



# **BUILDING SYSTEMS**

**Standard Angles  
Hat Channels  
Hip & Valley Plates**



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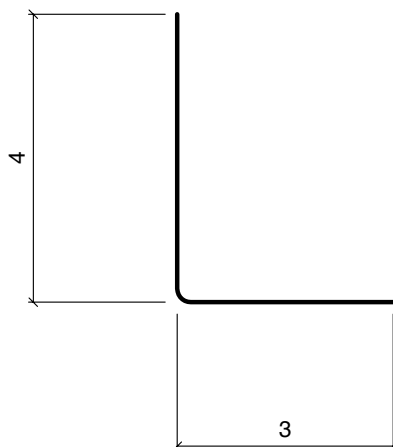
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Approximate Wt/Ft in Pounds:

Painted= 1.39

Per Part= 27.7



Rake Angle

Roll-Formed

Material:

6.9375" x 16Ga (.056") Painted

Standard Length= 20'-0"

Standard rake angle

**RA2000**

Notes:

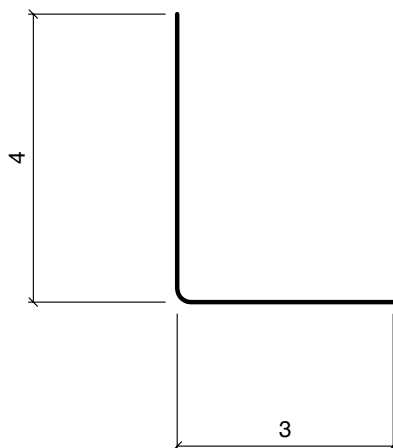
All bends 90° unless noted.

Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:

Painted= 1.44

Per Part= 28.7



Rake Angle

Roll-Formed

Material:

6.9375" x 16Ga (.058") Pre-Galvanized

Standard Length= 20'-0"

Standard rake angle

**RA2000G**

Notes:

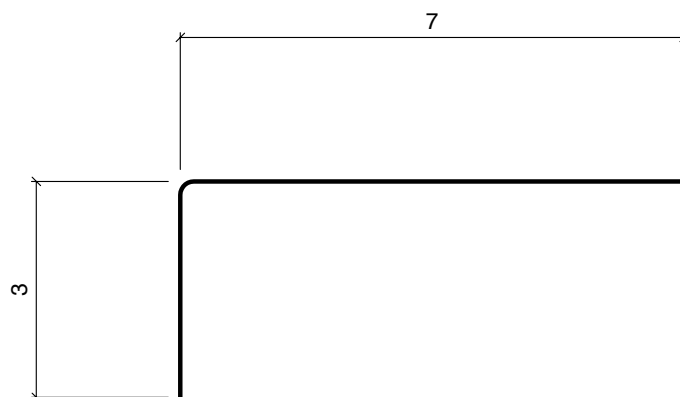
All bends 90° unless noted.

Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:

Painted= 1.99

Per Part= 39.7



Rake Angle

Roll-Formed

Material:

9.9375" x 16Ga (.056") Painted

Standard Length= 20'-0"

Optional rake angle

**RC2000**

Notes:

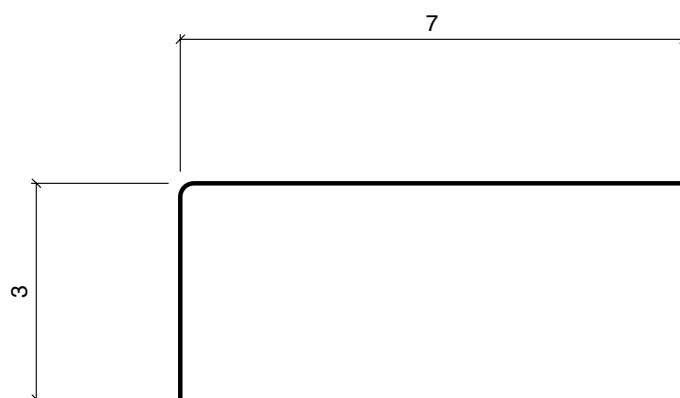
All bends 90° unless noted.

Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:

Painted= 2.06

Per Part= 41.2



Rake Angle

Roll-Formed

Material:

9.9375" x 16Ga (.058") Pre-Galvanized

Standard Length= 20'-0"

Optional rake angle

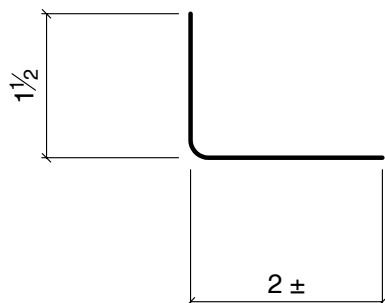
**RC2000G**

Notes:

All bends 90° unless noted.

Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Part= 0.3

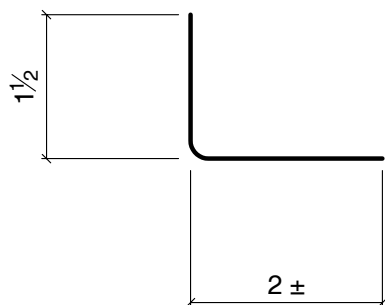


Sheeting Angle  
Roll-Formed  
Material:  
3.4375" x 14Ga (.067") Painted  
Standard Length= 0'-5"  
Not pre-punched

**SA005**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
Per Part= 0.4

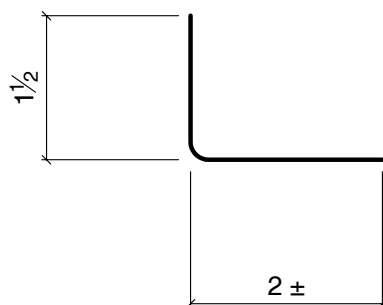


Sheeting Angle  
Roll-Formed  
Material:  
3.4375" x 14Ga (.069") Pre-Galvanized  
Standard Length= 0'-5"  
Not pre-punched

**SA005G**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Part= 1.2

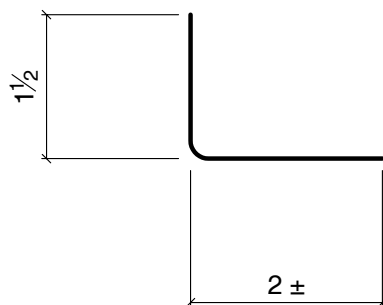


Sheeting Angle  
Roll-Formed  
Material:  
3.4375" x 14Ga (.067") Painted  
Standard Length= 1'-6"  
Not pre-punched

**SA0106**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
Per Part= 1.3

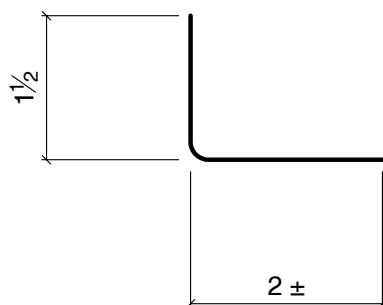


Sheeting Angle  
Roll-Formed  
Material:  
3.4375" x 14Ga (.069") Pre-Galvanized  
Standard Length= 1'-6"  
Not pre-punched

**SA0106G**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Foot= 0.82  
Per Part= 16.4

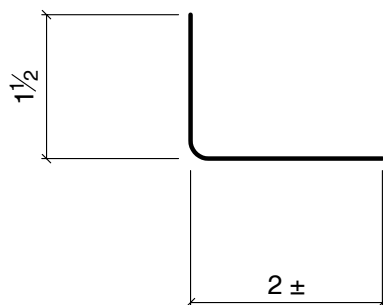


Sheeting Angle  
Roll-Formed  
Material:  
3.4375" x 14Ga (.067") Painted  
Standard Length= 20'-0"  
Not pre-punched

**SA2000**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
Per Foot= 0.85  
Per Part= 16.9

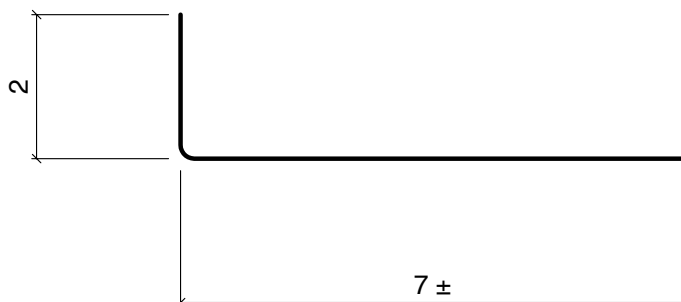


Sheeting Angle  
Roll-Formed  
Material:  
3.4375" x 14Ga (.069") Pre-Galvanized  
Standard Length= 20'-0"  
Not pre-punched

**SA2000G**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Part= 1.0

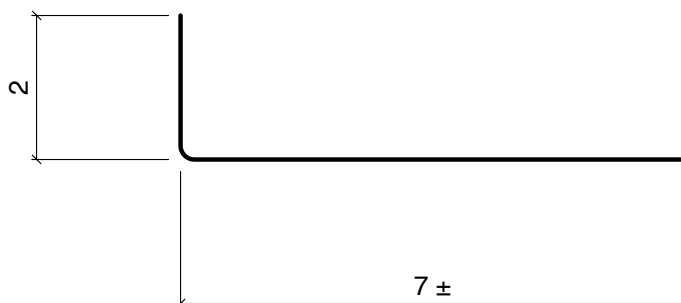


Sheeting Angle  
Roll-Formed  
Material:  
9.9375" x 14Ga (.067") Painted  
Standard Length= 0'-5"  
Not pre-punched

**CA005**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
Per Part= 1.0



Sheeting Angle  
Roll-Formed  
Material:  
9.9375" x 14Ga (.069") Pre-Galvanized  
Standard Length= 0'-5"  
Not pre-punched

**CA005G**

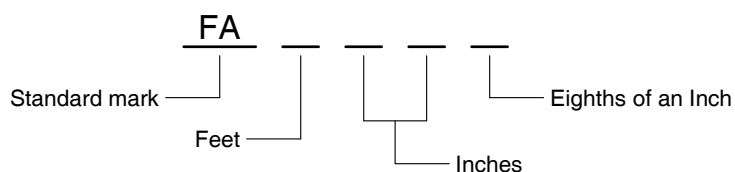
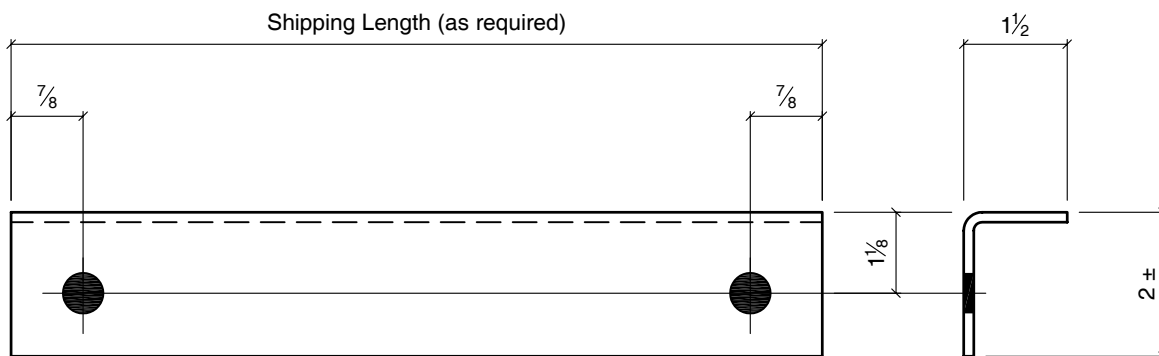
Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "



Approximate Wt/Ft in Pounds:

Painted= 1.23

Pre-Galvanized= 1.25



### Naming Convention

Die-Made

Material:

3.4375" x 12Ga (.100") Painted

3.4375" x 12Ga (.102") Pre-Galvanized

Length= As Required

## Cold-Formed Flange Brace

Notes:

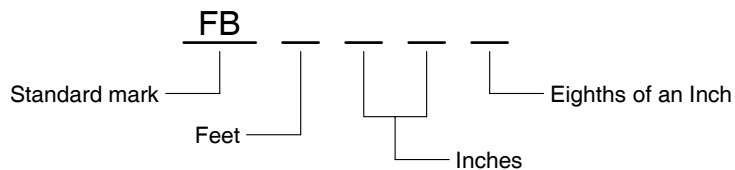
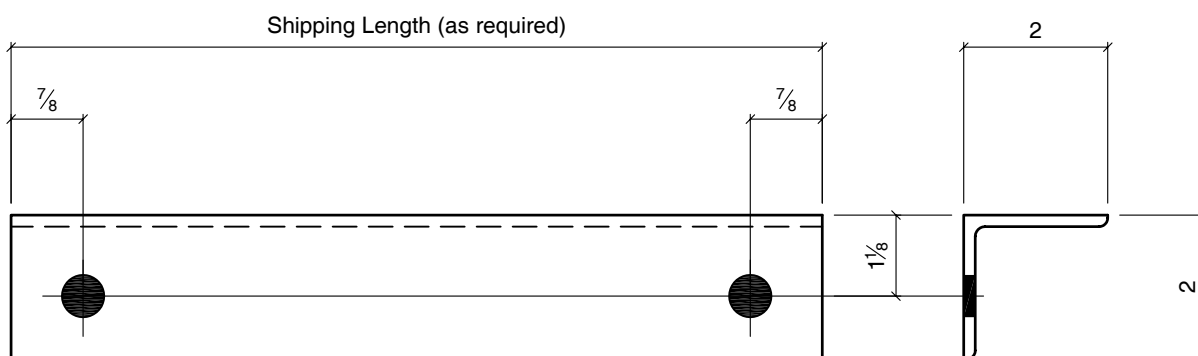
All bends 90° unless noted.

Inside radius =  $\frac{3}{16}$ "

Hole Diameter=  $\frac{9}{16}$ "

Approximate Wt/Ft in Pounds:

Painted or Galvanized= 1.65



### Naming Convention

Die-Made

Material: L2" x 2" x  $\frac{1}{8}$ "

Finish: Painted or Hot-Dip Galvanized

Length= As Required

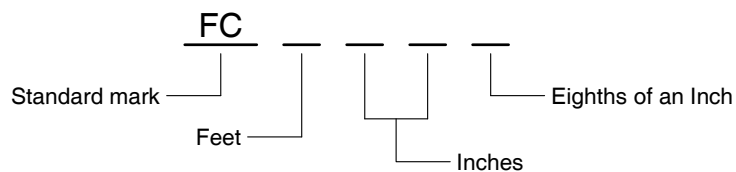
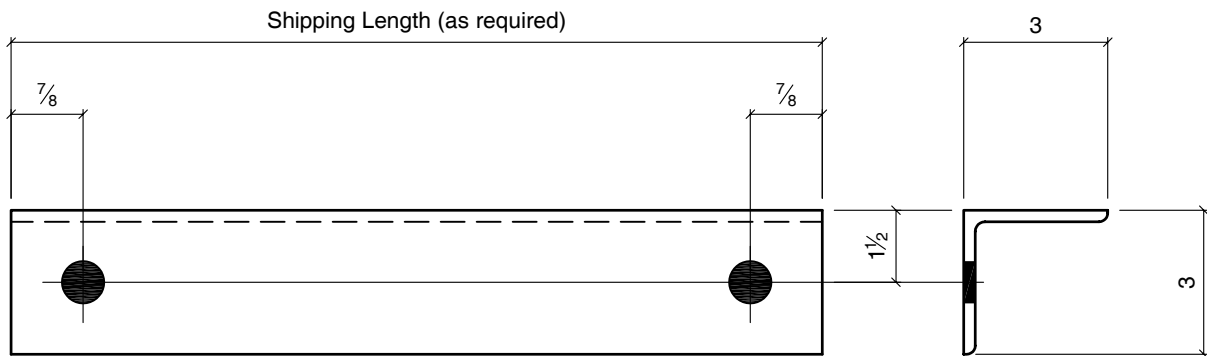
## 2" Hot-Rolled Flange Brace

Notes:

All bends 90° unless noted.

Hole Diameter=  $\frac{9}{16}$ "

Approximate Wt/Ft in Pounds:  
Painted or Galvanized= 3.71



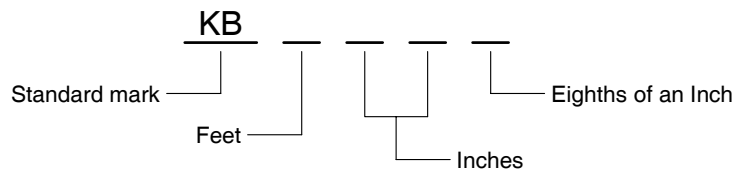
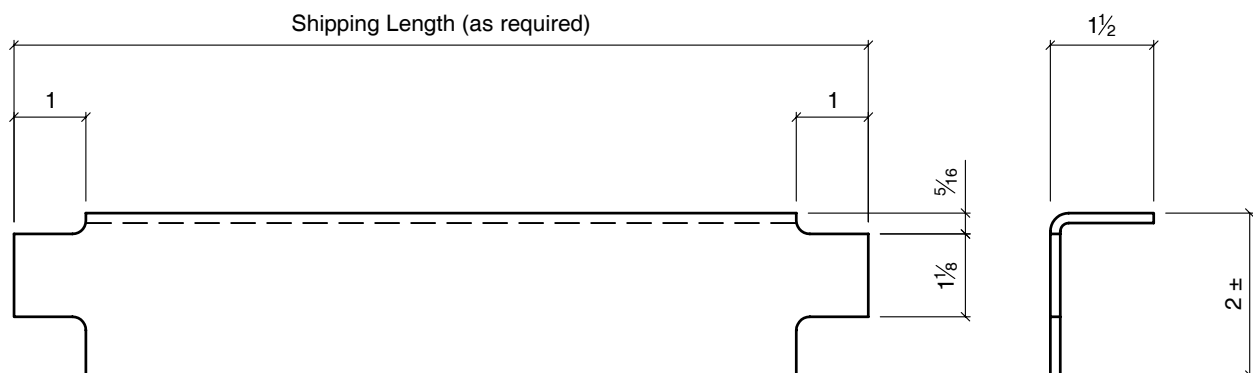
Naming Convention

Die-Made  
Material: L3" x 3" x  $\frac{3}{16}$ "  
Finish: Painted or Hot-Dip Galvanized  
Length= As Required

## 3" Hot-Rolled Flange Brace

Notes:  
All bends 90° unless noted.  
Hole Diameter=  $\frac{9}{16}$ "

Approximate Wt/Ft in Pounds:  
Painted= 1.23  
Pre-Galvanized= 1.25



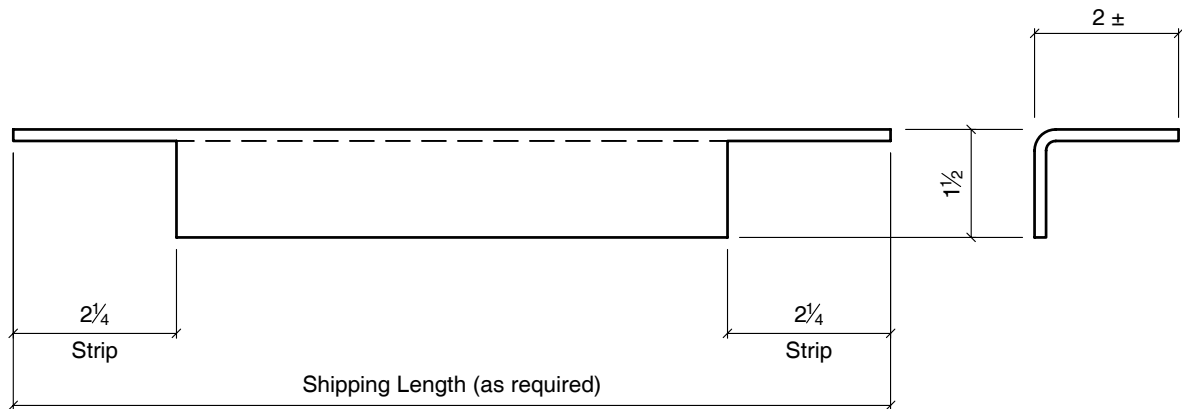
Naming Convention

Die-Made  
Material:  
3.4375" x 12Ga (.100") Painted  
3.4375" x 12Ga (.102") Pre-Galvanized  
Length= As Required

## Knock-In Brace Angle

Notes:  
All bends 90° unless noted.  
Inside Radius=  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
Painted= 0.82

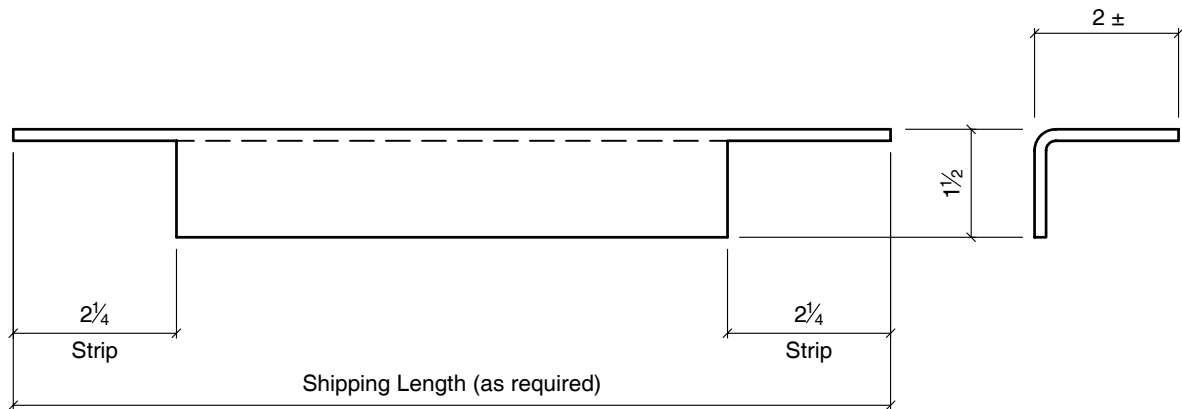


Notched Sheeting Angle  
Roll-Formed  
Material:  
3.4375" x 14Ga (.067") Painted  
Length= As Required

**M-1-1**

Notes:  
All bends 90° unless noted.  
Inside Radius=  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
Pre-Galvanized= 0.85

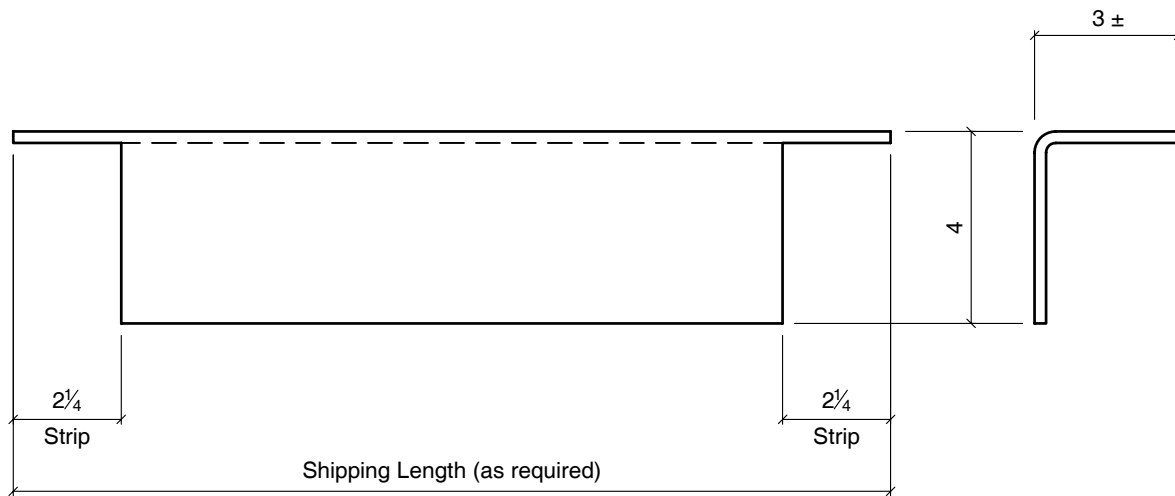


Notched Sheeting Angle  
Roll-Formed  
Material:  
3.4375" x 14Ga (.069") Pre-Galvanized  
Length= As Required

**M-1-1G**

Notes:  
All bends 90° unless noted.  
Inside Radius=  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
Painted= 1.66

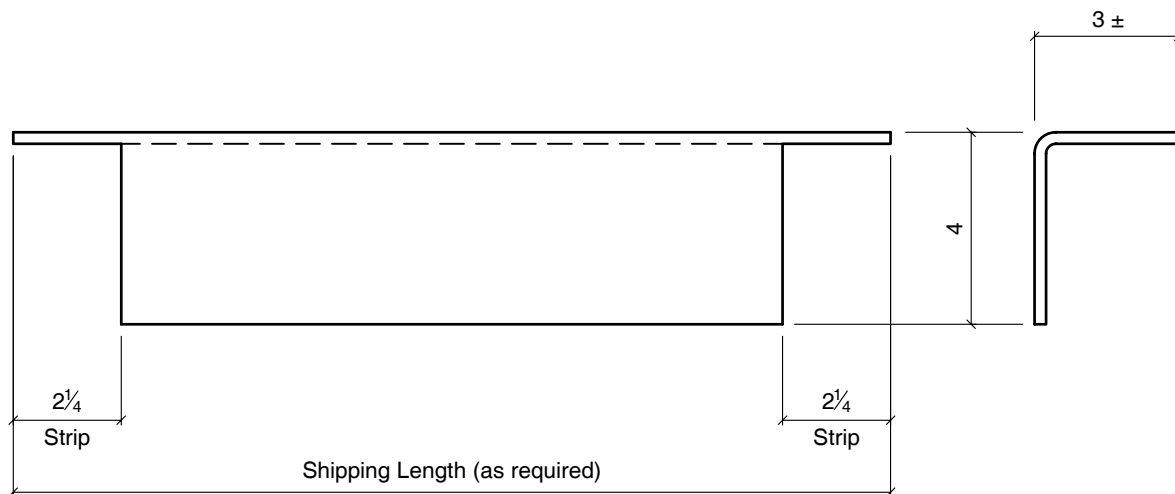


Notched Sheeting Angle  
Roll-Formed  
Material:  
6.9375" x 14Ga (.067") Painted  
Length= As Required

**M-3-1**

Notes:  
All bends 90° unless noted.  
Inside Radius=  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
Pre-Galvanized= 1.71

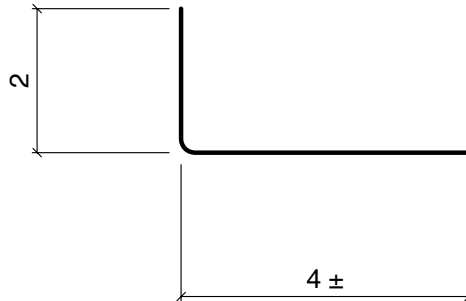


Notched Sheeting Angle  
Roll-Formed  
Material:  
6.9375" x 14Ga (.069") Pre-Galvanized  
Length= As Required

**M-3-1G**

Notes:  
All bends 90° unless noted.  
Inside Radius=  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
 Per Foot= 1.46  
 Per 20' Part= 29.3

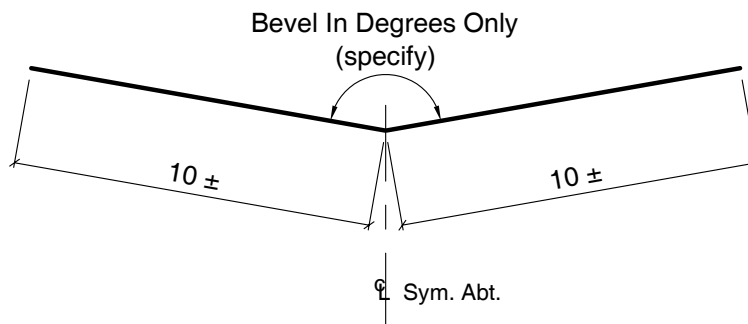


Base Angle  
 Roll-Formed  
 Material:  
 5.9375" x 14Ga (.069") Pre-Galvanized  
 Standard Length= 20'-0"  
 Not pre-punched

**BB2000G**

Notes:  
 All bends 90° unless noted.  
 Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
 Painted= 7.12  
 Pre-Galvanized= 7.26



Hip or Valley Plate  
 Folded  
 Material:  
 19.9375" x 12Ga (.100") Painted  
 19.9375" x 12Ga (.102") Pre-Galvanized  
 Standard Length= 15'-3"  
 Use with Super Span and Super Seam

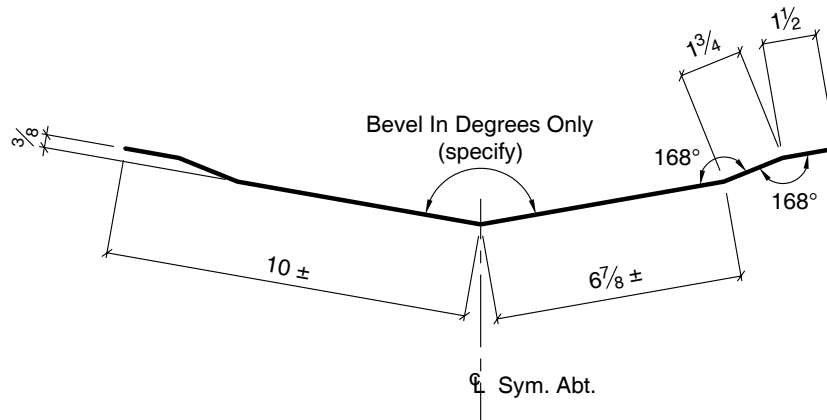
**PM101**

Notes:  
 All bends 90° unless noted.  
 Inside Radius=  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:

Painted= 4.77

Pre-Galvanized= 4.91



Valley Plate (Low System)

Folded

Material:

19.9375" x 14Ga (.067") Painted

19.9375" x 14Ga (.069") Pre-Galvanized

Standard Length= 15'-3"

Use with Weather Lok and Super Seam

**PM102**

Notes:

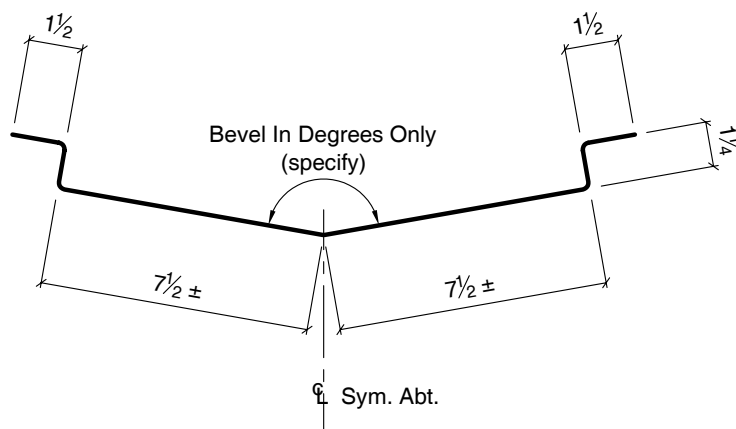
All bends 90° unless noted.

Inside Radius= 3/16"

Approximate Wt/Ft in Pounds:

Painted= 4.77

Pre-Galvanized= 4.91



Valley Plate (High System)

Folded

Material:

19.9375" x 14Ga (.067") Painted

19.9375" x 14Ga (.069") Pre-Galvanized

Standard Length= 15'-3"

Use with Weather Lok and Super Seam

**PM103**

Notes:

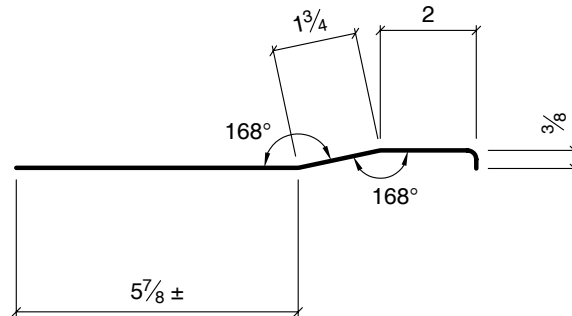
All bends 90° unless noted.

Inside Radius= 3/16"

Approximate Wt/Ft in Pounds:

Painted= 2.38

Pre-Galvanized= 2.45



Hip Plate (Low System)

Folded

Material:

9.9375" x 14Ga (.067") Painted

9.9375" x 14Ga (.069") Pre-Galvanized

Standard Length= 15'-3"

Use with Weather Lok

**PM104**

Notes:

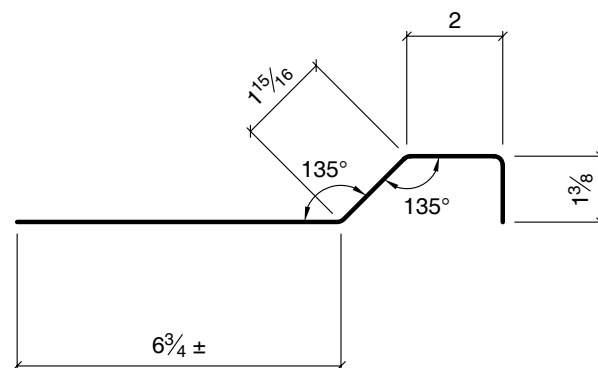
All bends 90° unless noted.

Inside Radius= 3/16"

Approximate Wt/Ft in Pounds:

Painted= 2.86

Pre-Galvanized= 2.94



Hip Plate (High System)

Folded

Material:

11.9375" x 14Ga (.067") Painted

11.9375" x 14Ga (.069") Pre-Galvanized

Standard Length= 15'-3"

Use with Weather Lok

**PM105**

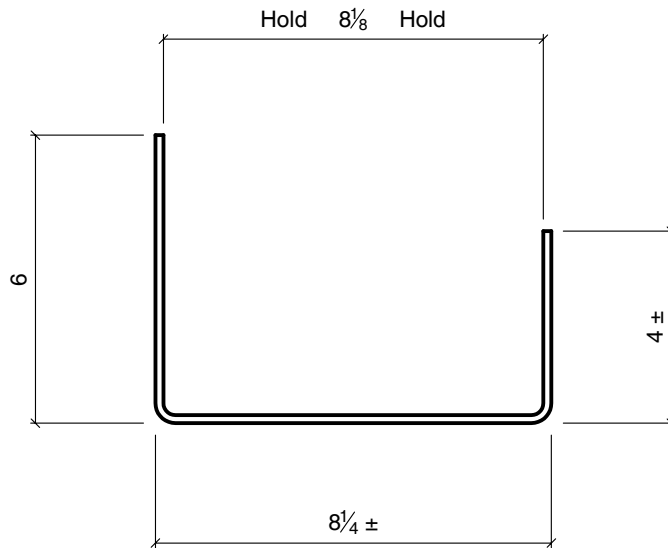
Notes:

All bends 90° unless noted.

Inside Radius= 3/16"

Approximate Wt/Ft in Pounds:  
 Painted= 4.29  
 Pre-Galvanized= 4.42

**SHOP NOTE:**  
 "Hold" dimension must be held  
 for proper installation.  
 Make small parts one at a time.



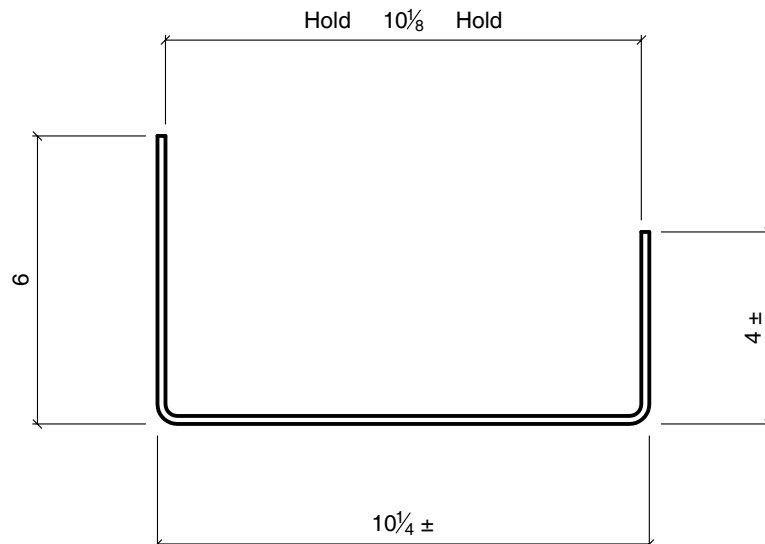
Header or Sill Channel  
 Folded  
 Material:  
 17.9375" x 14Ga (.067") Painted  
 17.9375" x 14Ga (.069") Pre-Galvanized  
 Length= As required  
 Self-tap to 8" girt

**PM106**

Notes:  
 All bends 90° unless noted.  
 Inside Radius= 3/16"

Approximate Wt/Ft in Pounds:  
 Painted= 4.77  
 Pre-Galvanized= 4.91

**SHOP NOTE:**  
 "Hold" dimension must be held  
 for proper installation.  
 Make small parts one at a time.



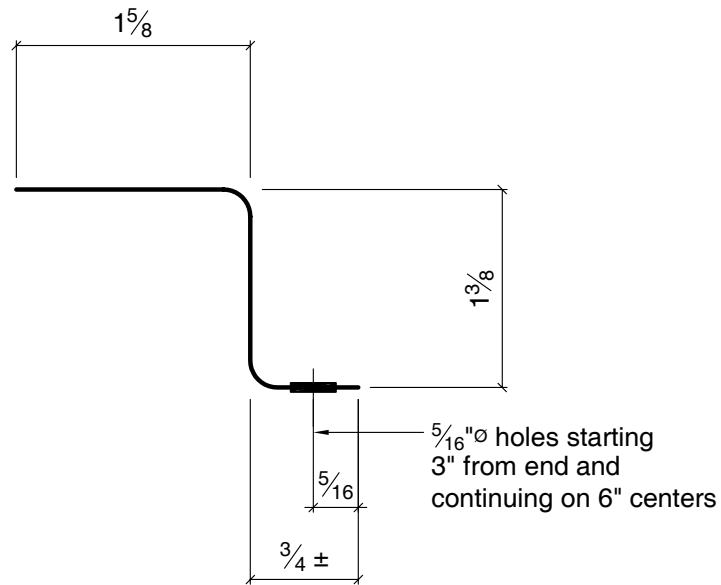
Header or Sill Channel  
 Folded  
 Material:  
 19.9375" x 14Ga (.067") Painted  
 19.9375" x 14Ga (.069") Pre-Galvanized  
 Length= As required  
 Self-tap to 10" girt

**PM107**

Notes:  
 All bends 90° unless noted.  
 Inside Radius= 3/16"



Approximate Weight in Pounds:  
 Per Foot= 0.85  
 Per 10' Part= 8.50

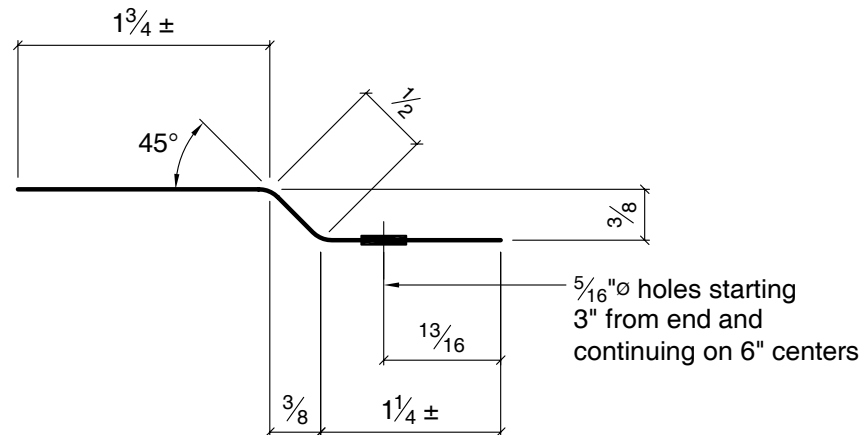


High Eave Plate  
 Press-Brake  
 Material:  
 3.4375" x 14Ga (.069") Pre-Galvanized  
 Standard Length= 10'-0"  
 Pre-punched

**EP501**

Notes:  
 All bends 90° unless noted.  
 Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
 Per Foot= 0.85  
 Per 10' Part= 8.50

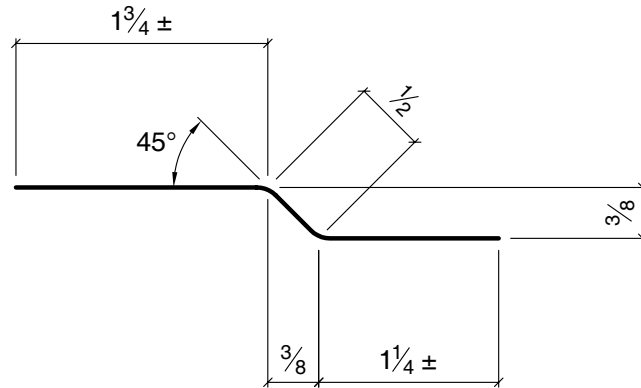


Low Eave Plate  
 Press-Brake  
 Material:  
 3.4375" x 14Ga (.069") Pre-Galvanized  
 Standard Length= 10'-0"  
 Pre-punched

**EP502**

Notes:  
 All bends 90° unless noted.  
 Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Foot= 0.82  
Per 10' Part= 8.20

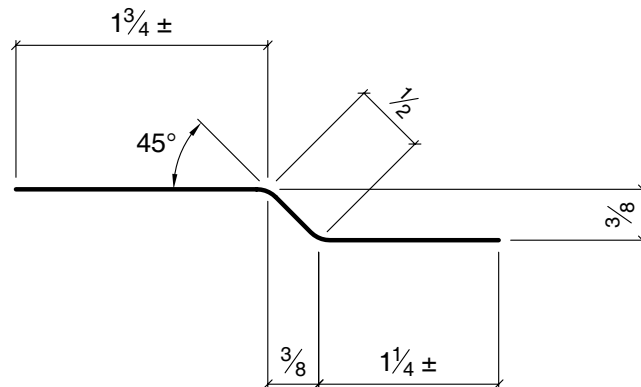


Low Rake Plate  
Press-Brake  
Material:  
3.4375" x 14Ga (.067") Painted  
Standard Length= 10'-0"  
Not pre-punched

**RP501**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Foot= 0.85  
Per 10' Part= 8.50

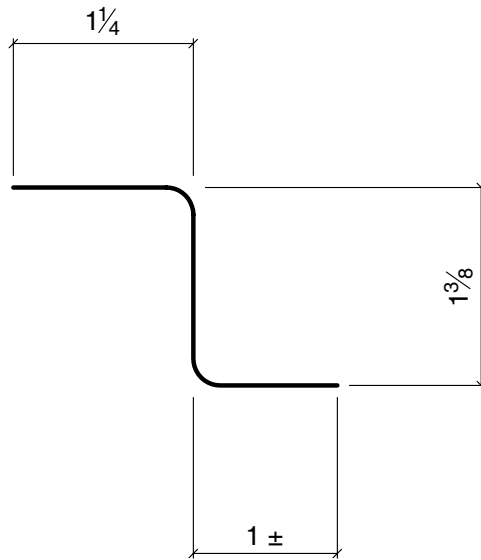


Low Rake Plate  
Press-Brake  
Material:  
3.4375" x 14Ga (.069") Pre-Galvanized  
Standard Length= 10'-0"  
Not pre-punched

**RP501G**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Foot= 0.82  
Per 10' Part= 8.20

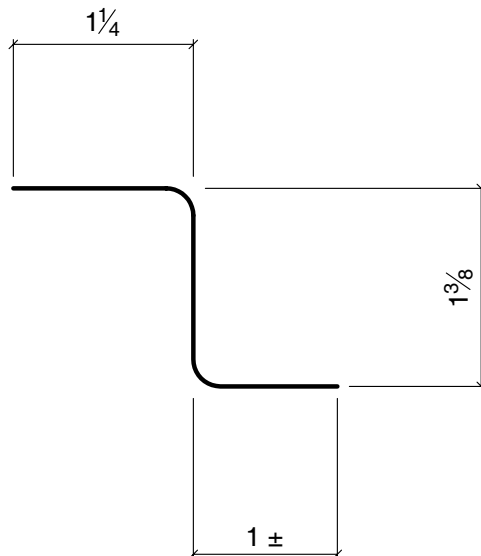


High Rake Plate  
Press-Brake  
Material:  
3.4375" x 14Ga (.067") Painted  
Standard Length= 10'-0"  
Not pre-punched

**RP502**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Foot= 0.85  
Per 10' Part= 8.50

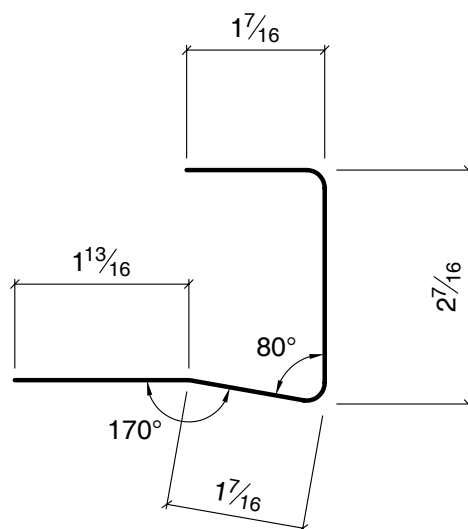


Low Rake Plate  
Press-Brake  
Material:  
3.4375" x 14Ga (.069") Pre-Galvanized  
Standard Length= 10'-0"  
Not pre-punched

**RP502G**

Notes:  
All bends 90° unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per Foot= 1.44  
Per 10' Part= 14.4

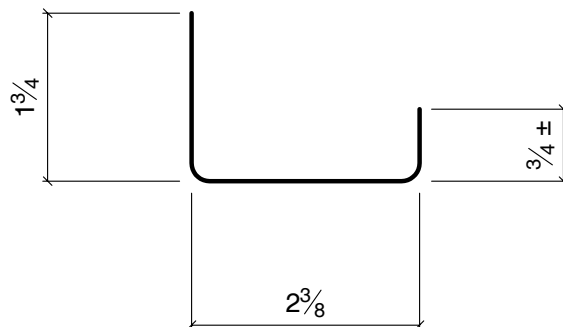


Ridge Channel  
Folded  
Material:  
6.9375" x 16Ga (.058") Pre-Galvanized  
Standard Length= 10'-0"  
Not pre-punched  
Use with Weather Lok roof

**WLRC**

Notes:  
All bends  $90^\circ$  unless noted.  
Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
 Per Foot= 0.92  
 Per Part= 9.5

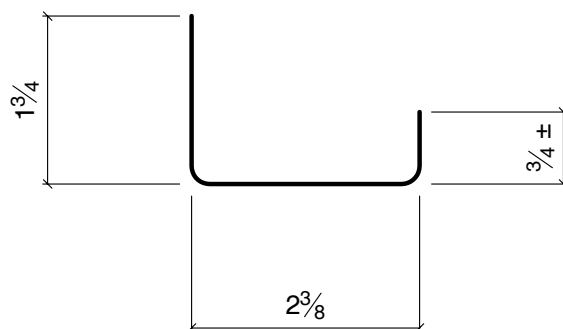


SS-24R Skylight Channel  
 Folded  
 Material:  
 4.625" x 16Ga (.056") Painted  
 Standard Length= 10'-3"  
 Not pre-punched

**SC501**

Notes:  
 All bends 90° unless noted.  
 Inside radius =  $\frac{3}{16}$ "

Approximate Wt/Ft in Pounds:  
 Per Foot= 0.96  
 Per Part= 9.8



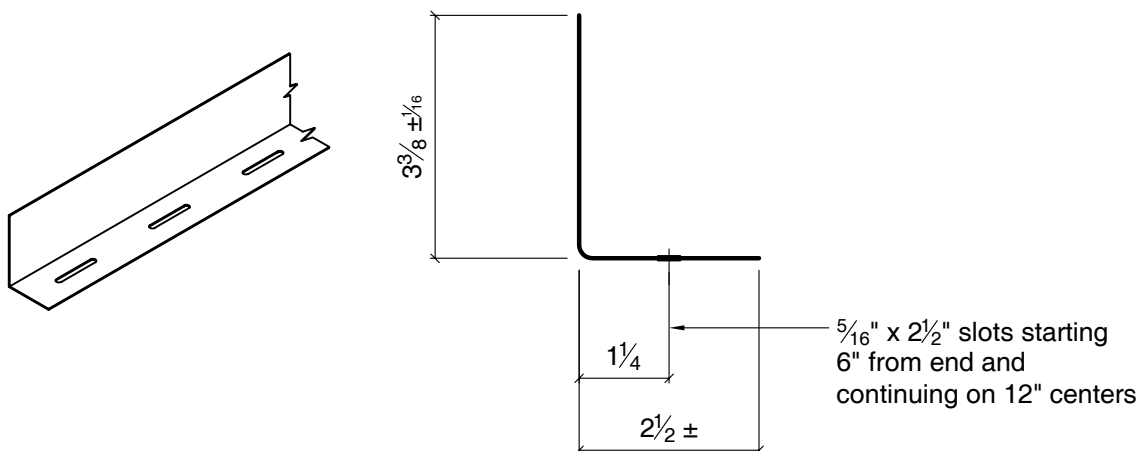
SS-24R Skylight Channel  
 Folded  
 Material:  
 4.625" x 16Ga (.058") Pre-Galvanized  
 Standard Length= 10'-3"  
 Not pre-punched

**SC501G**

Notes:  
 All bends 90° unless noted.  
 Inside radius =  $\frac{3}{16}$ "

Approximate Weight in Pounds:  
Per 20' Part= 31.0

**SHOP NOTE:**  
This part purchased from MBCI.

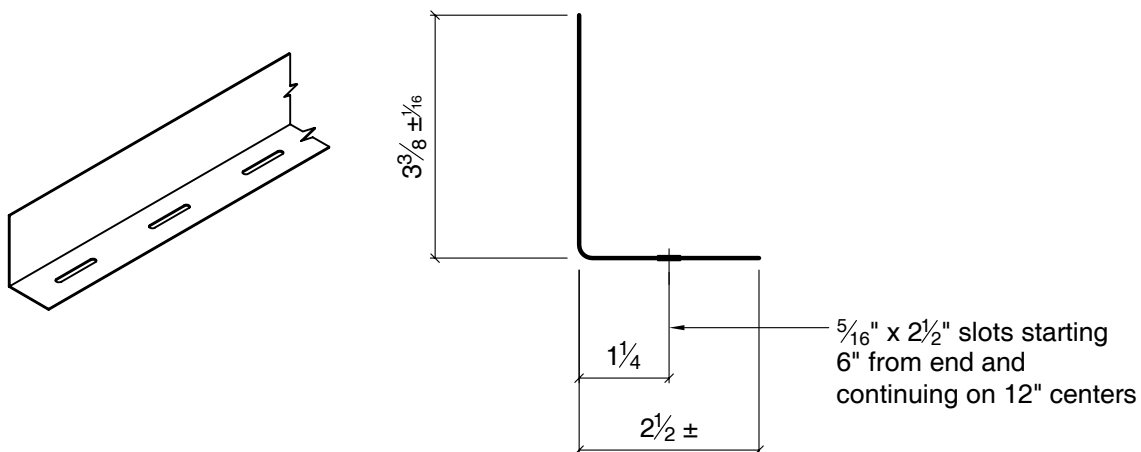


Low Floating Rake Plate  
Material: 14Ga Painted  
Standard Length= 20'-0"  
Pre-punched  
Used with Super Seam roof  
Purchased from MBCI

**SS2RSLP**

Approximate Weight in Pounds:  
Per 20' Part= 31.0

**SHOP NOTE:**  
This part purchased from MBCI.

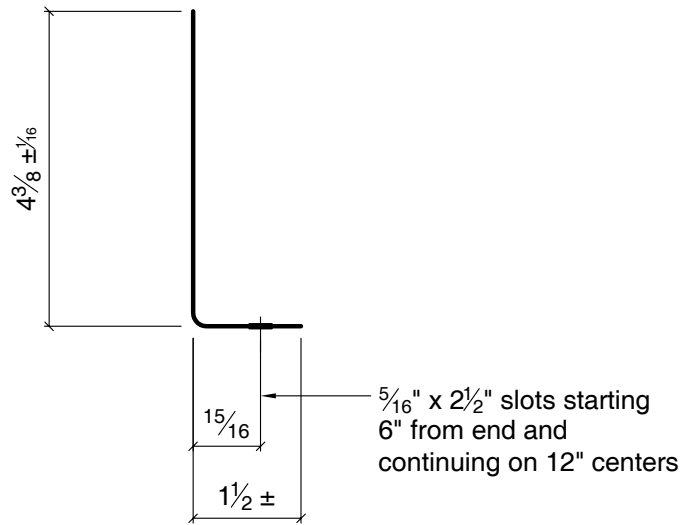
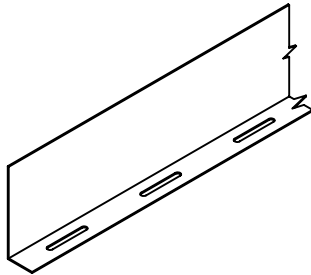


Low Floating Rake Plate  
Material: 14Ga Pre-Galvanized  
Standard Length= 20'-0"  
Pre-punched  
Used with Super Seam roof  
Purchased from MBCI

**SS2RSLG**

Approximate Weight in Pounds:  
Per 20' Part= 31.0

**SHOP NOTE:**  
This part purchased from MBCI.

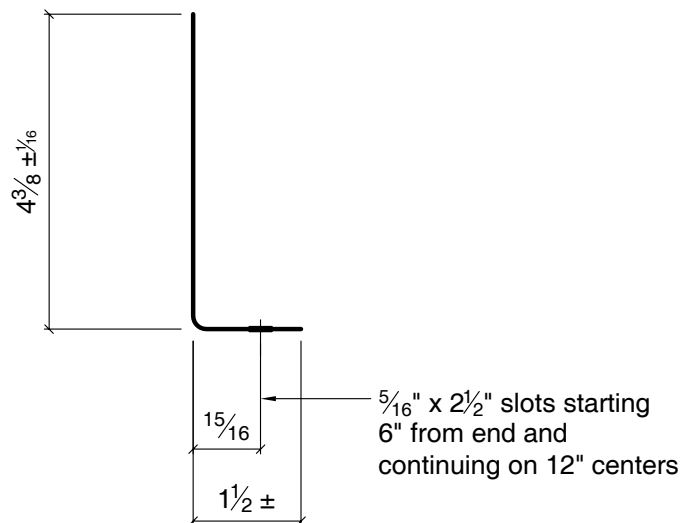
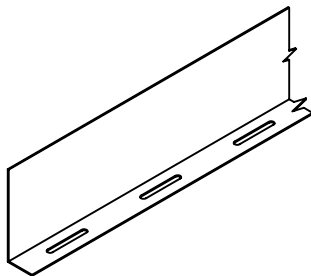


High Floating Rake Plate  
Material: 14Ga Painted  
Standard Length= 20'-0"  
Pre-punched  
Used with Super Seam roof  
Purchased from MBCI

**SS2RSHP**

Approximate Weight in Pounds:  
Per 20' Part= 31.0

**SHOP NOTE:**  
This part purchased from MBCI.

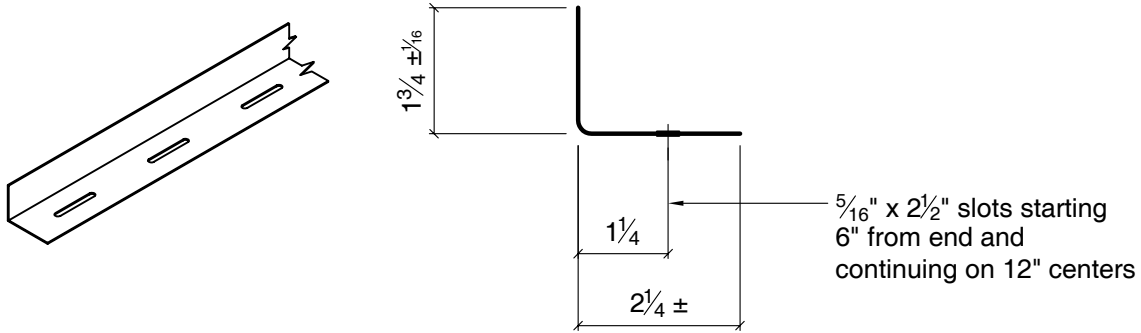


High Floating Rake Plate  
Material: 14Ga Pre-Galvanized  
Standard Length= 20'-0"  
Pre-punched  
Used with Super Seam roof  
Purchased from MBCI

**SS2RSHG**

Approximate Weight in Pounds:  
Per 20' Part= 21.6

**SHOP NOTE:**  
This part purchased from MBCI.

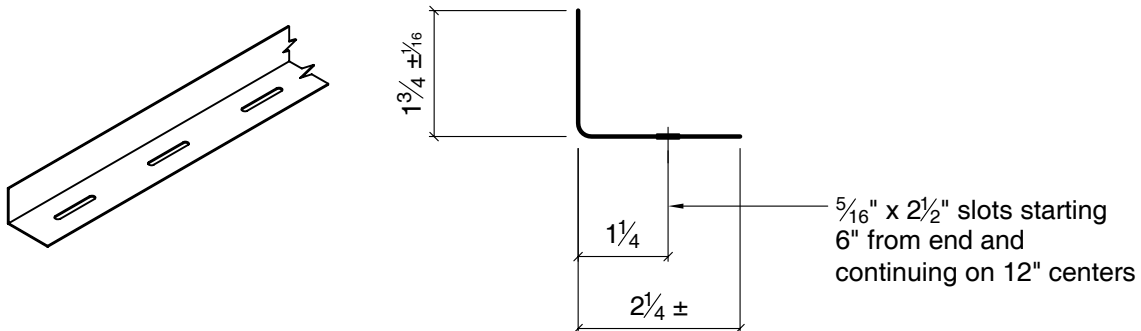


Floating Rake Plate  
Material: 14Ga Painted  
Standard Length= 20'-0"  
Pre-punched  
Used with Weather Snap roof  
Purchased from MBCI

**WSRSP**

Approximate Weight in Pounds:  
Per 20' Part= 21.6

**SHOP NOTE:**  
This part purchased from MBCI.

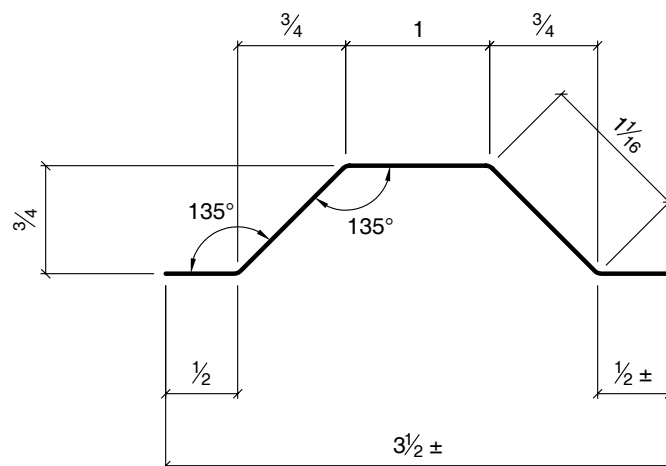


Floating Rake Plate  
Material: 14Ga Pre-Galvanized  
Standard Length= 20'-0"  
Pre-punched  
Used with Weather Snap roof  
Purchased from MBCI

**WSRSG**



Approximate Weight in Pounds:  
 Per Foot= 0.4  
 Per 12'-3" Part= 5.2

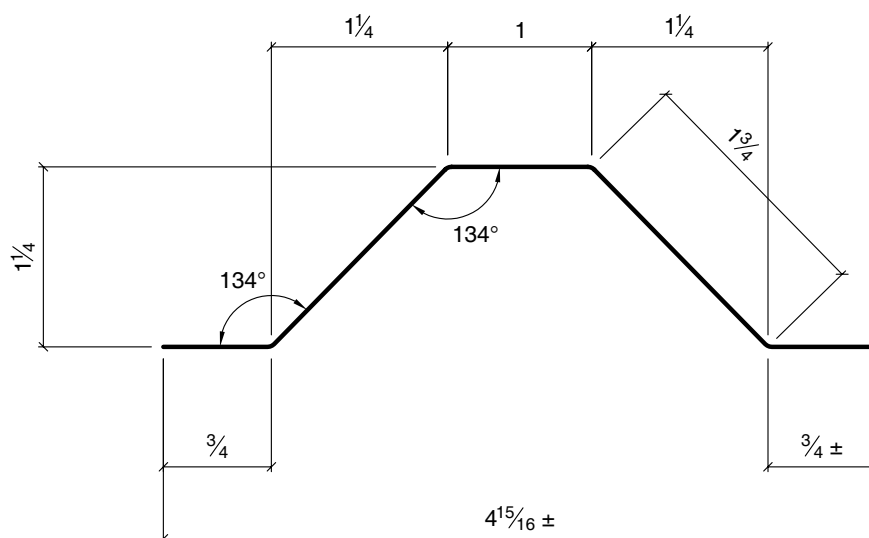


3/4" Hat Section  
 Roll-Formed  
 Material:  
 4.25" x 22Ga (.029") Galvalume®  
 Standard Length= 12'-3"

**HS-103**

Notes:  
 All bends 90° unless noted.  
 Inside radius = 1/16"

Approximate Weight in Pounds:  
 Per Foot= 0.6  
 Per 12'-3" Part= 7.4

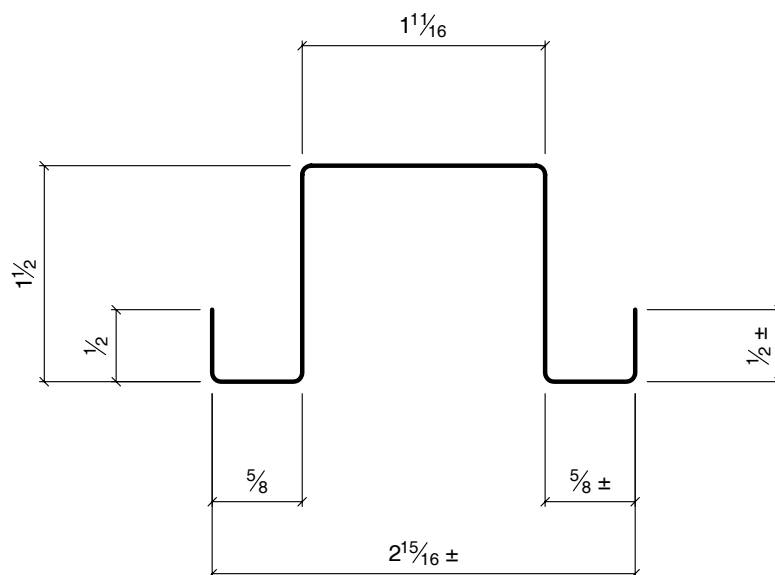


1 1/4" Hat Section  
 Roll-Formed  
 Material:  
 6.00" x 22Ga (.029") Galvalume®  
 Standard Length= 12'-3"

**HS-104**

Notes:  
 All bends 90° unless noted.  
 Inside radius = 1/16"

Approximate Weight in Pounds:  
 Per 24Ga Part= 10.3  
 Per 22Ga Part= 13.1

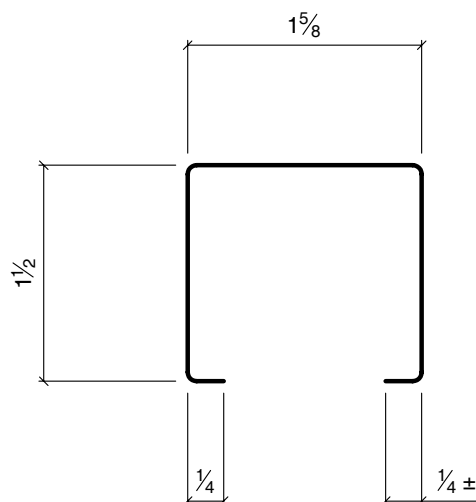


Hat Section  
 Roll-Formed  
 Material:  
 6.50" x 24Ga (.023") Galvalume®  
 6.50" x 22Ga (.029") Galvalume®  
 Standard Length= 20'-0"

**HS-106**

Notes:  
 All bends 90° unless noted.  
 Inside radius = 1/16"

Approximate Weight in Pounds:  
 Per 22Ga Part= 9.6  
 Per 18Ga Part= 15.6

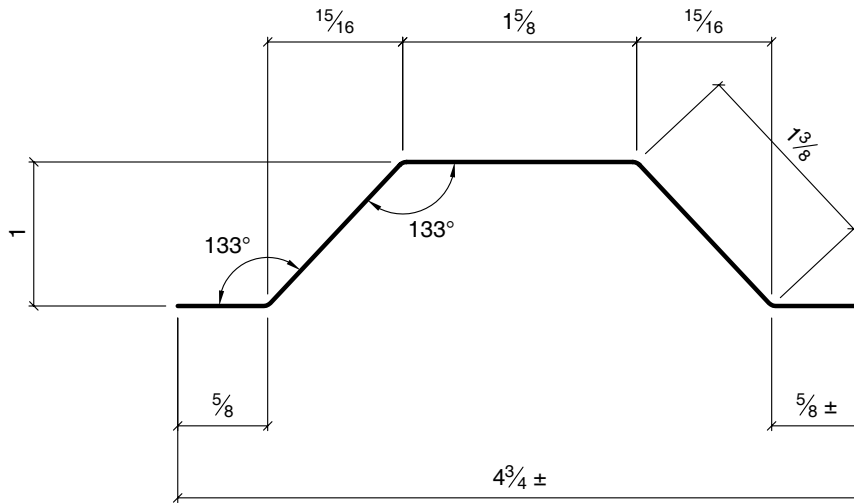


Channel Section  
 Roll-Formed  
 Material:  
 4.75" x 22Ga (.029") Galvalume®  
 4.75" x 18Ga (.046") Galvanized  
 Standard Length= 20'-0"

**CS-101**

Notes:  
 All bends 90° unless noted.  
 Inside radius = 1/16"

Approximate Weight in Pounds:  
 Per 18Ga Part= 18.1  
 Per 16Ga Part= 22.0

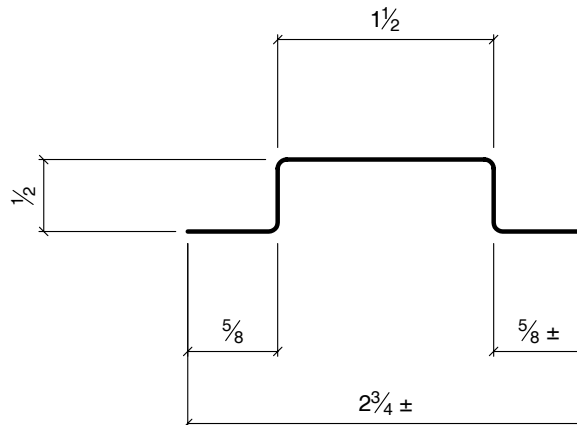


1" Sub-Girt  
 Roll-Formed  
 Material:  
 5.50" x 18Ga (.046") Galvanized  
 5.50" x 16Ga (.056") Painted  
 Standard Length= 20'-0"

**SG-101**

Notes:  
 All bends 90° unless noted.  
 Inside radius = 1/16" (18Ga)  
 Inside radius = 3/16" (16Ga)

Approximate Weight in Pounds:  
 Per 18Ga Part= 11.5  
 Per 16Ga Part= 13.7



1/2" Sub-Girt  
 Roll-Formed  
 Material:  
 3.50" x 18Ga (.046") Galvanized  
 3.4375" x 16Ga (.056") Painted  
 Standard Length= 20'-0"

**SG-102**

Notes:  
 All bends 90° unless noted.  
 Inside radius = 1/16" (18Ga)  
 Inside radius = 3/16" (16Ga)