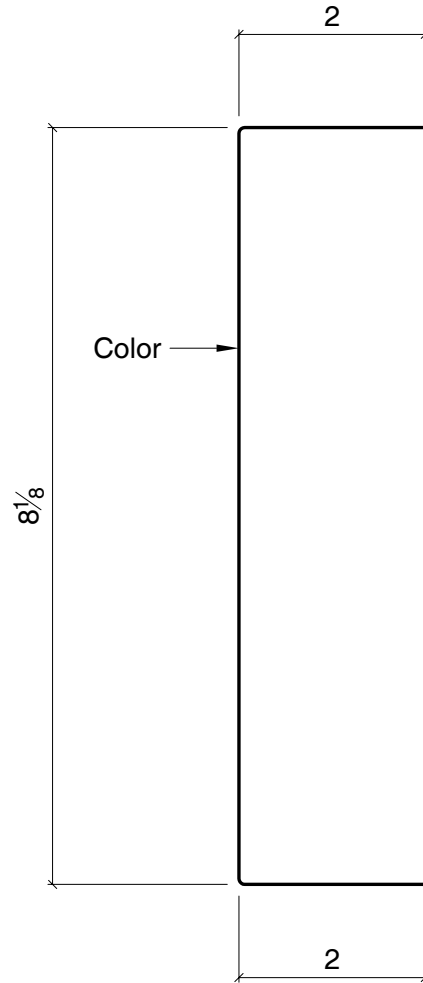
Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			



Glass Trim
 Cut= 7/8"
 Maximum Length= 20'-3"
 Use with standard panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
12.1250	29ga GZ	0.015"	0.6493
	29ga GM	0.015"	0.6130
	26ga GM	0.018"	0.7429
	24ga GM	0.023"	0.9593
	22ga GM	0.029"	1.2190
Wt/Ft = Total Mat'l Wt. x 1.05			

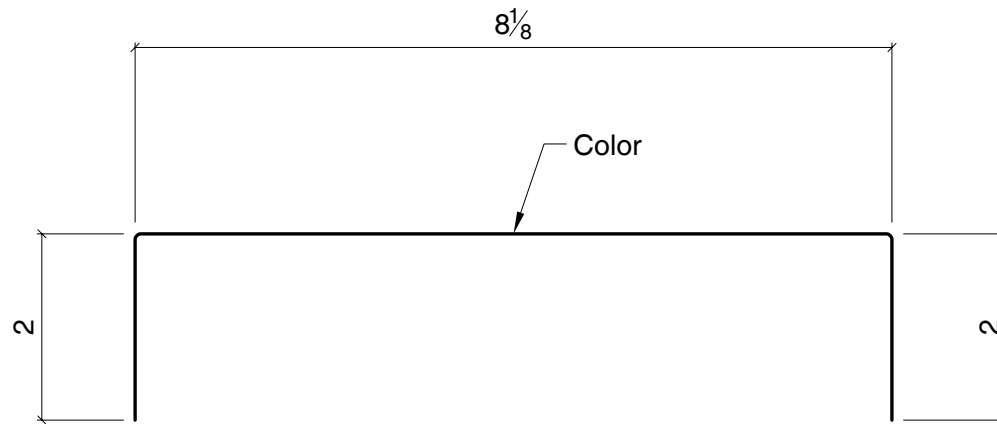


Insulation Trim
Cut= $12\frac{1}{8}$ "
Maximum Length= 20'-3"
Use with 8" purlins.
Use as required.

MT-116

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.1250	29ga GZ	0.015"	0.6493
	29ga GM	0.015"	0.6130
	26ga GM	0.018"	0.7429
	24ga GM	0.023"	0.9593
	22ga GM	0.029"	1.2190
Wt/Ft = Total Mat'l Wt. x 1.05			

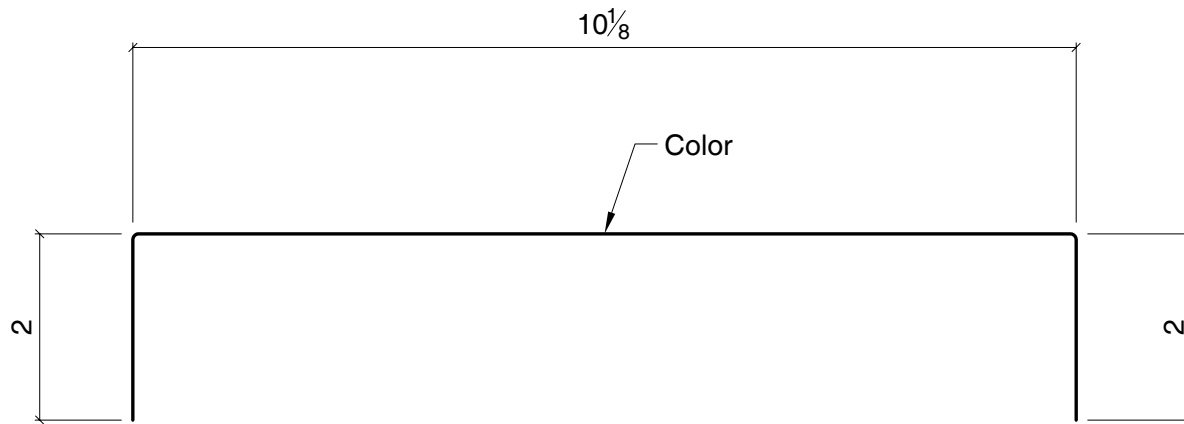


Insulation Trim
Cut= $12\frac{1}{8}$ "
Maximum Length= 20'-3"
Use with 8" purlins.
Use as required.

MT-116B

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.1250	29ga GZ	0.015"	0.7564
	29ga GM	0.015"	0.7141
	26ga GM	0.018"	0.8654
	24ga GM	0.023"	1.1175
	22ga GM	0.029"	1.4201
Wt/Ft = Total Mat'l Wt. x 1.05			

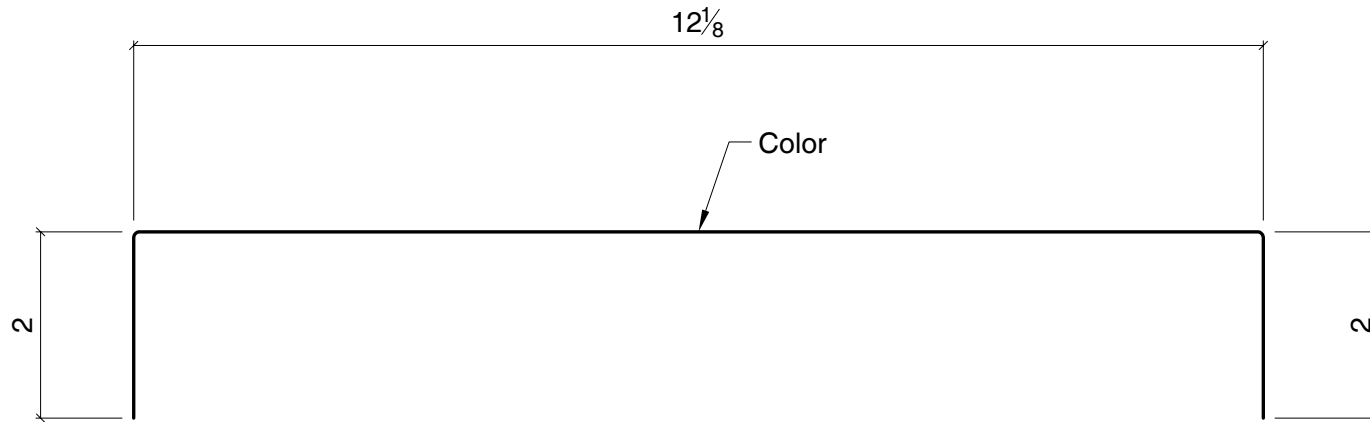


Insulation Trim
Cut= $14\frac{1}{8}$ "
Maximum Length= 20'-3"
Use with 10" purlins.
Use as required.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

MT-116C

Cut	Material	Thick.	Wt/Ft
16.1250	29ga GZ	0.015"	0.8635
	29ga GM	0.015"	0.8152
	26ga GM	0.018"	0.9879
	24ga GM	0.023"	1.2758
	22ga GM	0.029"	1.6212
Wt/Ft = Total Mat'l Wt. x 1.05			

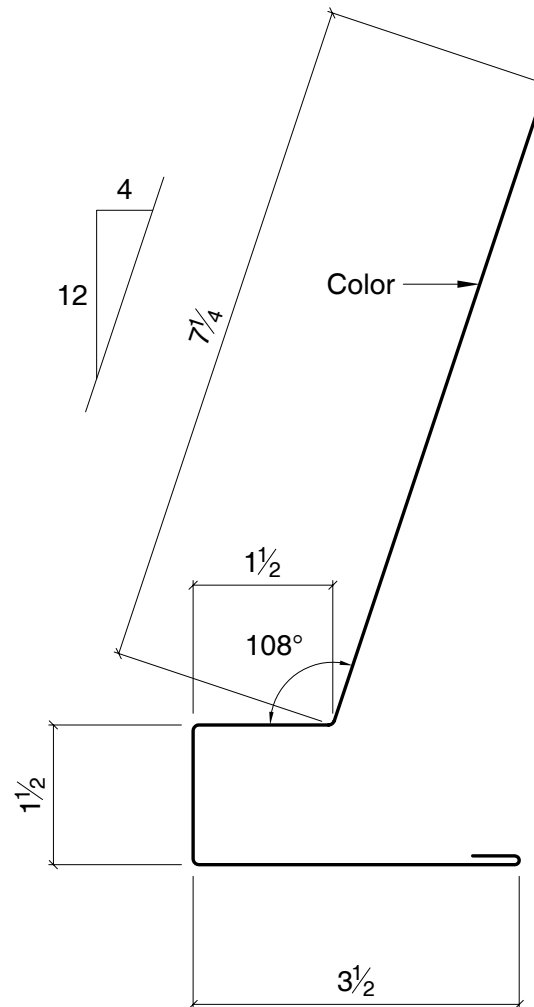


Insulation Trim
Cut= 16 1/8"
Maximum Length= 20'-3"
Use with 12" purlins.
Use as required.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

MT-116D

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

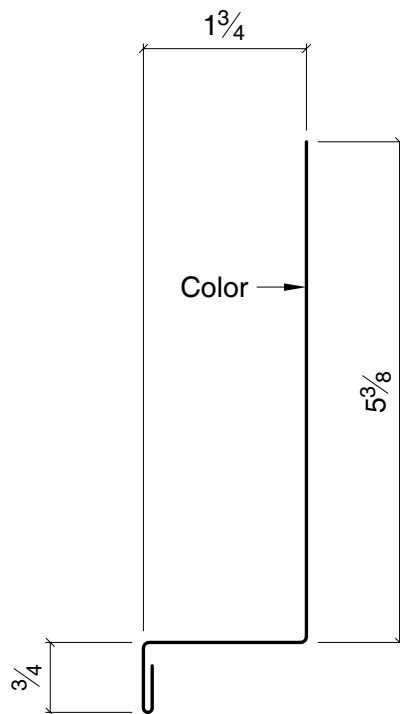


Mansard Trim
Cut= $14\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

MT-117

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
8.3750	29ga GZ	0.015"	0.4485
	29ga GM	0.015"	0.4234
	26ga GM	0.018"	0.5131
	24ga GM	0.023"	0.6626
	22ga GM	0.029"	0.8420
Wt/Ft = Total Mat'l Wt. x 1.05			

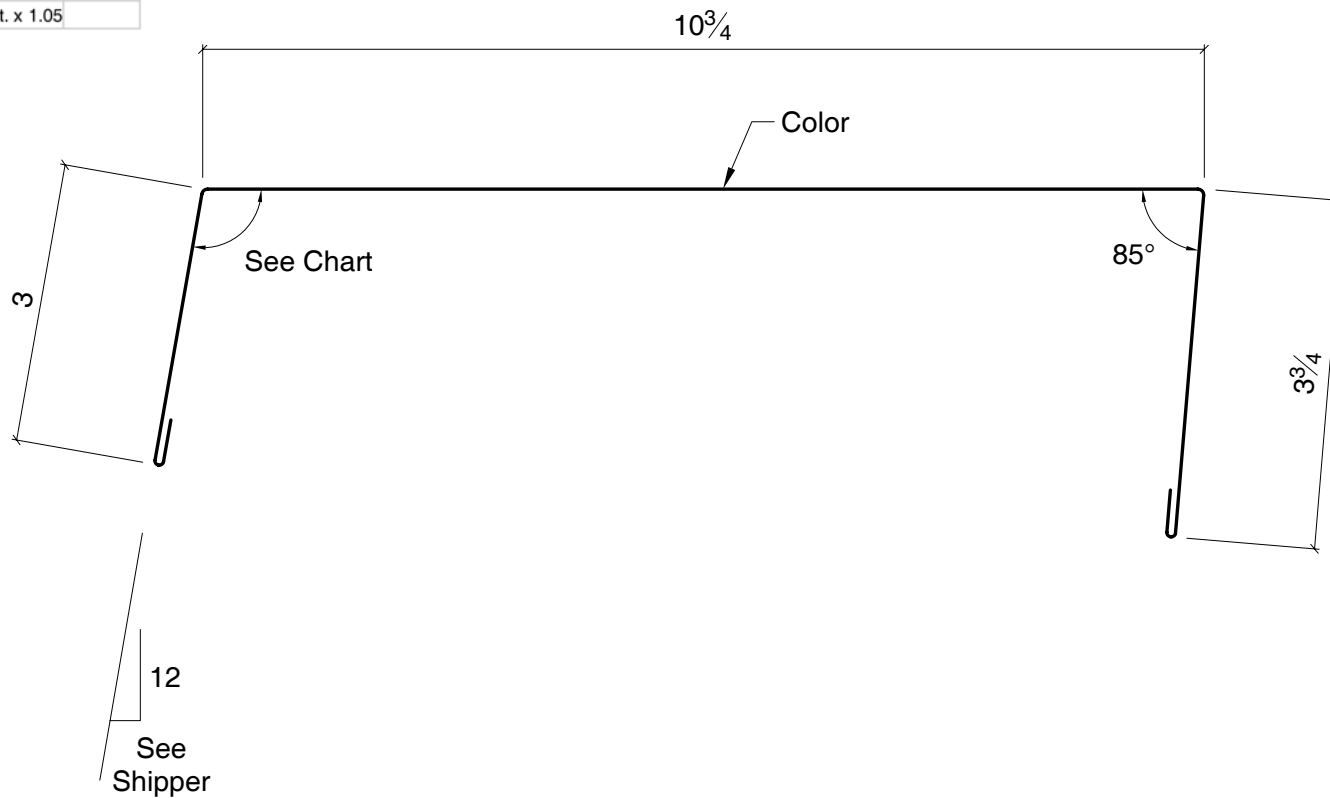


Transition Trim
Cut= $8\frac{3}{8}$ "
Maximum Length= 20'-3"
Use with standard panels.

MT-118

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			

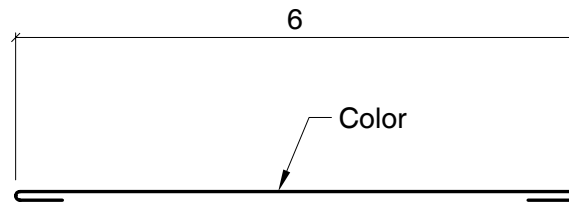


Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Mansard Cap Trim
Cut= 18½"
Maximum Length= 20'-3"
Use as required.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
7.0000	29ga GZ	0.015"	0.3748
	29ga GM	0.015"	0.3539
	26ga GM	0.018"	0.4289
	24ga GM	0.023"	0.5538
	22ga GM	0.029"	0.7038
Wt/Ft = Total Mat'l Wt. x 1.05			

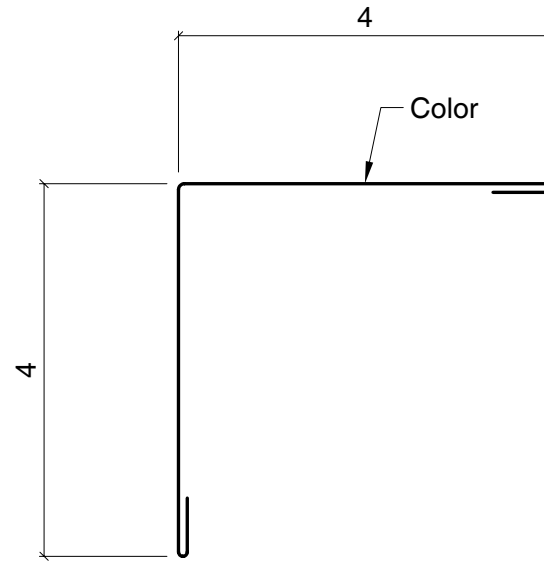


Mansard Trim
Cut= 7"
Maximum Length= 10'-3"
Use as required.

MT-120

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
9.0000	29ga GZ	0.015"	0.4819
	29ga GM	0.015"	0.4550
	26ga GM	0.018"	0.5514
	24ga GM	0.023"	0.7121
	22ga GM	0.029"	0.9048
Wt/Ft = Total Mat'l Wt. x 1.05			

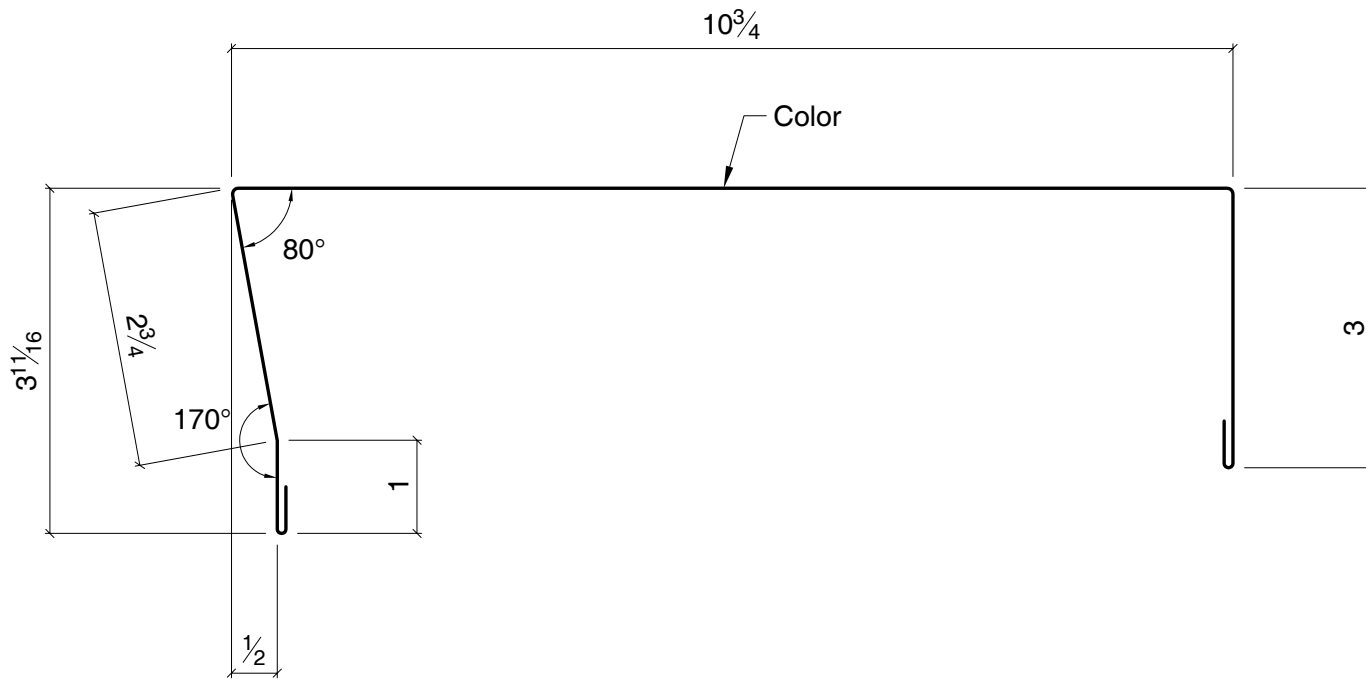


Mansard Trim
Cut= 9"
Maximum Length= 20'-3"
Use as required.

MT-121

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

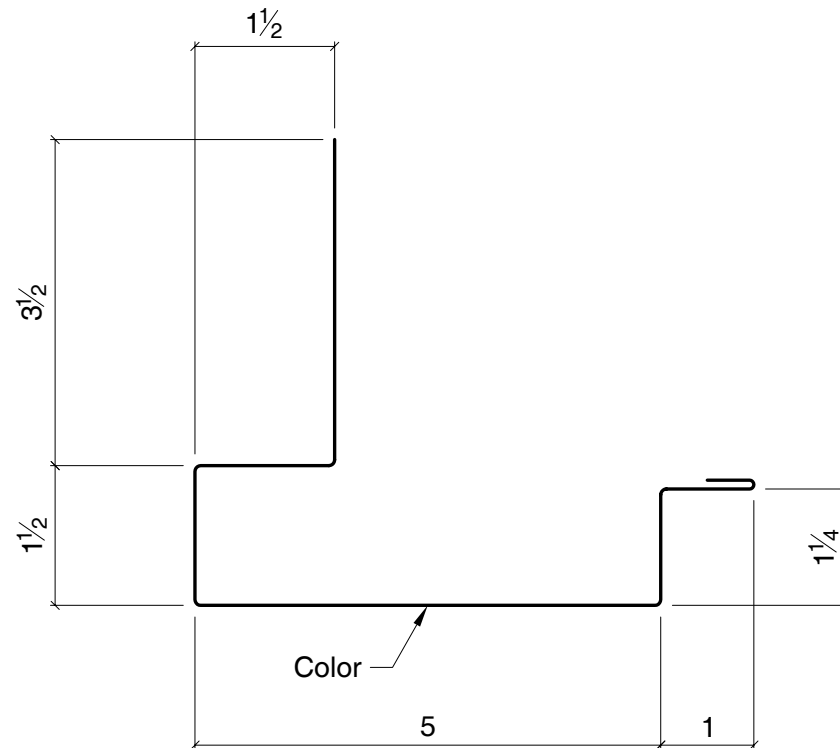
Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			



Mansard Cap Trim
Cut= 18 1/2"
Maximum Length= 20'-3"
Use as required.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

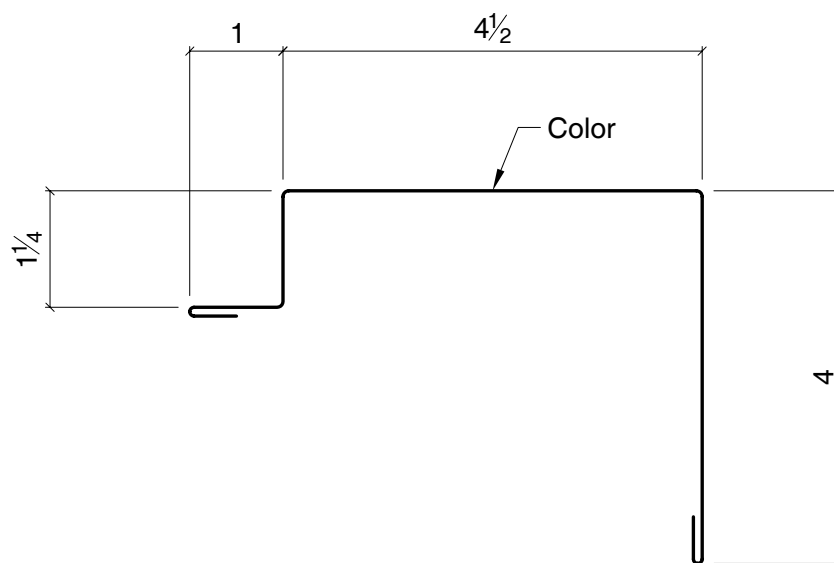


Mansard Trim
Cut= $14\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

MT-123

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
11.7500	29ga GZ	0.015"	0.6292
	29ga GM	0.015"	0.5941
	26ga GM	0.018"	0.7199
	24ga GM	0.023"	0.9296
	22ga GM	0.029"	1.1813
Wt/Ft = Total Mat'l Wt. x 1.05			



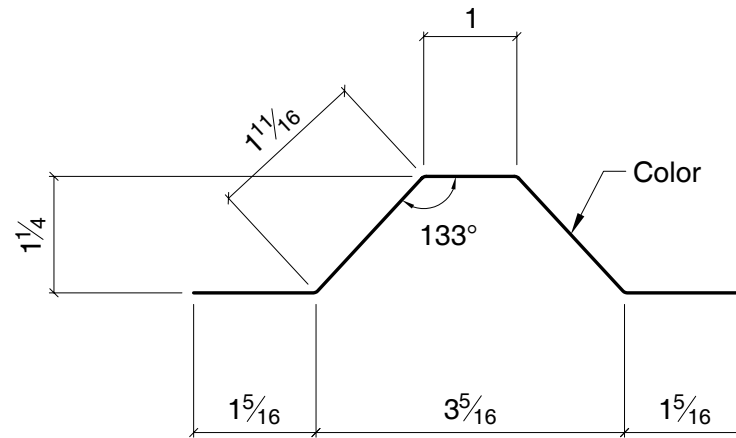
Mansard Trim
Cut= 11 $\frac{3}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

MT-124

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			



Skylight Reinforcement Trim
or Insulation Support Trim
(Roll-Formed)

Cut= $7\frac{1}{8}$ "

Standard Length= 10'-6"

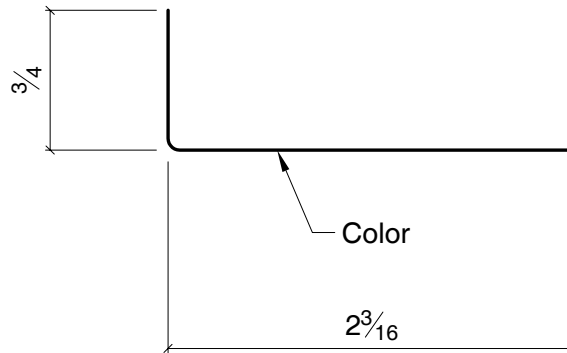
Use with Super Span panels.

MT-125

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
2.9375	29ga GZ	0.015"	0.1573
	29ga GM	0.015"	0.1485
	26ga GM	0.018"	0.1800
	24ga GM	0.023"	0.2324
	22ga GM	0.029"	0.2953
Wt/Ft = Total Mat'l Wt. x 1.05			



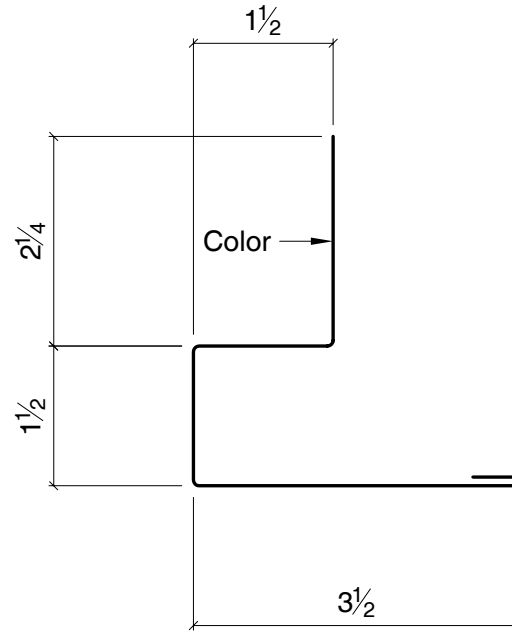
Skylight Insulation Trim
Cut= $2\frac{15}{16}$ "
Standard Length= 5'-0"
Use with all panels.

MT-126

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
9.2500	29ga GZ	0.015"	0.4953
	29ga GM	0.015"	0.4677
	26ga GM	0.018"	0.5667
	24ga GM	0.023"	0.7318
	22ga GM	0.029"	0.9300
Wt/Ft = Total Mat'l Wt. x 1.05			

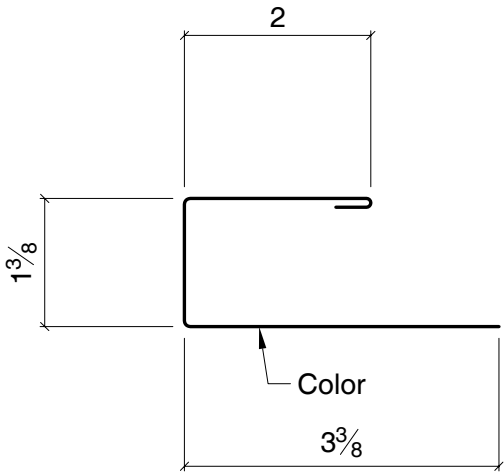


Mansard Trim
Cut= $9\frac{1}{4}$ "
Maximum Length= 20'-3"
Use as required.

MT-127

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
7.0000	29ga GZ	0.015"	0.3748
	29ga GM	0.015"	0.3539
	26ga GM	0.018"	0.4289
	24ga GM	0.023"	0.5538
	22ga GM	0.029"	0.7038
Wt/Ft = Total Mat'l Wt. x 1.05			

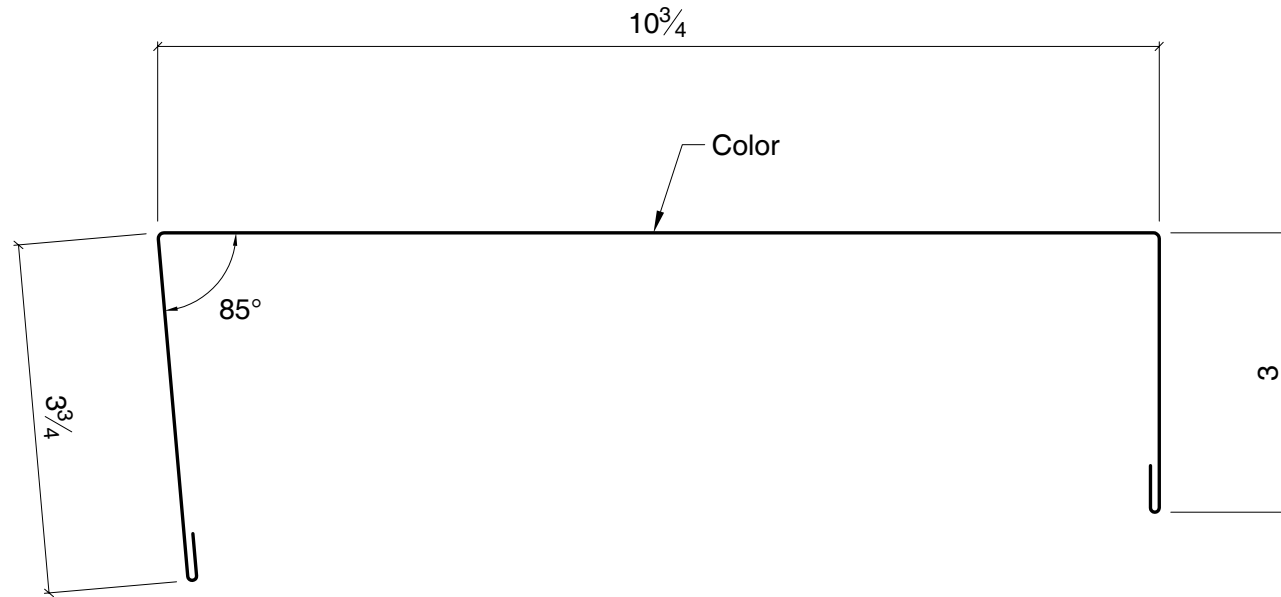


Soffit Trim
 Cut= 7"
 Maximum Length= 20'-3"
 Use with Super Span panels.

MT-128

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

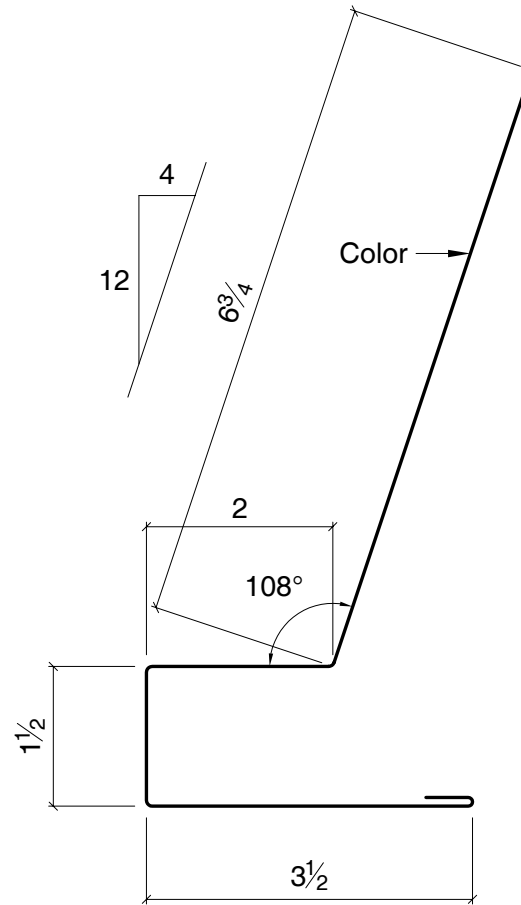
Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			



Mansard Cap Trim
Cut= 18½"
Maximum Length= 20'-3"
Use as required.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

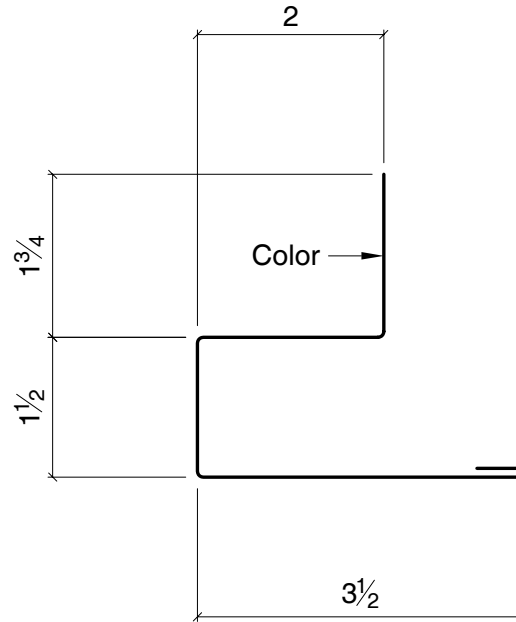


Mansard Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use Super Span panels.

MT-130

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
9.2500	29ga GZ	0.015"	0.4953
	29ga GM	0.015"	0.4677
	26ga GM	0.018"	0.5667
	24ga GM	0.023"	0.7318
	22ga GM	0.029"	0.9300
Wt/Ft = Total Mat'l Wt. x 1.05			

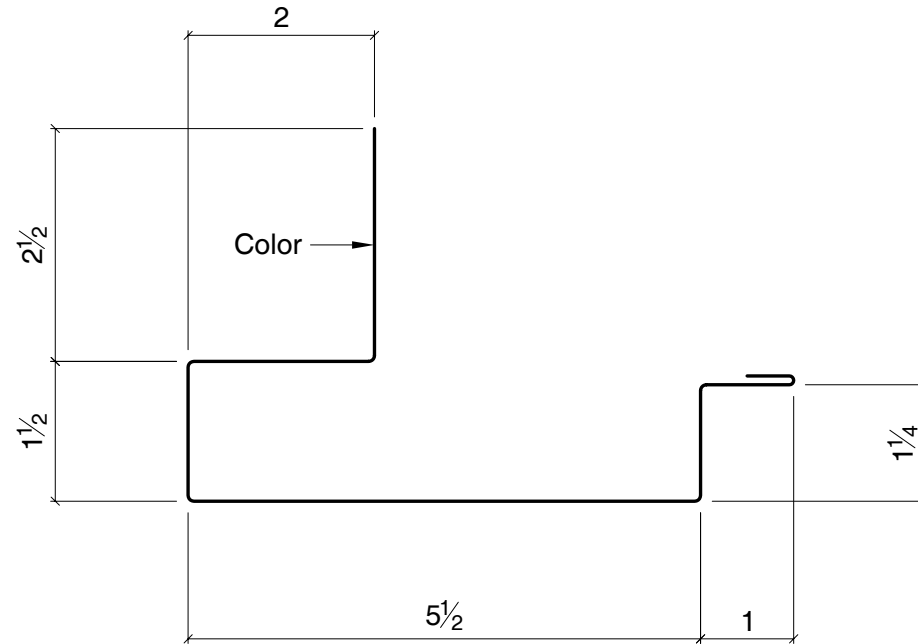


Mansard Trim
Cut= $9\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

MT-131

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

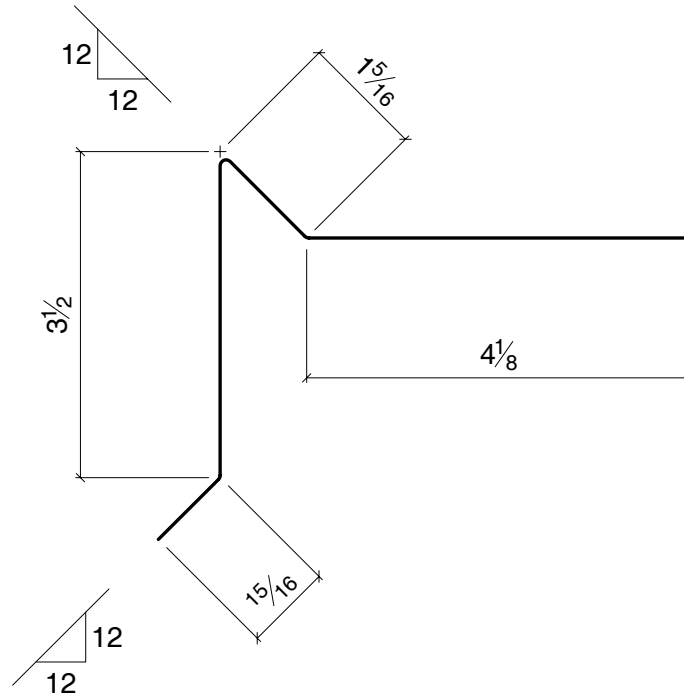


Mansard Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with Super Span panels.

MT-132

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
9.8750	29ga GZ	0.015"	0.5288
	29ga GM	0.015"	0.4993
	26ga GM	0.018"	0.6050
	24ga GM	0.023"	0.7813
	22ga GM	0.029"	0.9928
Wt/Ft = Total Mat'l Wt. x 1.05			

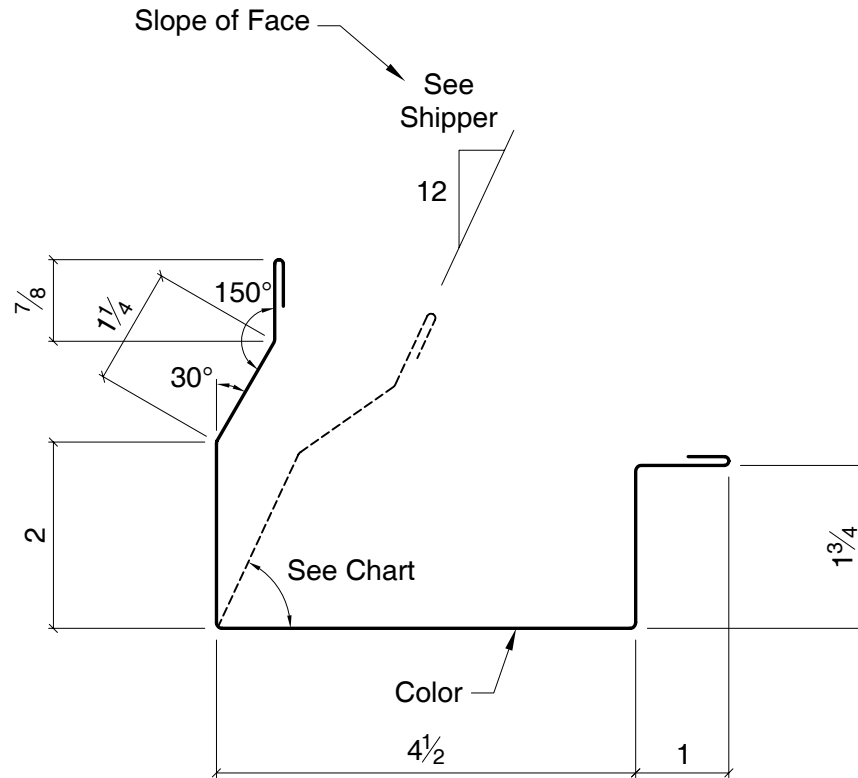


Cap Trim Support Cleat
Cut= $9\frac{7}{8}$ " (22 Ga. Galvalume Plus)
Standard Length= 15'-3"
Use with mansard cap trims.

MT-133

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.3750	29ga GZ	0.015"	0.6627
	29ga GM	0.015"	0.6256
	26ga GM	0.018"	0.7582
	24ga GM	0.023"	0.9791
	22ga GM	0.029"	1.2442
Wt/Ft = Total Mat'l Wt. x 1.05			



Note
Slope faces greater than
4:12 require special trim.

Roof Slope	Req'd Angle
1:12	85°
2:12	80°
3:12	76°
4:12	72°

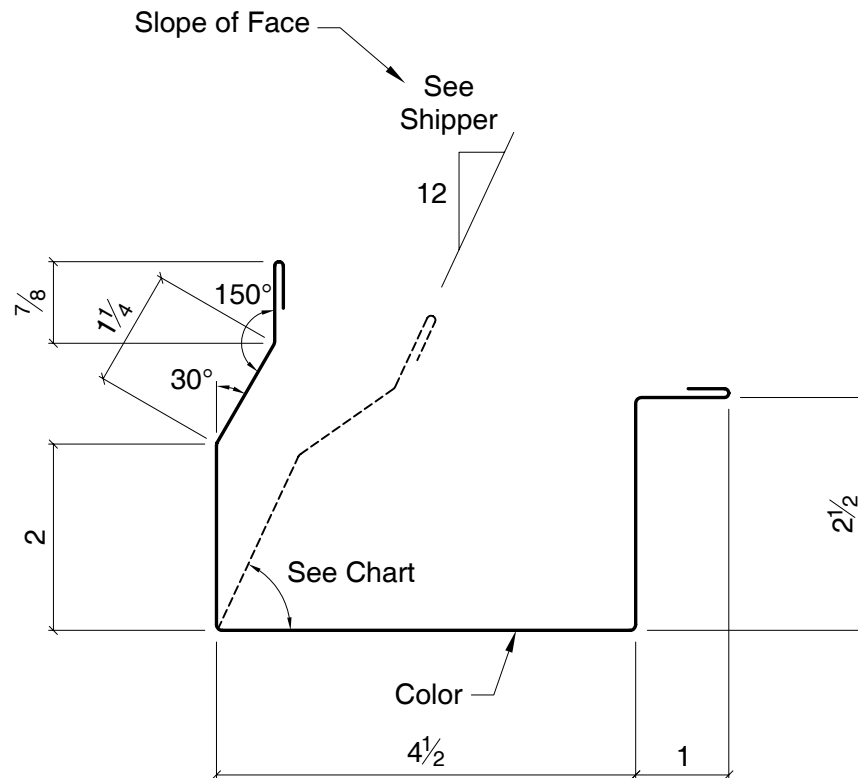
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Mansard Trim
Cut= 12 3/8"
Maximum Length= 20'-3"
Use as required.

MT-140

Cut	Material	Thick.	Wt/Ft
13.1250	29ga GZ	0.015"	0.7028
	29ga GM	0.015"	0.6636
	26ga GM	0.018"	0.8041
	24ga GM	0.023"	1.0384
	22ga GM	0.029"	1.3196
Wt/Ft = Total Mat'l Wt. x 1.05			



Note
Slope faces greater than
4:12 require special trim.

Roof Slope	Req'd Angle
1:12	85°
2:12	80°
3:12	76°
4:12	72°

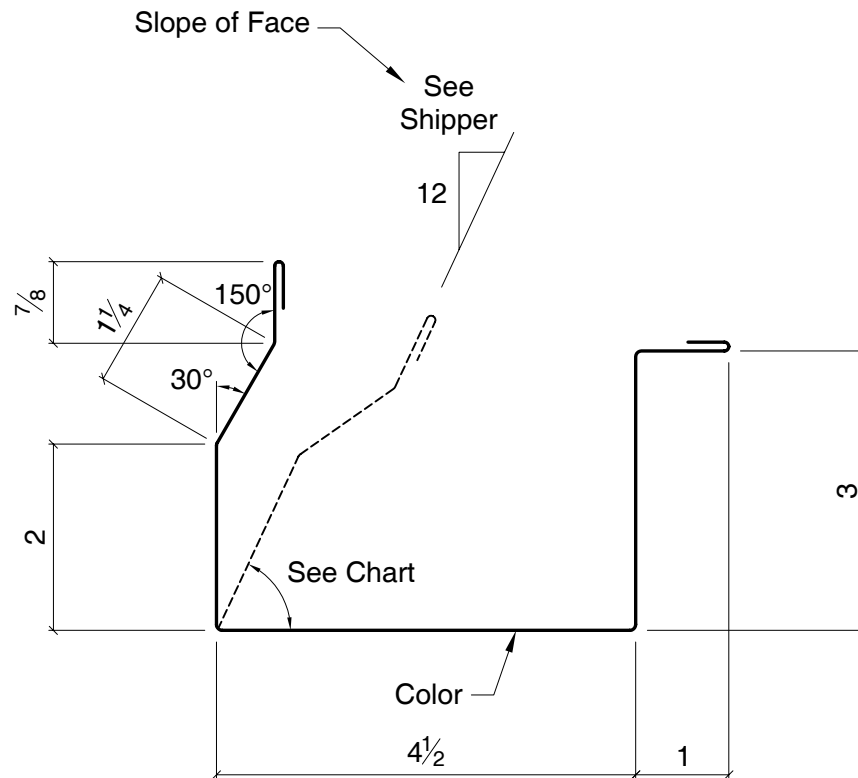
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Mansard Trim
Cut= $13\frac{1}{8}$ "
Maximum Length= 20'-3"
Use as required.

MT-150

Cut	Material	Thick.	Wt/Ft
13.6250	29ga GZ	0.015"	0.7296
	29ga GM	0.015"	0.6888
	26ga GM	0.018"	0.8348
	24ga GM	0.023"	1.0780
	22ga GM	0.029"	1.3698
Wt/Ft = Total Mat'l Wt. x 1.05			



Note
Slope faces greater than
4:12 require special trim.

Roof Slope	Req'd Angle
1:12	85°
2:12	80°
3:12	76°
4:12	72°

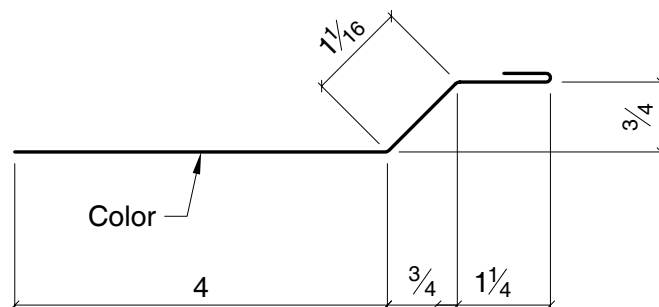
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Mansard Trim
Cut= 13 5/8"
Maximum Length= 20'-3"
Use as required.

MT-160

Cut	Material	Thick.	Wt/Ft
6.5625	29ga GZ	0.015"	0.3514
	29ga GM	0.015"	0.3318
	26ga GM	0.018"	0.4021
	24ga GM	0.023"	0.5192
	22ga GM	0.029"	0.6598
Wt/Ft = Total Mat'l Wt. x 1.05			

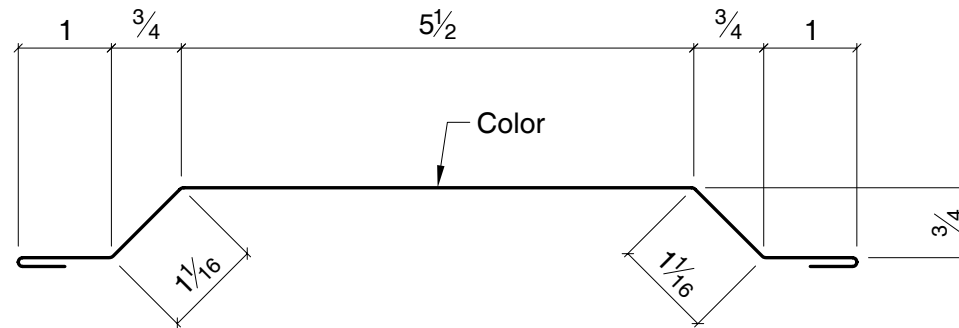


Partition Trim
Cut= 6⁹/₁₆"
Maximum Length= 20'-3"
Use with Low Rib panels.

MT-208

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
10.6250	29ga GZ	0.015"	0.5690
	29ga GM	0.015"	0.5372
	26ga GM	0.018"	0.6510
	24ga GM	0.023"	0.8406
	22ga GM	0.029"	1.0682
Wt/Ft = Total Mat'l Wt. x 1.05			

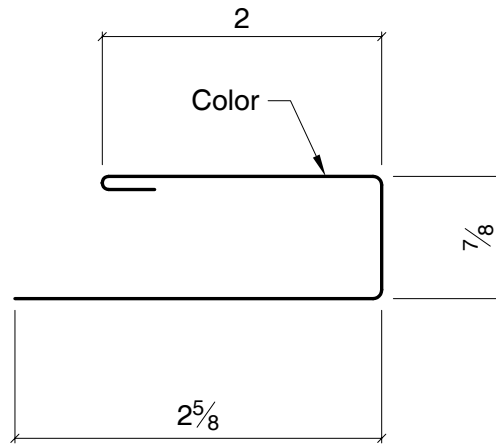


Transition Trim
Cut= $10 \frac{5}{8}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

MT-210

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
6.0000	29ga GZ	0.015"	0.3213
	29ga GM	0.015"	0.3033
	26ga GM	0.018"	0.3676
	24ga GM	0.023"	0.4747
	22ga GM	0.029"	0.6032
Wt/Ft = Total Mat'l Wt. x 1.05			

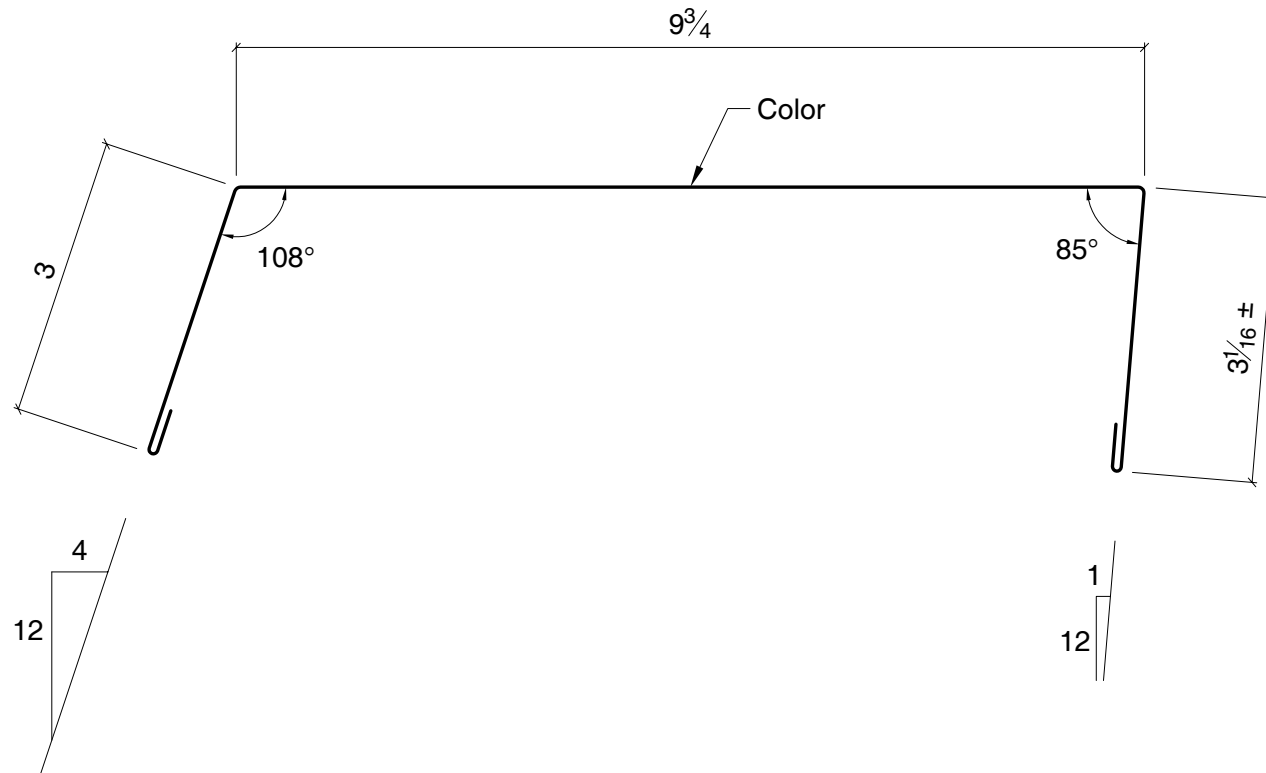


Cap Trim
Cut= 6"
Maximum Length= 20'-3"
Use with Low Rib panels.

MT-212

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

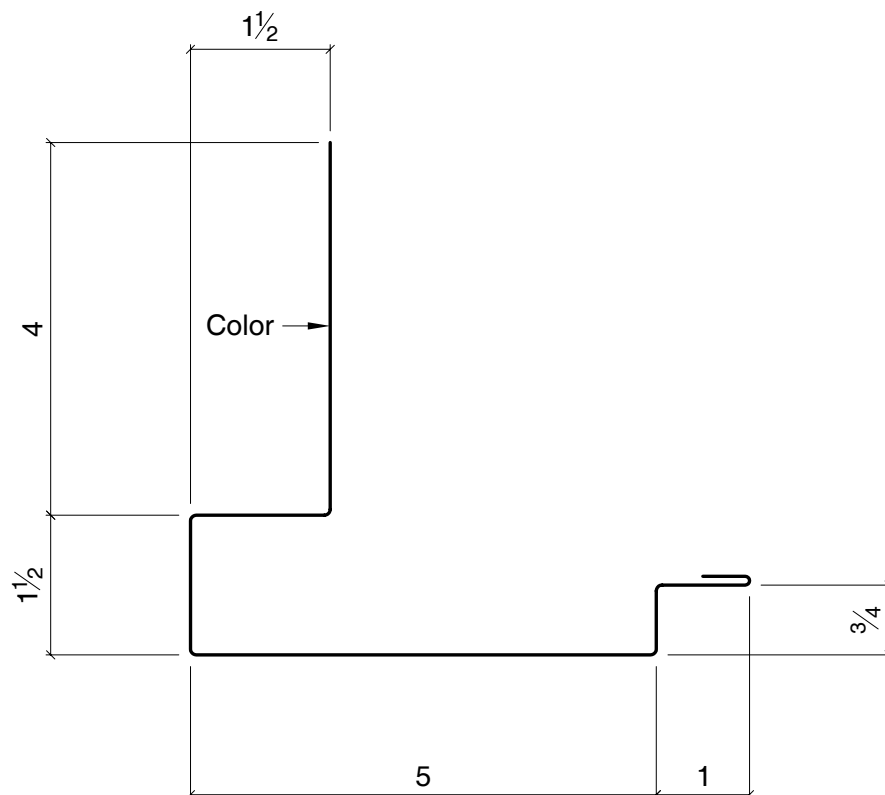
Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Mansard Cap Trim
Cut= $16\frac{13}{16}$ "
Maximum Length= 20'-3"
Use as required.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

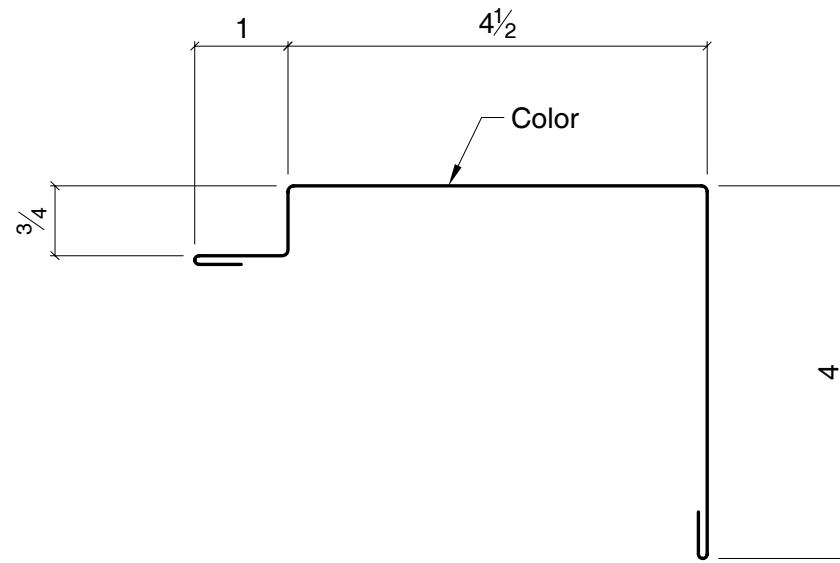


Mansard Trim
Cut= 14 $\frac{1}{4}$ "
Maximum Length= 20'-3"
Use as required.

MT-222

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
11.2500	29ga GZ	0.015"	0.6024
	29ga GM	0.015"	0.5688
	26ga GM	0.018"	0.6893
	24ga GM	0.023"	0.8901
	22ga GM	0.029"	1.1310
Wt/Ft = Total Mat'l Wt. x 1.05			



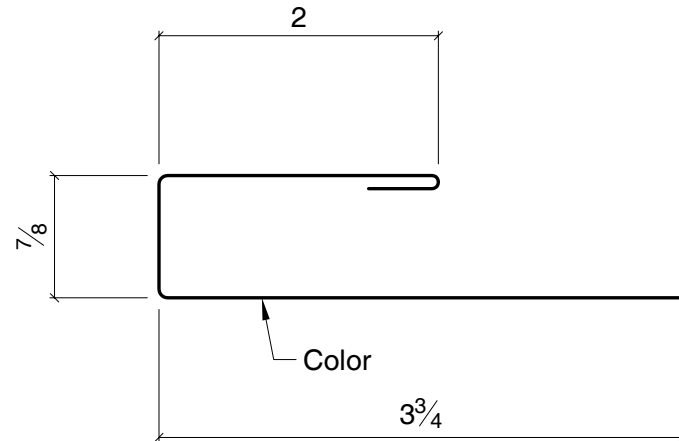
Mansard Trim
Cut= 1 1/4"
Maximum Length= 20'-3"
Use with Low Rib panels.

MT-225

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			

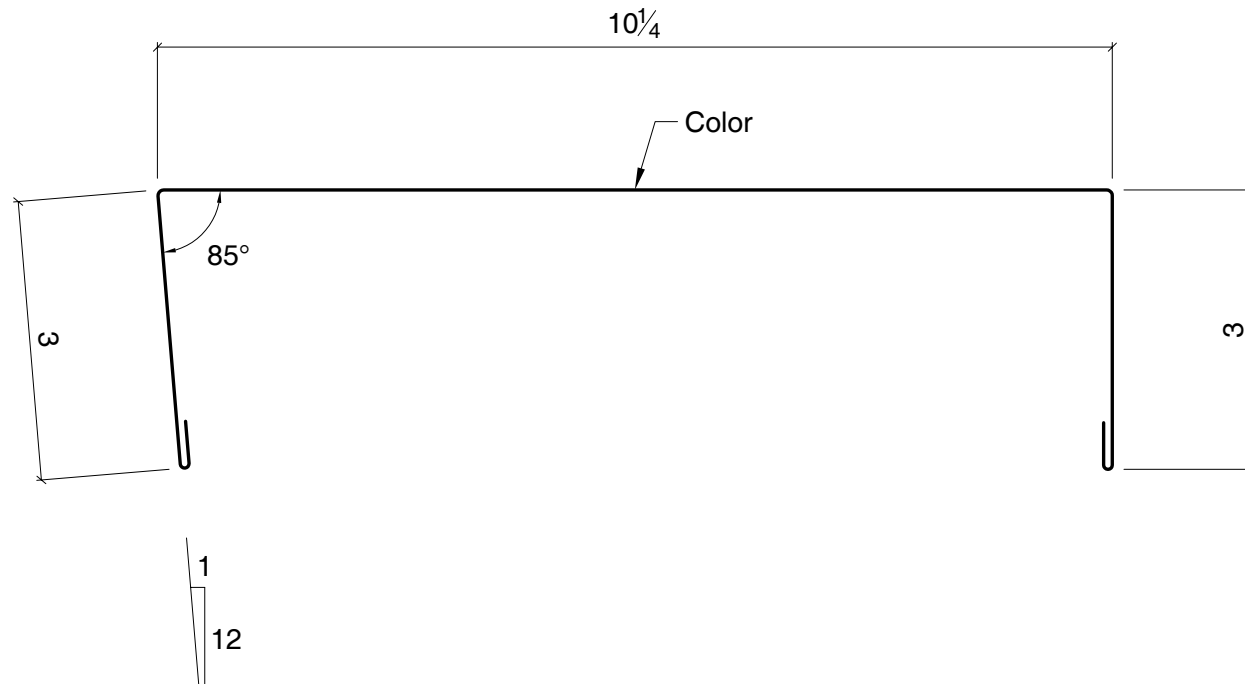


Soffit Trim
Cut= 7/8"
Maximum Length= 20'-3"
Use with Low Rib panels.

MT-228

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
17.2500	29ga GZ	0.015"	0.9237
	29ga GM	0.015"	0.8721
	26ga GM	0.018"	1.0569
	24ga GM	0.023"	1.3648
	22ga GM	0.029"	1.7343
Wt/Ft = Total Mat'l Wt. x 1.05			

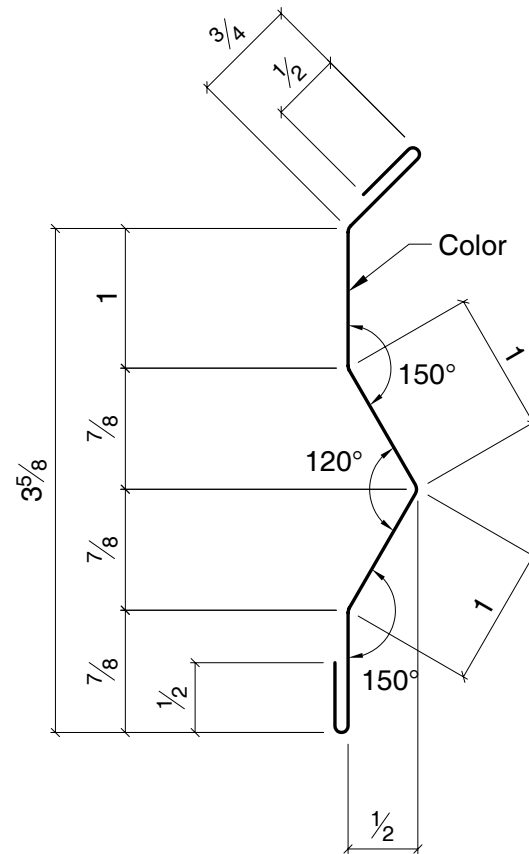


Mansard Cap Trim
Cut= 17 1/4"
Maximum Length= 20'-3"
Use as required.

MT-229

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
5.6250	29ga GZ	0.015"	0.3012
	29ga GM	0.015"	0.2844
	26ga GM	0.018"	0.3446
	24ga GM	0.023"	0.4450
	22ga GM	0.029"	0.5655
Wt/Ft = Total Mat'l Wt. x 1.05			

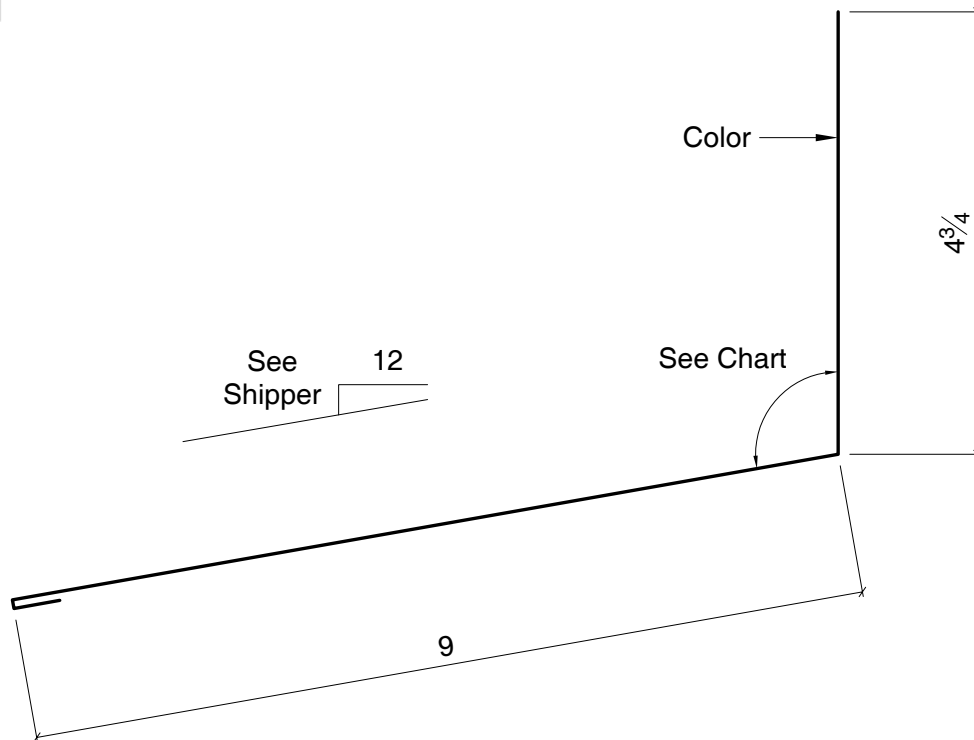


Alternate Counterflashing
Cut= 5⁵/₈"
Standard Length= 10'-3"
Use with Weather Snap-16 roof system.

MT-601

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

High Side Transition Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with all panels.

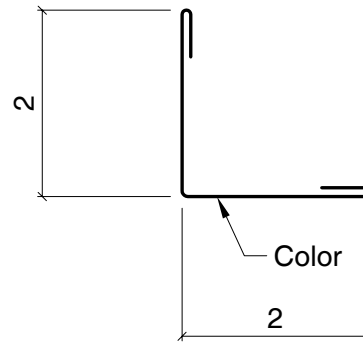
MT-700

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
5.0000	29ga GZ	0.015"	0.2677
	29ga GM	0.015"	0.2528
	26ga GM	0.018"	0.3063
	24ga GM	0.023"	0.3956
	22ga GM	0.029"	0.5027
Wt/Ft = Total Mat'l Wt. x 1.05			

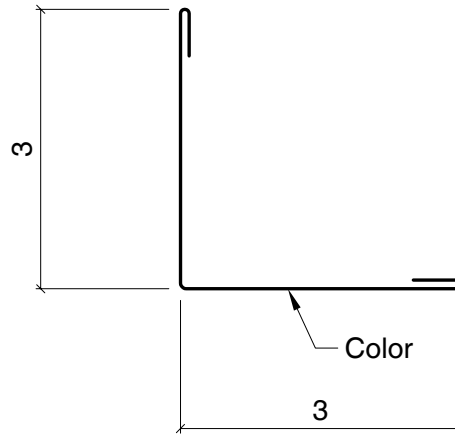


Outside Corner Trim
Cut= 5"
Maximum Length= 20'-3"
Use as required.

MT-722

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
7.0000	29ga GZ	0.015"	0.3748
	29ga GM	0.015"	0.3539
	26ga GM	0.018"	0.4289
	24ga GM	0.023"	0.5538
	22ga GM	0.029"	0.7038
Wt/Ft = Total Mat'l Wt. x 1.05			

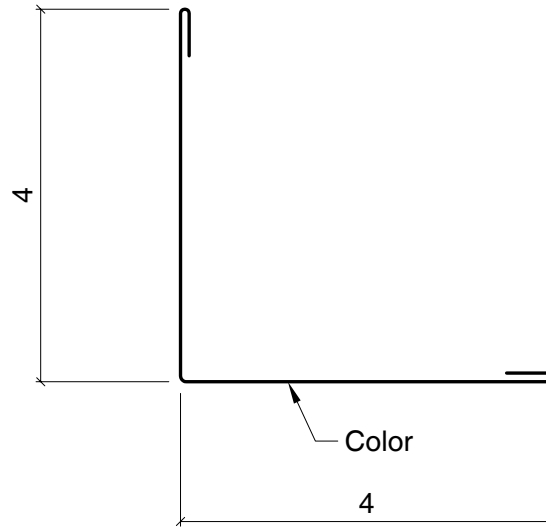


Outside Corner Trim
Cut= 7"
Maximum Length= 20'-3"
Use as required.

MT-733

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
9.0000	29ga GZ	0.015"	0.4819
	29ga GM	0.015"	0.4550
	26ga GM	0.018"	0.5514
	24ga GM	0.023"	0.7121
	22ga GM	0.029"	0.9048
Wt/Ft = Total Mat'l Wt. x 1.05			

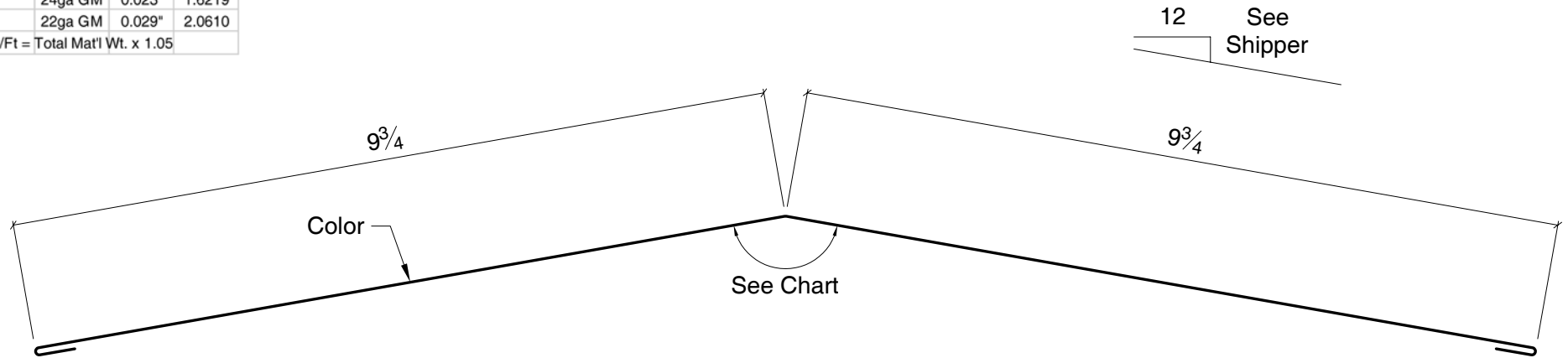


Outside Corner Trim
Cut= 9"
Maximum Length= 20'-3"
Use as required.

MT-744

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	170°
2:12	161°
3:12	152°
4:12	143°
5:12	135°
6:12	127°
7:12	120°
8:12	113°
9:12	106°
10:12	100°
11:12	95°
12:12	90°

Ridge Roll Trim
Cut= 20½"
Maximum Length= 20'-3"
Use with standard panels.

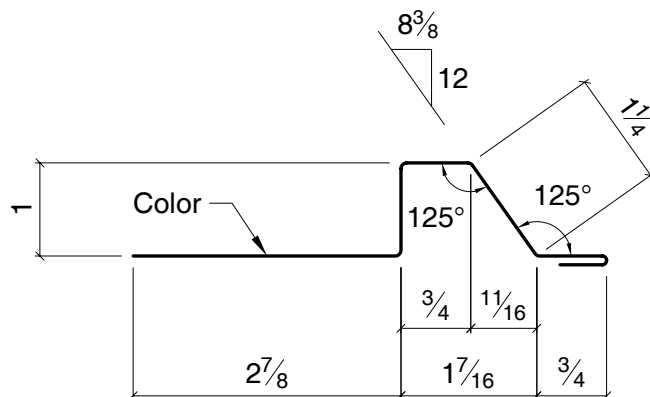
MT-800

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			



Corner Trim

Cut= 7 1/8"

Maximum Length= 20'-3"

Use with Monarch panels.

Use with CT-302 trim.

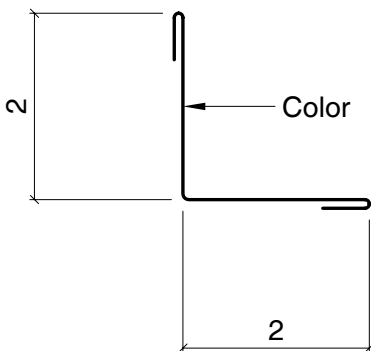
(2 required per corner)

MT-815

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
5.0000	29ga GZ	0.015"	0.2677
	29ga GM	0.015"	0.2528
	26ga GM	0.018"	0.3063
	24ga GM	0.023"	0.3956
	22ga GM	0.029"	0.5027
Wt/Ft = Total Mat'l Wt. x 1.05			

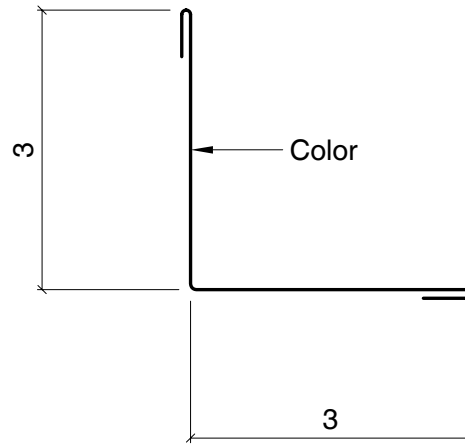


Inside Corner Trim
Cut= 5"
Maximum Length= 20'-3"
Use as required.

MT-822

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
7.0000	29ga GZ	0.015"	0.3748
	29ga GM	0.015"	0.3539
	26ga GM	0.018"	0.4289
	24ga GM	0.023"	0.5538
	22ga GM	0.029"	0.7038
Wt/Ft = Total Mat'l Wt. x 1.05			

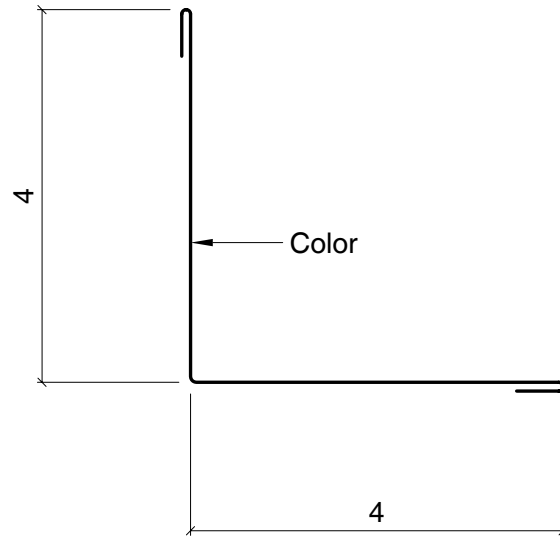


Inside Corner Trim
Cut= 7"
Maximum Length= 20'-3"
Use as required.

MT-833

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
9.0000	29ga GZ	0.015"	0.4819
	29ga GM	0.015"	0.4550
	26ga GM	0.018"	0.5514
	24ga GM	0.023"	0.7121
	22ga GM	0.029"	0.9048
Wt/Ft = Total Mat'l Wt. x 1.05			

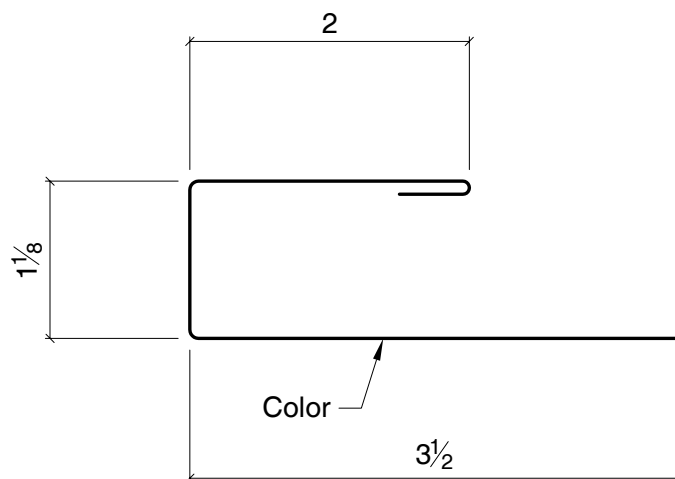


Inside Corner Trim
Cut= 9"
Maximum Length= 20'-3"
Use as required.

MT-844

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			

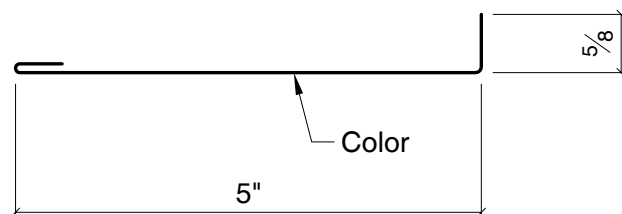


Cap Trim
Cut= $7\frac{1}{8}$ "
Maximum Length= 20'-3"
Use with Accent-11 panels.

MT-851

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
6.1250	29ga GZ	0.015"	0.3280
	29ga GM	0.015"	0.3097
	26ga GM	0.018"	0.3753
	24ga GM	0.023"	0.4846
	22ga GM	0.029"	0.6158
Wt/Ft = Total Mat'l Wt. x 1.05			

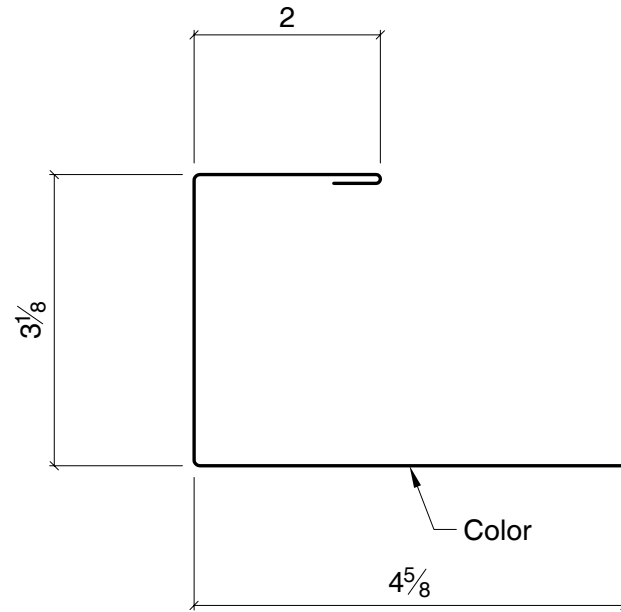


Transition Trim
Cut= $6\frac{1}{8}$ "
Maximum Length= 20'-3"
Use with Accent-11 panels.

MT-852

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			



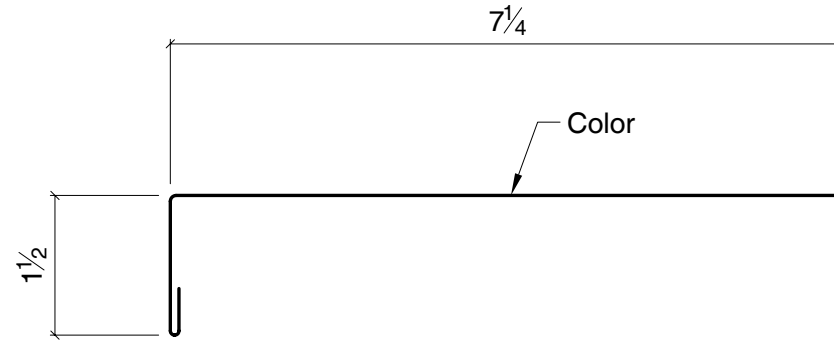
Cap Trim
Cut= $10\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

MT-901

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
9.2500	29ga GZ	0.015"	0.4953
	29ga GM	0.015"	0.4677
	26ga GM	0.018"	0.5667
	24ga GM	0.023"	0.7318
	22ga GM	0.029"	0.9300
Wt/Ft = Total Mat'l Wt. x 1.05			

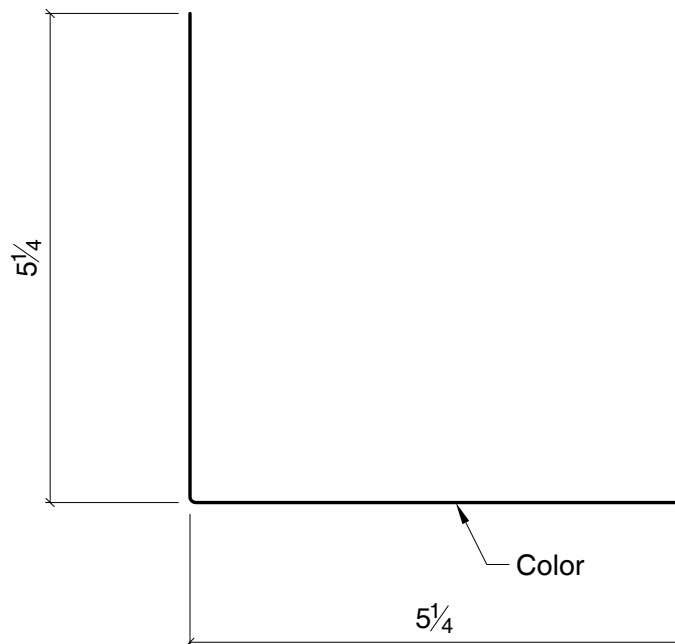


Sill Trim
Cut= $9\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

MT-902

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
10.5000	29ga GZ	0.015"	0.5623
	29ga GM	0.015"	0.5309
	26ga GM	0.018"	0.6433
	24ga GM	0.023"	0.8307
	22ga GM	0.029"	1.0556
Wt/Ft = Total Mat'l Wt. x 1.05			



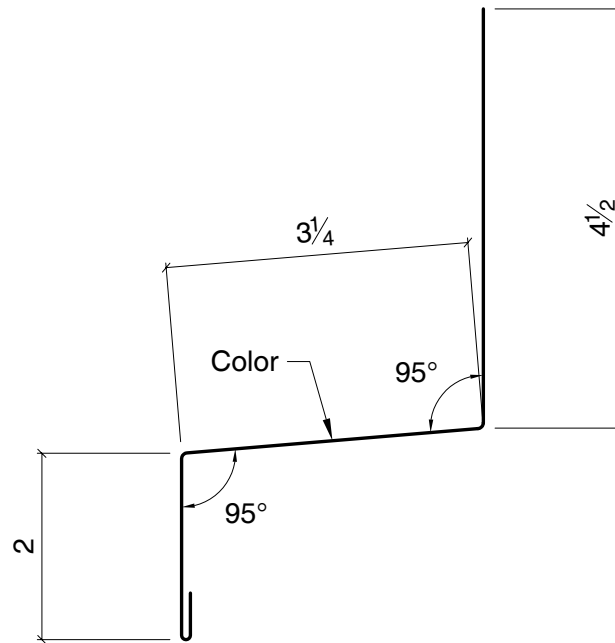
Cover Trim
Cut= 10½"
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

MT-903

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			

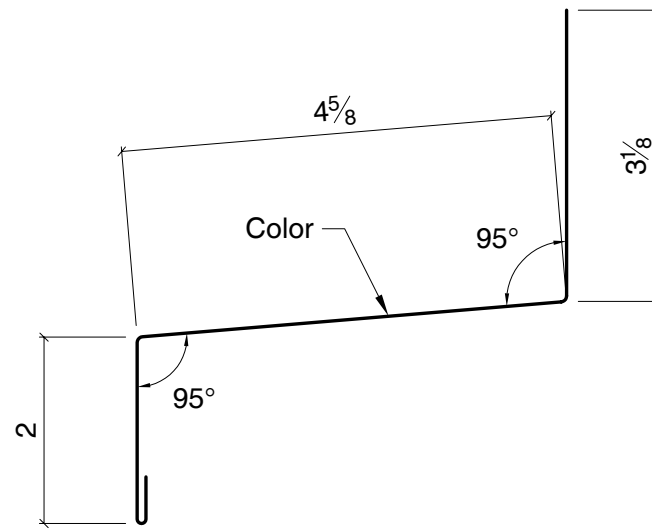


Splice Trim
Cut= 10 1/4"
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

MT-904

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			

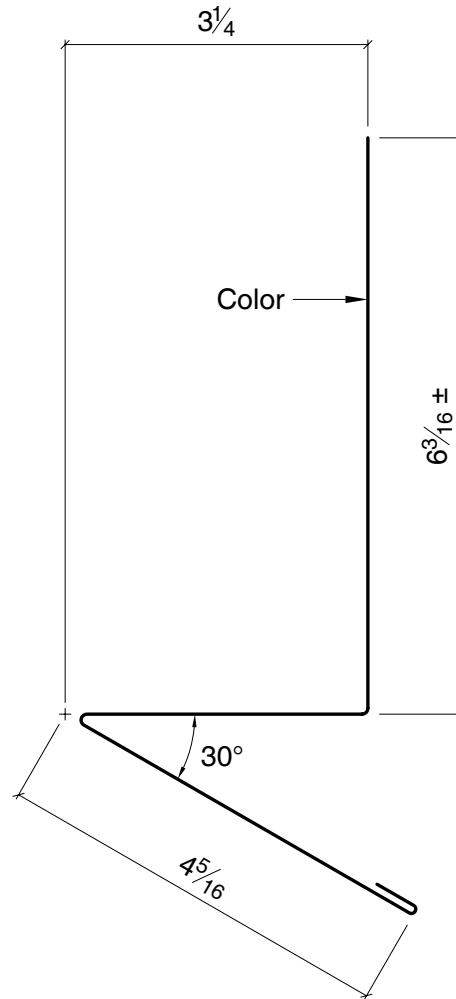


Masonry Trim
Cut= 10 1/4"
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

MT-905

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



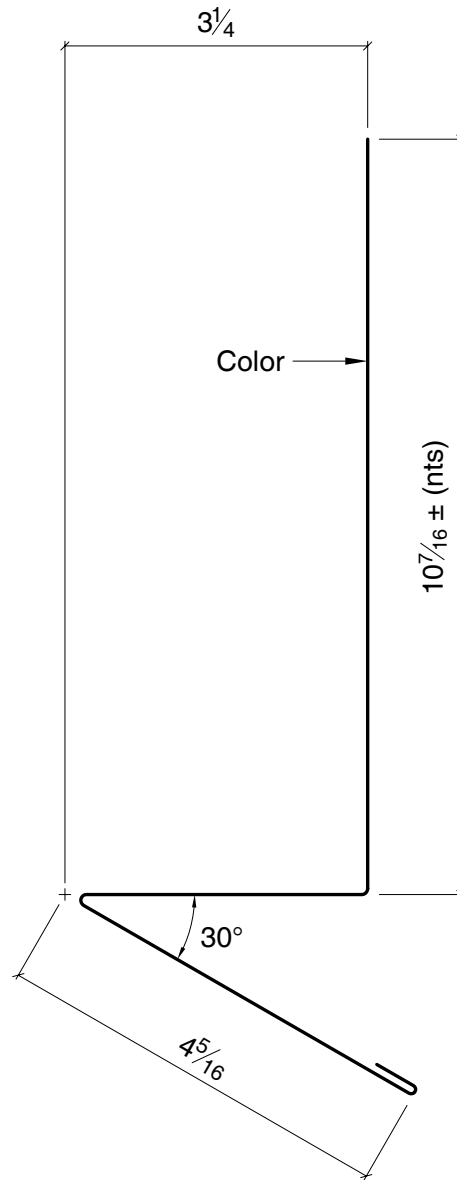
Masonry Trim
Cut= 1 1/4"
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

MT-906

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			

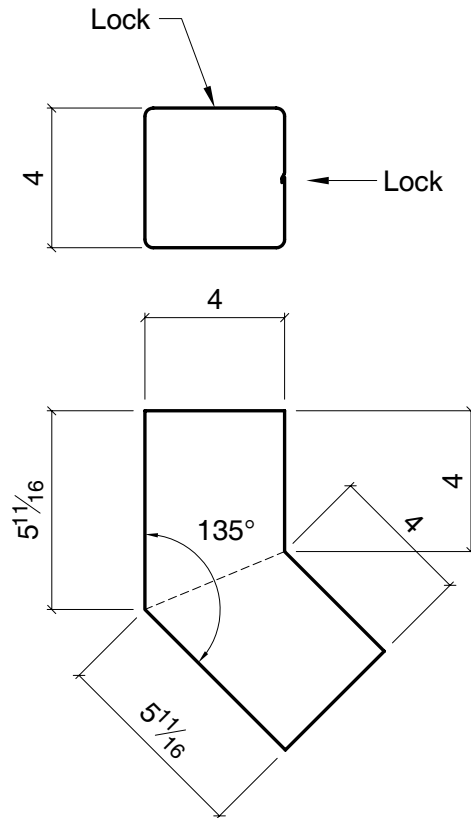


Masonry Trim
Cut= 18½"
Maximum Length= 20'-3"
Use with Shadow Wall-18 panels.

MT-907

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			

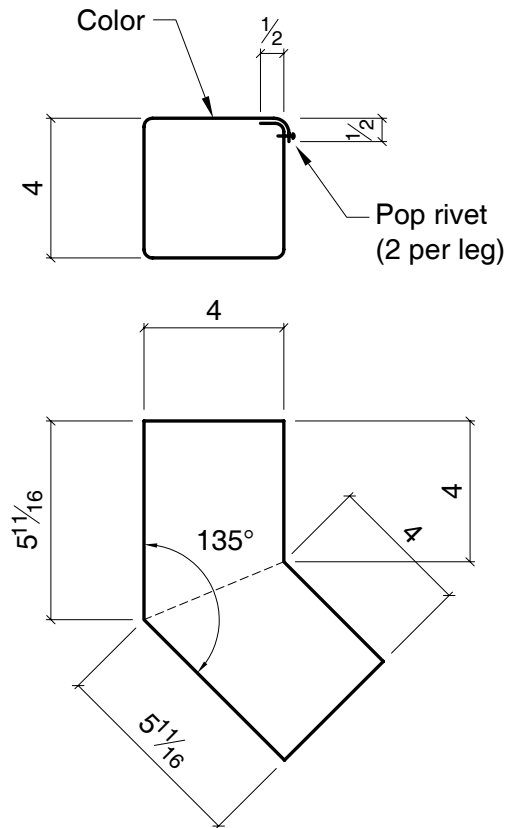


Pigspout
Cut= 16¹³/₁₆"
Standard Length= 0'-5¹/₁₆"
Use with all panels.
Made in Houston plant only.

PSS-102

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

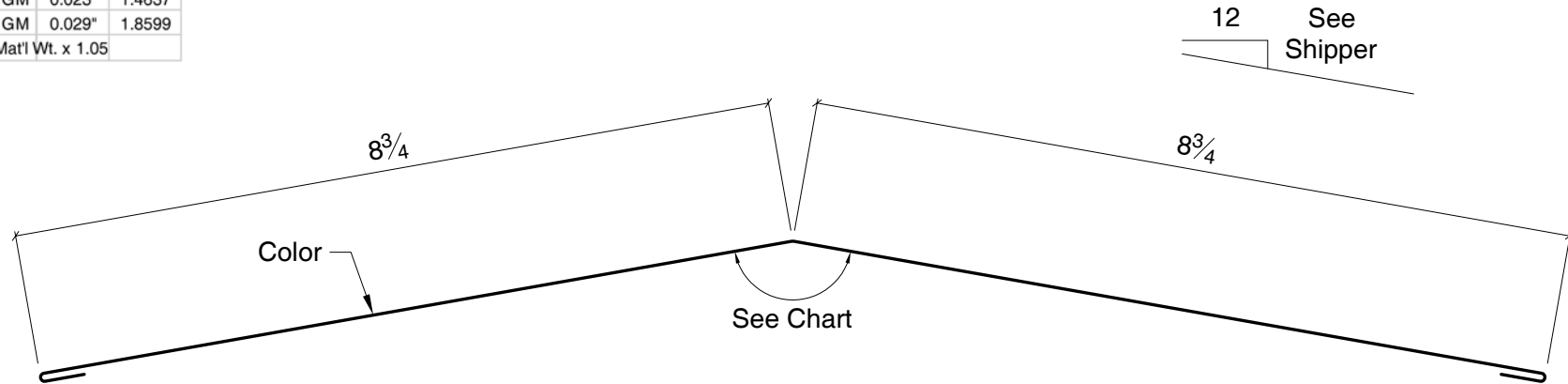
Cut	Material	Thick.	Wt/Ft
17.0000	29ga GZ	0.015"	0.9103
	29ga GM	0.015"	0.8595
	26ga GM	0.018"	1.0415
	24ga GM	0.023"	1.3450
	22ga GM	0.029"	1.7091
Wt/Ft = Total Mat'l Wt. x 1.05			



Pigspout
Cut= 17"
Standard Length= 0'-5 1/16"
Use with all panels.
Made in Atlanta and Claremore plants.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	170°
2:12	161°
3:12	152°
4:12	143°
5:12	135°
6:12	127°
7:12	120°
8:12	113°
9:12	106°
10:12	100°
11:12	95°
12:12	90°

Ridge Cap Trim
Cut= 18½"
Standard Length= 10'-3"
Use with Super Seam panels.

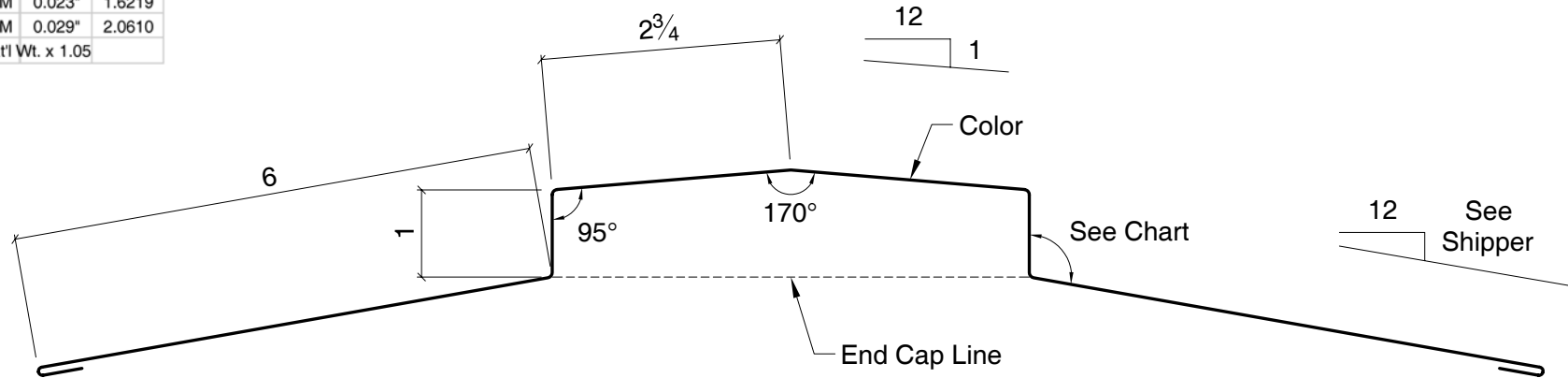
RC-500

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

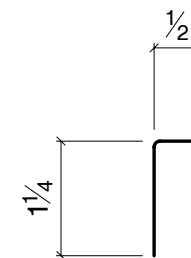
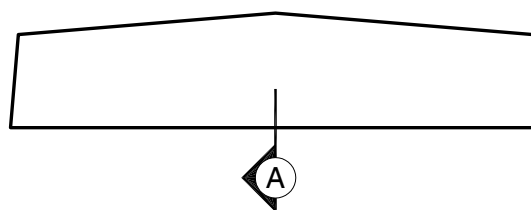
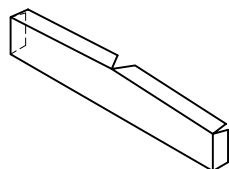
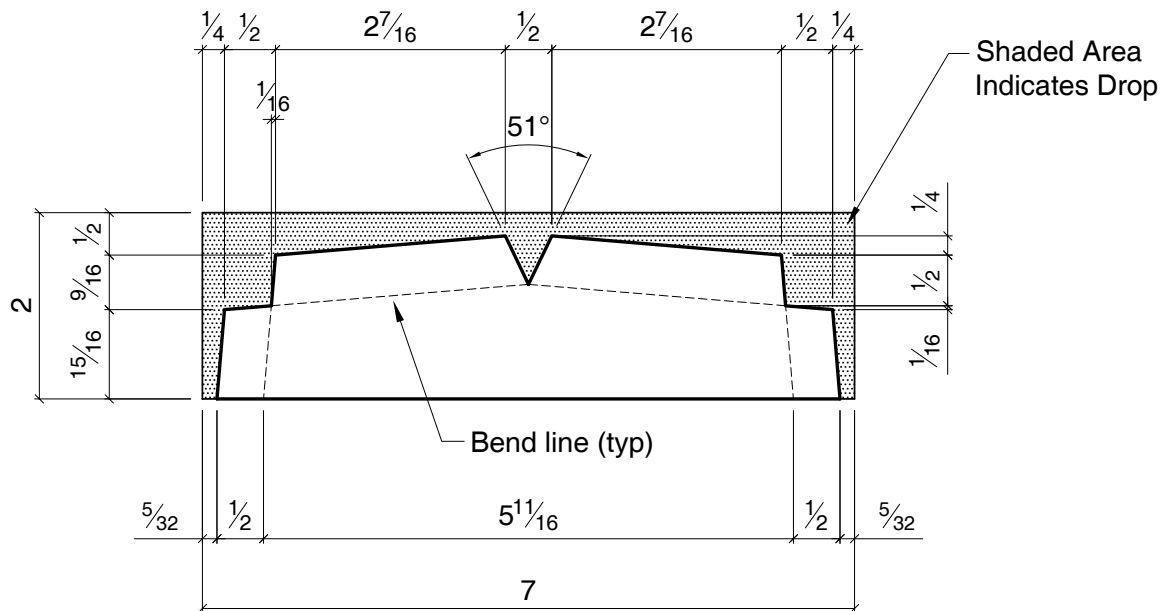
Ridge Cap Trim (Floating)
Cut= 20½"
Standard Length= 10'-3"
Use with Super Seam panels.

RC-510

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".



Section "A"

Ridge Cap End Cap

Cut= 2"

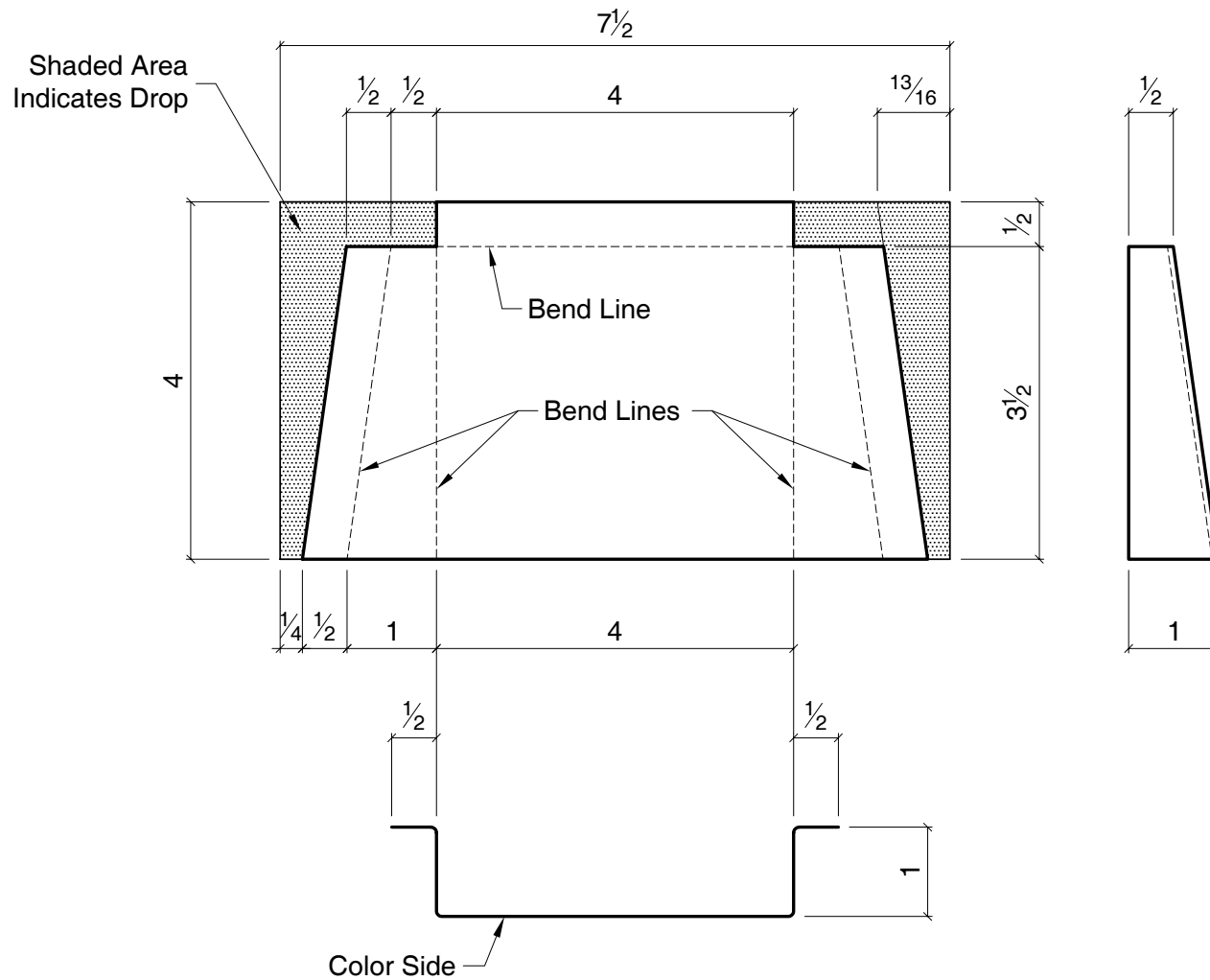
Standard Length= 0'-5 $\frac{1}{16}$ "

Use with cap trim RC-51_.

RC-600

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

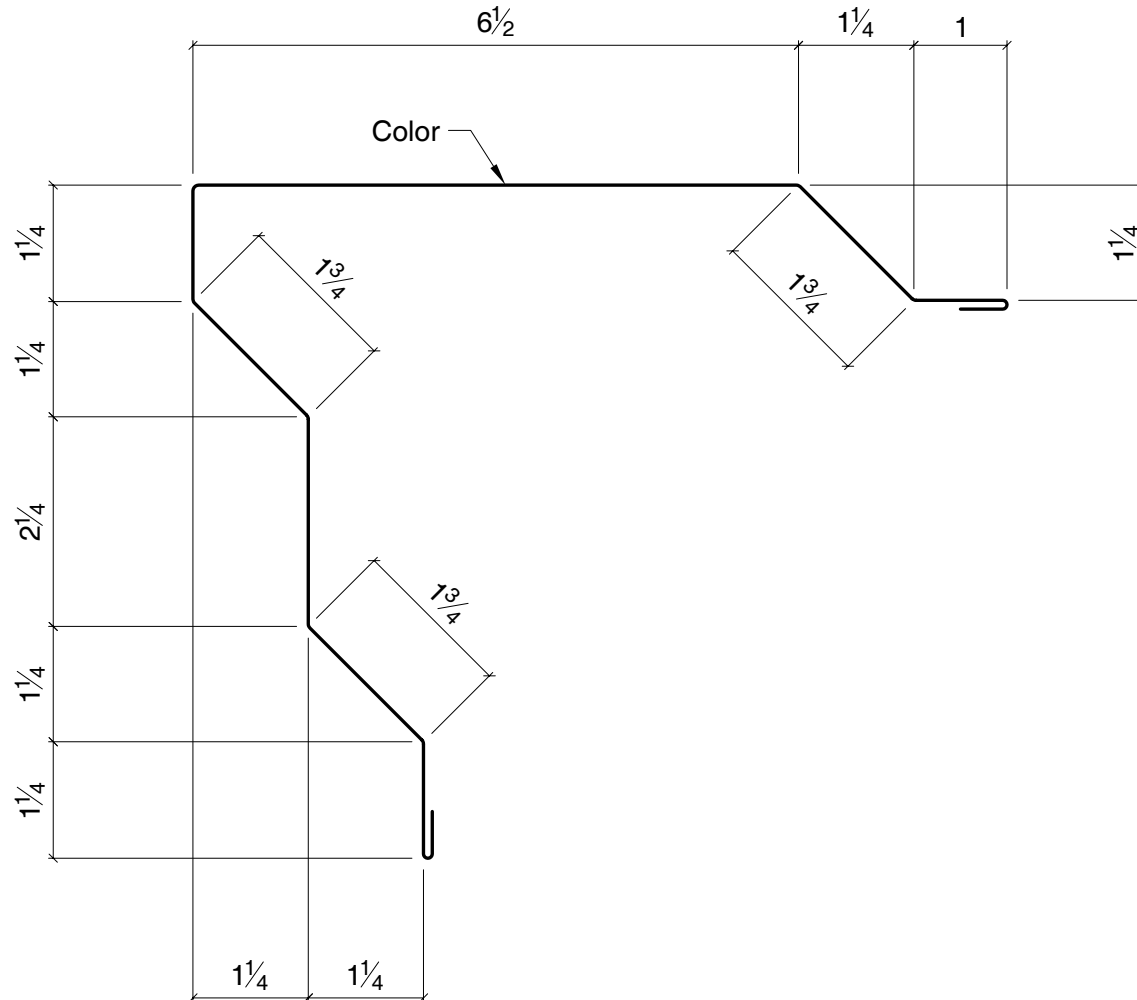


Scupper
Cut= $7\frac{1}{2}$ "
Standard Length= 0'-4"
Use as required.

RR-101

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			

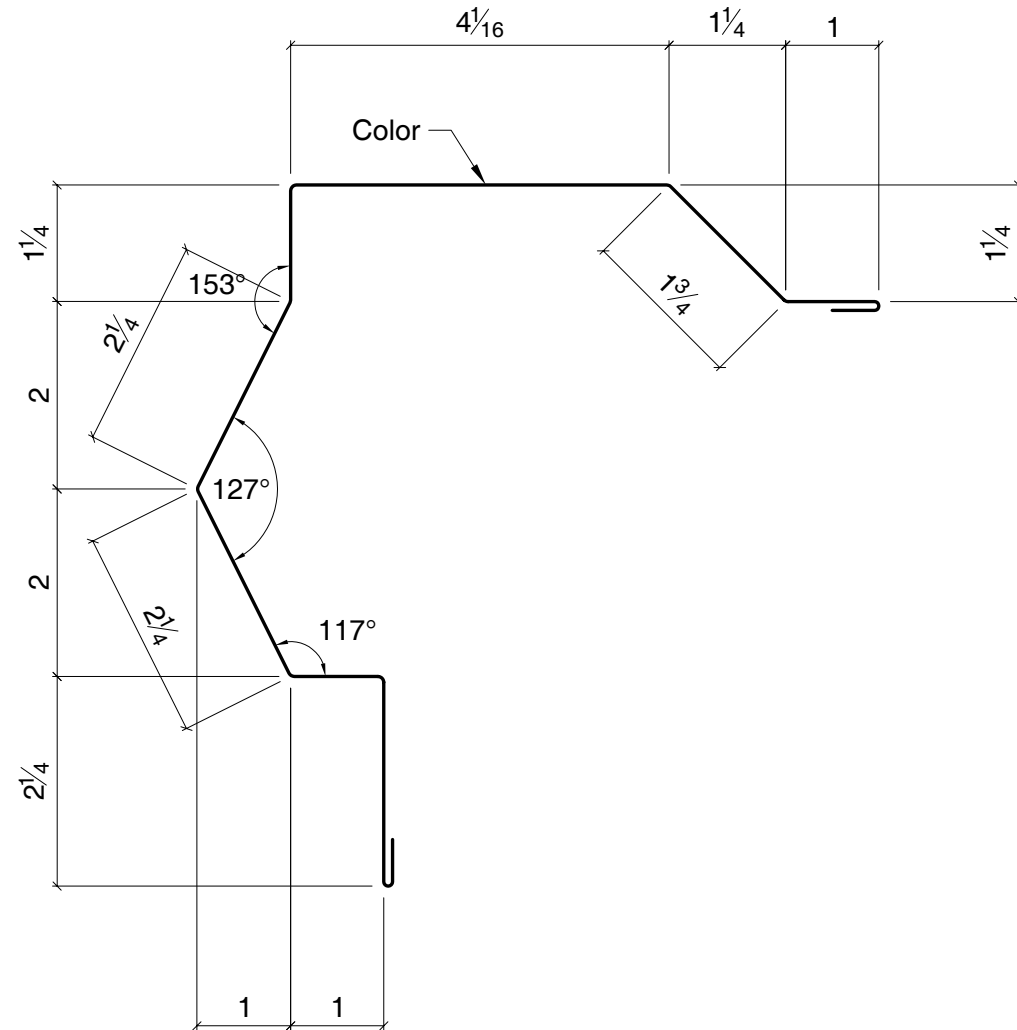


Rake Trim
Cut= 18 1/2"
Maximum Length= 20'-3"
Use with Super Span
or Low Rib panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

RT-101

Cut	Material	Thick.	Wt/Ft
16.8125	29ga GZ	0.015"	0.9003
	29ga GM	0.015"	0.8500
	26ga GM	0.018"	1.0301
	24ga GM	0.023"	1.3302
	22ga GM	0.029"	1.6903
Wt/Ft = Total Mat'l Wt. x 1.05			



Vee Rake Trim

Cut= $16\frac{13}{16}$ "

Maximum Length= 21'-0"

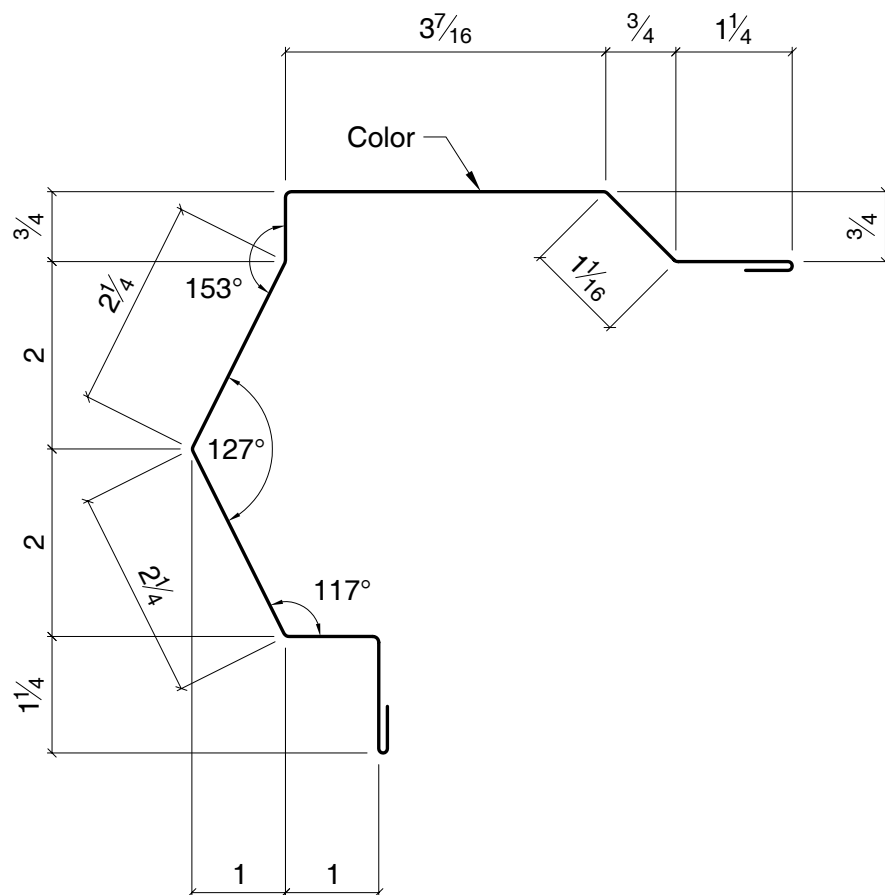
Use with Super Span panels.

RT-301

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

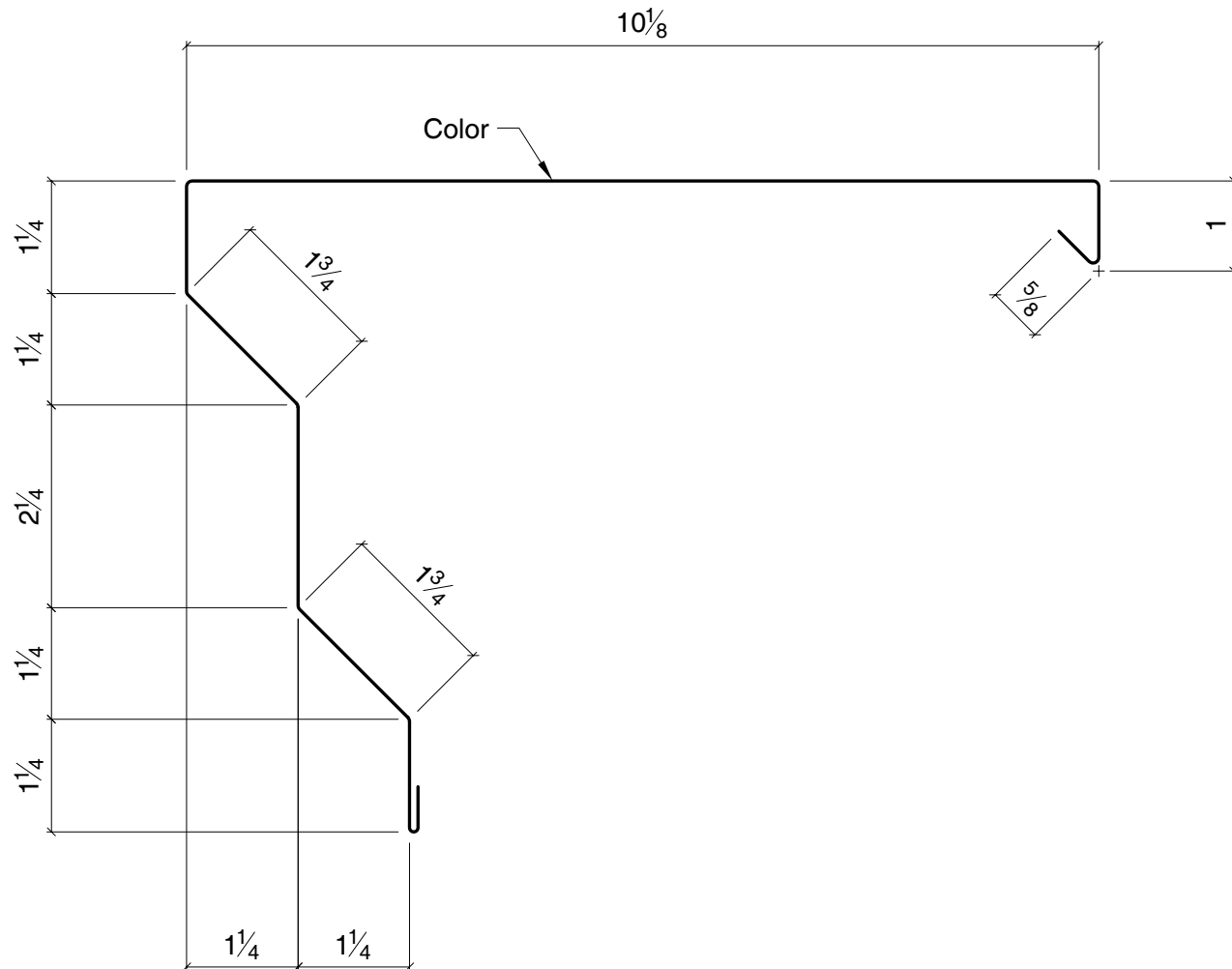


Vee Rake Trim
Cut= 14 1/4"
Maximum Length= 21'-0"
Use with Low Rib panels.

RT-401

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			

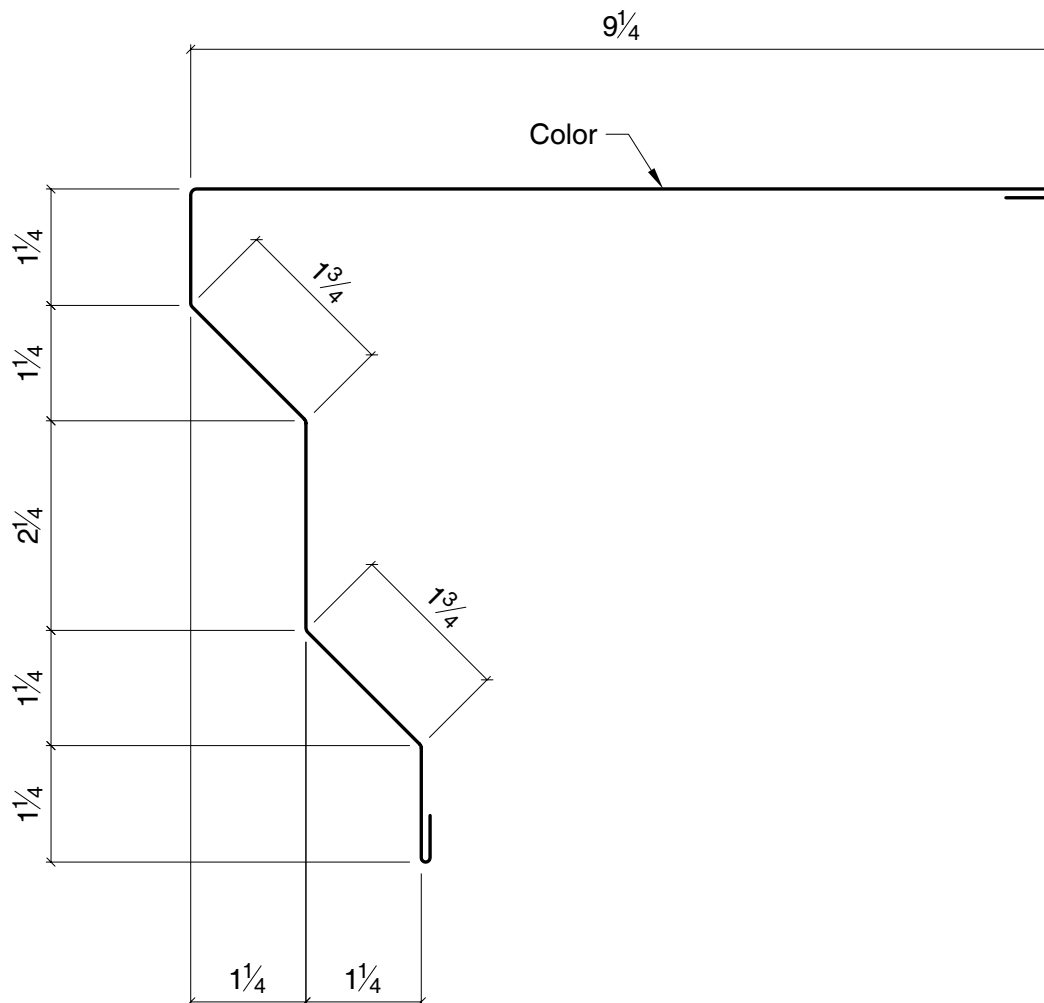


Rake Trim
Cut= 20 1/2"
Maximum Length= 21'-0"
Use with Super Seam roof systems.

RT-505

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
18.5000	29ga GZ	0.015"	0.9907
	29ga GM	0.015"	0.9353
	26ga GM	0.018"	1.1334
	24ga GM	0.023"	1.4637
	22ga GM	0.029"	1.8599
Wt/Ft = Total Mat'l Wt. x 1.05			

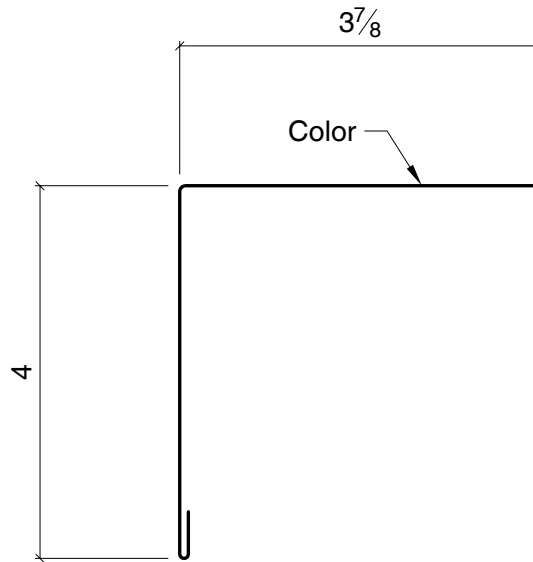


Rake Trim
Cut= 18½"
Maximum Length= 21'-0"
Use with fixed Super Seam
roof systems.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

RT-507

Cut	Material	Thick.	Wt/Ft
8.3750	29ga GZ	0.015"	0.4485
	29ga GM	0.015"	0.4234
	26ga GM	0.018"	0.5131
	24ga GM	0.023"	0.6626
	22ga GM	0.029"	0.8420
Wt/Ft = Total Mat'l Wt. x 1.05			

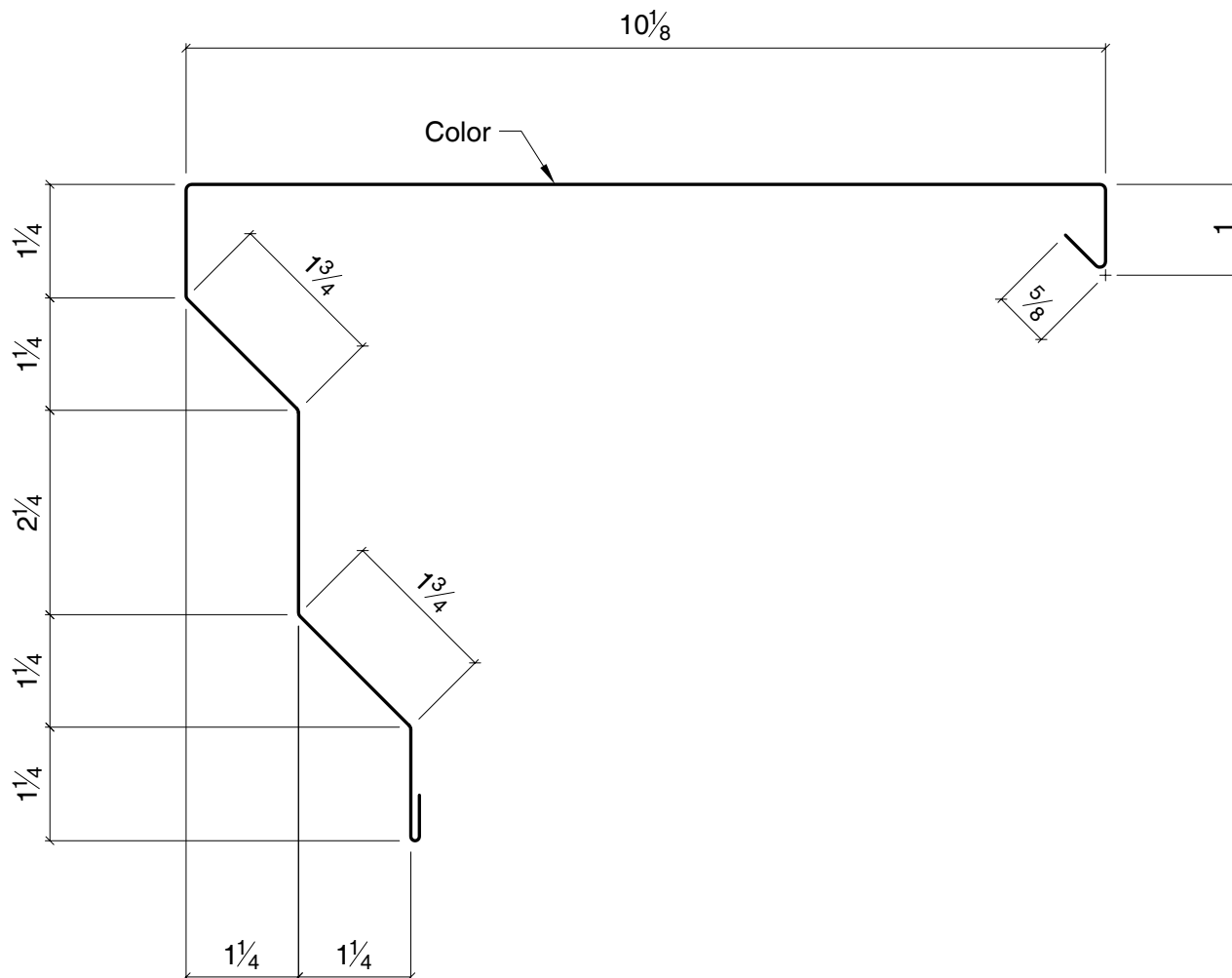


Rake End Cap Trim
Cut= $8\frac{3}{8}$ "
Standard Length= 0'-9"
Use with Super Seam roof systems.

RT-508

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			

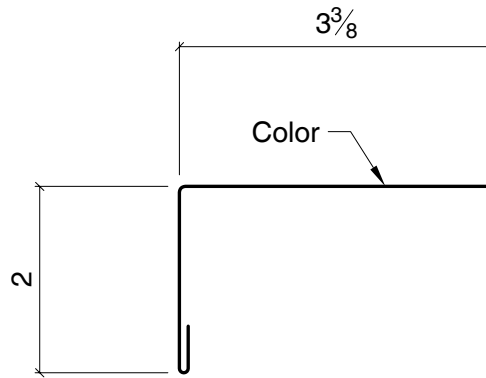


Rake Trim
Cut= 20 1/2"
Maximum Length= 21'-0"
Use with Weather Lok-16 roof system.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

RT-605

Cut	Material	Thick.	Wt/Ft
5.8750	29ga GZ	0.015"	0.3146
	29ga GM	0.015"	0.2970
	26ga GM	0.018"	0.3599
	24ga GM	0.023"	0.4648
	22ga GM	0.029"	0.5907
Wt/Ft = Total Mat'l Wt. x 1.05			

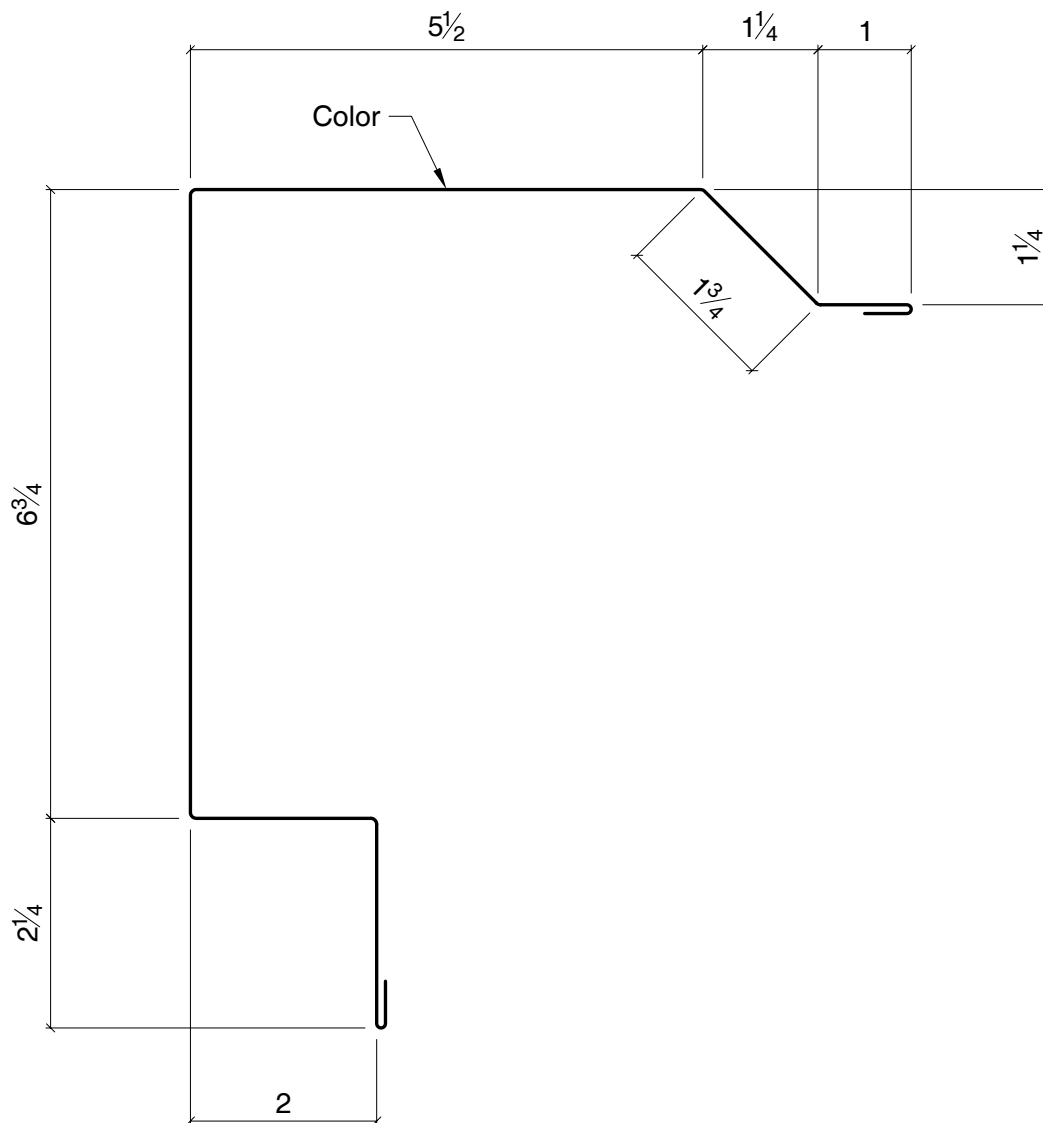


Rake End Cap Trim
Cut= $5\frac{7}{8}$ "
Standard Length= 0'-9"
Use with Weather Lok-16 roof system.

RT-608

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
20.2500	29ga GZ	0.015"	1.0844
	29ga GM	0.015"	1.0238
	26ga GM	0.018"	1.2407
	24ga GM	0.023"	1.6021
	22ga GM	0.029"	2.0359
Wt/Ft = Total Mat'l Wt. x 1.05			

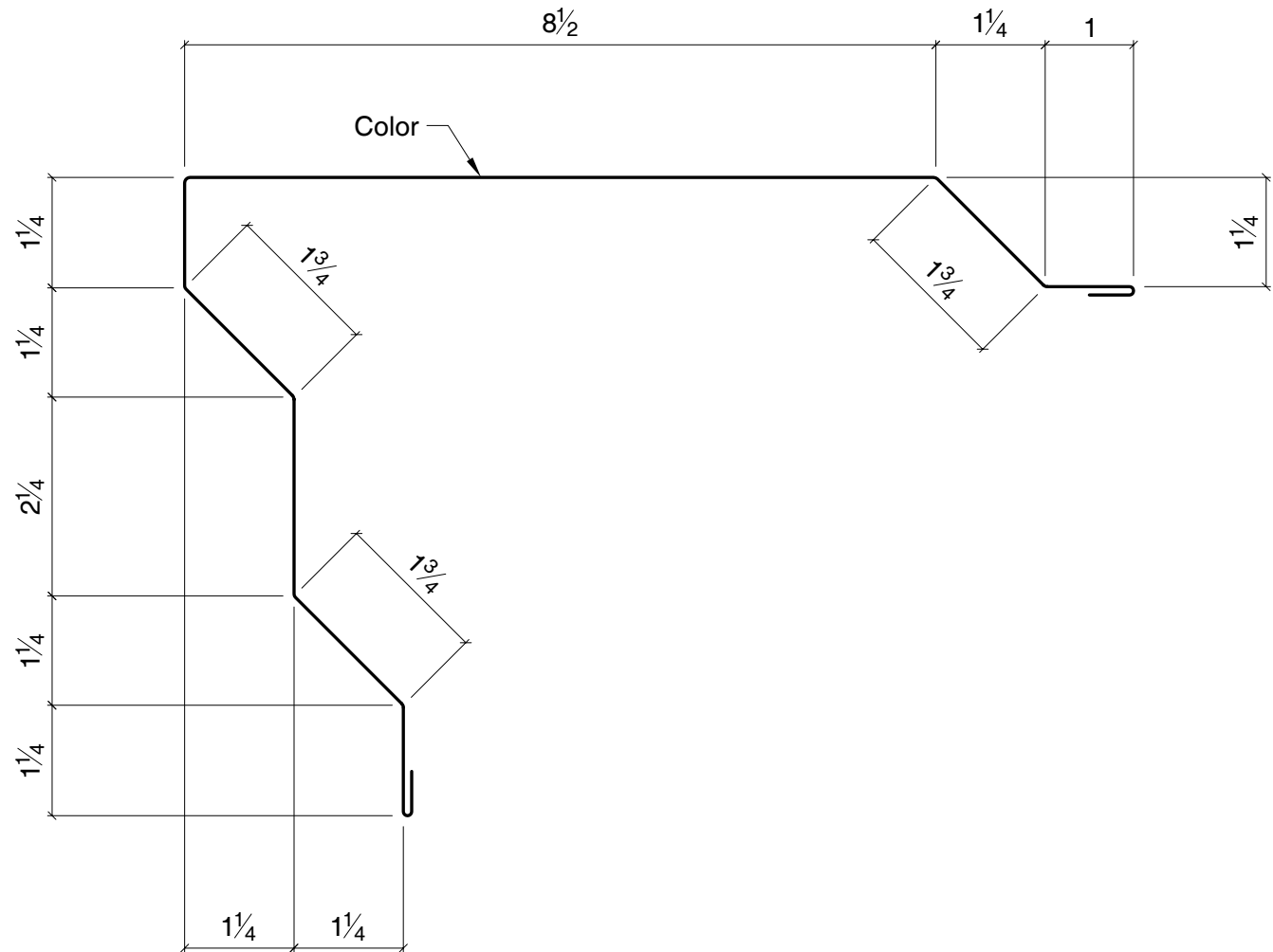


Box Rake Trim
Cut= 20 1/4"
Maximum Length= 20'-3"
Use as required.

RT-801

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			

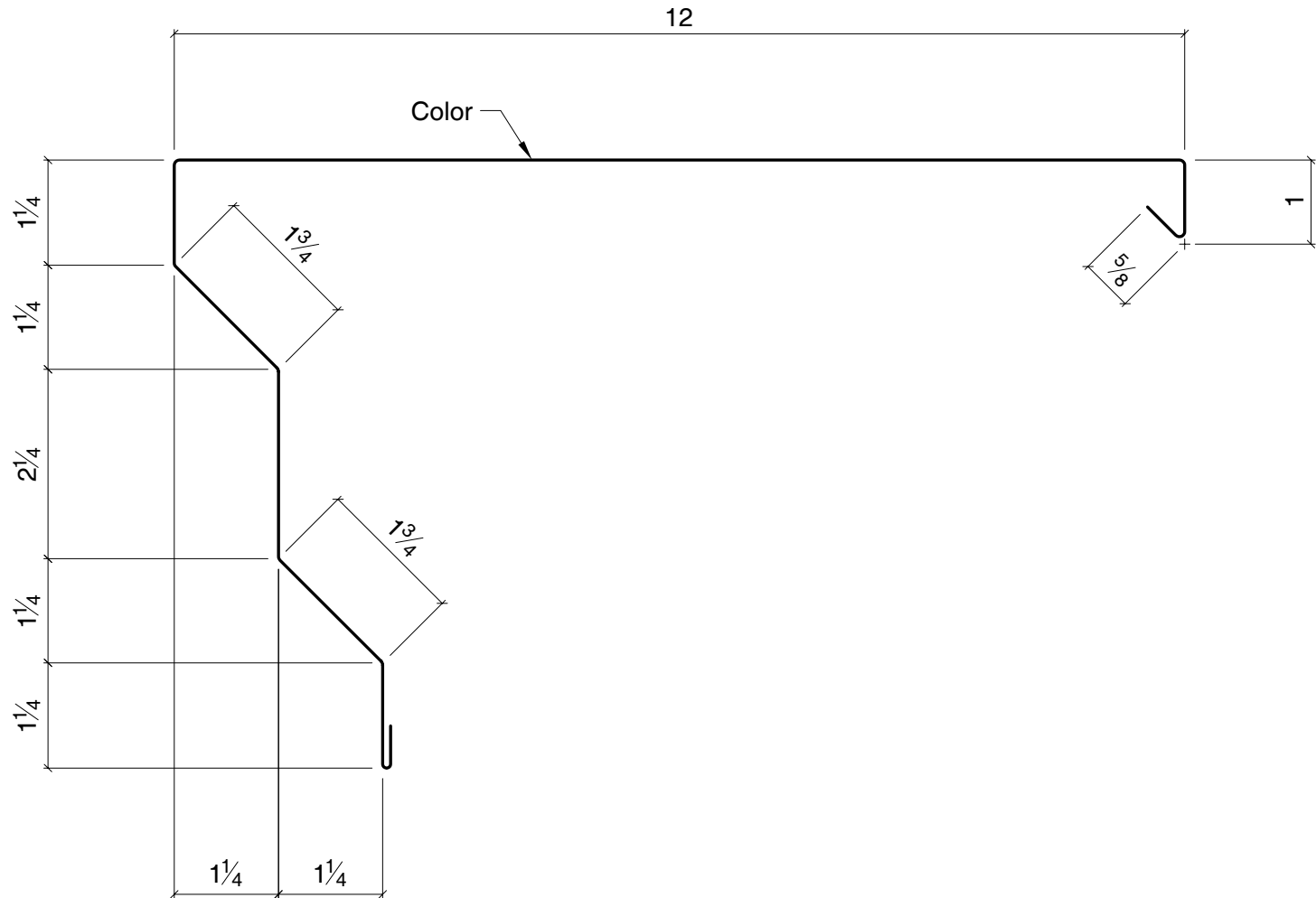


Super Span Rake Trim
Cut= $20\frac{1}{2}$ "
Maximum Length= 21'-0"
Use with Shadow Wall-18 panels.

RT-901

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
22.3750	29ga GZ	0.015"	1.1982
	29ga GM	0.015"	1.1312
	26ga GM	0.018"	1.3709
	24ga GM	0.023"	1.7703
	22ga GM	0.029"	2.2495
Wt/Ft = Total Mat'l Wt. x 1.05			



Standing Seam Rake Trim
Cut= 22 $\frac{3}{8}$ "
Maximum Length= 21'-0"
Use with Shadow Wall-18 panels.

Cut= 22³/₈"

Maximum Length= 21'-0"

Use with Shadow Wall-18 panels.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

2. All hems are $\frac{1}{2}$ " unless noted.

3. All inside radii are $\frac{1}{16}$ ".

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

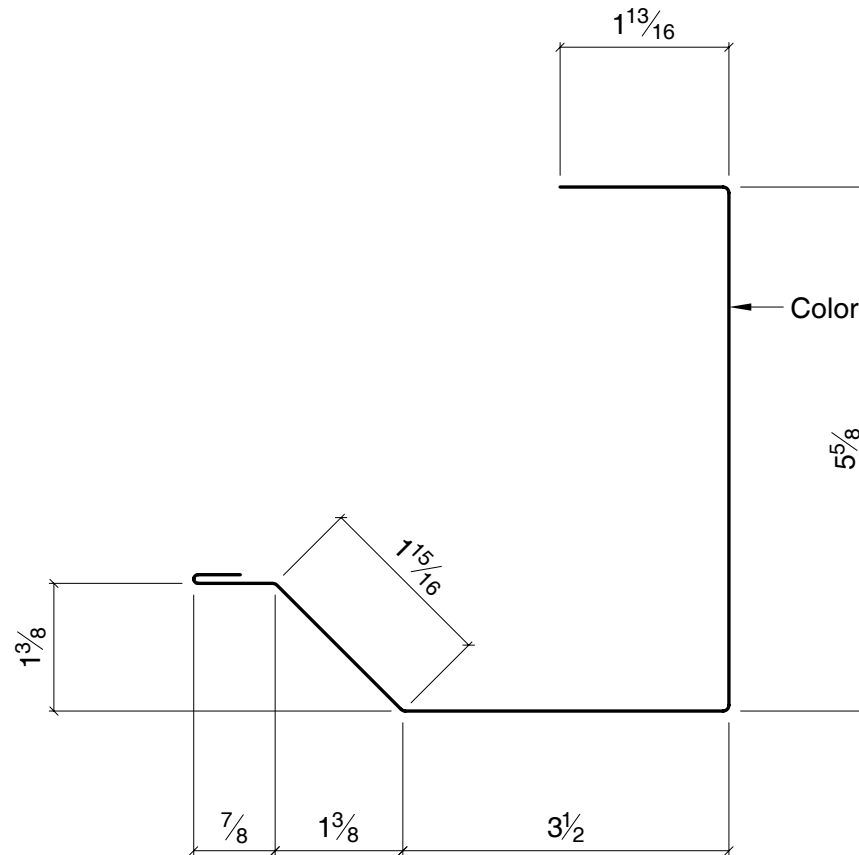
All rights reserved www.whirlwindsteel.com

RT-951

Issue: 0
Date: 9.12.02

Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

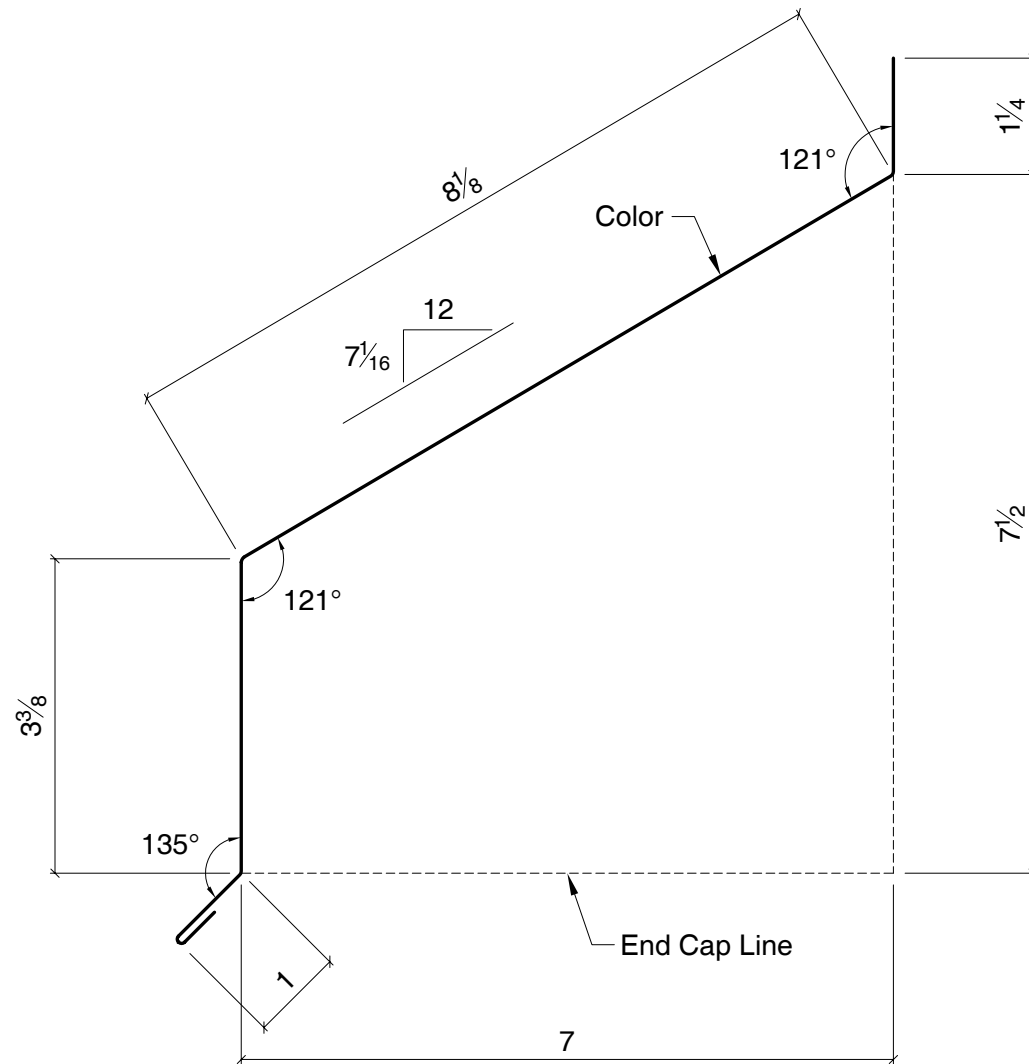


Slide Door Jamb Trim
Cut= $14\frac{1}{4}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

SD-101

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			



Slide Door Hood Trim
Cut= 14¼"
Maximum Length= 20'-3"
Use with standard panels.

Notes:

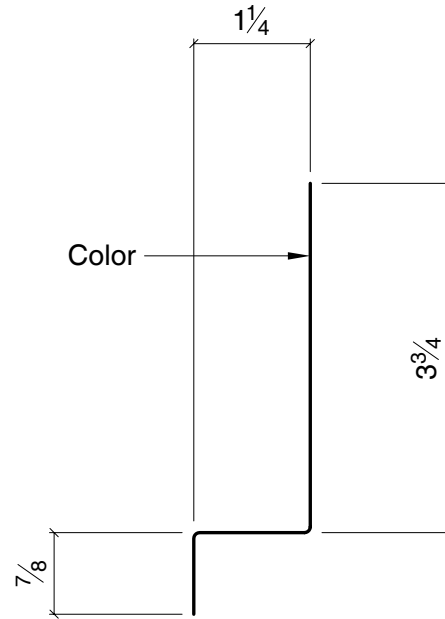
1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

SD-102

Issue: 1
Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
5.8750	29ga GZ	0.015"	0.3146
	29ga GM	0.015"	0.2970
	26ga GM	0.018"	0.3599
	24ga GM	0.023"	0.4648
	22ga GM	0.029"	0.5907
Wt/Ft = Total Mat'l Wt. x 1.05			

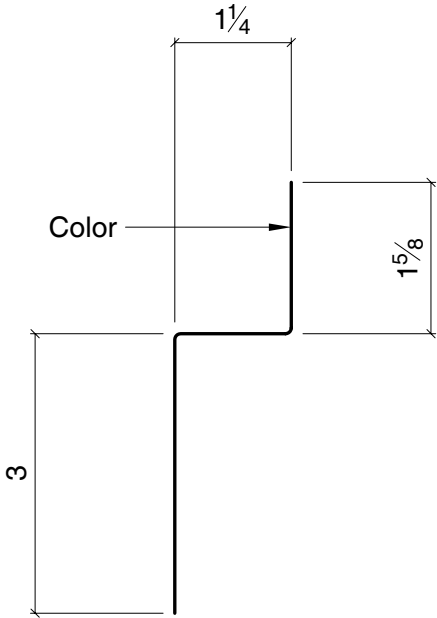


Slide Door Hood Trim
Cut= $5\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with Super Span panels.

SD-103

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
5.8750	29ga GZ	0.015"	0.3146
	29ga GM	0.015"	0.2970
	26ga GM	0.018"	0.3599
	24ga GM	0.023"	0.4648
	22ga GM	0.029"	0.5907
Wt/Ft = Total Mat'l Wt. x 1.05			

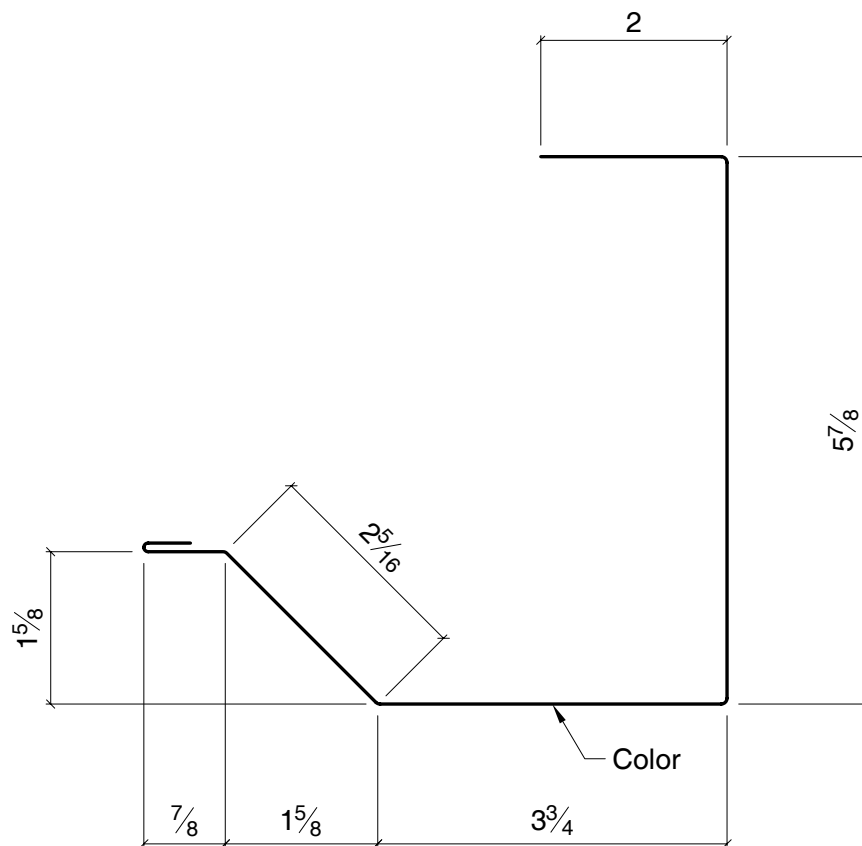


Slide Door Hood Trim
 Cut= 5⁷/₈"
 Maximum Length= 20'-3"
 Use with Super Span panels.

SD-104

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
15.3125	29ga GZ	0.015"	0.8200
	29ga GM	0.015"	0.7742
	26ga GM	0.018"	0.9382
	24ga GM	0.023"	1.2115
	22ga GM	0.029"	1.5395
Wt/Ft = Total Mat'l Wt. x 1.05			

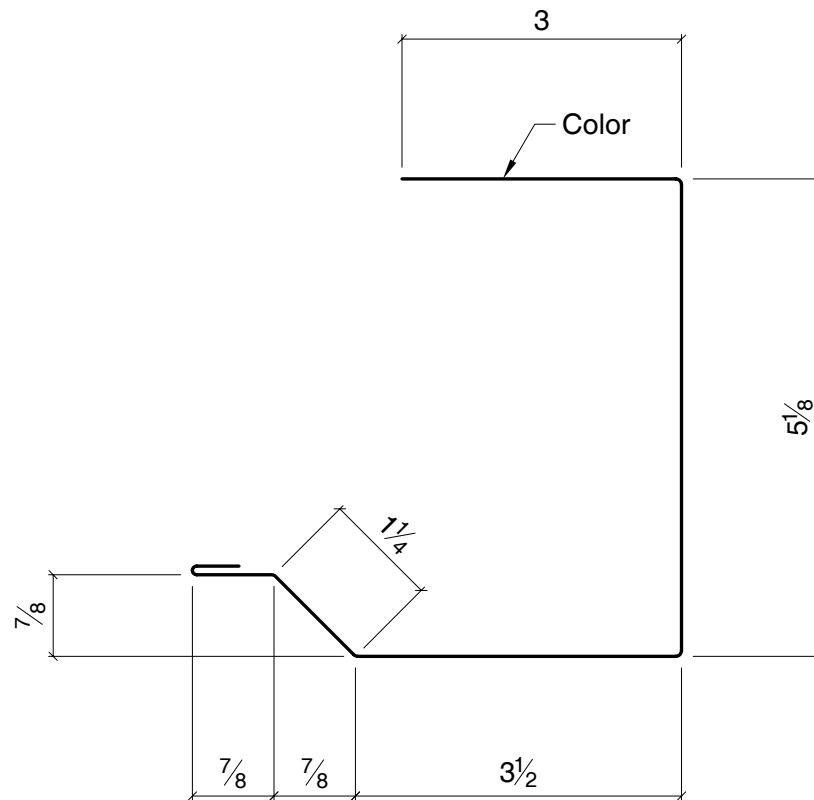


Slide Door Jamb Trim
Cut= $15\frac{5}{16}$ "
Maximum Length= 21'-0"
Use with Super Span panels.

SD-105

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
14.2500	29ga GZ	0.015"	0.7631
	29ga GM	0.015"	0.7204
	26ga GM	0.018"	0.8731
	24ga GM	0.023"	1.1274
	22ga GM	0.029"	1.4327
Wt/Ft = Total Mat'l Wt. x 1.05			

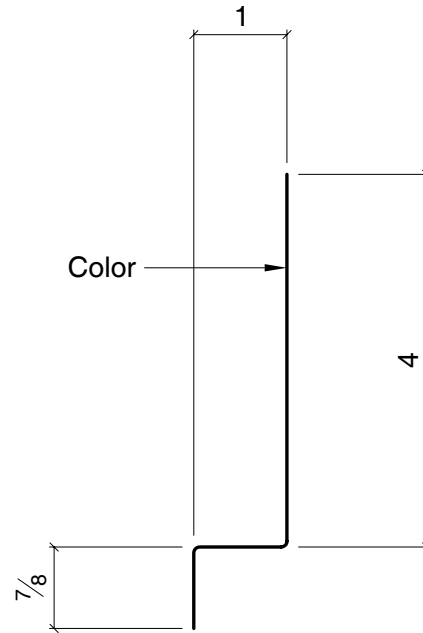


Slide Door Jamb Trim
Cut= 14 1/4"
Maximum Length= 20'-3"
Use with Low Rib panels.

SD-201

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
5.8750	29ga GZ	0.015"	0.3146
	29ga GM	0.015"	0.2970
	26ga GM	0.018"	0.3599
	24ga GM	0.023"	0.4648
	22ga GM	0.029"	0.5907
Wt/Ft = Total Mat'l Wt. x 1.05			

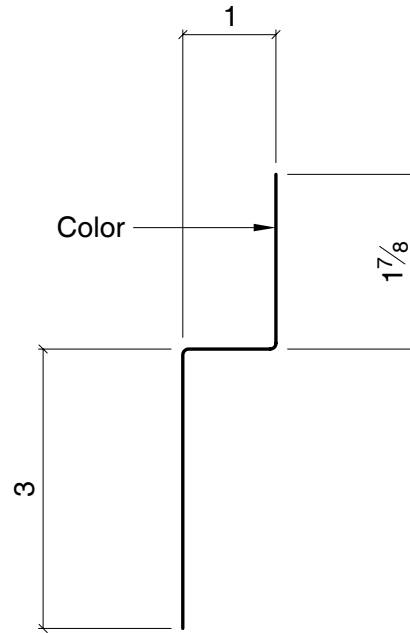


Slide Door Hood Trim
Cut= $5\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

SD-205

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
5.8750	29ga GZ	0.015"	0.3146
	29ga GM	0.015"	0.2970
	26ga GM	0.018"	0.3599
	24ga GM	0.023"	0.4648
	22ga GM	0.029"	0.5907
Wt/Ft = Total Mat'l Wt. x 1.05			

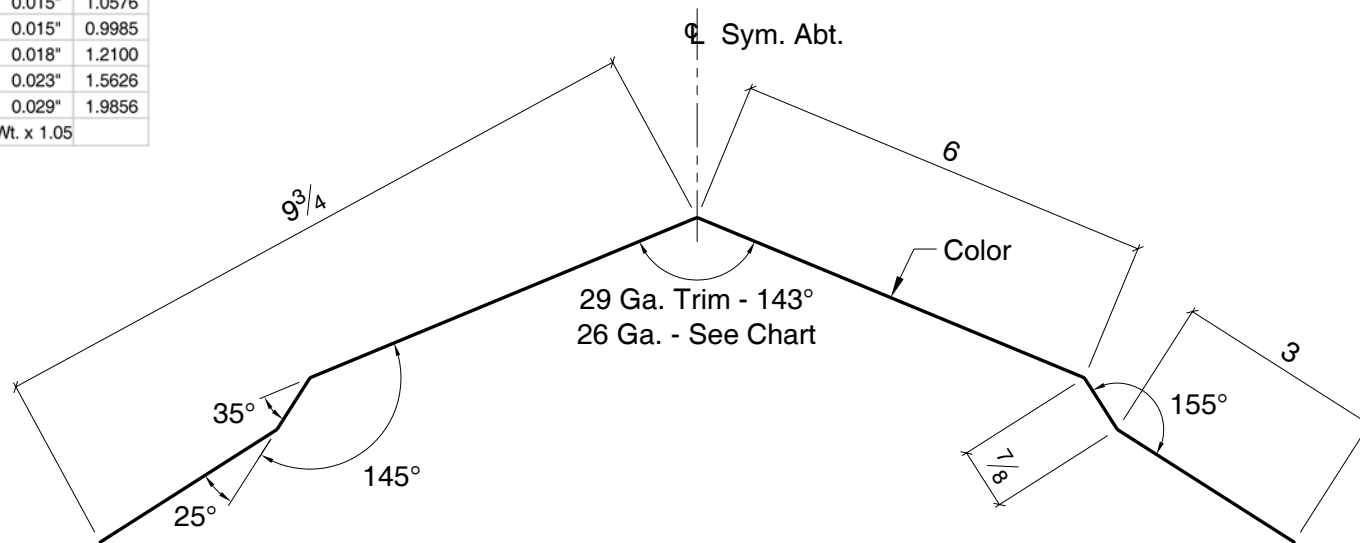


Slide Door Hood Trim
Cut= $5\frac{7}{8}$ "
Maximum Length= 20'-3"
Use with Low Rib panels.

SD-206

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
19.7500	29ga GZ	0.015"	1.0576
	29ga GM	0.015"	0.9985
	26ga GM	0.018"	1.2100
	24ga GM	0.023"	1.5626
	22ga GM	0.029"	1.9856
Wt/Ft = Total Mat'l Wt. x 1.05			



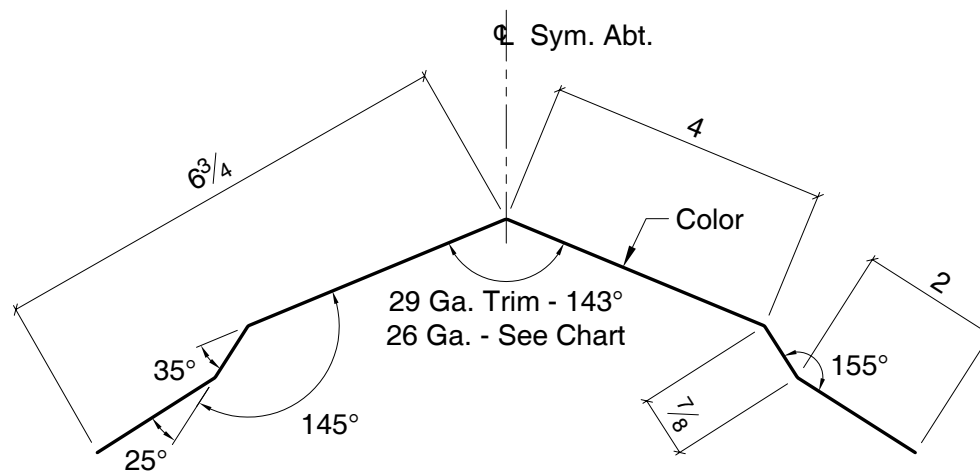
Roof Slope	Req'd Angle
1:12	170°
2:12	161°
3:12	152°
4:12	143°
5:12	135°
6:12	127°
7:12	120°
8:12	113°
9:12	106°
10:12	100°
11:12	95°
12:12	90°

20" Universal Ridge Cap
Cut= 19 3/4"
Standard Length= 10'-6"
Use with Sturdi-Series panels.

SR-101

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
13.7500	29ga GZ	0.015"	0.7363
	29ga GM	0.015"	0.6952
	26ga GM	0.018"	0.8424
	24ga GM	0.023"	1.0879
	22ga GM	0.029"	1.3824
Wt/Ft = Total Mat'l Wt. x 1.05			



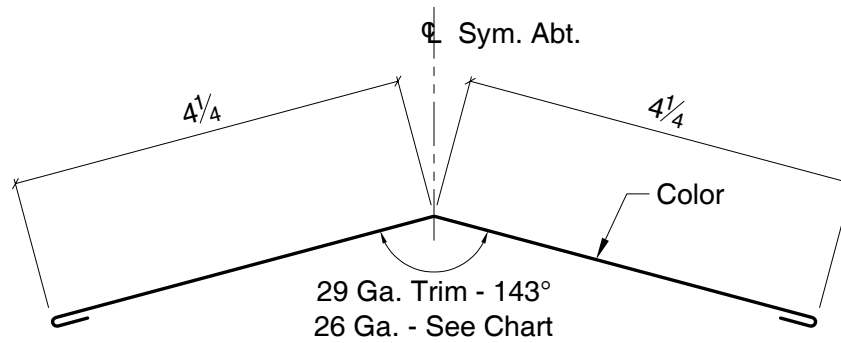
Roof Slope	Req'd Angle
1:12	170°
2:12	161°
3:12	152°
4:12	143°
5:12	135°
6:12	127°
7:12	120°
8:12	113°
9:12	106°
10:12	100°
11:12	95°
12:12	90°

14" Universal Ridge Cap
Cut= 13 3/4"
Standard Length= 10'-6"
Use with Sturdi-Series panels.

SR-102

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
9.5000	29ga GZ	0.015"	0.5087
	29ga GM	0.015"	0.4803
	26ga GM	0.018"	0.5820
	24ga GM	0.023"	0.7516
	22ga GM	0.029"	0.9551
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	173°
2:12	166°
3:12	160°
4:12	154°
5:12	148°
6:12	143°
7:12	138°
8:12	133°
9:12	129°
10:12	126°
11:12	123°
12:12	120°

Hip Flashing

Cut= 9½"

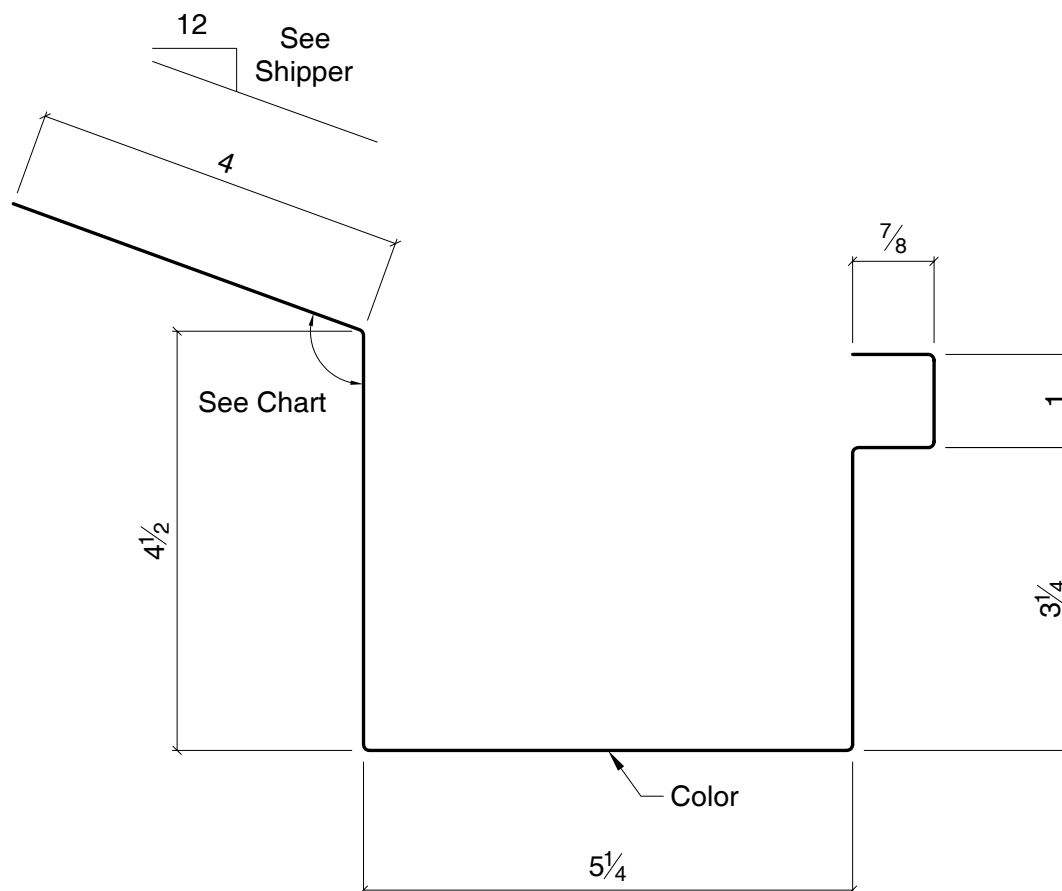
Standard Length= 10'-2"

Use with Sturdi-Series panels.

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

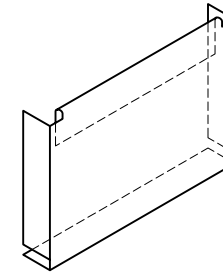
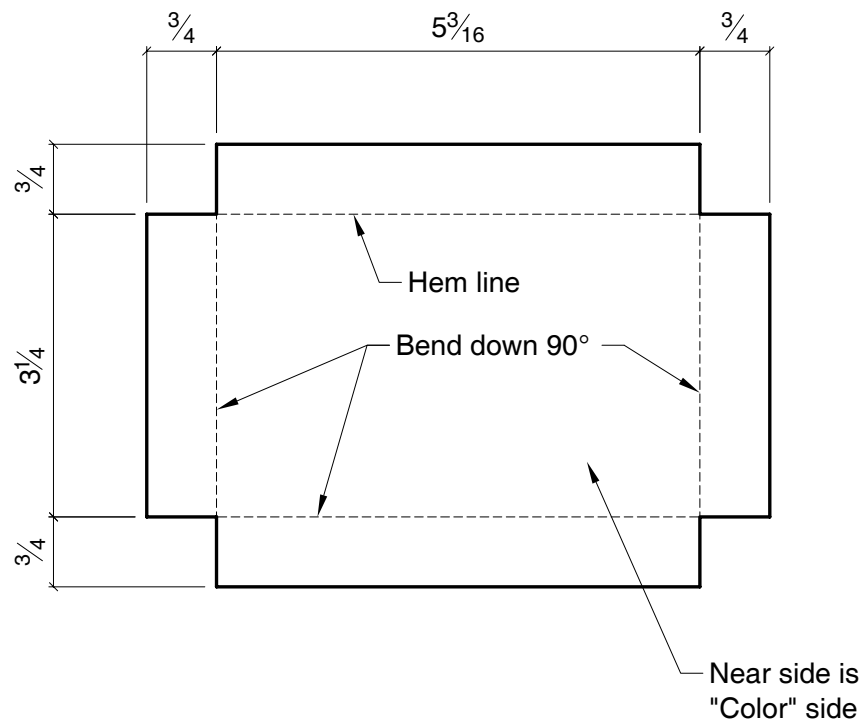
Cut	Material	Thick.	Wt/Ft
19.7500	29ga GZ	0.015"	1.0576
	29ga GM	0.015"	0.9985
	26ga GM	0.018"	1.2100
	24ga GM	0.023"	1.5626
	22ga GM	0.029"	1.9856
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Box Gutter
Cut= 19³/₄"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".



Box Gutter End Cap
 Cut= $4\frac{3}{4}$ " x $6\frac{1}{16}$ "
 Standard Length= N/A
 Use with Sturdi-Series panels.

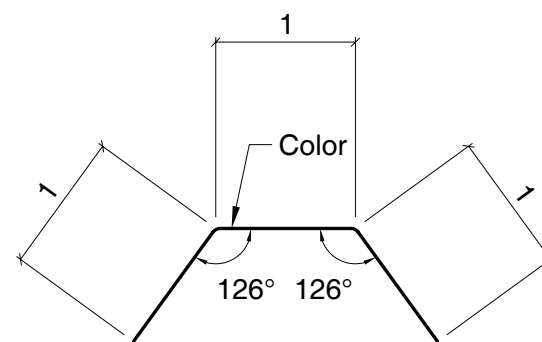
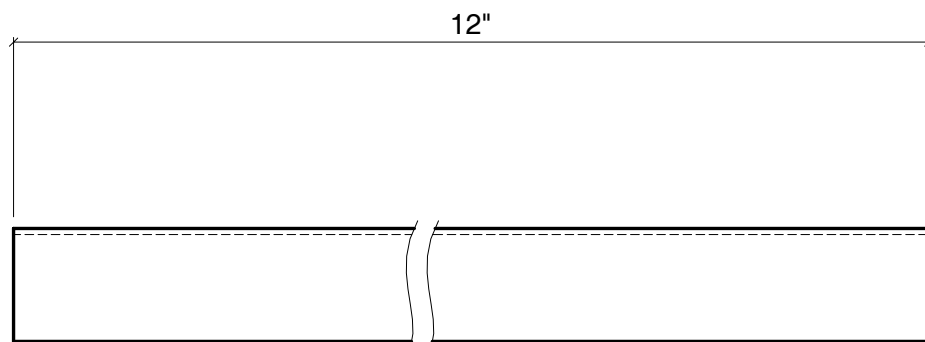
SR-105

© 2002 Whirlwind Building Systems
 All rights reserved www.whirlwindsteel.com

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
 Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
3.0000	29ga GZ	0.015"	0.1606
	29ga GM	0.015"	0.1517
	26ga GM	0.018"	0.1838
	24ga GM	0.023"	0.2374
	22ga GM	0.029"	0.3016
Wt/Ft = Total Mat'l Wt. x 1.05			



Gutter Support Strap
Cut= 3"
Standard Length= 1'-0"
Use with Sturdi-Series panels.

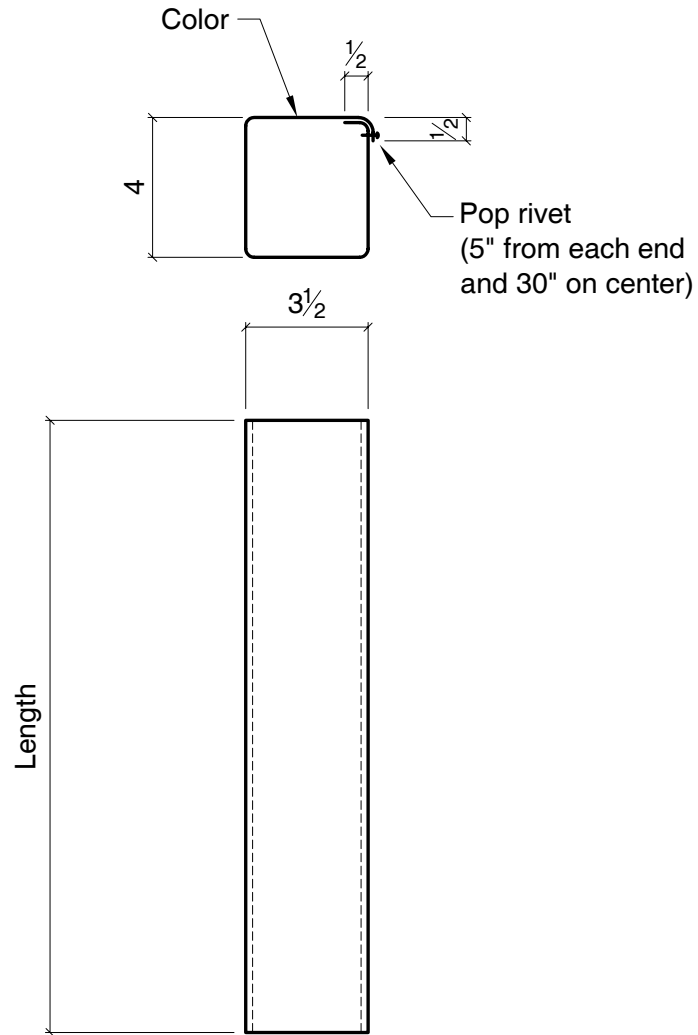
SR-106

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Issue: 0
Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
16.0000	29ga GZ	0.015"	0.8568
	29ga GM	0.015"	0.8089
	26ga GM	0.018"	0.9803
	24ga GM	0.023"	1.2659
	22ga GM	0.029"	1.6086
Wt/Ft = Total Mat'l Wt. x 1.05			

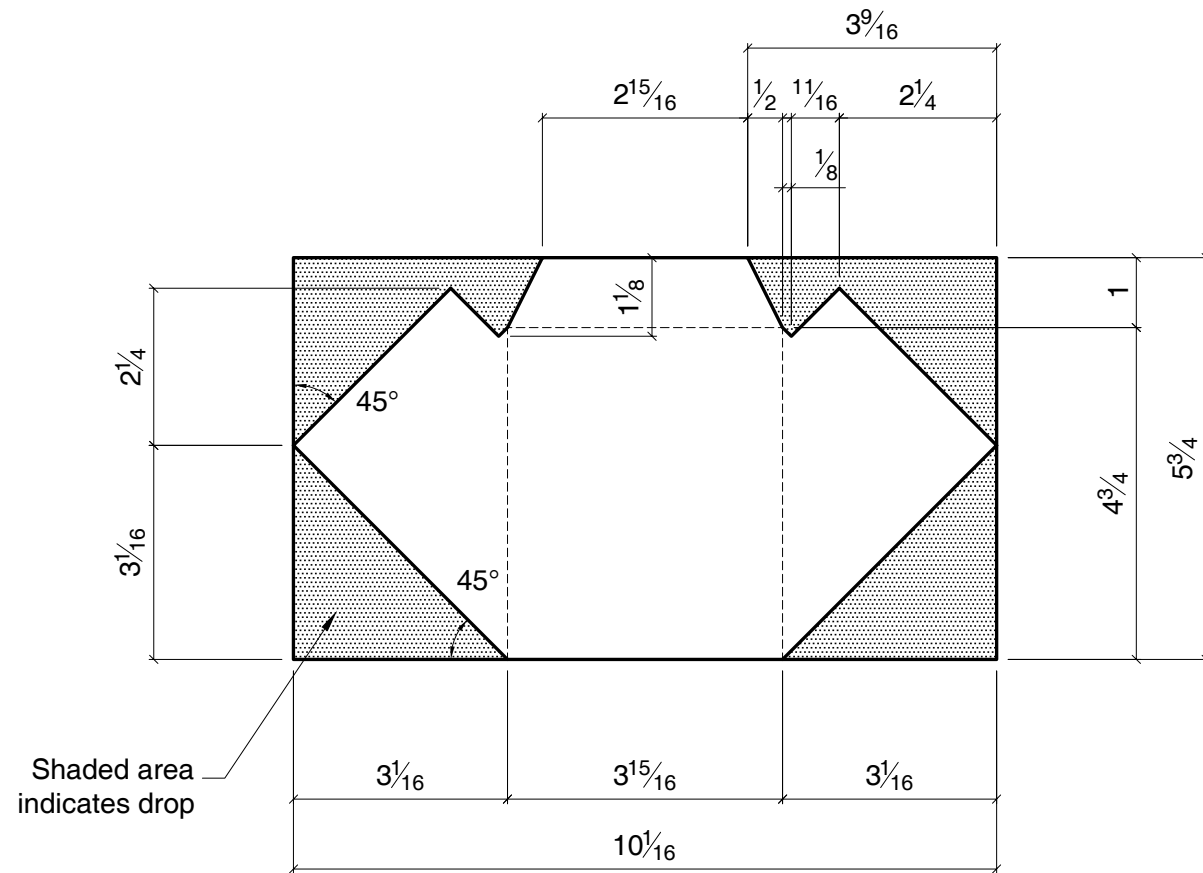
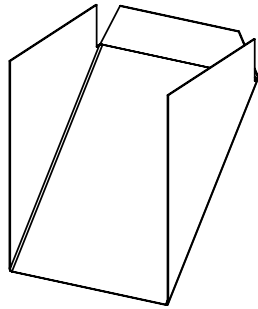


Downspout (No Kickout)
Cut= 16"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-107

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

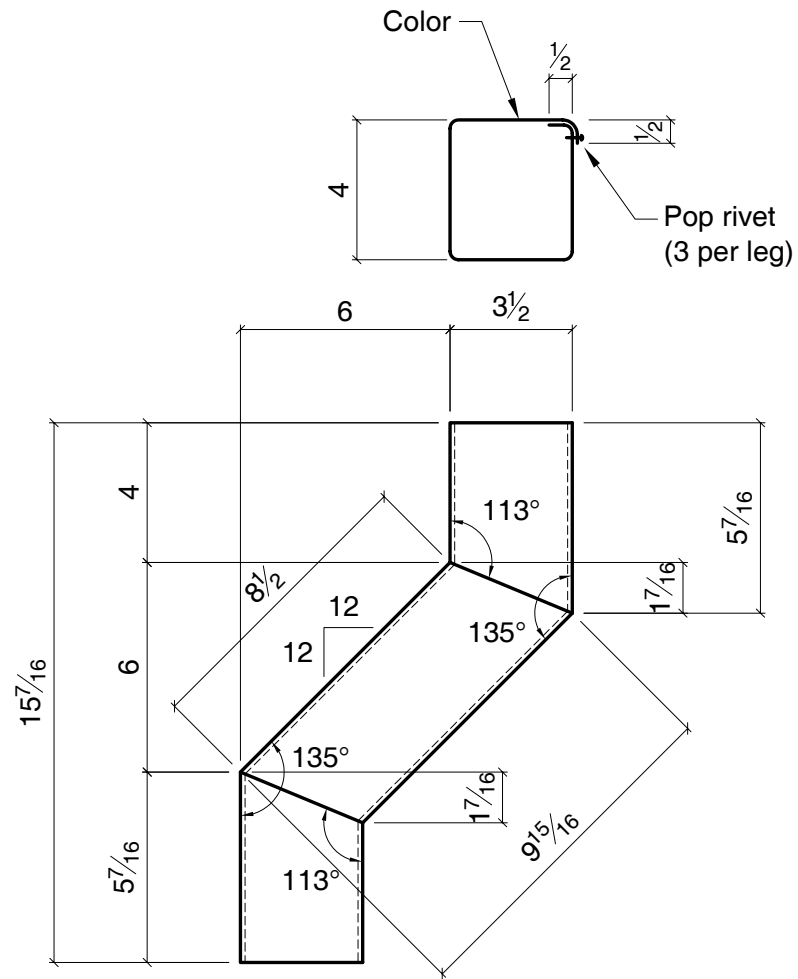


Downspout Kickout
 Cut= $5\frac{3}{4}$ " x $0'-10\frac{1}{16}$ "
 Standard Length= N/A
 Use with Sturdi-Series panels.

SR-108

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
16.0000	29ga GZ	0.015"	0.8568
	29ga GM	0.015"	0.8089
	26ga GM	0.018"	0.9803
	24ga GM	0.023"	1.2659
	22ga GM	0.029"	1.6086
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Offset

Cut= 16"

Standard Length= 1'-3 7/16"

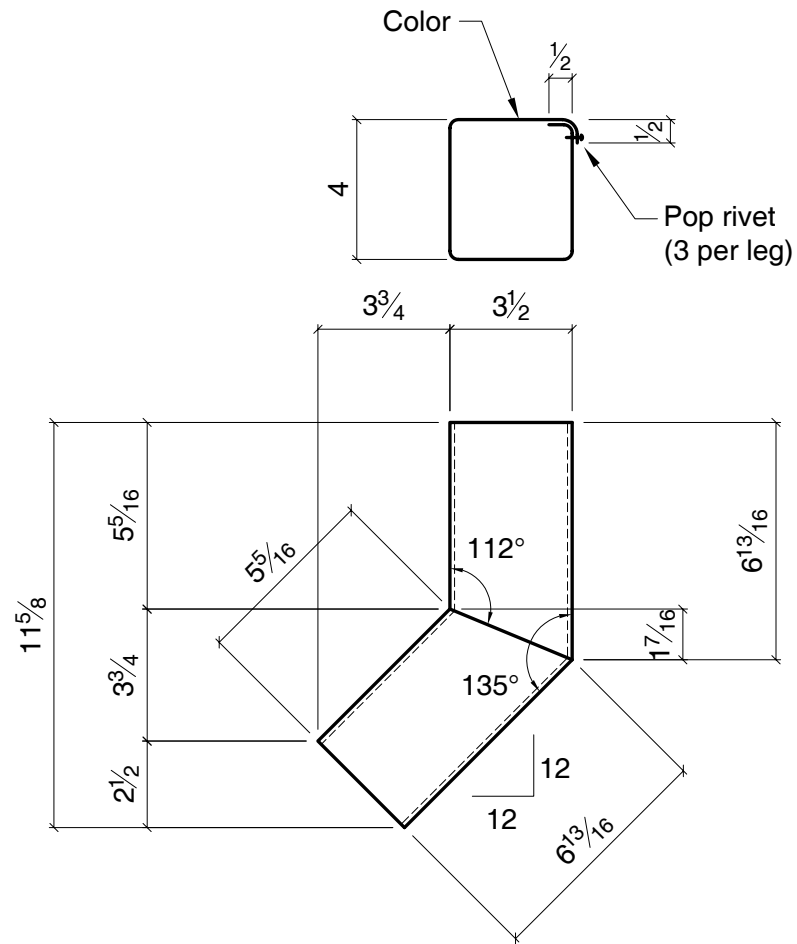
Use with Sturdi-Series panels.

SR-109

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
16.0000	29ga GZ	0.015"	0.8568
	29ga GM	0.015"	0.8089
	26ga GM	0.018"	0.9803
	24ga GM	0.023"	1.2659
	22ga GM	0.029"	1.6086
Wt/Ft = Total Mat'l Wt. x 1.05			

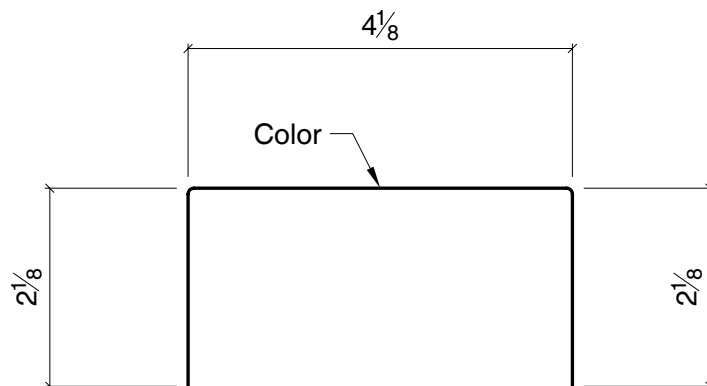


Downspout Elbow
Cut= 16"
Standard Length= 0'-11 5/8"
Use with Sturdi-Series panels.

SR-110

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
8.3750	29ga GZ	0.015"	0.4485
	29ga GM	0.015"	0.4234
	26ga GM	0.018"	0.5131
	24ga GM	0.023"	0.6626
	22ga GM	0.029"	0.8420
Wt/Ft = Total Mat'l Wt. x 1.05			



Downspout Strap

Cut= 8³/₈"

Standard Length= 0'-1¹/₄"

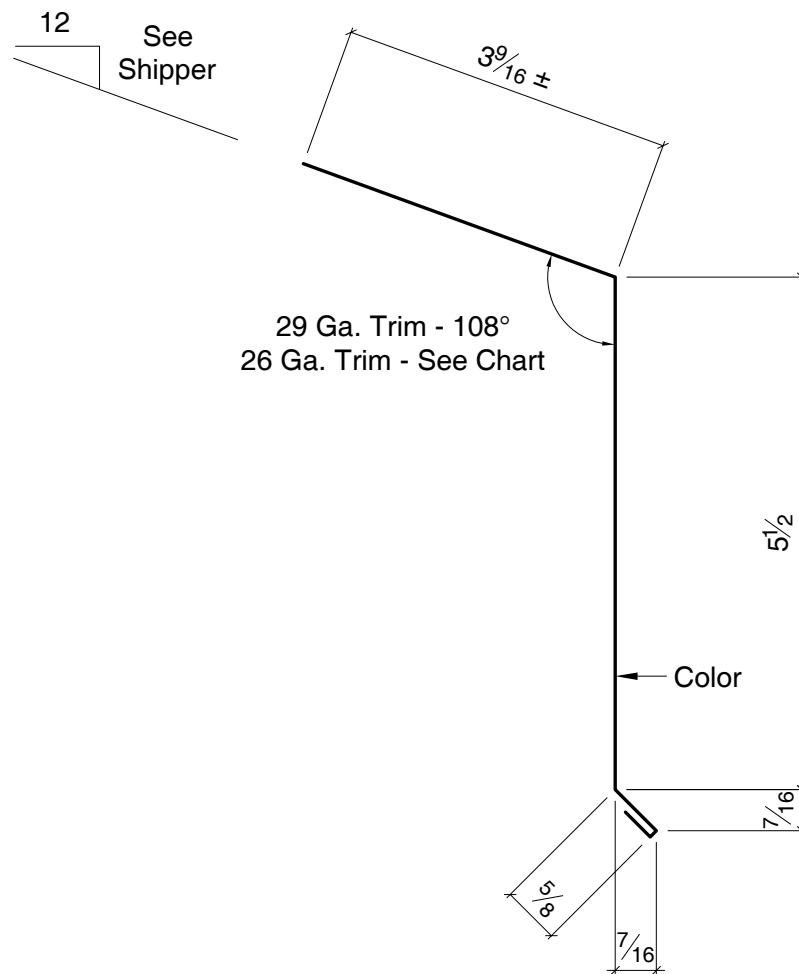
Use with Sturdi-Series panels.

SR-111

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
10.1875	29ga GZ	0.015"	0.5455
	29ga GM	0.015"	0.5151
	26ga GM	0.018"	0.6242
	24ga GM	0.023"	0.8060
	22ga GM	0.029"	1.0242
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

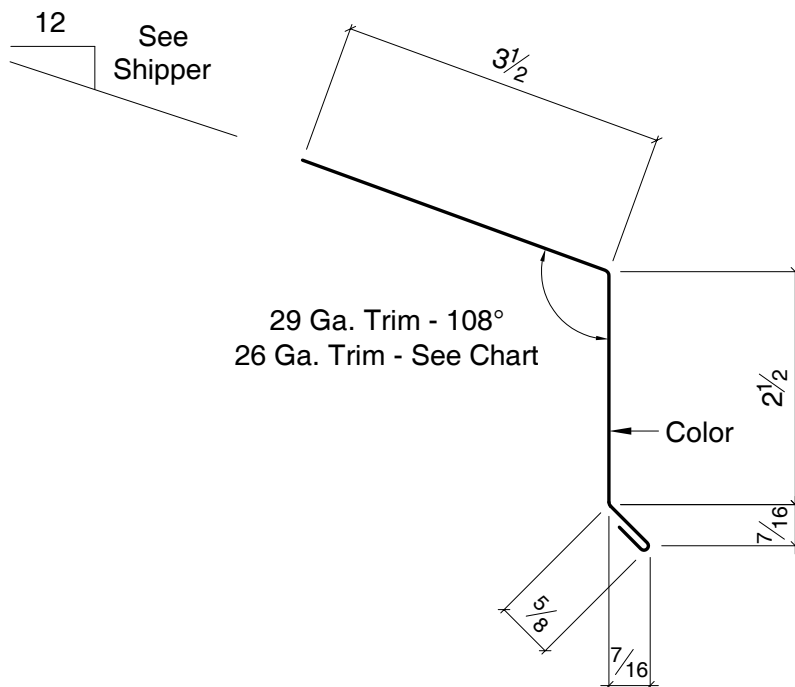
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Eave Drip Trim
Cut= $10\frac{3}{16}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-112

Cut	Material	Thick.	Wt/Ft
7.1250	29ga GZ	0.015"	0.3815
	29ga GM	0.015"	0.3602
	26ga GM	0.018"	0.4365
	24ga GM	0.023"	0.5637
	22ga GM	0.029"	0.7163
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

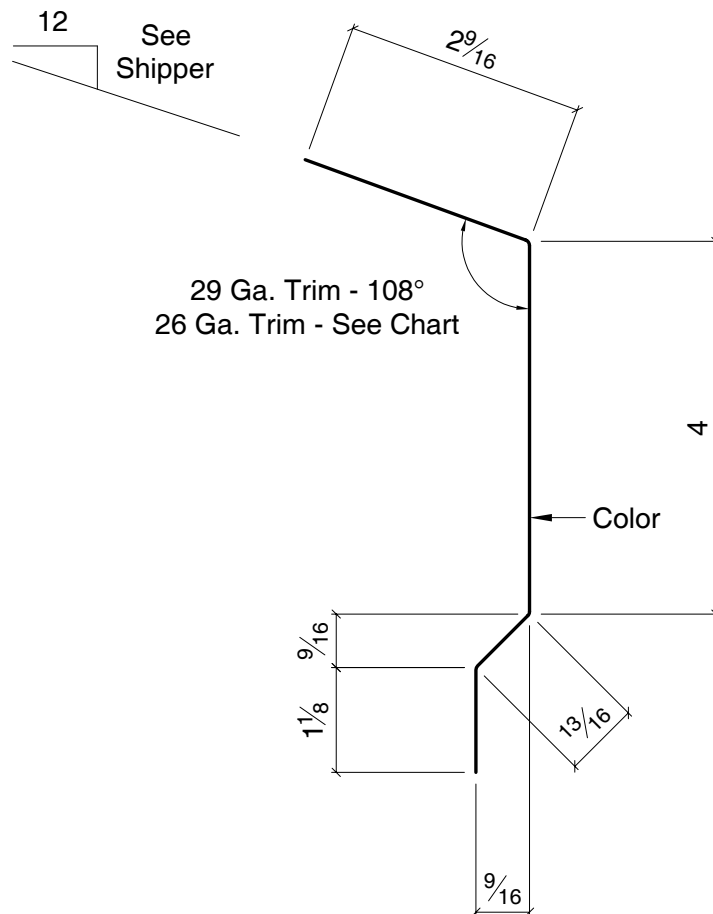
Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Residential Eave Trim
Cut= $\frac{7}{8}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-113

Cut	Material	Thick.	Wt/Ft
8.5000	29ga GZ	0.015"	0.4552
	29ga GM	0.015"	0.4297
	26ga GM	0.018"	0.5208
	24ga GM	0.023"	0.6725
	22ga GM	0.029"	0.8546
Wt/Ft = Total Mat'l Wt. x 1.05			



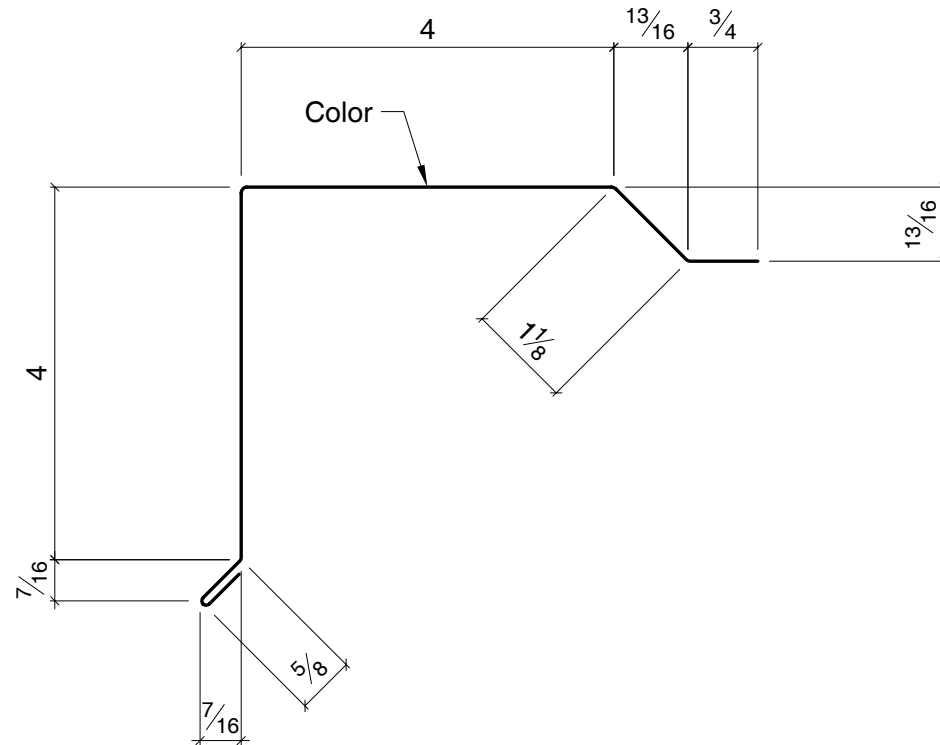
Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Eave Fascia Trim
Cut= 8 1/2"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

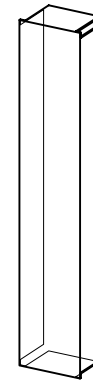
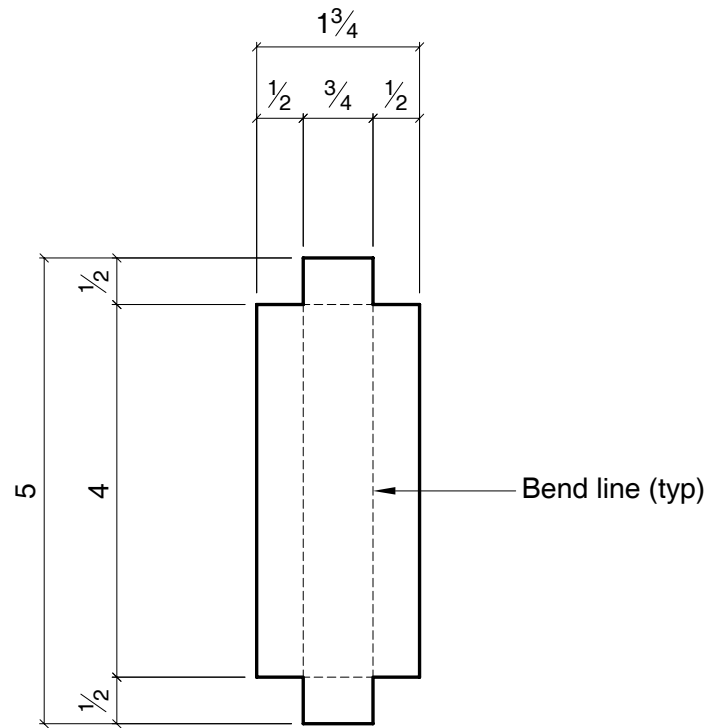
Cut	Material	Thick.	Wt/Ft
11.0000	29ga GZ	0.015"	0.5890
	29ga GM	0.015"	0.5561
	26ga GM	0.018"	0.6739
	24ga GM	0.023"	0.8703
	22ga GM	0.029"	1.1059
Wt/Ft = Total Mat'l Wt. x 1.05			



Residential Rake Trim
Cut= 11"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-115

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".



Box Rake Trim End Cap
 Cut= 1 3/4" x 5"
 Standard Length= N/A
 Use with Sturdi-Series panels.

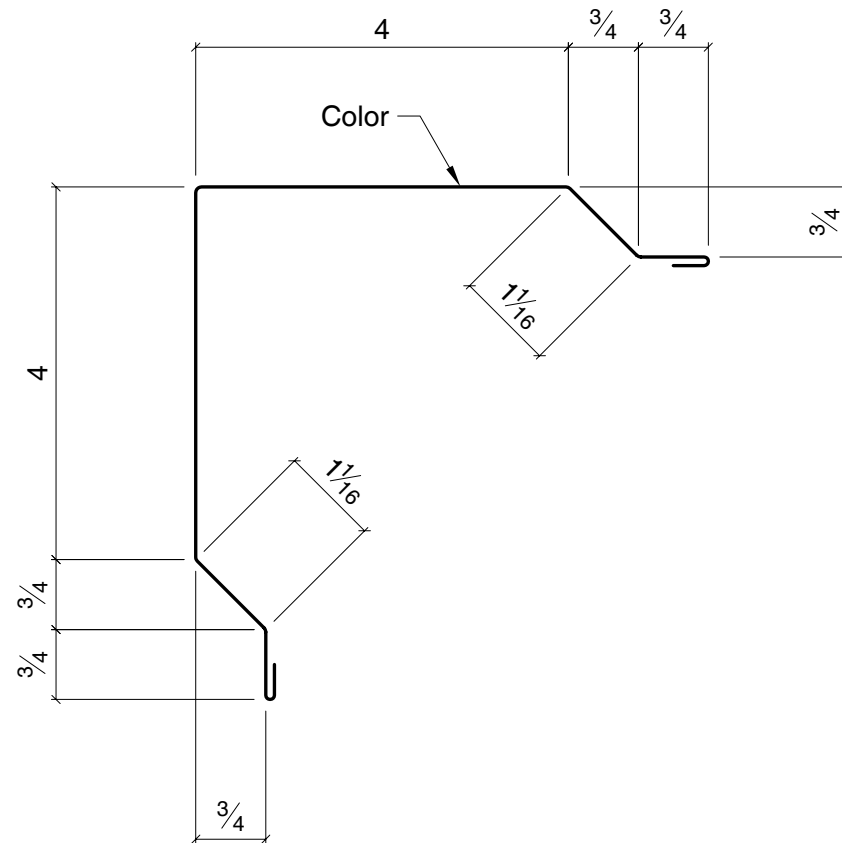
SR-116

© 2002 Whirlwind Building Systems
 All rights reserved www.whirlwindsteel.com

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Issue: 0
 Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
12.6250	29ga GZ	0.015"	0.6761
	29ga GM	0.015"	0.6383
	26ga GM	0.018"	0.7735
	24ga GM	0.023"	0.9989
	22ga GM	0.029"	1.2693
Wt/Ft = Total Mat'l Wt. x 1.05			



Rake Trim / Outside Corner Trim

Cut= $12\frac{5}{8}$ "

Standard Lengths= 10'-2", 12'-2",
14'-2", and 16'-2"

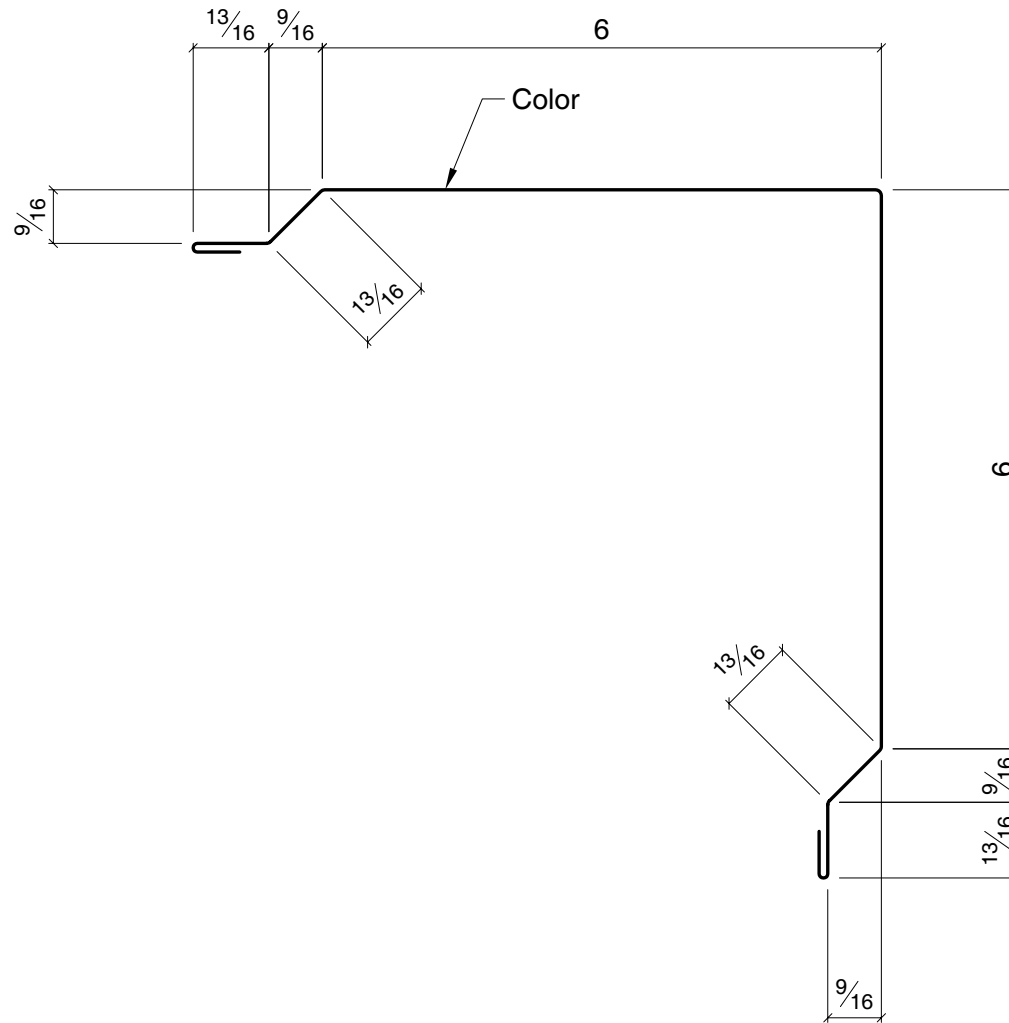
Use with Sturdi-Series panels.

SR-117

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
16.2500	29ga GZ	0.015"	0.8702
	29ga GM	0.015"	0.8216
	26ga GM	0.018"	0.9956
	24ga GM	0.023"	1.2857
	22ga GM	0.029"	1.6337
Wt/Ft = Total Mat'l Wt. x 1.05			

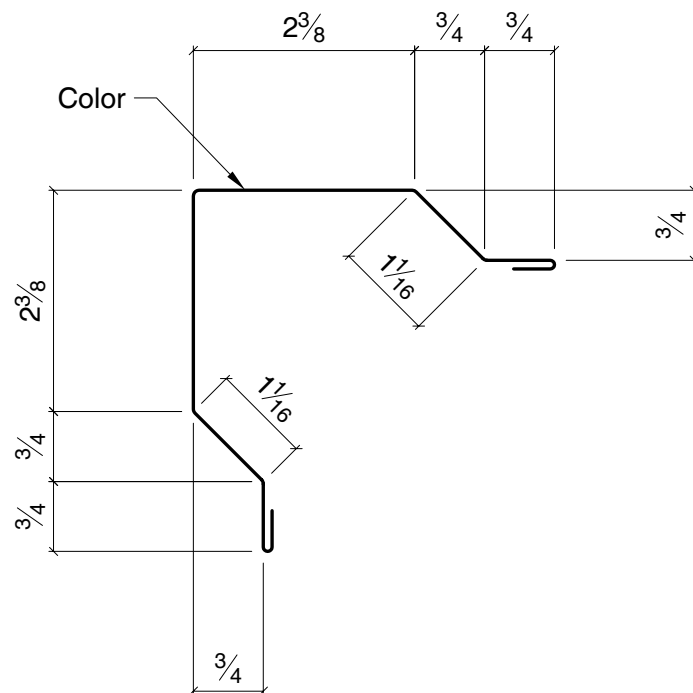


Gable Trim
Cut= $16\frac{1}{4}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-118

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
9.3750	29ga GZ	0.015"	0.5020
	29ga GM	0.015"	0.4740
	26ga GM	0.018"	0.5744
	24ga GM	0.023"	0.7417
	22ga GM	0.029"	0.9425
Wt/Ft = Total Mat'l Wt. x 1.05			

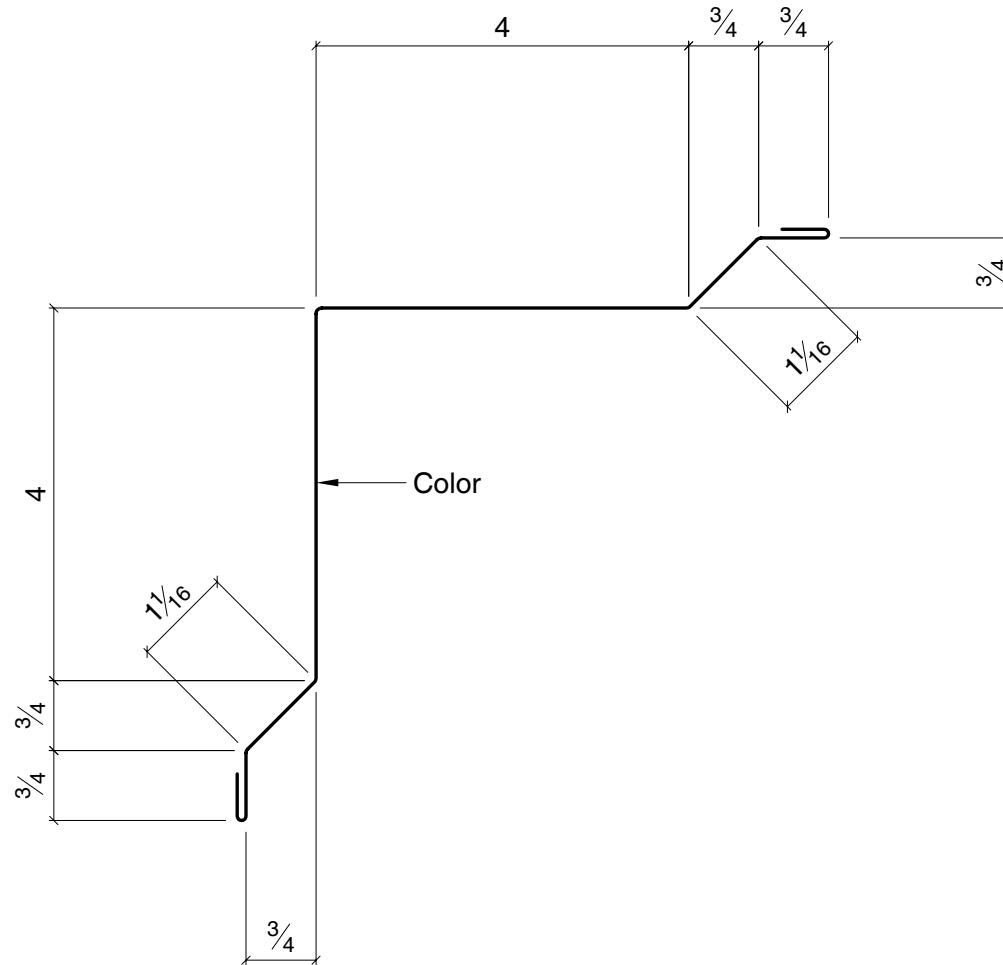


Residential Outside Corner Trim
Cut= $9\frac{3}{8}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-119

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.6250	29ga GZ	0.015"	0.6761
	29ga GM	0.015"	0.6383
	26ga GM	0.018"	0.7735
	24ga GM	0.023"	0.9989
	22ga GM	0.029"	1.2693
Wt/Ft = Total Mat'l Wt. x 1.05			

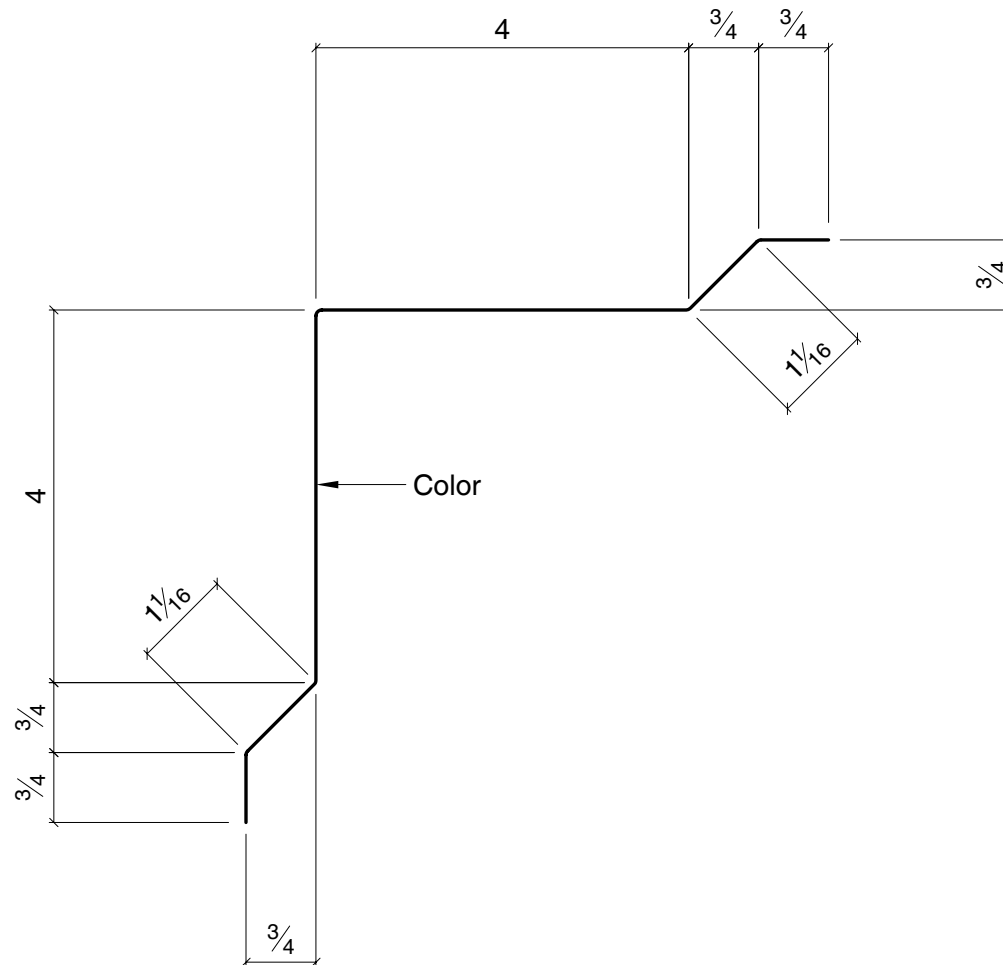


Inside Corner Trim
Cut= 12⁵/₈"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-120

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
11.6250	29ga GZ	0.015"	0.6225
	29ga GM	0.015"	0.5877
	26ga GM	0.018"	0.7122
	24ga GM	0.023"	0.9197
	22ga GM	0.029"	1.1687
Wt/Ft = Total Mat'l Wt. x 1.05			

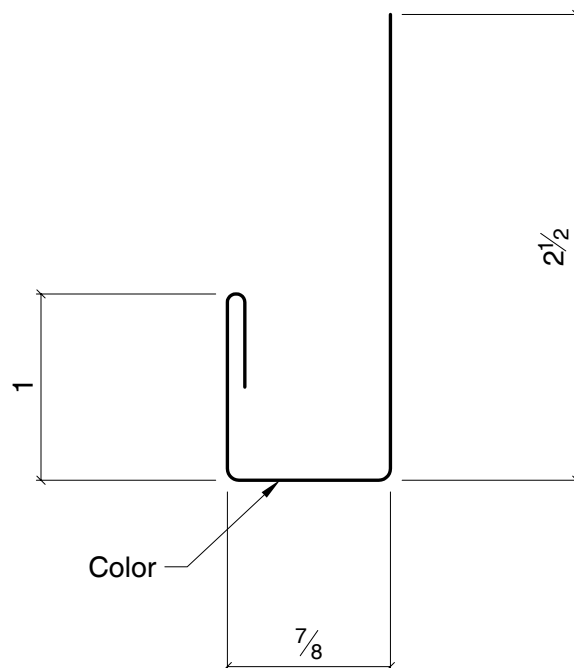


Inside Corner Trim
Cut= 11⁵/₈"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-121

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



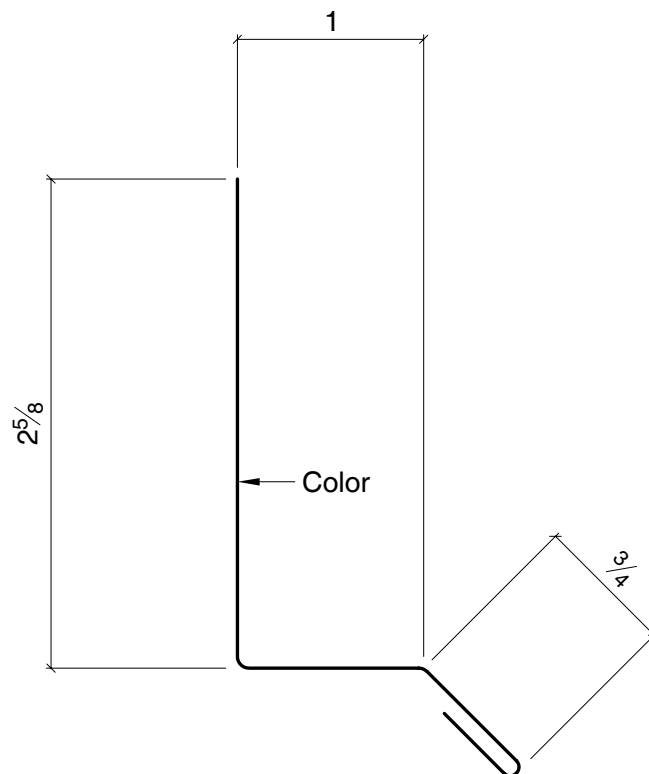
J-Channel Trim
Cut= $4\frac{7}{8}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-122

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			

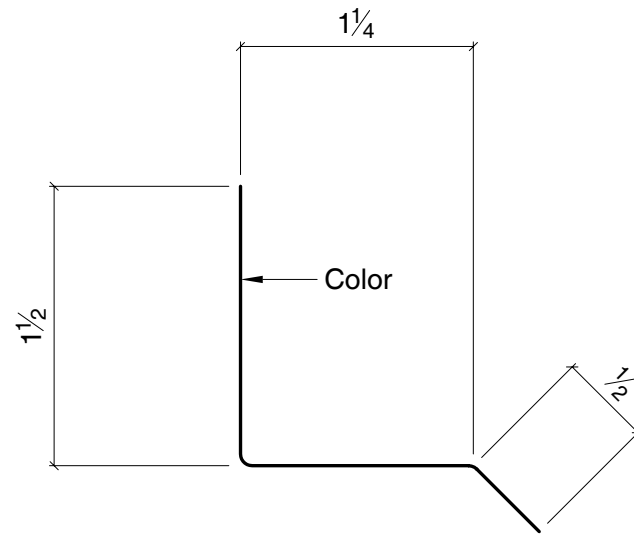


Drip Flashing
Cut= $4\frac{7}{8}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-123

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



Drip Cap Flashing

Cut= $4\frac{7}{8}$ "

Standard Length= 10'-2"

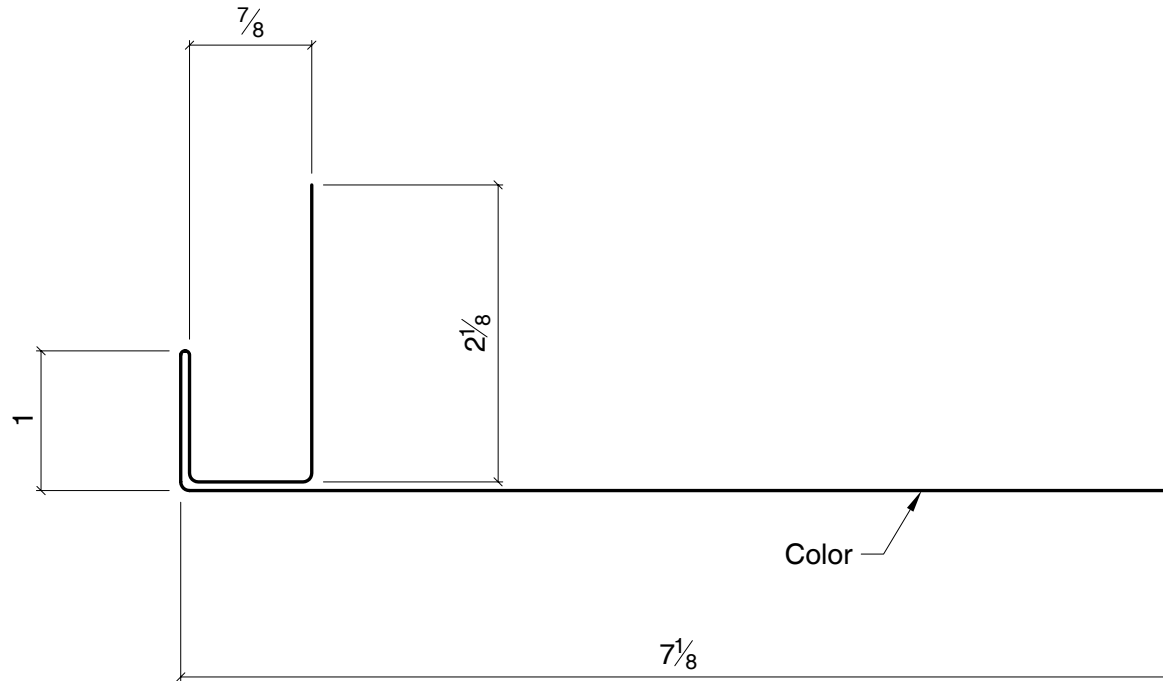
Use with Sturdi-Series panels.

SR-124

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.0000	29ga GZ	0.015"	0.6426
	29ga GM	0.015"	0.6067
	26ga GM	0.018"	0.7352
	24ga GM	0.023"	0.9494
	22ga GM	0.029"	1.2065
Wt/Ft = Total Mat'l Wt. x 1.05			

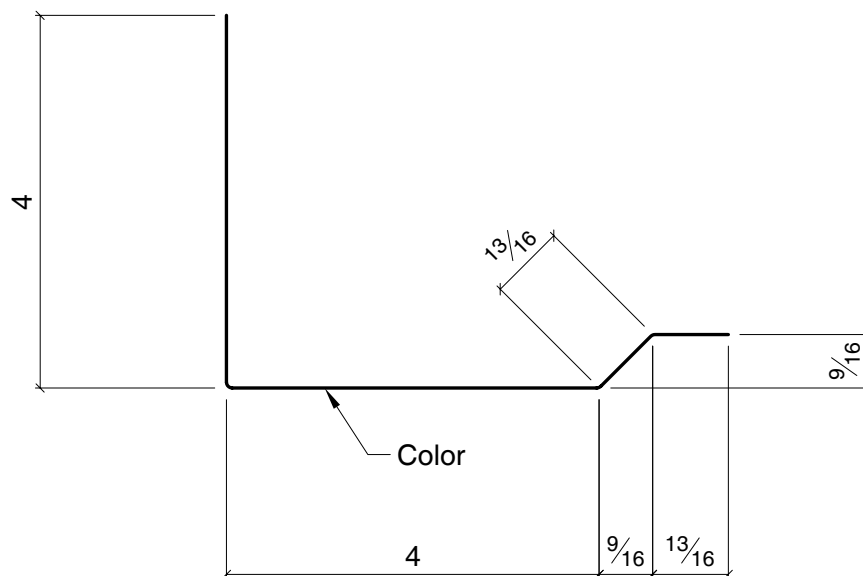


Overhead Door Trim
Cut= 12"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-125

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
9.6250	29ga GZ	0.015"	0.5154
	29ga GM	0.015"	0.4866
	26ga GM	0.018"	0.5897
	24ga GM	0.023"	0.7615
	22ga GM	0.029"	0.9677
Wt/Ft = Total Mat'l Wt. x 1.05			

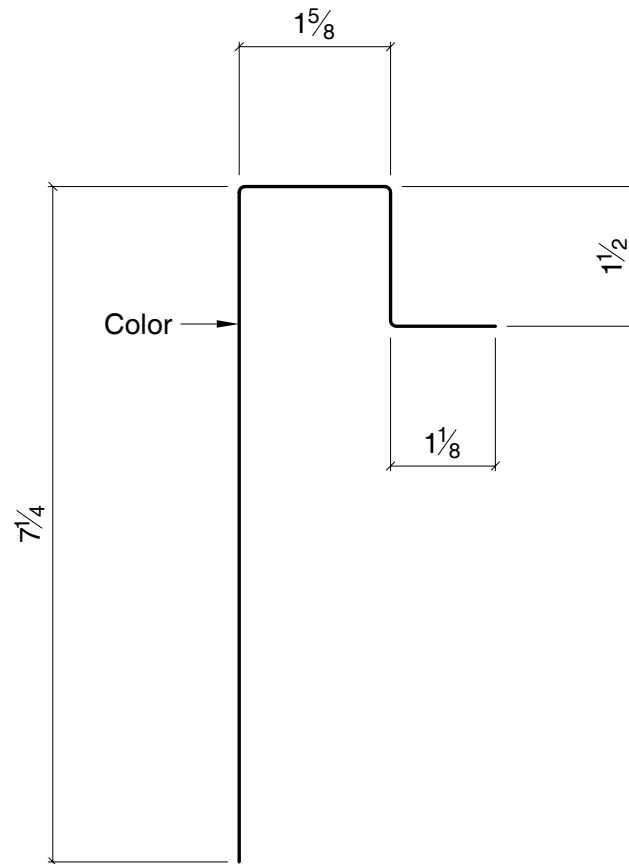


Door Edge Trim
Cut= $9\frac{5}{8}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-126

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
11.5000	29ga GZ	0.015"	0.6158
	29ga GM	0.015"	0.5814
	26ga GM	0.018"	0.7046
	24ga GM	0.023"	0.9099
	22ga GM	0.029"	1.1562
Wt/Ft = Total Mat'l Wt. x 1.05			



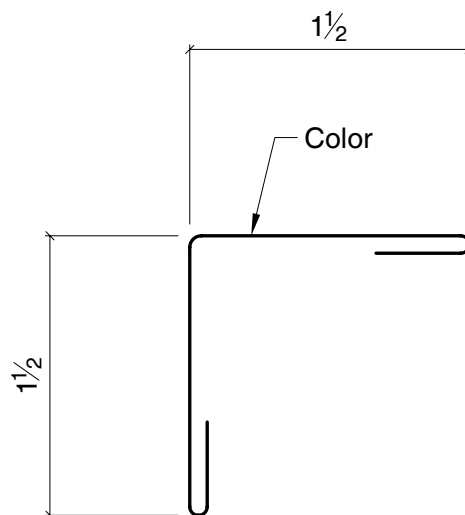
Door Post Trim
Cut= 11 1/2"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-127

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
4.0000	29ga GZ	0.015"	0.2142
	29ga GM	0.015"	0.2022
	26ga GM	0.018"	0.2451
	24ga GM	0.023"	0.3165
	22ga GM	0.029"	0.4022
Wt/Ft = Total Mat'l Wt. x 1.05			



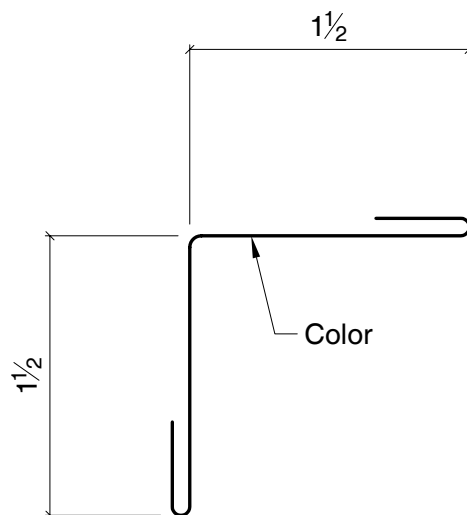
1½" x 1½" Outside Angle Trim
Cut= 4"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-128

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
4.0000	29ga GZ	0.015"	0.2142
	29ga GM	0.015"	0.2022
	26ga GM	0.018"	0.2451
	24ga GM	0.023"	0.3165
	22ga GM	0.029"	0.4022
Wt/Ft = Total Mat'l Wt. x 1.05			



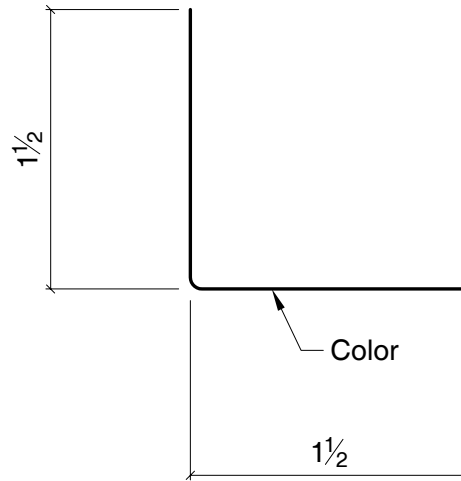
1½" x 1½" Inside Angle Trim
Cut= 4"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-228

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
3.0000	29ga GZ	0.015"	0.1606
	29ga GM	0.015"	0.1517
	26ga GM	0.018"	0.1838
	24ga GM	0.023"	0.2374
	22ga GM	0.029"	0.3016
Wt/Ft = Total Mat'l Wt. x 1.05			



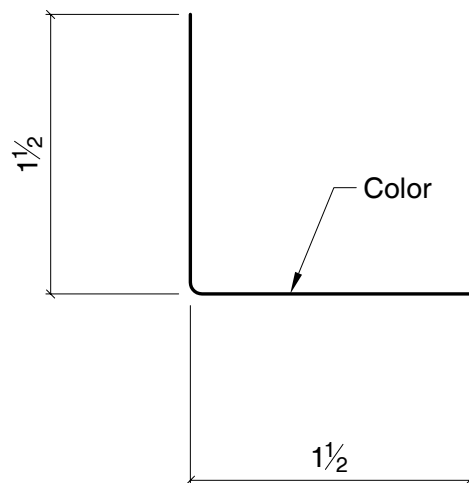
1½" x 1½" Outside Angle Trim
Cut= 3"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-129

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
3.0000	29ga GZ	0.015"	0.1606
	29ga GM	0.015"	0.1517
	26ga GM	0.018"	0.1838
	24ga GM	0.023"	0.2374
	22ga GM	0.029"	0.3016
Wt/Ft = Total Mat'l Wt. x 1.05			



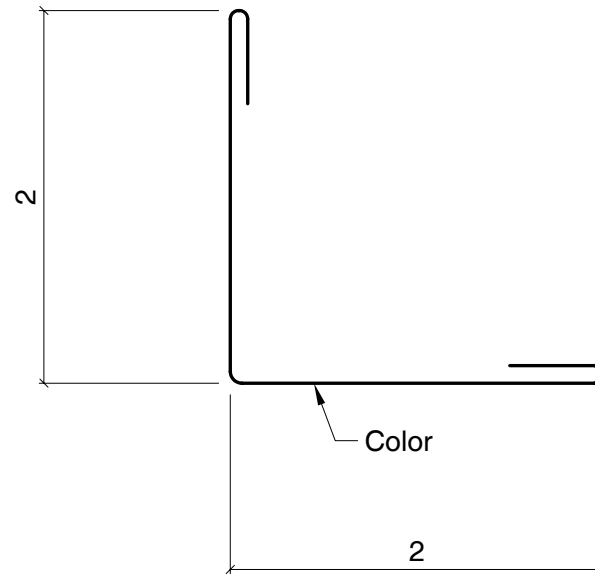
1½" x 1½" Inside Angle Trim
Cut= 3"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-229

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
5.0000	29ga GZ	0.015"	0.2677
	29ga GM	0.015"	0.2528
	26ga GM	0.018"	0.3063
	24ga GM	0.023"	0.3956
	22ga GM	0.029"	0.5027
Wt/Ft = Total Mat'l Wt. x 1.05			

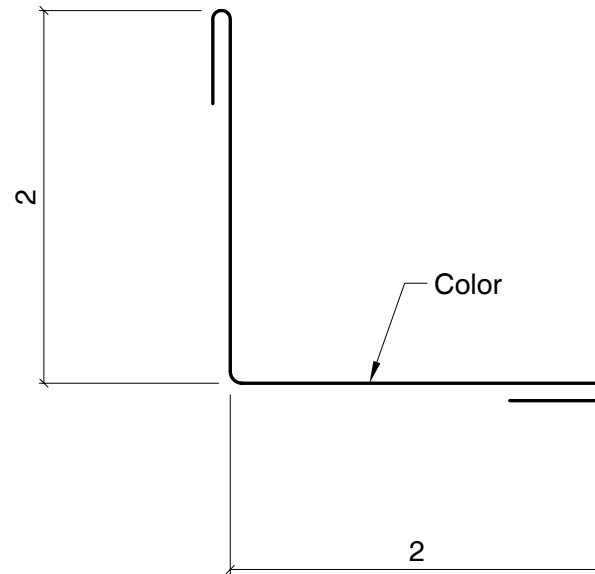


2" x 2" Outside Angle Trim
Cut= 5"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-130

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
5.0000	29ga GZ	0.015"	0.2677
	29ga GM	0.015"	0.2528
	26ga GM	0.018"	0.3063
	24ga GM	0.023"	0.3956
	22ga GM	0.029"	0.5027
Wt/Ft = Total Mat'l Wt. x 1.05			

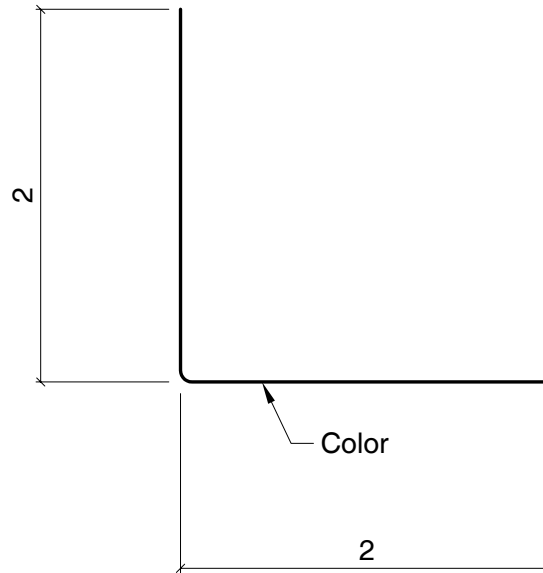


2" x 2" Inside Angle Trim
Cut= 5"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-230

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.0000	29ga GZ	0.015"	0.2142
	29ga GM	0.015"	0.2022
	26ga GM	0.018"	0.2451
	24ga GM	0.023"	0.3165
	22ga GM	0.029"	0.4022
Wt/Ft = Total Mat'l Wt. x 1.05			



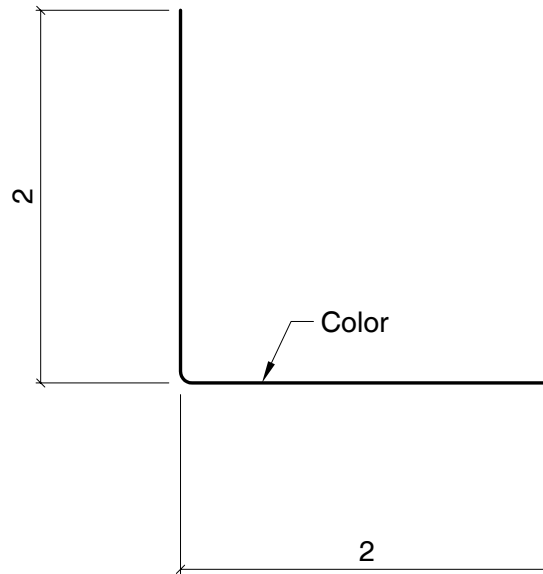
2" x 2" Outside Angle Trim
Cut= 4"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-131

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.0000	29ga GZ	0.015"	0.2142
	29ga GM	0.015"	0.2022
	26ga GM	0.018"	0.2451
	24ga GM	0.023"	0.3165
	22ga GM	0.029"	0.4022
Wt/Ft = Total Mat'l Wt. x 1.05			



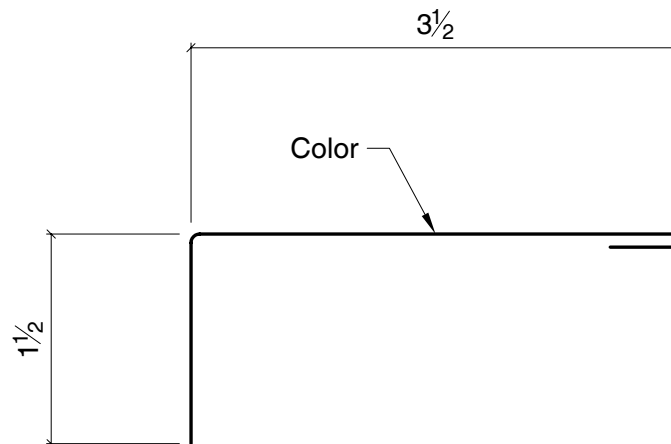
2" x 2" Inside Angle Trim
Cut= 4"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-231

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
5.5000	29ga GZ	0.015"	0.2945
	29ga GM	0.015"	0.2781
	26ga GM	0.018"	0.3370
	24ga GM	0.023"	0.4351
	22ga GM	0.029"	0.5530
Wt/Ft = Total Mat'l Wt. x 1.05			



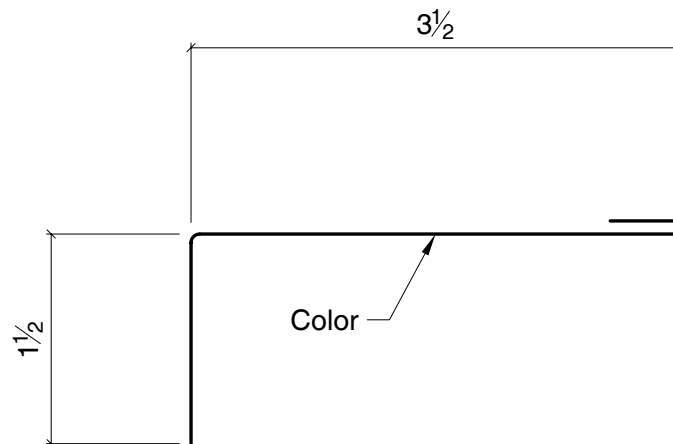
1½" x 3½" Outside Angle Trim
Cut= 5½"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-132

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
5.5000	29ga GZ	0.015"	0.2945
	29ga GM	0.015"	0.2781
	26ga GM	0.018"	0.3370
	24ga GM	0.023"	0.4351
	22ga GM	0.029"	0.5530
Wt/Ft = Total Mat'l Wt. x 1.05			



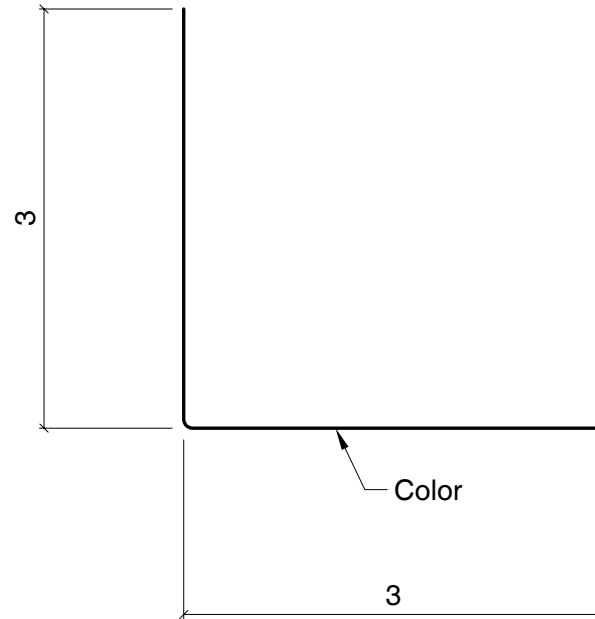
1½" x 3½" Inside Angle Trim
Cut= 5½"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-232

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ⅛".

Cut	Material	Thick.	Wt/Ft
6.0000	29ga GZ	0.015"	0.3213
	29ga GM	0.015"	0.3033
	26ga GM	0.018"	0.3676
	24ga GM	0.023"	0.4747
	22ga GM	0.029"	0.6032
Wt/Ft = Total Mat'l Wt. x 1.05			

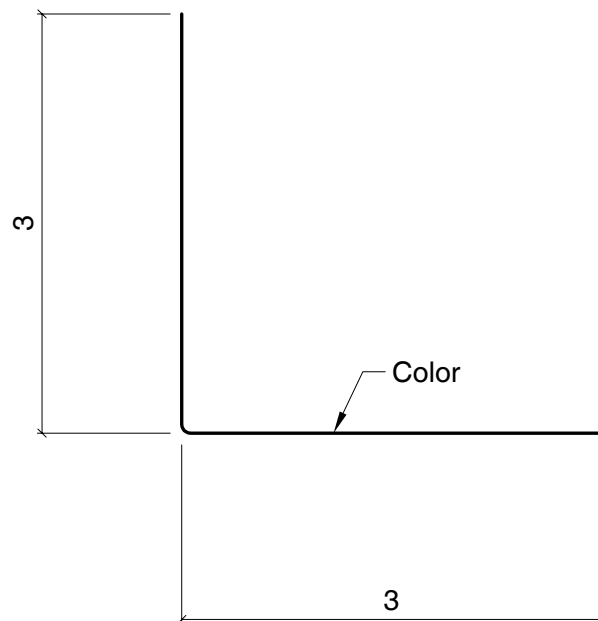


3" x 3" Outside Angle Trim
Cut= 6"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-133

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
6.0000	29ga GZ	0.015"	0.3213
	29ga GM	0.015"	0.3033
	26ga GM	0.018"	0.3676
	24ga GM	0.023"	0.4747
	22ga GM	0.029"	0.6032
Wt/Ft = Total Mat'l Wt. x 1.05			



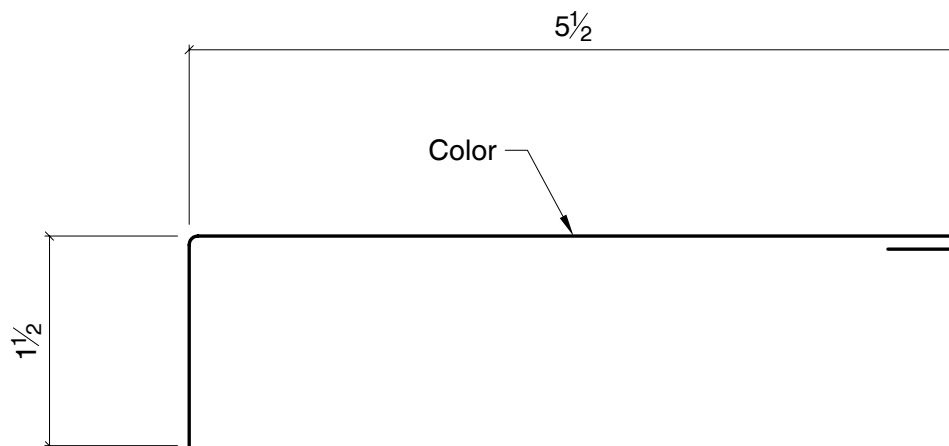
3" x 3" Inside Angle Trim
Cut= 6"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-233

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
7.5000	29ga GZ	0.015"	0.4016
	29ga GM	0.015"	0.3792
	26ga GM	0.018"	0.4595
	24ga GM	0.023"	0.5934
	22ga GM	0.029"	0.7540
Wt/Ft = Total Mat'l Wt. x 1.05			



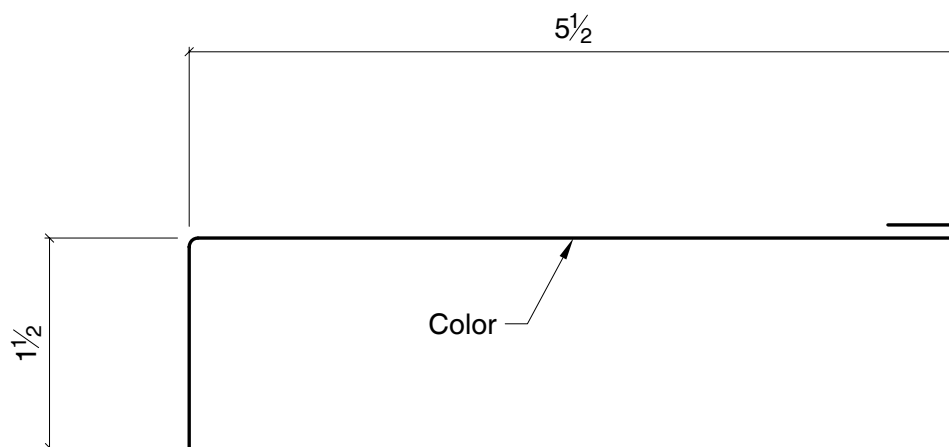
1½" x 5½" Outside Angle Trim
Cut= 7½"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-134

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
7.5000	29ga GZ	0.015"	0.4016
	29ga GM	0.015"	0.3792
	26ga GM	0.018"	0.4595
	24ga GM	0.023"	0.5934
	22ga GM	0.029"	0.7540
Wt/Ft = Total Mat'l Wt. x 1.05			



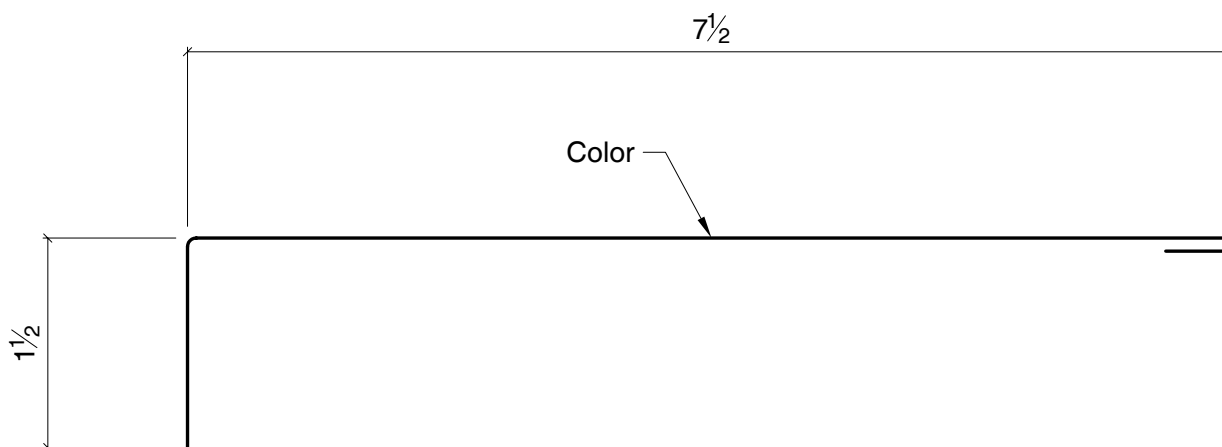
1½" x 5½" Inside Angle Trim
 Cut= 7½"
 Standard Length= 10'-2"
 Use with Sturdi-Series panels.

SR-234

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
9.5000	29ga GZ	0.015"	0.5087
	29ga GM	0.015"	0.4803
	26ga GM	0.018"	0.5820
	24ga GM	0.023"	0.7516
	22ga GM	0.029"	0.9551
Wt/Ft = Total Mat'l Wt. x 1.05			



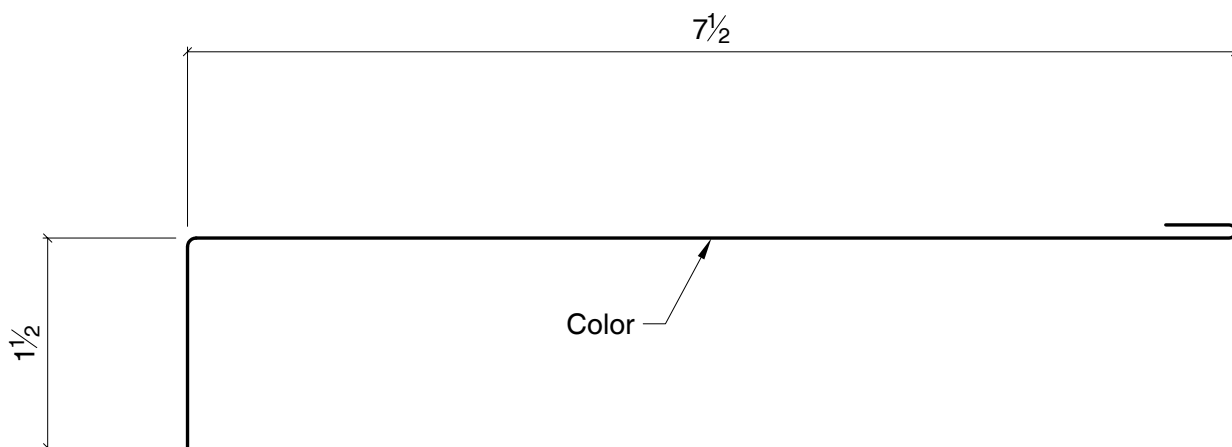
$1\frac{1}{2}$ " x $7\frac{1}{2}$ " Outside Angle Trim
Cut= $9\frac{1}{2}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-135

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
9.5000	29ga GZ	0.015"	0.5087
	29ga GM	0.015"	0.4803
	26ga GM	0.018"	0.5820
	24ga GM	0.023"	0.7516
	22ga GM	0.029"	0.9551
Wt/Ft = Total Mat'l Wt. x 1.05			



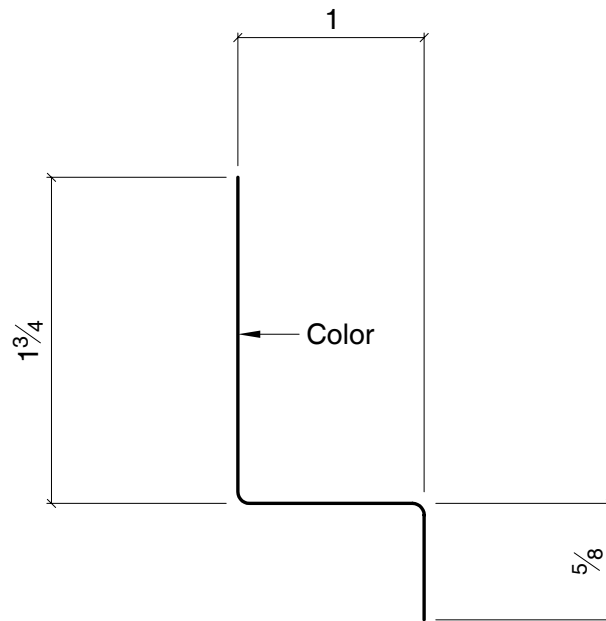
$1\frac{1}{2}$ " x $7\frac{1}{2}$ " Inside Angle Trim
 Cut= $9\frac{1}{2}$ "
 Standard Length= 10'-2"
 Use with Sturdi-Series panels.

SR-235

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
3.3750	29ga GZ	0.015"	0.1807
	29ga GM	0.015"	0.1706
	26ga GM	0.018"	0.2068
	24ga GM	0.023"	0.2670
	22ga GM	0.029"	0.3393
Wt/Ft = Total Mat'l Wt. x 1.05			



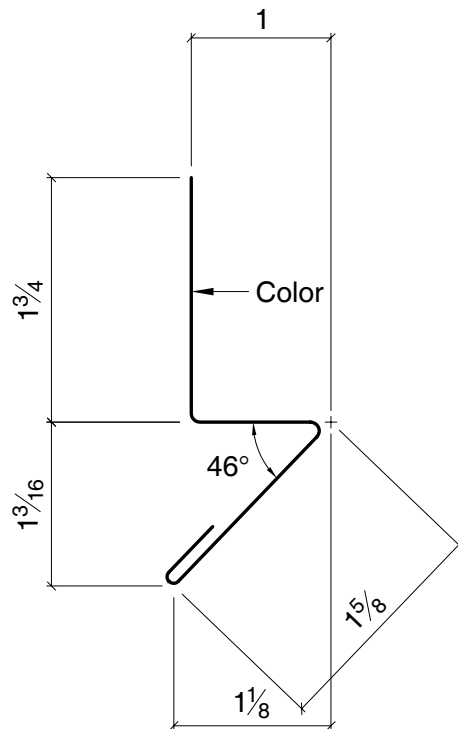
Double Angle / Zee Trim
Cut= $3\frac{3}{8}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-136

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



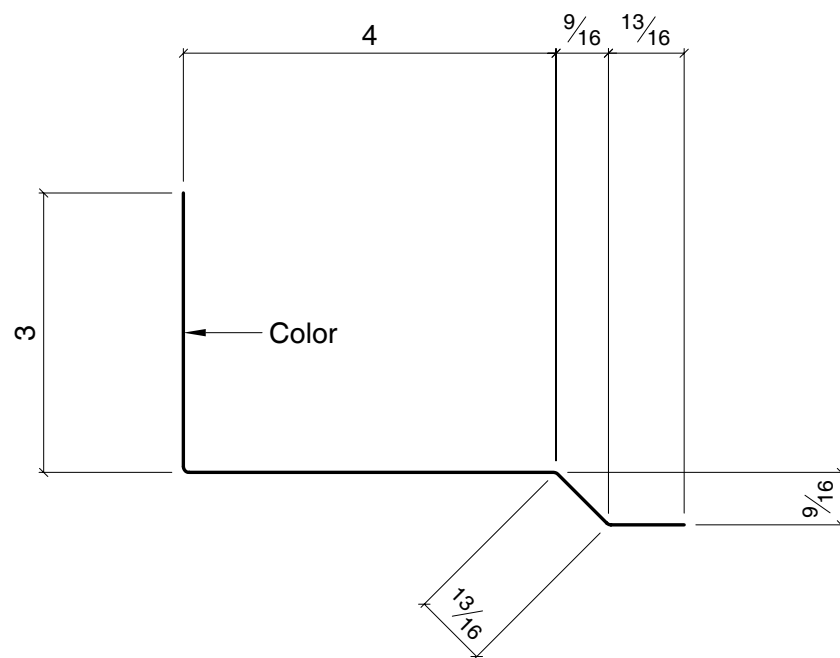
1" Base Trim / Rat Guard
Cut= $4\frac{7}{8}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-137

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
8.6250	29ga GZ	0.015"	0.4619
	29ga GM	0.015"	0.4361
	26ga GM	0.018"	0.5284
	24ga GM	0.023"	0.6824
	22ga GM	0.029"	0.8671
Wt/Ft = Total Mat'l Wt. x 1.05			



Sidewall Transition Trim

Cut= $8\frac{5}{8}$ "

Standard Length= 10'-2"

Use with Sturdi-Series panels.

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

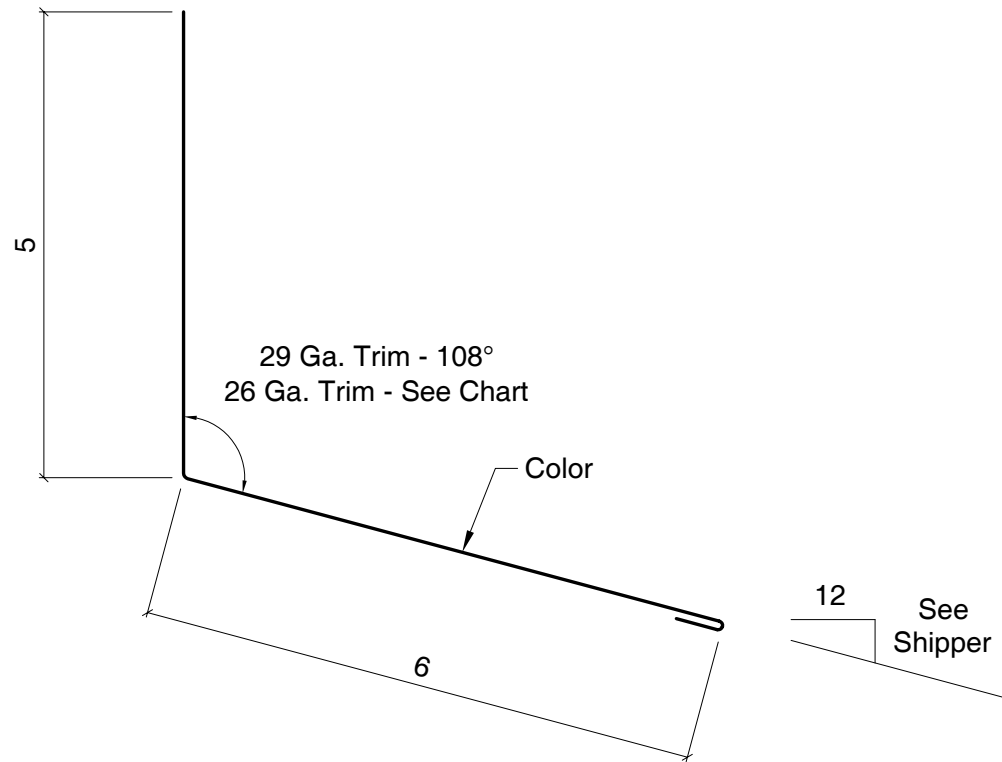
SR-138

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Issue: 1
Date: 10.14.02

Cut	Material	Thick.	Wt/Ft
11.5000	29ga GZ	0.015"	0.6158
	29ga GM	0.015"	0.5814
	26ga GM	0.018"	0.7046
	24ga GM	0.023"	0.9099
	22ga GM	0.029"	1.1562
Wt/Ft = Total Mat'l Wt. x 1.05			



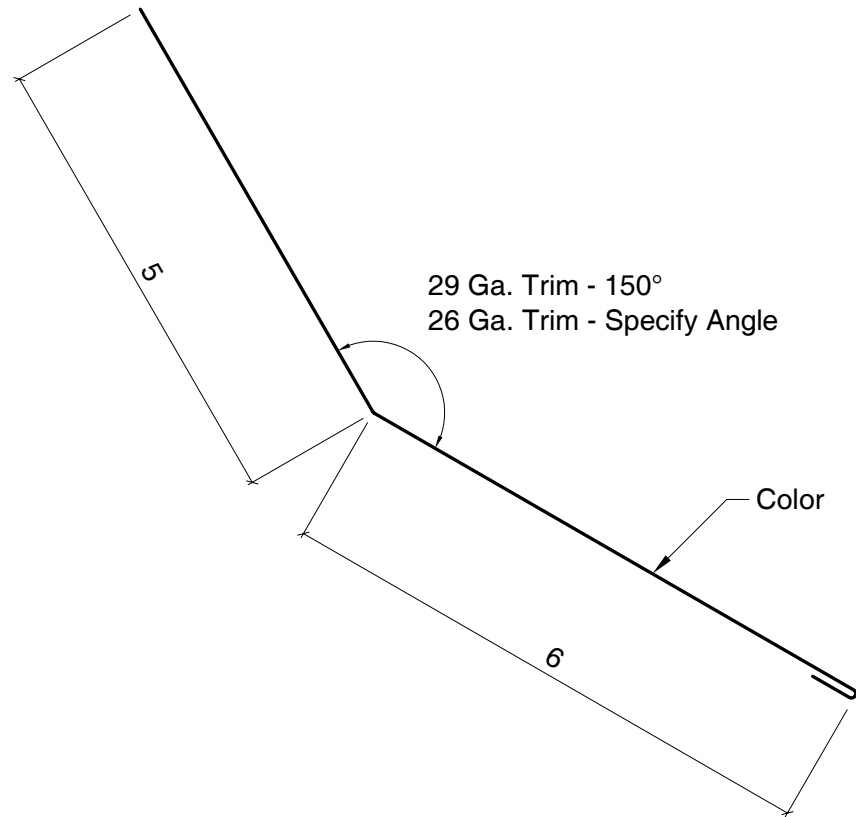
Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Universal Endwall Trim
Cut= 11½"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-139

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
11.5000	29ga GZ	0.015"	0.6158
	29ga GM	0.015"	0.5814
	26ga GM	0.018"	0.7046
	24ga GM	0.023"	0.9099
	22ga GM	0.029"	1.1562
Wt/Ft = Total Mat'l Wt. x 1.05			

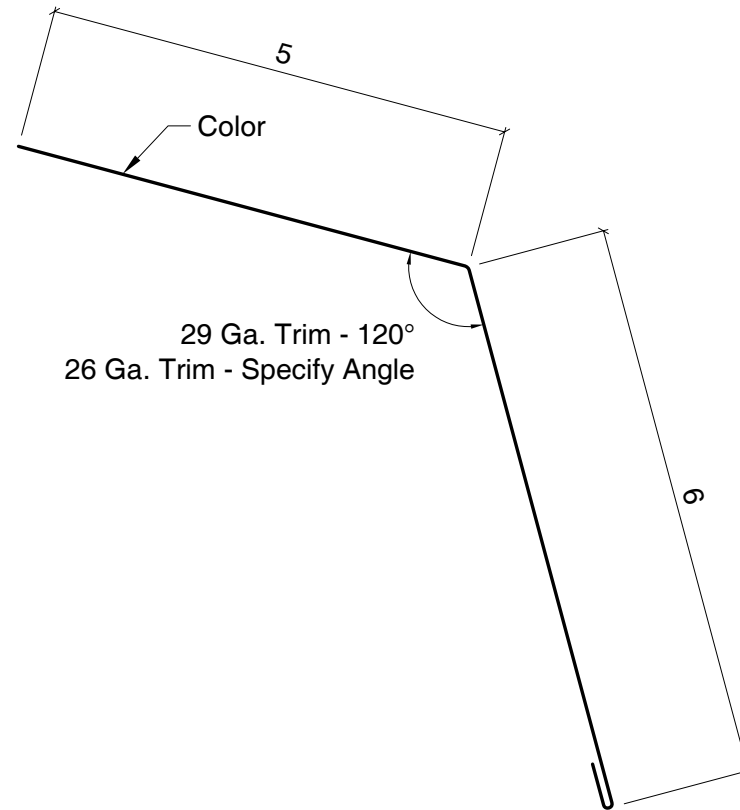


Special Transition Trim
 Cut= 11½"
 Standard Length= 10'-2"
 Use with Sturdi-Series panels.

SR-140

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
11.5000	29ga GZ	0.015"	0.6158
	29ga GM	0.015"	0.5814
	26ga GM	0.018"	0.7046
	24ga GM	0.023"	0.9099
	22ga GM	0.029"	1.1562
Wt/Ft = Total Mat'l Wt. x 1.05			

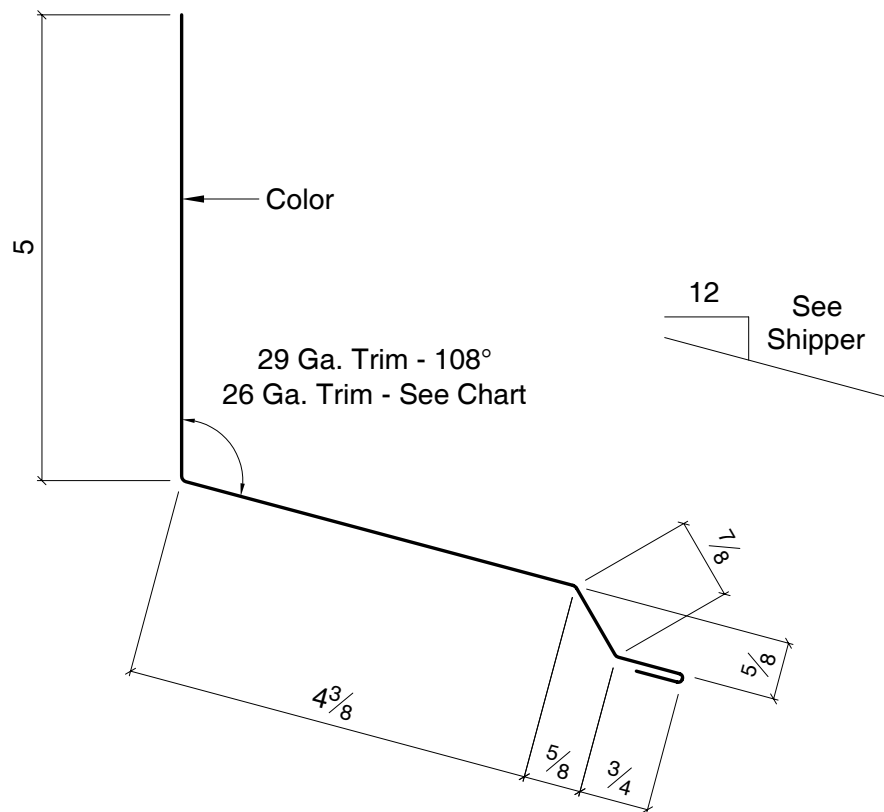


Gambrel Flashing
Cut= 11½"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-141

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
11.5000	29ga GZ	0.015"	0.6158
	29ga GM	0.015"	0.5814
	26ga GM	0.018"	0.7046
	24ga GM	0.023"	0.9099
	22ga GM	0.029"	1.1562
Wt/Ft = Total Mat'l Wt. x 1.05			



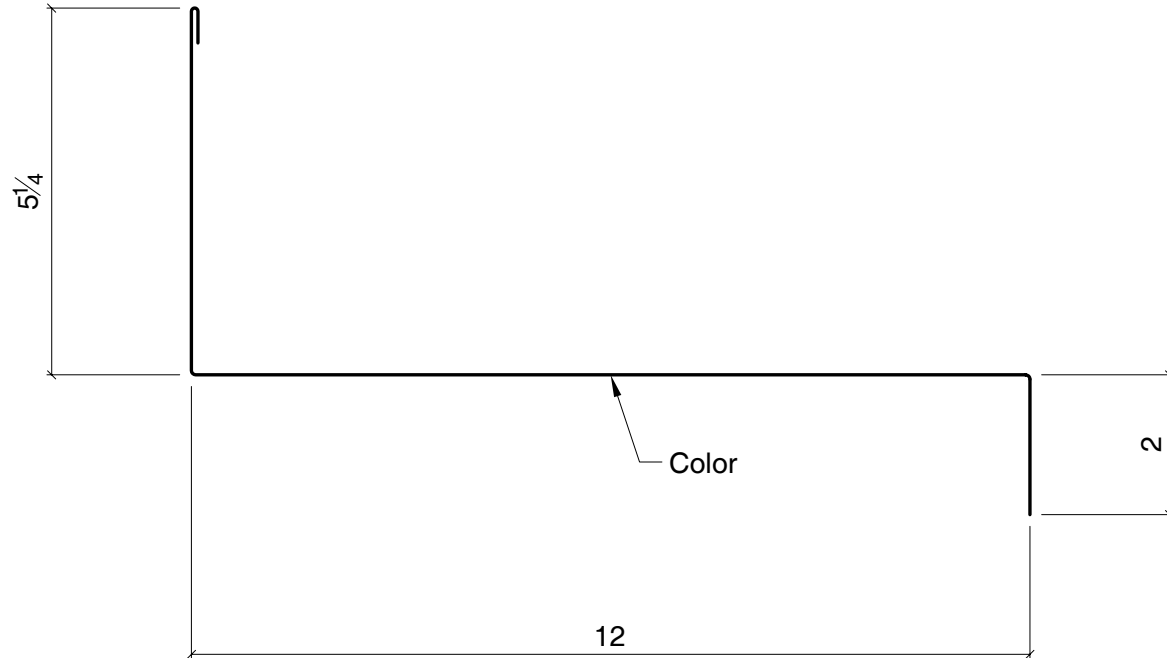
Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

Endwall Transition Trim
Cut= 11½"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-142

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
19.7500	29ga GZ	0.015"	1.0576
	29ga GM	0.015"	0.9985
	26ga GM	0.018"	1.2100
	24ga GM	0.023"	1.5626
	22ga GM	0.029"	1.9856
Wt/Ft = Total Mat'l Wt. x 1.05			



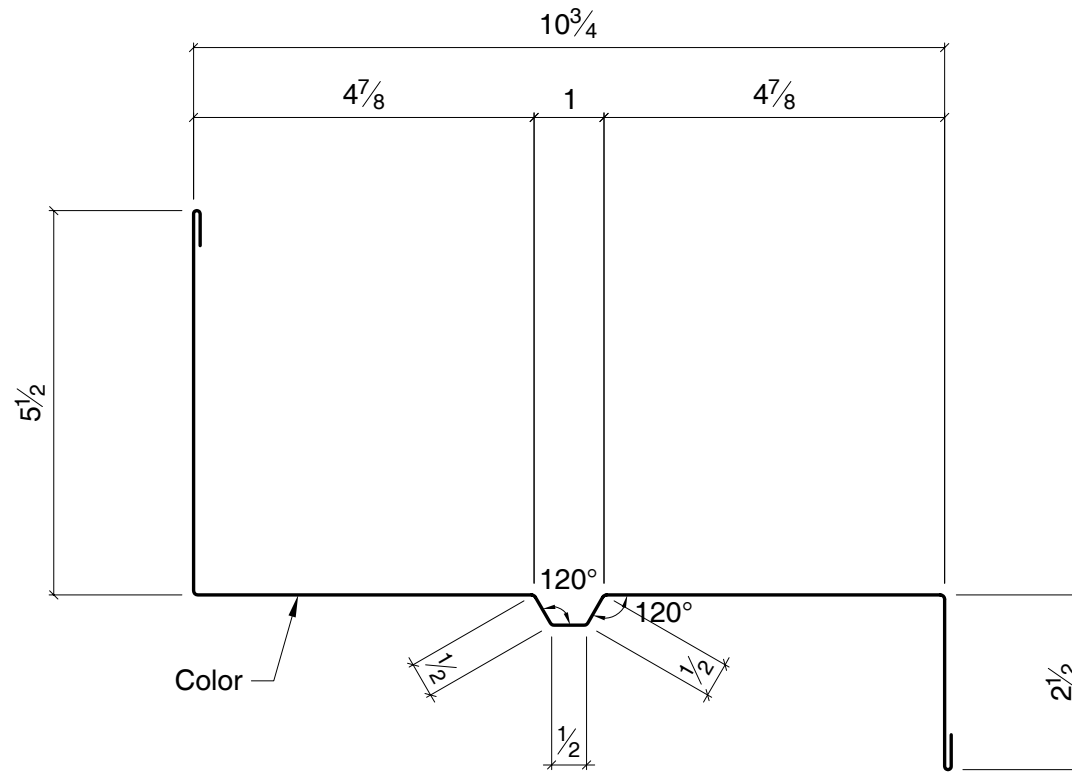
Fascia Soffit Trim
 Cut= $19\frac{3}{4}$ "
 Standard Length= 10'-2"
 Use with Sturdi-Series panels.

SR-143

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

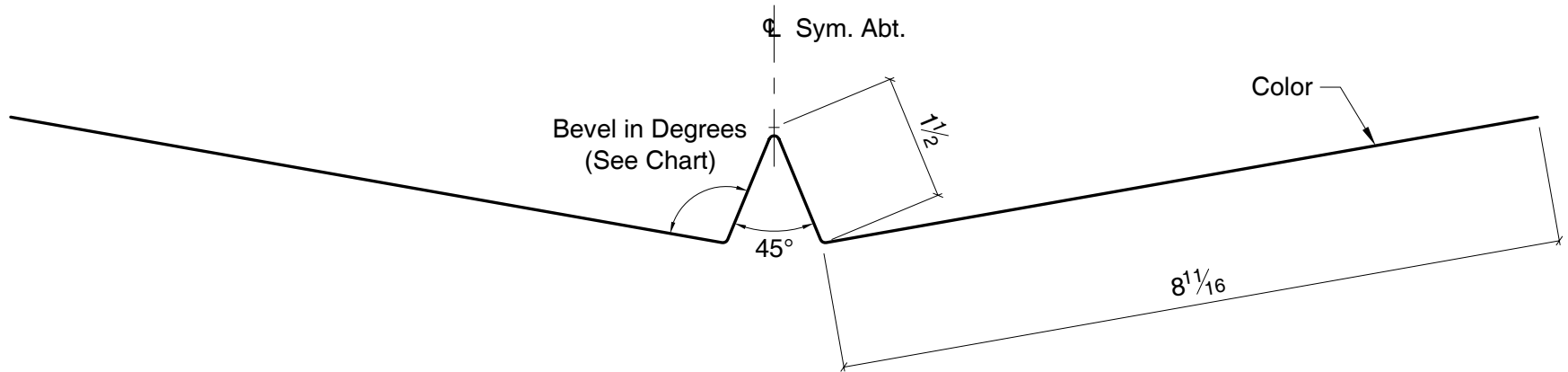
Cut	Material	Thick.	Wt/Ft
20.2500	29ga GZ	0.015"	1.0844
	29ga GM	0.015"	1.0238
	26ga GM	0.018"	1.2407
	24ga GM	0.023"	1.6021
	22ga GM	0.029"	2.0359
Wt/Ft = Total Mat'l Wt. x 1.05			



Gable Base Soffit Trim
Cut= $20\frac{1}{4}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
20.3750	29ga GZ	0.015"	1.0911
	29ga GM	0.015"	1.0301
	26ga GM	0.018"	1.2483
	24ga GM	0.023"	1.6120
	22ga GM	0.029"	2.0485
Wt/Ft = Total Mat'l Wt. x 1.05			

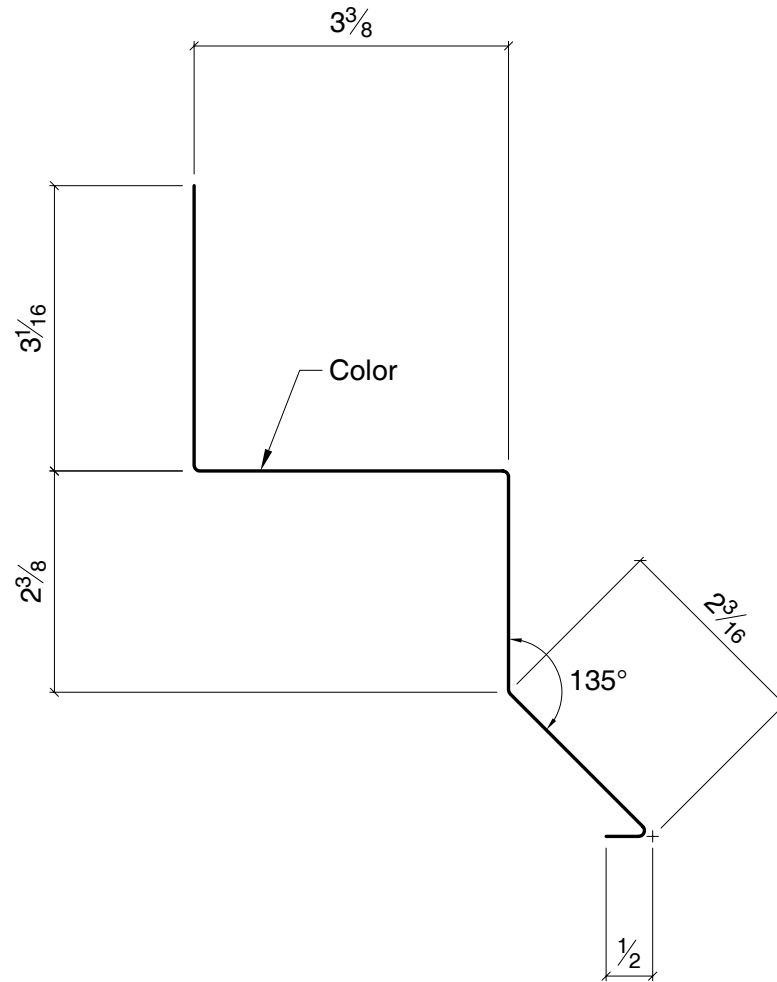


Roof Slope	Req'd Angle
1:12	109°
2:12	106°
3:12	103°
4:12	100°
5:12	97°
6:12	94°
7:12	92°
8:12	89°
9:12	87°
10:12	86°
11:12	84°
12:12	83°

Valley Flashing
Cut= 20³/₈"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
11.5000	29ga GZ	0.015"	0.6158
	29ga GM	0.015"	0.5814
	26ga GM	0.018"	0.7046
	24ga GM	0.023"	0.9099
	22ga GM	0.029"	1.1562
Wt/Ft = Total Mat'l Wt. x 1.05			

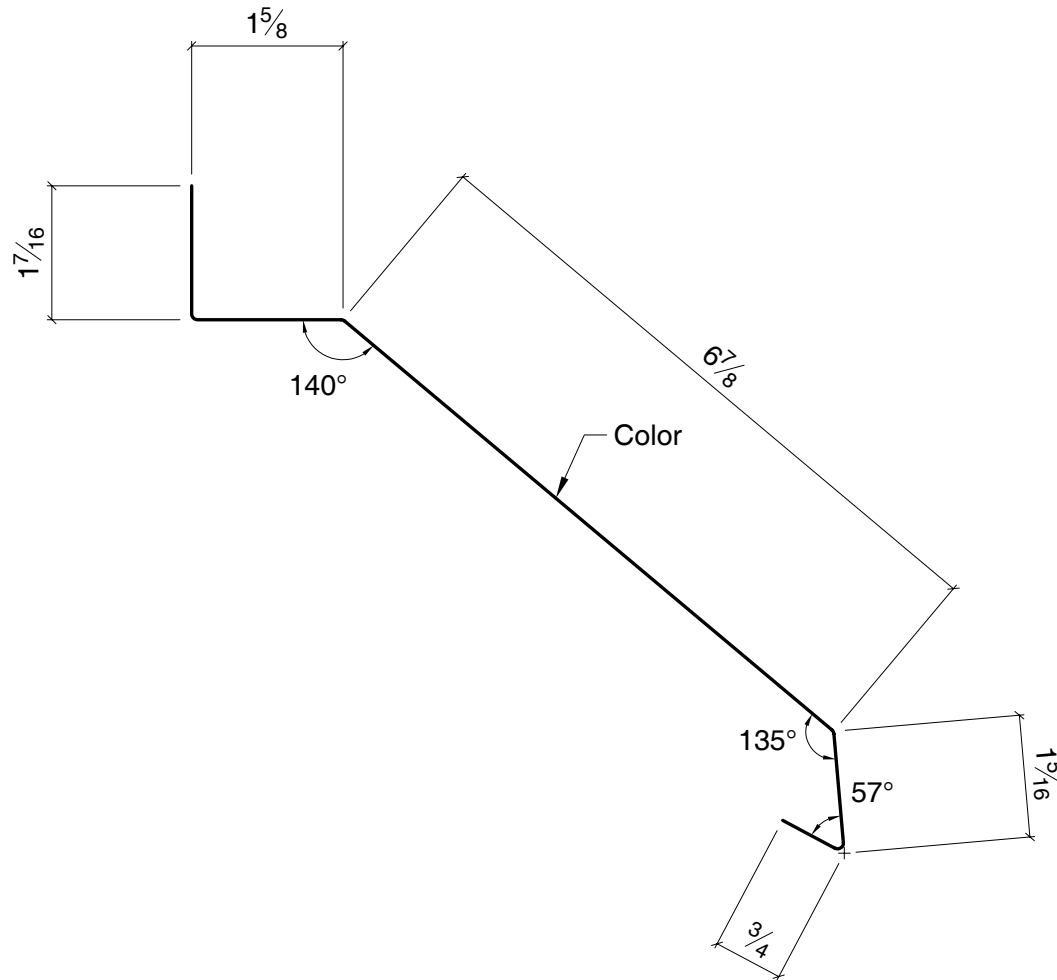


National Track Cover
Cut= $11\frac{1}{2}$ "
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-146

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
12.0000	29ga GZ	0.015"	0.6426
	29ga GM	0.015"	0.6067
	26ga GM	0.018"	0.7352
	24ga GM	0.023"	0.9494
	22ga GM	0.029"	1.2065
Wt/Ft = Total Mat'l Wt. x 1.05			

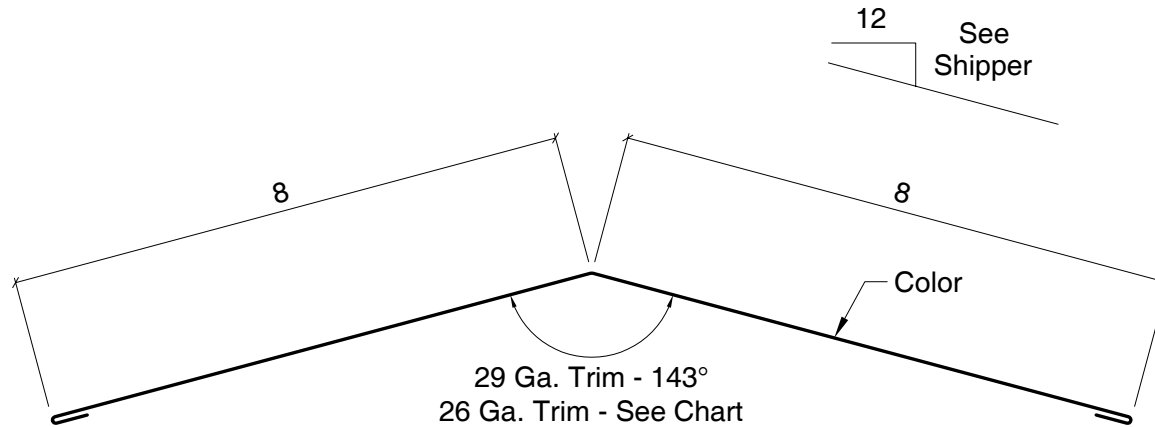


Round Door Track Cover
Cut= 12"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

SR-147

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
17.0000	29ga GZ	0.015"	0.9103
	29ga GM	0.015"	0.8595
	26ga GM	0.018"	1.0415
	24ga GM	0.023"	1.3450
	22ga GM	0.029"	1.7091
Wt/Ft = Total Mat'l Wt. x 1.05			

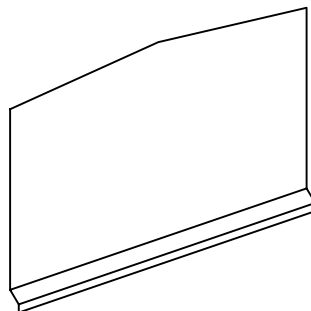
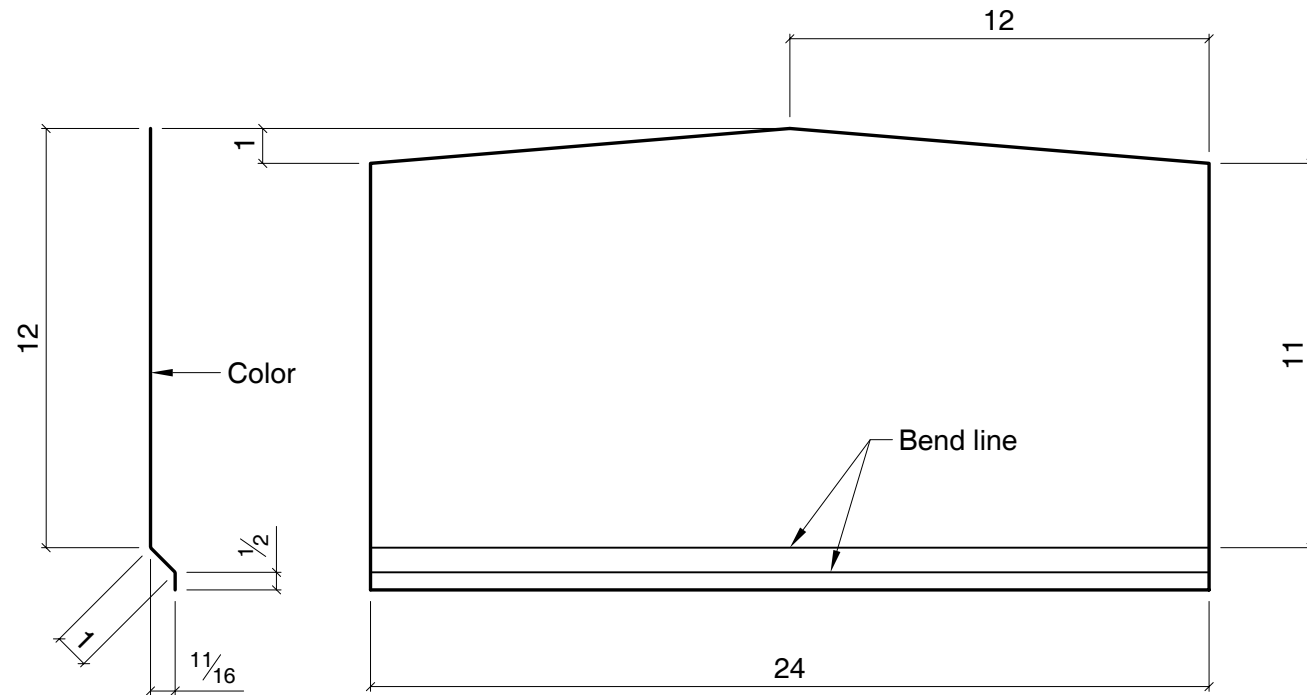


Roof Slope	Req'd Angle
1:12	170°
2:12	161°
3:12	152°
4:12	143°
5:12	135°
6:12	127°
7:12	120°
8:12	113°
9:12	106°
10:12	100°
11:12	95°
12:12	90°

Residential Ridge Cap
Cut= 17"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

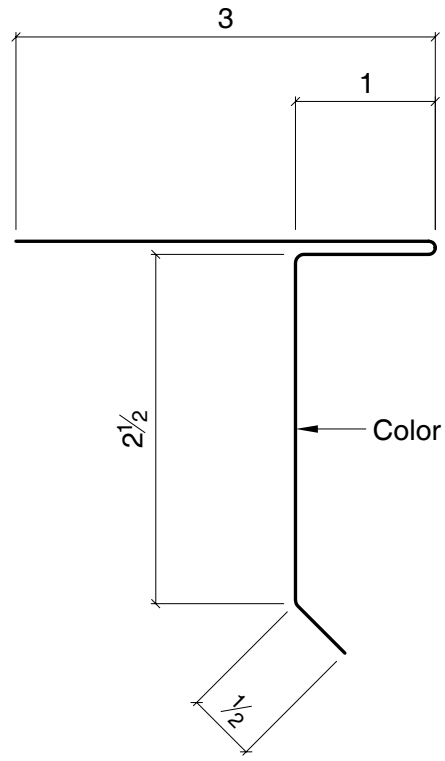
Cut	Material	Thick.	Wt/Ft
13.5000	29ga GZ	0.015"	0.7229
	29ga GM	0.015"	0.6825
	26ga GM	0.018"	0.8271
	24ga GM	0.023"	1.0681
	22ga GM	0.029"	1.3573
Wt/Ft = Total Mat'l Wt. x 1.05			



Peak Plate
Cut= 13 1/2"
Standard Length= 2'-0"
Use with Sturdi-Series panels.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

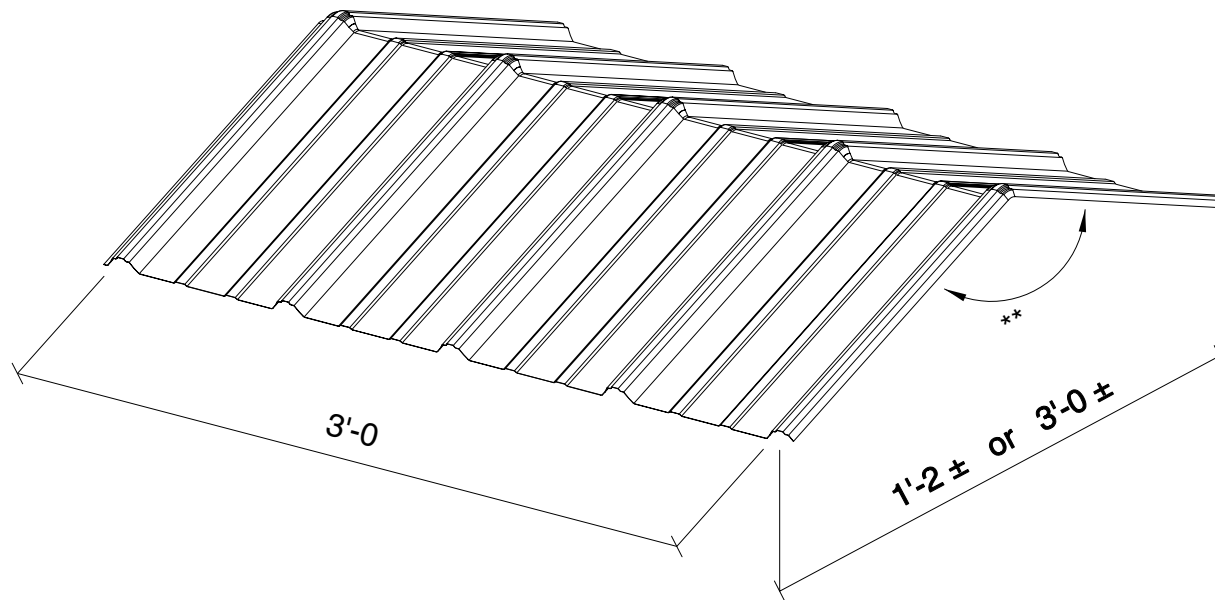
Cut	Material	Thick.	Wt/Ft
7.0000	29ga GZ	0.015"	0.3748
	29ga GM	0.015"	0.3539
	26ga GM	0.018"	0.4289
	24ga GM	0.023"	0.5538
	22ga GM	0.029"	0.7038
Wt/Ft = Total Mat'l Wt. x 1.05			



Drip Edge
Cut= 7"
Standard Length= 10'-2"
Use with Sturdi-Series panels.

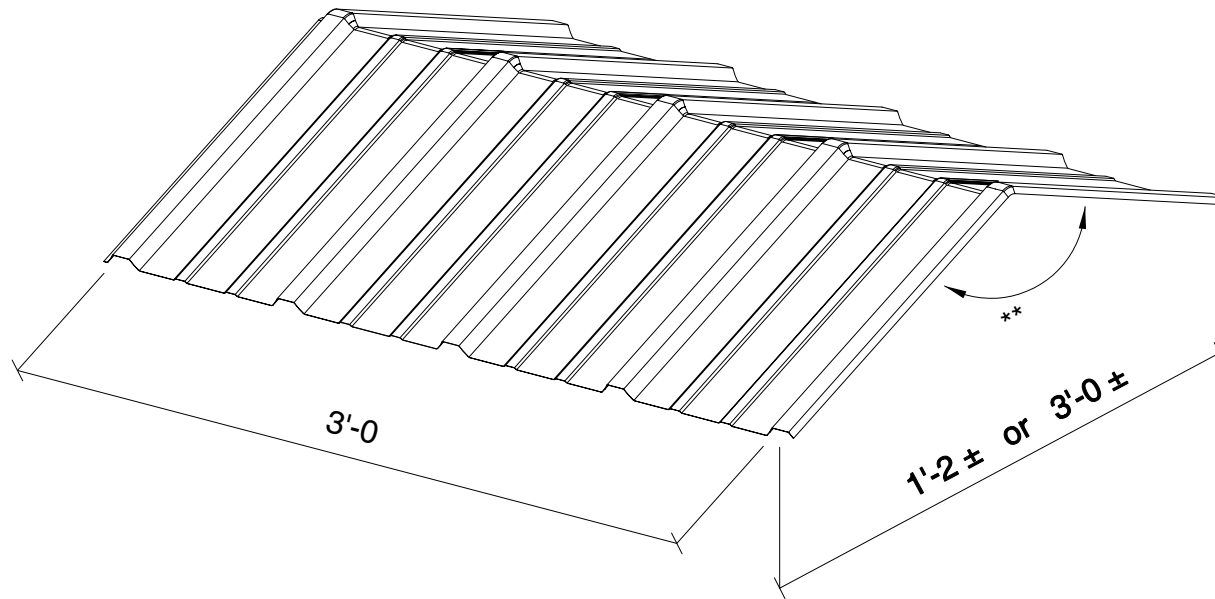
SR-150

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".



Roof Slope	Req'd Angle
1:12	170°
2:12	161°
3:12	152°
4:12	143°
5:12	135°
6:12	127°
7:12	120°
8:12	113°
9:12	106°
10:12	100°
11:12	95°
12:12	90°

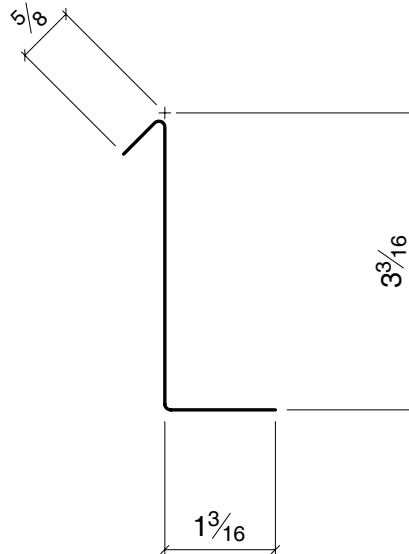
Die-Formed Ridge Cap
 Material: 29 Ga. or 26 Ga.
 Standard Length= 1'-2" or 3'-0"
 Use with Sturdi-Rib panels.



Roof Slope	Req'd Angle
1:12	170°
2:12	161°
3:12	152°
4:12	143°
5:12	135°
6:12	127°
7:12	120°
8:12	113°
9:12	106°
10:12	100°
11:12	95°
12:12	90°

Die-Formed Ridge Cap
 Material: 29 Ga. or 26 Ga.
 Standard Length= 1'-2" or 3'-0"
 Use with Sturdi-Span panels.

Cut	Material	Thick.	Wt/Ft
5.0000	29ga GZ	0.015"	0.2677
	29ga GM	0.015"	0.2528
	26ga GM	0.018"	0.3063
	24ga GM	0.023"	0.3956
	22ga GM	0.029"	0.5027
Wt/Ft = Total Mat'l Wt. x 1.05			



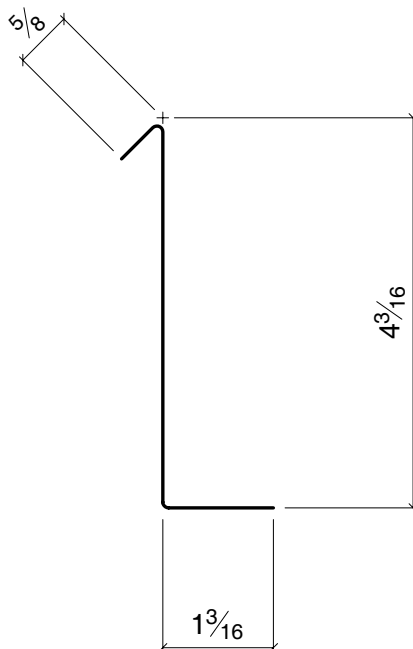
Low Starter Clip
Cut= 5 (22 Ga. Galvalume Plus)
Standard Length= 15'-3"
Use with Super Seam-24R roof system.

SS-501

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
6.0000	29ga GZ	0.015"	0.3213
	29ga GM	0.015"	0.3033
	26ga GM	0.018"	0.3676
	24ga GM	0.023"	0.4747
	22ga GM	0.029"	0.6032
Wt/Ft = Total Mat'l Wt. x 1.05			



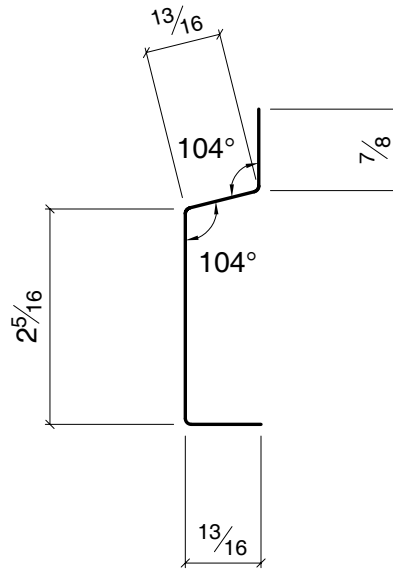
High Starter Clip
Cut= 6 (22 Ga. Galvalume Plus)
Standard Length= 15'-3"
Use with Super Seam-24R roof system.

SS-502

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
4.8125	29ga GZ	0.015"	0.2577
	29ga GM	0.015"	0.2433
	26ga GM	0.018"	0.2948
	24ga GM	0.023"	0.3808
	22ga GM	0.029"	0.4838
Wt/Ft = Total Mat'l Wt. x 1.05			



Low End Clip

Cut= $4\frac{13}{16}$ " (22 Ga. Galvalume Plus)

Standard Length= 15'-3"

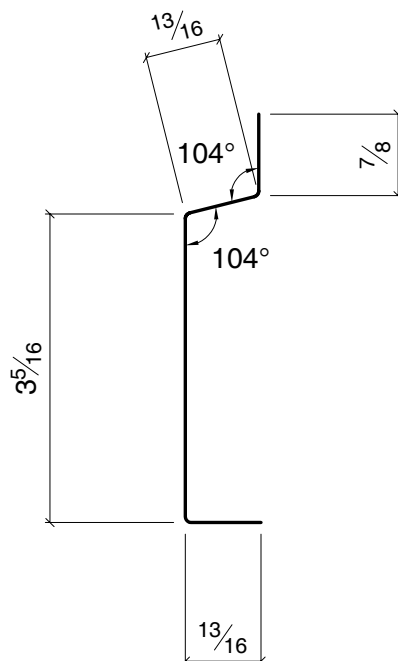
Use with Super Seam-24R roof system.

SS-503

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
5.8125	29ga GZ	0.015"	0.3113
	29ga GM	0.015"	0.2939
	26ga GM	0.018"	0.3561
	24ga GM	0.023"	0.4599
	22ga GM	0.029"	0.5844
Wt/Ft = Total Mat'l Wt. x 1.05			

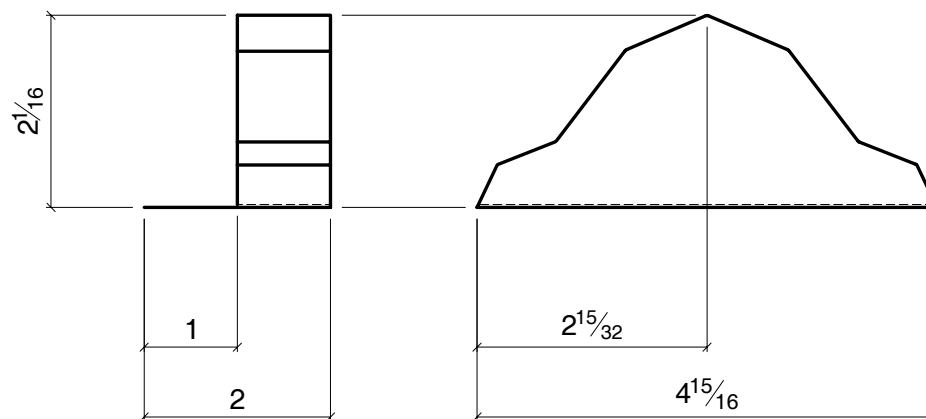


High End Clip
Cut= $5\frac{13}{16}$ " (22 Ga. Galvalume Plus)
Standard Length= 15'-3"
Use with Super Seam-24R roof system.

SS-504

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".



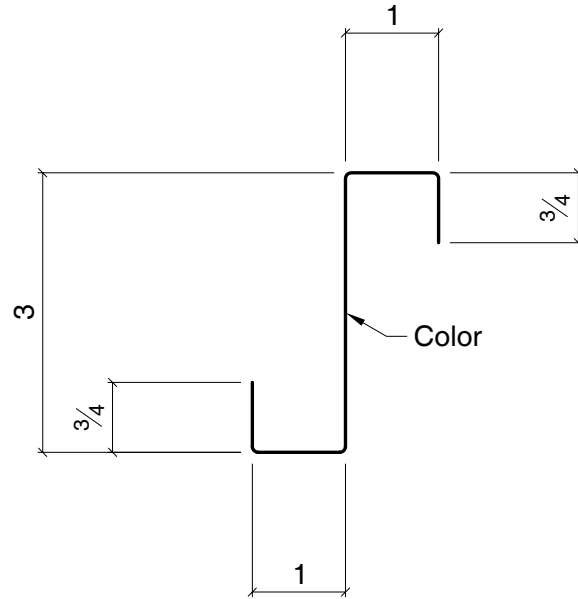
Closure Plug (Stamped)
 Cut= $4\frac{15}{16}$ " (24 Ga.)
 Standard Length= N/A
 Use with Super Seam-24R roof system.

SS-505

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
6.5000	29ga GZ	0.015"	0.3481
	29ga GM	0.015"	0.3286
	26ga GM	0.018"	0.3982
	24ga GM	0.023"	0.5143
	22ga GM	0.029"	0.6535
Wt/Ft = Total Mat'l Wt. x 1.05			



Rake Trim Closure

Cut= 6½"

Standard Length= 15'-3"

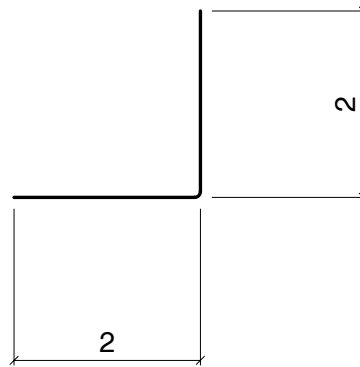
Use with Super Seam roof systems.

SS-506

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
4.0000	29ga GZ	0.015"	0.2142
	29ga GM	0.015"	0.2022
	26ga GM	0.018"	0.2451
	24ga GM	0.023"	0.3165
	22ga GM	0.029"	0.4022
Wt/Ft = Total Mat'l Wt. x 1.05			



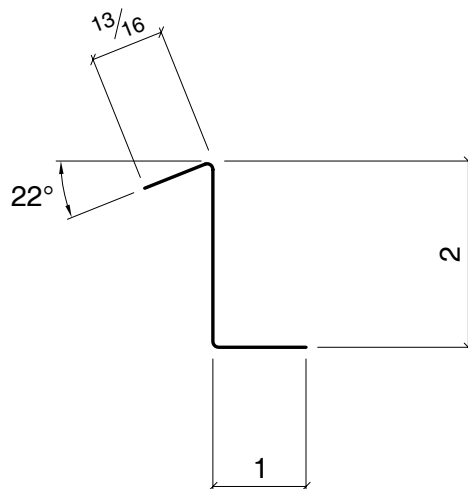
Cut End Panel Trim
Cut= 4" (22 Ga. Galvalume Plus)
Standard Length= 15'-3"
Use with Super Seam roof systems.

SS-527

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
3.8125	29ga GZ	0.015"	0.2042
	29ga GM	0.015"	0.1928
	26ga GM	0.018"	0.2336
	24ga GM	0.023"	0.3016
	22ga GM	0.029"	0.3833
Wt/Ft = Total Mat'l Wt. x 1.05			



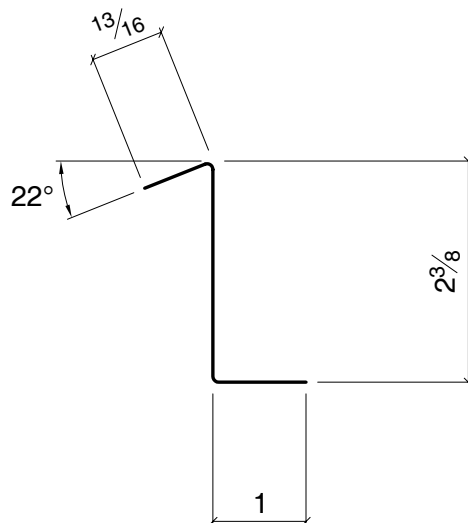
Starter Zee - Zero Clearance
 Cut= $3\frac{13}{16}$ " (22 Ga. Galvalume Plus)
 Standard Length= 15'-3"
 Use with Weather Lok-16 roof system.

SS-601

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.1875	29ga GZ	0.015"	0.2242
	29ga GM	0.015"	0.2117
	26ga GM	0.018"	0.2566
	24ga GM	0.023"	0.3313
	22ga GM	0.029"	0.4210
Wt/Ft = Total Mat'l Wt. x 1.05			



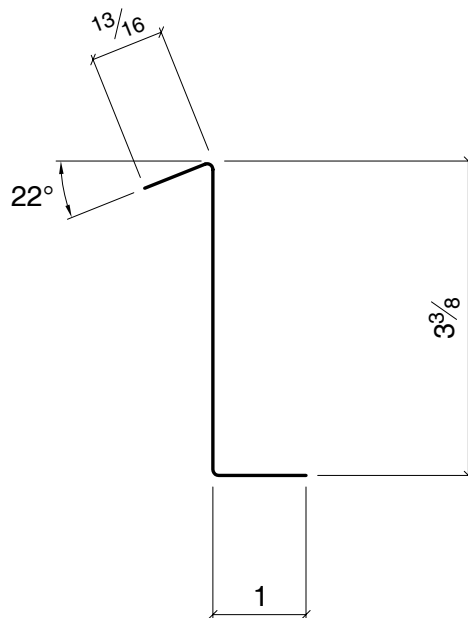
Starter Zee - Low System
 Cut= $4\frac{3}{16}$ " (22 Ga. Galvalume Plus)
 Standard Length= 15'-3"
 Use with Weather Lok-16 roof system.

SS-602

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
5.1875	29ga GZ	0.015"	0.2778
	29ga GM	0.015"	0.2623
	26ga GM	0.018"	0.3178
	24ga GM	0.023"	0.4104
	22ga GM	0.029"	0.5215
Wt/Ft = Total Mat'l Wt. x 1.05			



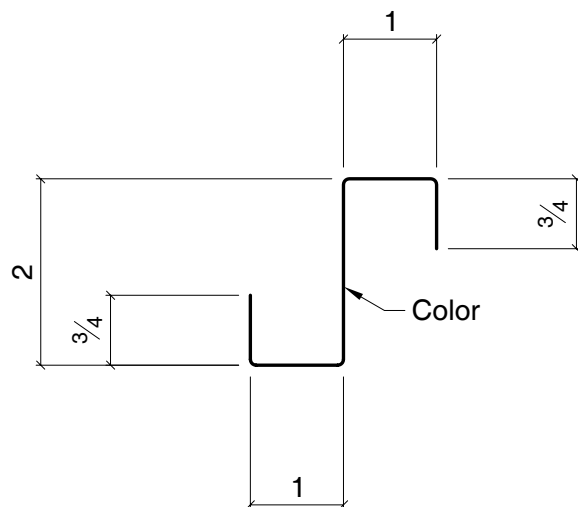
Starter Zee - High System
 Cut= $5\frac{3}{16}$ " (22 Ga. Galvalume Plus)
 Standard Length= 15'-3"
 Use with Weather Lok-16 roof system.

SS-603

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
5.5000	29ga GZ	0.015"	0.2945
	29ga GM	0.015"	0.2781
	26ga GM	0.018"	0.3370
	24ga GM	0.023"	0.4351
	22ga GM	0.029"	0.5530
Wt/Ft = Total Mat'l Wt. x 1.05			

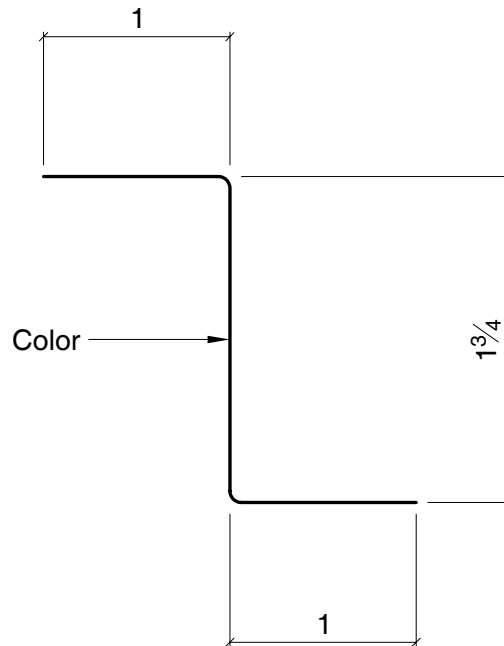


Rake Trim Closure
Cut= 5½"
Standard Length= 15'-3"
Use with Weather Lok-16 roof system.

SS-606

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are ½" unless noted.
 3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
3.7500	29ga GZ	0.015"	0.2008
	29ga GM	0.015"	0.1896
	26ga GM	0.018"	0.2298
	24ga GM	0.023"	0.2967
	22ga GM	0.029"	0.3770
Wt/Ft = Total Mat'l Wt. x 1.05			



"Z" Closure

Cut= $3\frac{3}{4}$ "

Standard Length= 10'-3"

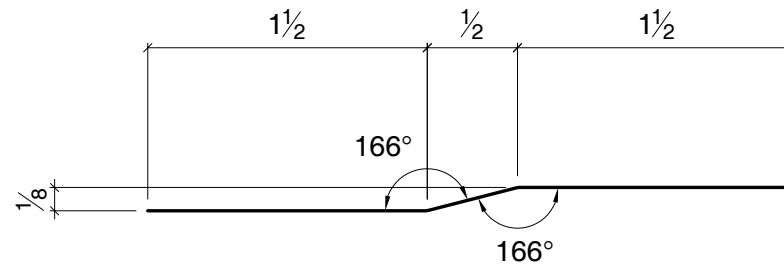
Use with Weather Snap-16 roof system.

SS-607

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

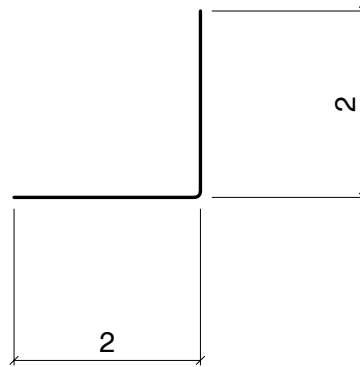
Cut	Material	Thick.	Wt/Ft
3.5000	29ga GZ	0.015"	0.1874
	29ga GM	0.015"	0.1770
	26ga GM	0.018"	0.2144
	24ga GM	0.023"	0.2769
	22ga GM	0.029"	0.3519
Wt/Ft = Total Mat'l Wt. x 1.05			



Offset Cleat
Cut= $3\frac{1}{2}$ "
24Ga GALVALUME® only
Standard Length= 10'-3"
Use with Weather Snap-16 roof system.

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.0000	29ga GZ	0.015"	0.2142
	29ga GM	0.015"	0.2022
	26ga GM	0.018"	0.2451
	24ga GM	0.023"	0.3165
	22ga GM	0.029"	0.4022
Wt/Ft = Total Mat'l Wt. x 1.05			



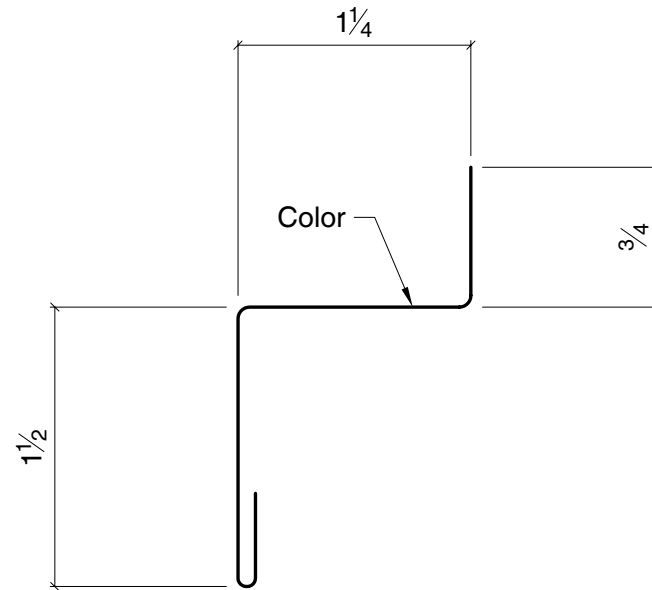
Cut End Panel Trim
Cut= 4" (22 Ga. Galvalume Plus)
Standard Length= 15'-3"
Use with Super Seam roof systems.

SS-627

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.0000	29ga GZ	0.015"	0.2142
	29ga GM	0.015"	0.2022
	26ga GM	0.018"	0.2451
	24ga GM	0.023"	0.3165
	22ga GM	0.029"	0.4022
Wt/Ft = Total Mat'l Wt. x 1.05			

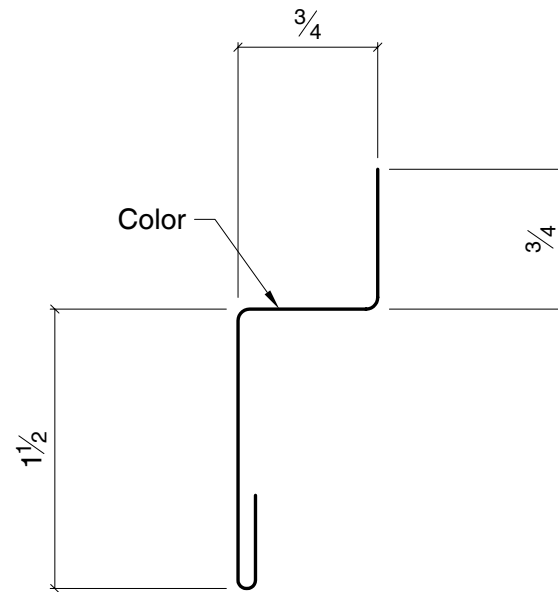


Window Sill Trim
Cut= 4"
Maximum Length= 20'-3"
Use with Super Span panels.

ST-101

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
3.5000	29ga GZ	0.015"	0.1874
	29ga GM	0.015"	0.1770
	26ga GM	0.018"	0.2144
	24ga GM	0.023"	0.2769
	22ga GM	0.029"	0.3519
Wt/Ft = Total Mat'l Wt. x 1.05			

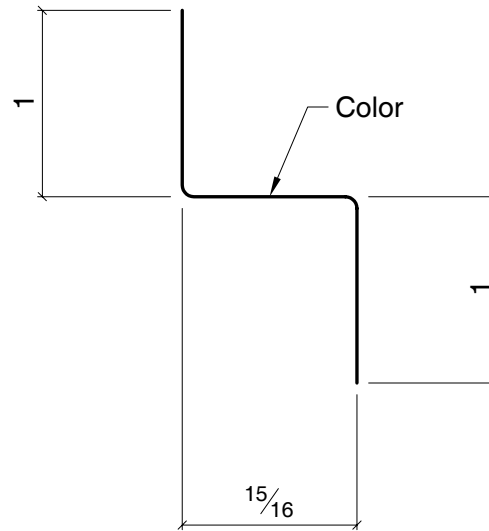


Window Sill Trim
Cut= 3 1/2"
Maximum Length= 20'-3"
Use with Low Rib panels.

ST-202

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
2.9375	29ga GZ	0.015"	0.1573
	29ga GM	0.015"	0.1485
	26ga GM	0.018"	0.1800
	24ga GM	0.023"	0.2324
	22ga GM	0.029"	0.2953
Wt/Ft = Total Mat'l Wt. x 1.05			

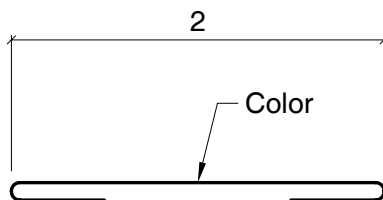


Spacer Trim
Cut= $2\frac{15}{16}$ "
Standard Length= 10'-3"
Use with Accent-11 panels.

ST-801

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
3.0000	29ga GZ	0.015"	0.1606
	29ga GM	0.015"	0.1517
	26ga GM	0.018"	0.1838
	24ga GM	0.023"	0.2374
	22ga GM	0.029"	0.3016
Wt/Ft = Total Mat'l Wt. x 1.05			



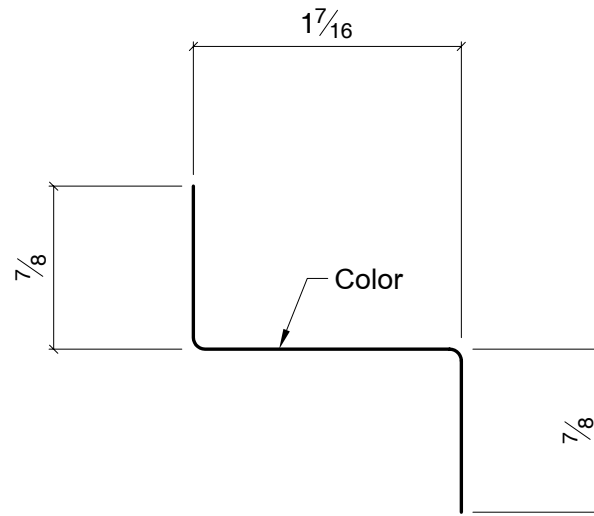
Splice Trim
Cut= 3"
Standard Length= 10'-3"
Use with Accent-11 panels.

ST-802

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
3.1875	29ga GZ	0.015"	0.1707
	29ga GM	0.015"	0.1612
	26ga GM	0.018"	0.1953
	24ga GM	0.023"	0.2522
	22ga GM	0.029"	0.3205
Wt/Ft = Total Mat'l Wt. x 1.05			

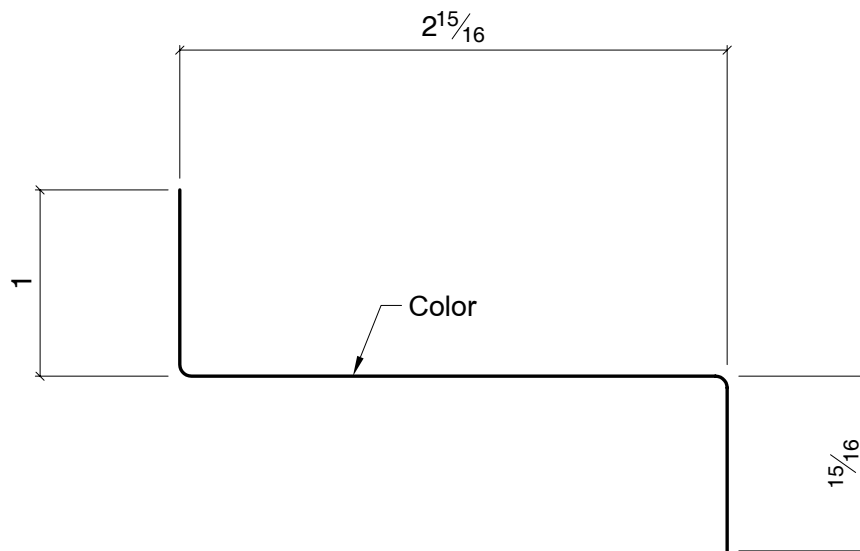


Spacer Trim
Cut= $3\frac{3}{16}$ "
Standard Length= 10'-3"
Use with Shadow Wall-18 panels.

ST-901

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
4.8750	29ga GZ	0.015"	0.2611
	29ga GM	0.015"	0.2465
	26ga GM	0.018"	0.2987
	24ga GM	0.023"	0.3857
	22ga GM	0.029"	0.4901
Wt/Ft = Total Mat'l Wt. x 1.05			



Spacer Trim

Cut= $4\frac{7}{8}$ "

Standard Length= 10'-3"

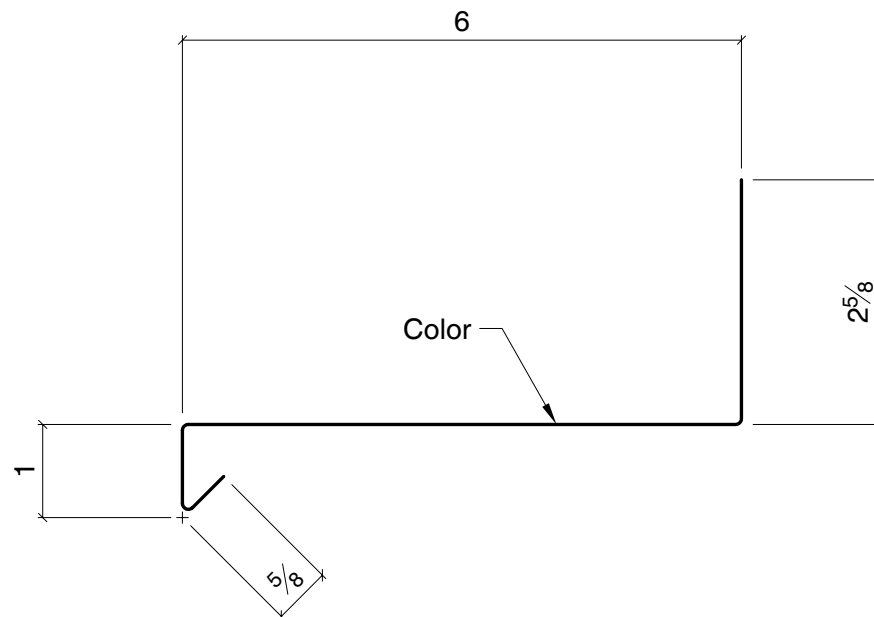
Use with Shadow Wall-18 panels.

ST-902

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			

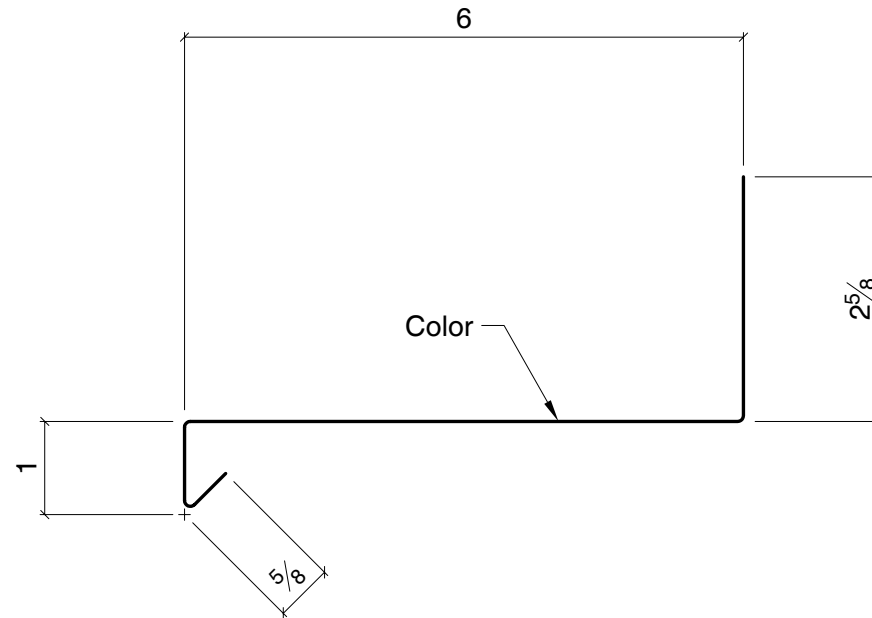


Rake Transition Trim
Cut= $10\frac{1}{4}$ "
Maximum Length= 21'-0"
Use with Super Seam roof systems.

TT-521

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
10.2500	29ga GZ	0.015"	0.5489
	29ga GM	0.015"	0.5182
	26ga GM	0.018"	0.6280
	24ga GM	0.023"	0.8110
	22ga GM	0.029"	1.0305
Wt/Ft = Total Mat'l Wt. x 1.05			

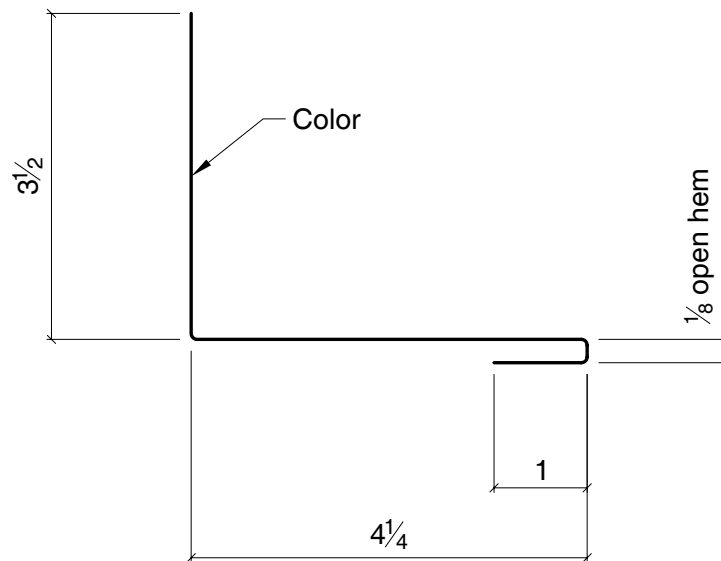


Rake Transition Trim
Cut= 10 $\frac{1}{4}$ "
Maximum Length= 21'-0"
Use with Weather Lok-16 roof system.

TT-621

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are $\frac{1}{2}$ " unless noted.
 3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
8.8750	29ga GZ	0.015"	0.4753
	29ga GM	0.015"	0.4487
	26ga GM	0.018"	0.5437
	24ga GM	0.023"	0.7022
	22ga GM	0.029"	0.8923
Wt/Ft = Total Mat'l Wt. x 1.05			



Parapet Flashing

Cut= $8\frac{7}{8}$ "

Maximum Length= 20'-3"

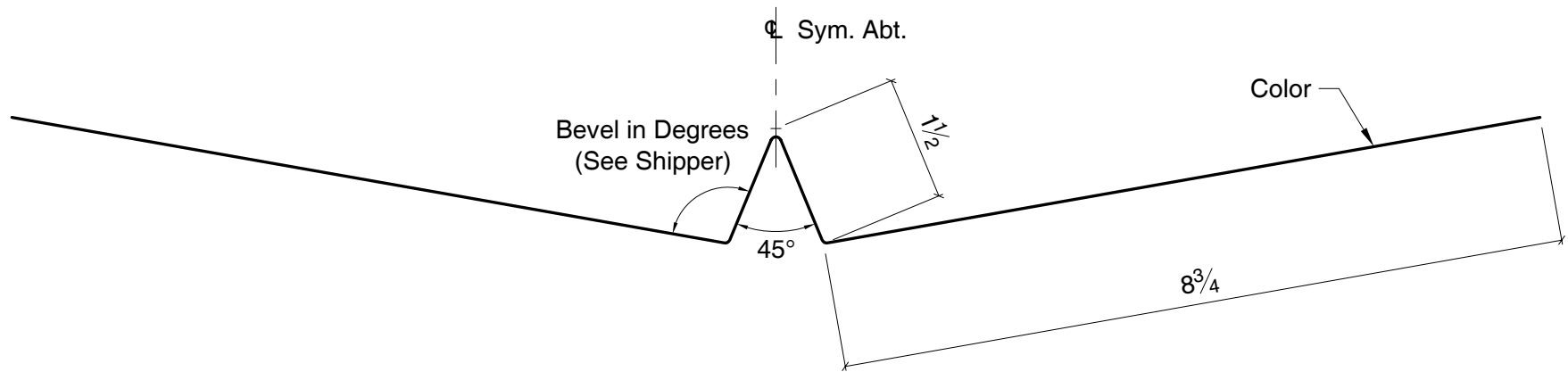
Use with Weather Snap-16 roof system.

TT-623

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
20.5000	29ga GZ	0.015"	1.0978
	29ga GM	0.015"	1.0364
	26ga GM	0.018"	1.2560
	24ga GM	0.023"	1.6219
	22ga GM	0.029"	2.0610
Wt/Ft = Total Mat'l Wt. x 1.05			



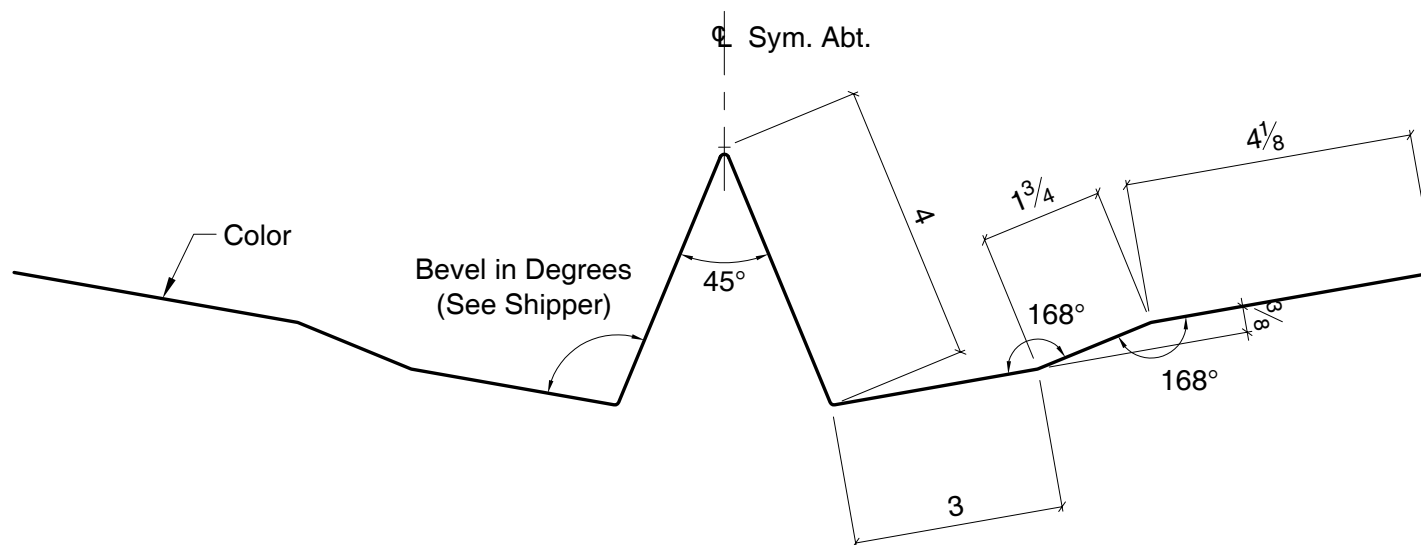
Valley Flashing (Screw Down System)
Cut= 20½"
Maximum Length= 21'-0"
Use with Super Span panels.

VF-120

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are ½" unless noted.
3. All inside radii are ¼".

Cut	Material	Thick.	Wt/Ft
25.7500	29ga GZ	0.015"	1.3789
	29ga GM	0.015"	1.3019
	26ga GM	0.018"	1.5776
	24ga GM	0.023"	2.0373
	22ga GM	0.029"	2.5888
Wt/Ft = Total Mat'l Wt. x 1.05			

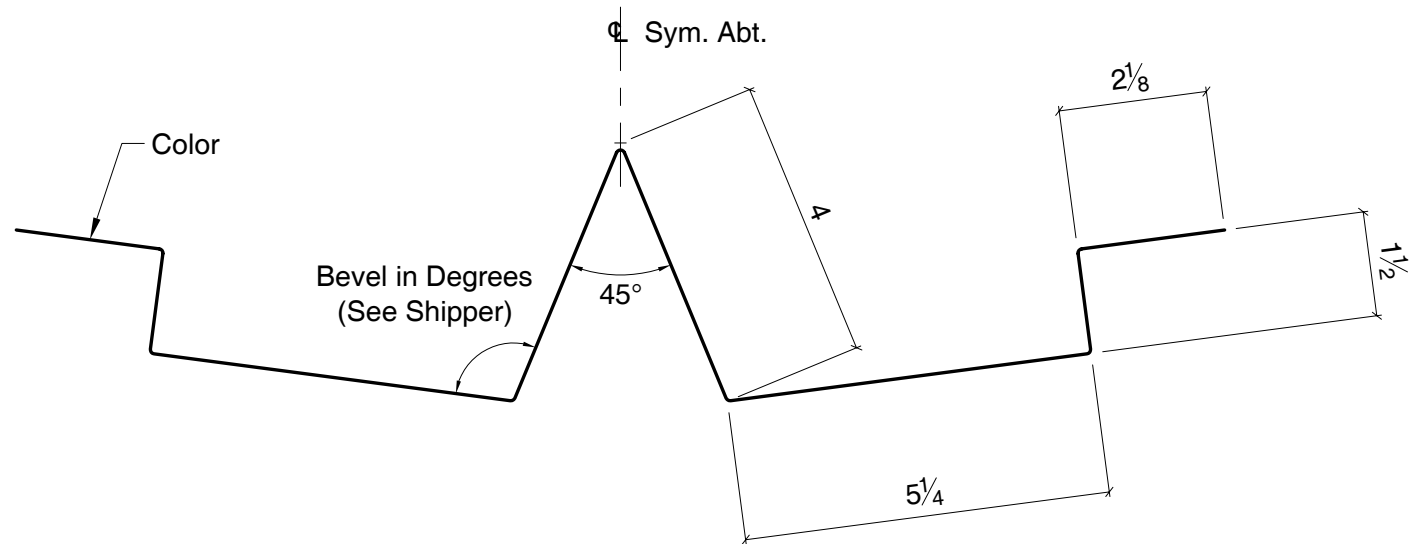


Valley Flashing (Low System)
Cut= 25³/₄"
Maximum Length= 21'-0"
Use with Super Seam roof systems.

VF-520

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
25.7500	29ga GZ	0.015"	1.3789
	29ga GM	0.015"	1.3019
	26ga GM	0.018"	1.5776
	24ga GM	0.023"	2.0373
	22ga GM	0.029"	2.5888
Wt/Ft = Total Mat'l Wt. x 1.05			

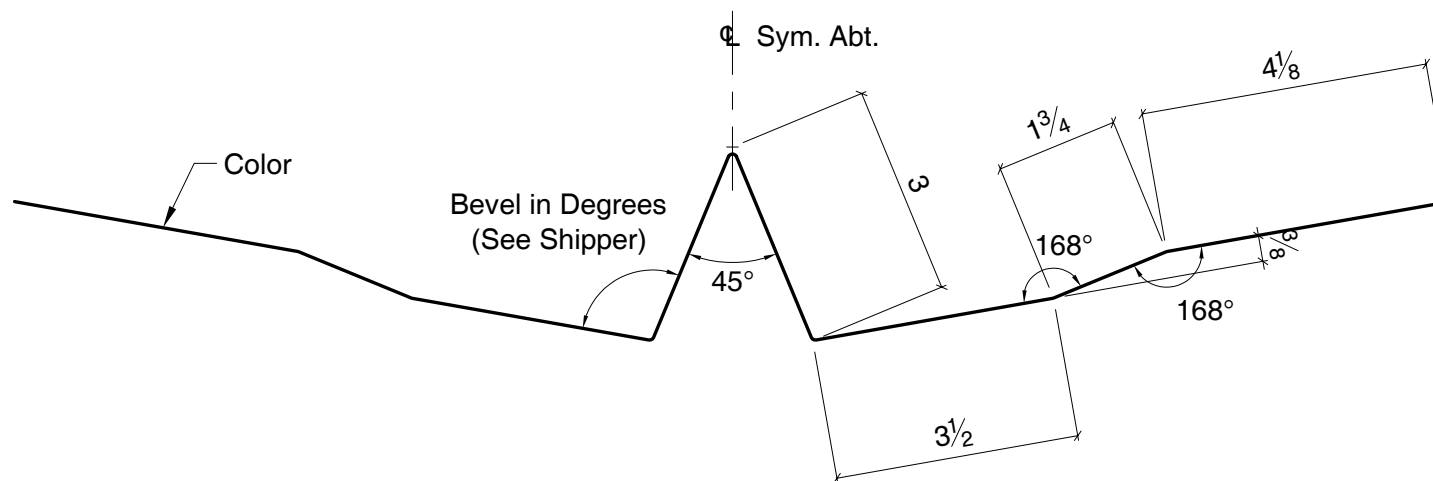


Valley Flashing (High System)
Cut= 25³/₄"
Maximum Length= 21'-0"
Use with Super Seam-24R system.

VF-521

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Cut	Material	Thick.	Wt/Ft
24.7500	29ga GZ	0.015"	1.3253
	29ga GM	0.015"	1.2513
	26ga GM	0.018"	1.5164
	24ga GM	0.023"	1.9582
	22ga GM	0.029"	2.4883
Wt/Ft = Total Mat'l Wt. x 1.05			



Valley Flashing (Low System)
Cut= 24 3/4"
Maximum Length= 21'-0"
Use with Weather Lok-16 roof system.

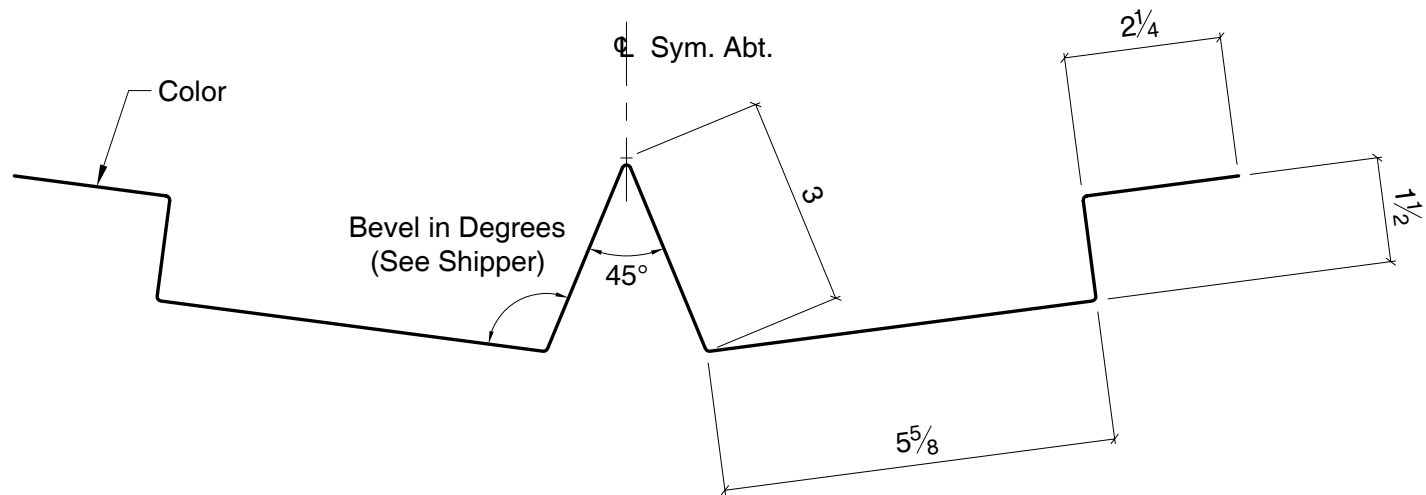
VF-620

© 2002 Whirlwind Building Systems
All rights reserved www.whirlwindsteel.com

- Notes:
1. All bends are based on 90° or 45° unless noted.
 2. All hems are 1/2" unless noted.
 3. All inside radii are 1/16".

Issue: 0
Date: 9.12.02

Cut	Material	Thick.	Wt/Ft
24.7500	29ga GZ	0.015"	1.3253
	29ga GM	0.015"	1.2513
	26ga GM	0.018"	1.5164
	24ga GM	0.023"	1.9582
	22ga GM	0.029"	2.4883
Wt/Ft = Total Mat'l Wt. x 1.05			



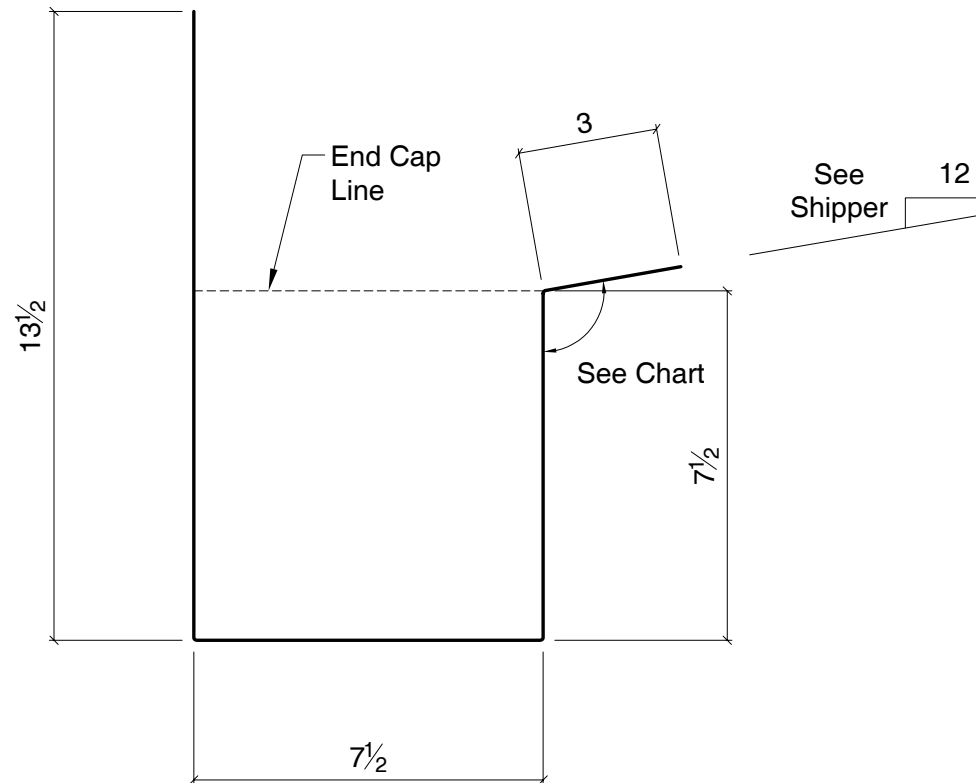
Valley Flashing (High System)
Cut= 24 $\frac{3}{4}$ "
Maximum Length= 21'-0"
Use with Weather Lok-16 system.

VF-621

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

Cut	Material	Thick.	Wt/Ft
31.5000	29ga GZ	0.015"	1.6868
	29ga GM	0.015"	1.5926
	26ga GM	0.018"	1.9299
	24ga GM	0.023"	2.4922
	22ga GM	0.029"	3.1669
Wt/Ft = Total Mat'l Wt. x 1.05			



Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°
7:12	120°
8:12	123°
9:12	126°
10:12	129°
11:12	132°
12:12	135°

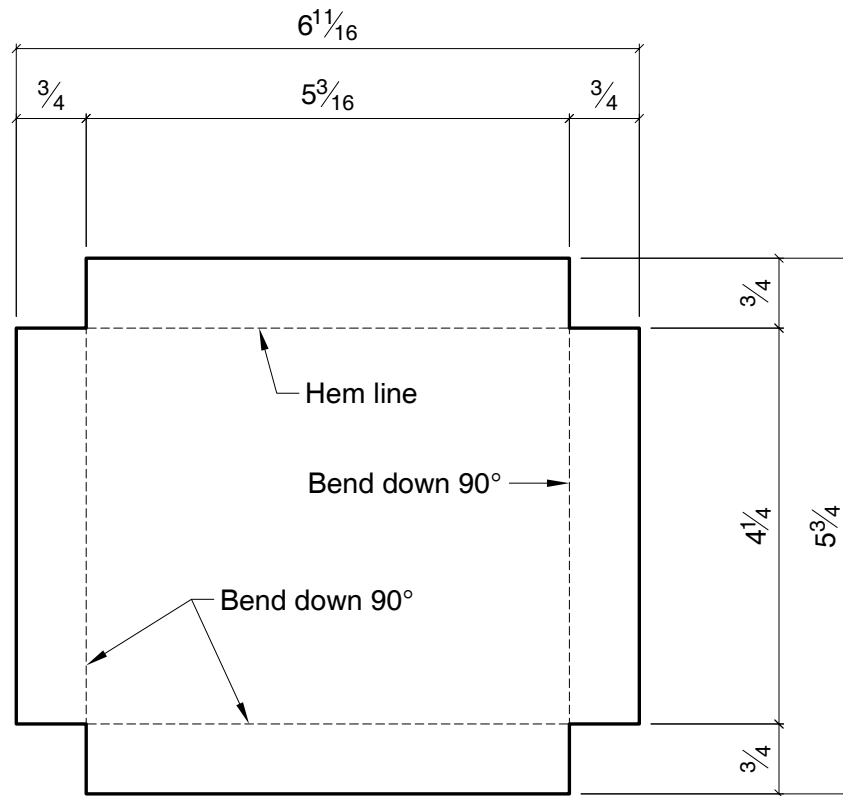
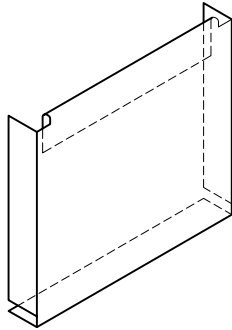
Valley Gutter
Cut= 31 1/2" (22 Ga. Galvalume Plus)
Maximum Length= 21'-0"
Use as required.

VG-100

Specify Roof Slope

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".

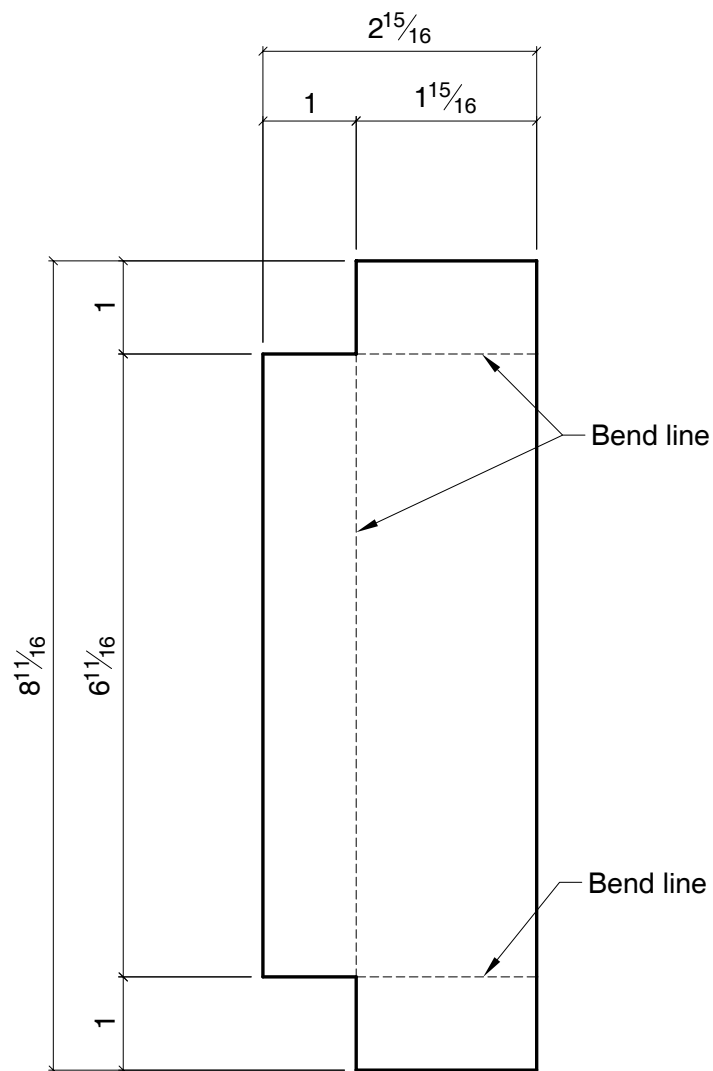
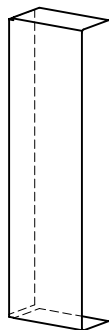


Box Gutter End Cap
 Cut= $5\frac{3}{4}$ " x $6\frac{11}{16}$ "
 Maximum Length= N/A
 Use with Box Gutter GU-800.

BEC

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".

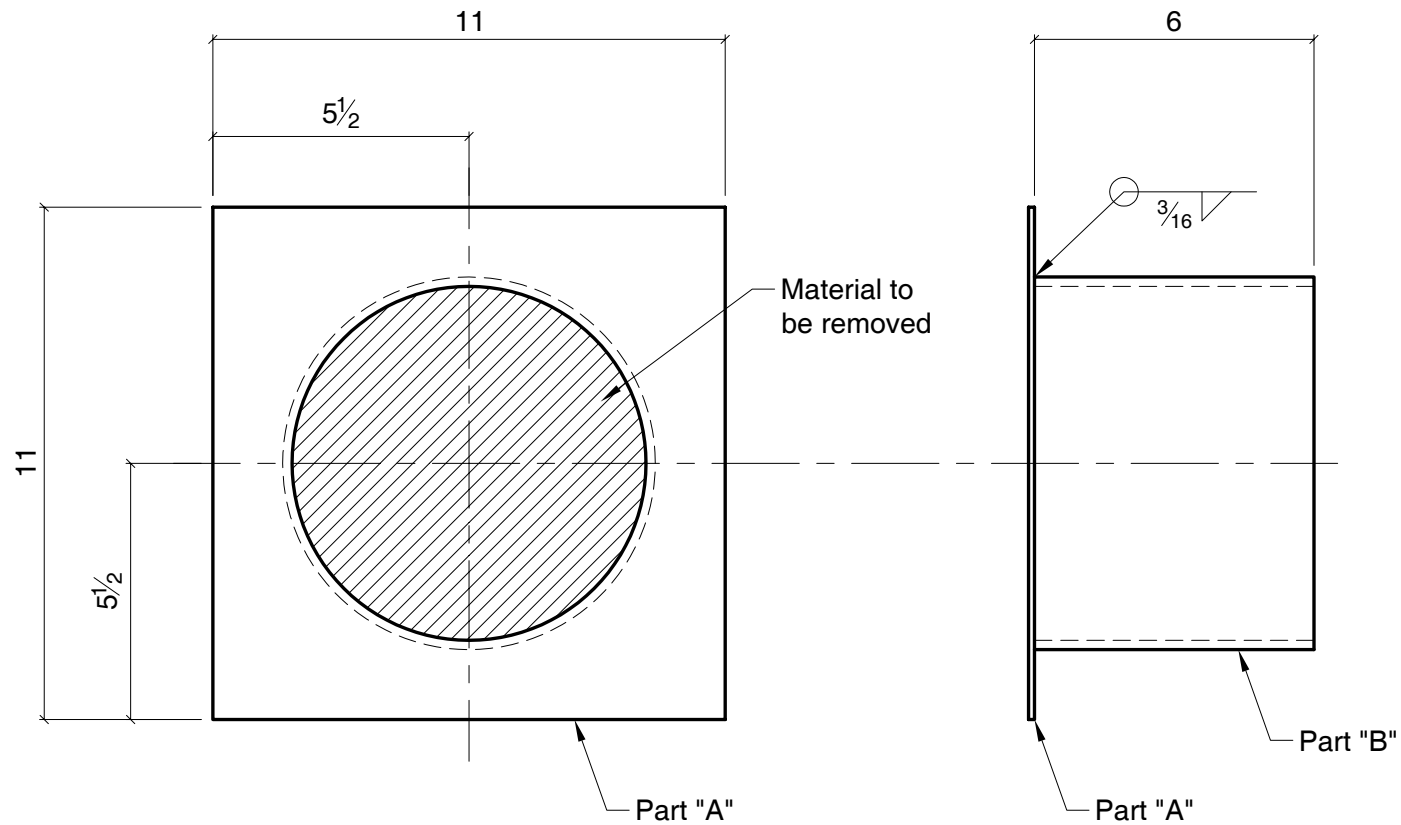


Box Rake End Cap
 Cut= $2\frac{15}{16}$ " x $8\frac{11}{16}$ "
 Maximum Length= N/A
 Use with Box Rake Trim RT-801.

BREC

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are $\frac{1}{2}$ " unless noted.
3. All inside radii are $\frac{1}{16}$ ".



Downspout Boot

Part "A"= PL 11" x 10 Ga. x 0'-11"

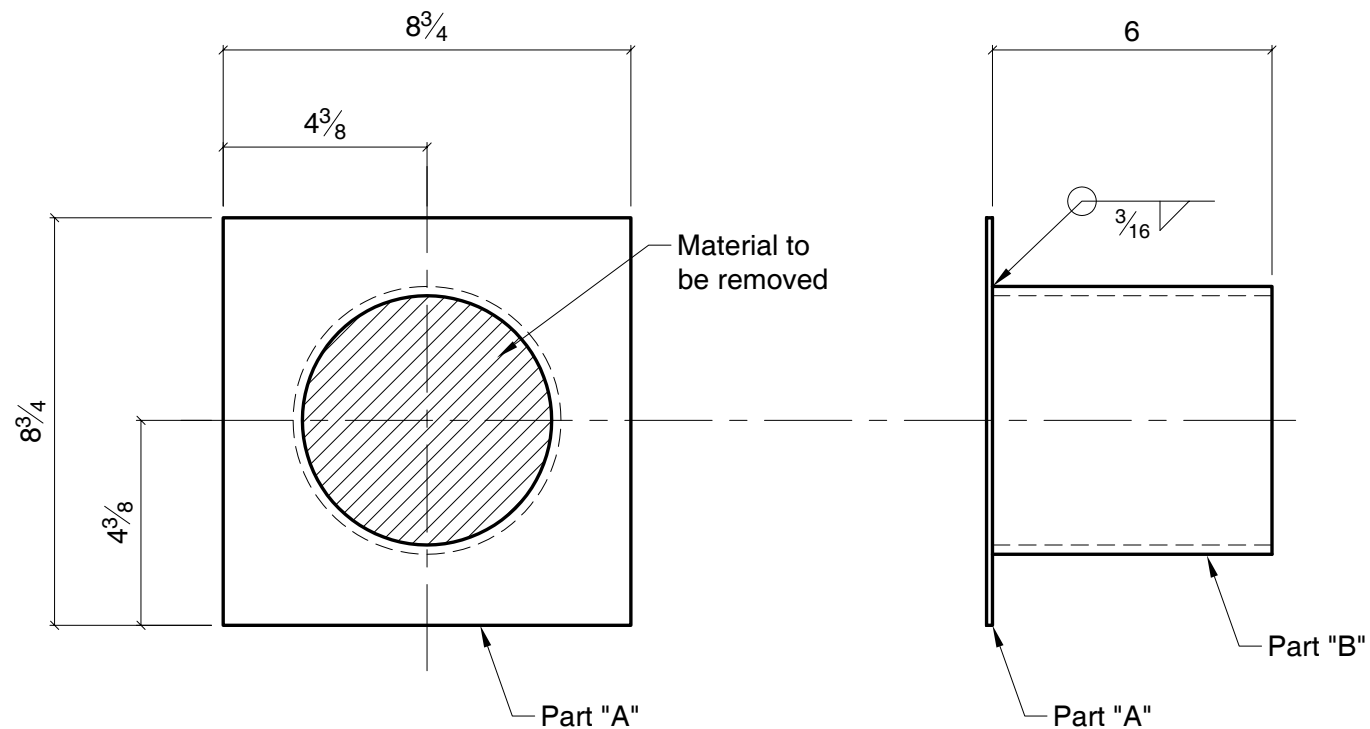
Part "B"= 8"ø x 0.083" Std. Pipe

Standard Length= 0'-6"

Standard Finish= Hot-dip galvanized

Use with valley gutter and internal 8" round pvc downspouts.

Notes:
1. All welds to be seal-welded.



Downspout Boot

Part "A"= PL $8\frac{3}{4}$ " x 10 Ga. x $0'-8\frac{3}{4}$ "

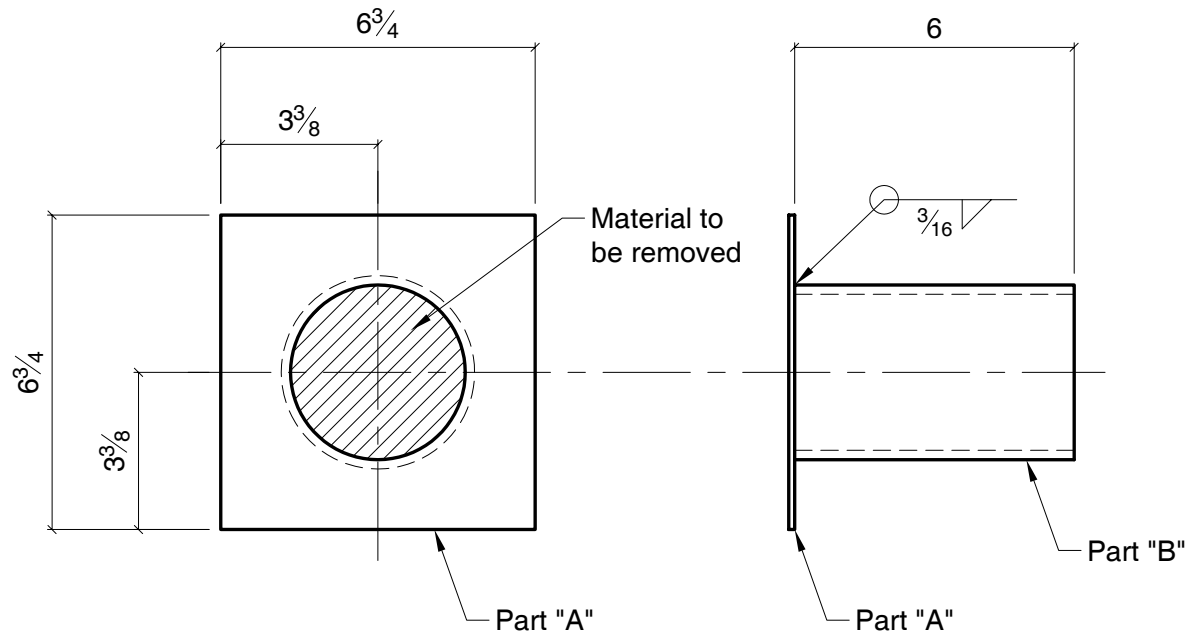
Part "B"= $5\frac{3}{4}$ " \varnothing x 0.188" Std. Pipe

Standard Length= $0'-6"$

Standard Finish= Hot-dip galvanized

Use with valley gutter and internal 6" round pvc downspouts.

- Notes:
1. All welds to be seal-welded.



Downspout Boot

Part "A"= PL $6\frac{3}{4}$ " x 10 Ga. x $0'-6\frac{3}{4}$ "

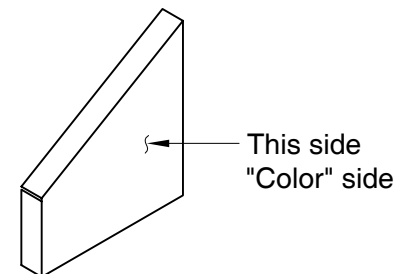
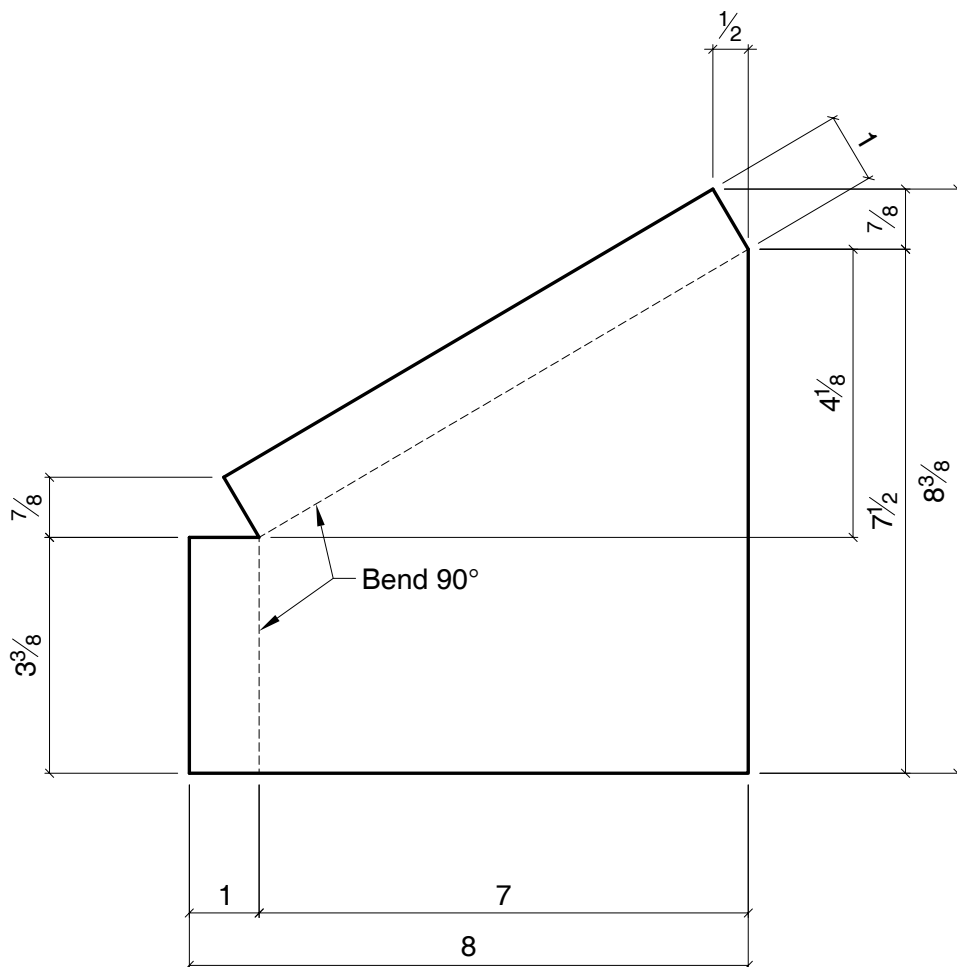
Part "B"= $3\frac{3}{4}$ " \varnothing x 0.120" Std. Pipe

Standard Length= 0'-6"

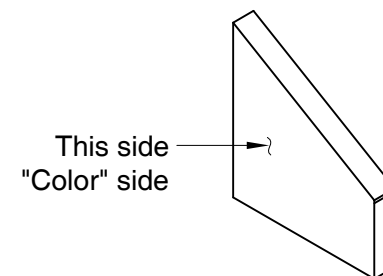
Standard Finish= Hot-dip galvanized

Use with valley gutter and internal 4" round pvc downspouts.

- Notes:
1. All welds to be seal-welded.



"Right"

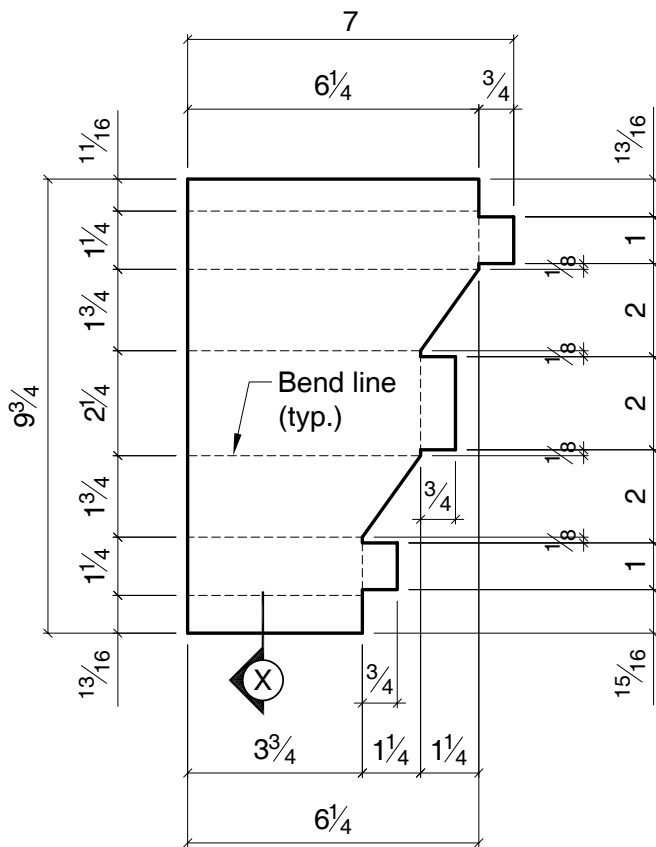


"Left"

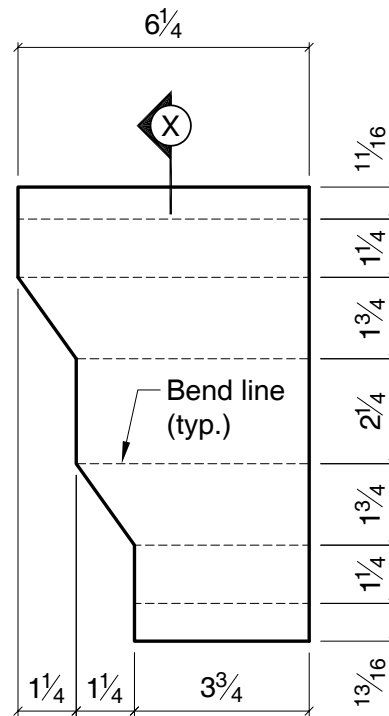
Slide Door Hood Trim End Cap
Cut= 8" x 8 3/8"
Maximum Length= N/A
Specify "Right" or "Left"
Use with trim SD-102.

Notes:

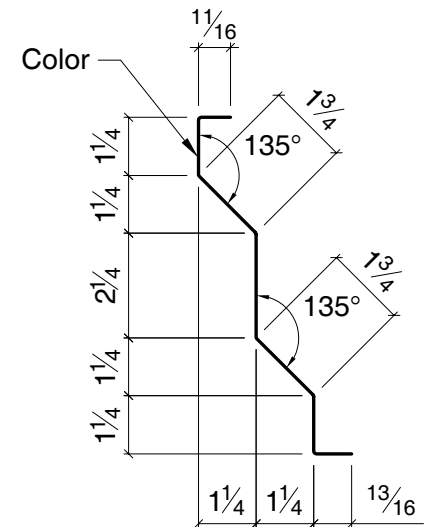
1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".



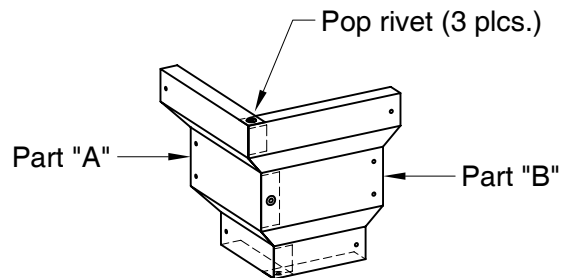
Part "A"



Part "B"



Section "X"



Shadow Corner Box

Cut:

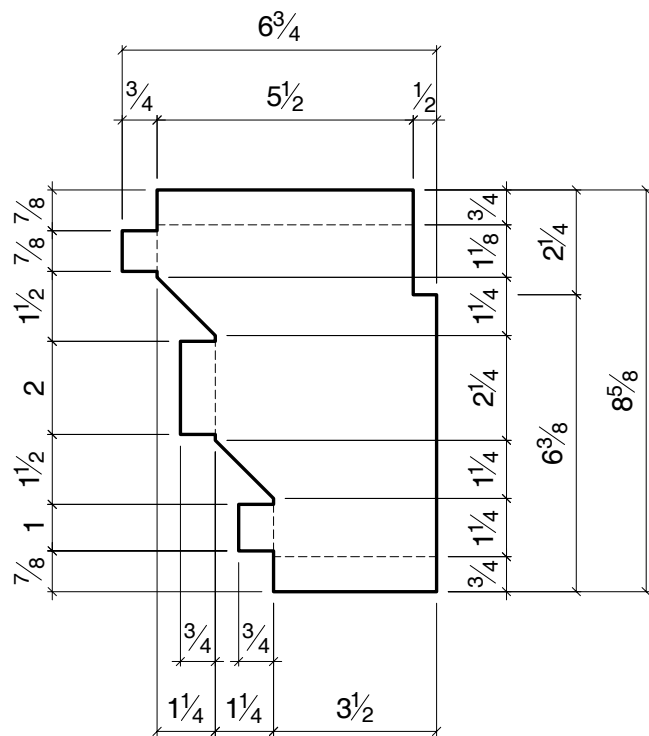
Part "A"= 7" x 9 3/4" (stamped)

Part "B"= 6 1/4" x 9 3/4" (stamped)

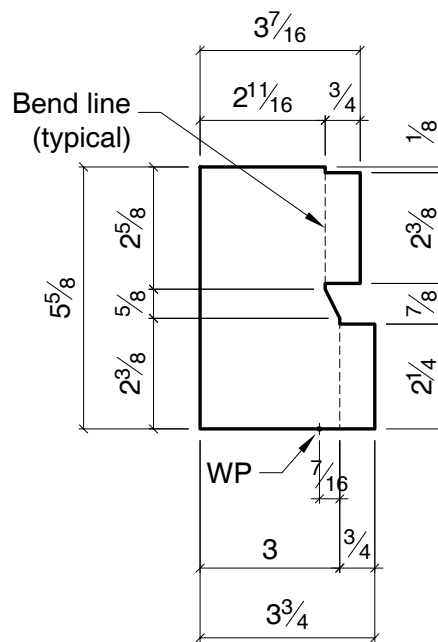
Use with Shadow style trim.

Notes:

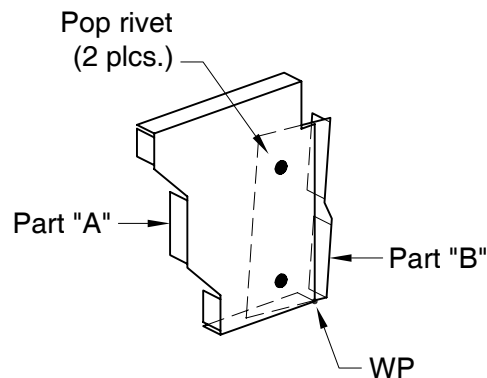
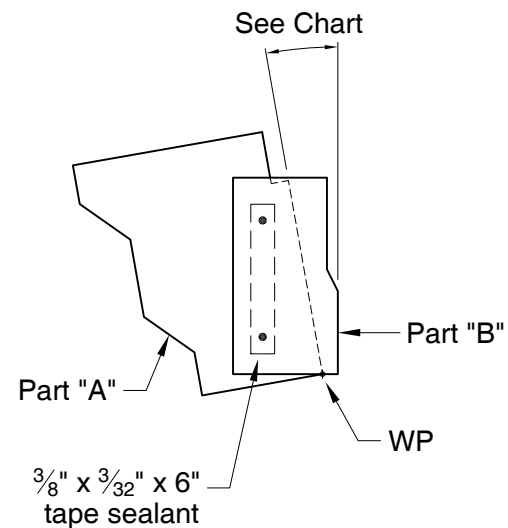
1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".



Part "A"



Part "B"



Shadow Gutter End Cap

Cut:

Part "A" = 6 ³/₄" x 8 ⁵/₈" (stamped)

Part "B" = 3 ³/₄" x 5 ⁵/₈" (stamped)

Use with GU-10_ series gutter.

Roof Slope	Req'd Angle
1:12	94°
2:12	99°
3:12	104°
4:12	108°
5:12	112°
6:12	116°

Notes:

1. All bends are based on 90° or 45° unless noted.
2. All hems are 1/2" unless noted.
3. All inside radii are 1/16".